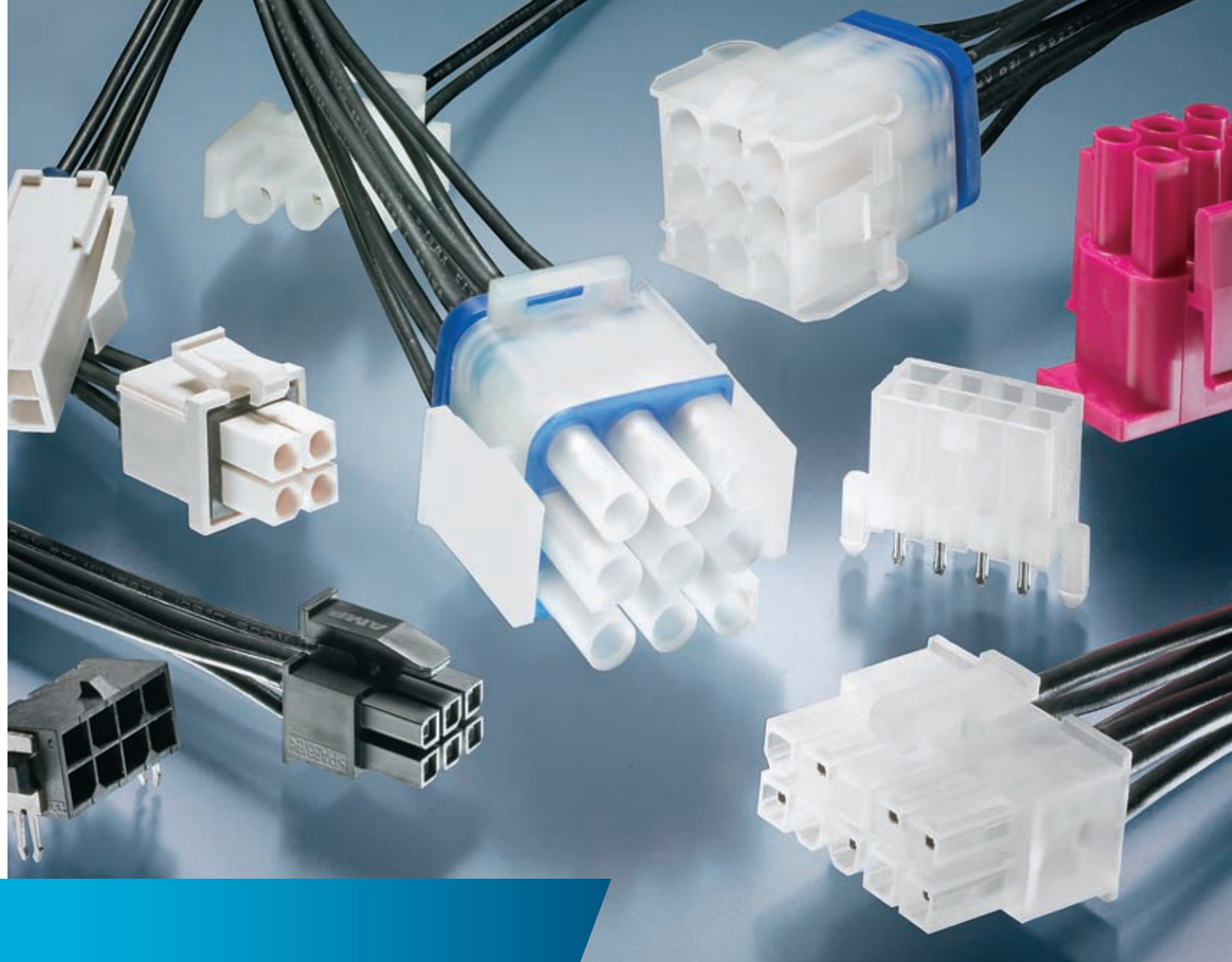




 Tyco Electronics

Catalog 82181 Revised 4-08

AMP Soft Shell Pin and Socket Connectors

Soft Shell Pin and Socket Connectors

Tyco Electronics Corporation
Harrisburg, PA

tycoelectronics.com

82181-7.5M-LUG-FP-4-08-2-0G3B

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Restriction on the use of
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At Tyco Electronics, we're ready to support your RoHS requirements. We've assessed more than 1.5 million end items/components for RoHS compliance, and issued new part numbers where any change was required to eliminate the restricted materials.

Part numbers in this catalog are RoHS Compliant, unless marked otherwise. These products comply with European Union Directive 2002/95/EC, as amended 1 January 2006, that restricts the use of lead, mercury, cadmium, hexavalent chromium, PBB, and PBDE in certain electrical and electronic products sold into the EU as of 1 July 2006.

Note: For purposes of this Catalog, included within the definition of RoHS Compliant are products that are clearly "Out of Scope" of the RoHS Directive such as hand tools and other non-electrical accessories. Information regarding RoHS compliance is provided based on reasonable inquiry of our suppliers and represents our current actual knowledge based on the information provided by our suppliers. This information is subject to change. For latest compliance status, refer to our website referenced at right.

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You Need

Our comprehensive on-line RoHS Customer Support Center provides a forum to answer your questions and support your RoHS needs. A RoHS FAQ (Frequently Asked Questions) is available with links to more detailed information. You can also submit RoHS questions and receive a response within 24 hours during a normal work week. The Support Center also provides:

- Cross-Reference from Non-compliant to Compliant Products
- Ability to browse RoHS Compliant Products in our on-line catalog
- Downloadable Technical Data
- Customer Information Presentation
- More detailed information regarding the definitions used above

So whatever your questions when it comes to RoHS, we have the answers at www.tycoelectronics.com/leadfree



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Introduction

AMP Soft Shell Pin and Socket Connectors provide a highly reliable and economic means of grouping multiple-lead connections in today's computer, computer/peripheral equipment, business machines, entertainment centers, appliances and other sophisticated commercial equipment. The electrical connector is an integral component in these applications. They also offer worldwide application approval because of their reliability and economy. Electrical functions have increased in complexity and new designs continually call for the maximum use of space. The Soft Shell Pin and Socket family of connectors offers the design and features to answer these modern industry requirements.

This catalog is organized by contact centerline spacing (High Density and Standard Density) to provide you with the basic information necessary to select the Soft Shell connector system best suited for your specific application. It contains general information to acquaint you with the complete family of connectors and application tooling.

Since your specific application will determine the degree of automatic, semiautomatic or manual application tooling required, complete specifications are covered on pages 207-204.

Summary Chart

Page No.	Product Name	No. of Positions	Centerline (in) mm	Wire Size (AWG)	Wire Insulation Dia. Max. (in) mm	Current Rating Max (A)*	Voltage Rating Max.	Operating Temp. Range (C)	UL94 Flammability Rating	Sealed Version Available	Approvals
High Density											
9	2.5 mm Signal Double Lock (SDL)	2-13	(.098) 2.50	26-20	(.071) 1.80	3	50 VAC or VDC	-30° to +105°	V-0	No	UL, CSA, VDE
17	Micro MATE-N-LOK 3 mm	2-24	(.118) 3.00	30-20	(.060) 1.52	5	250 VAC	-40° to +105°	V-0	No	UL, CSA, VDE
49	Grace Inertia Connectors (GIC) 3.5	2-6	(.137) 3.50	26-18	(.106) 2.70	7	300 VAC	-30° to +105°	V-0	No	UL, CSA
53	.062 Commercial Pin & Socket	1-9	(.145) 3.68	30-18	(.110) 2.79	7	250 VAC or VDC	-55° to +105°	V-2	No	UL, CSA
59	Power Double Lock (PDL)	1-12 3-12 2 2	(.156) 3.96 (.256) 6.50 (.312) 7.92 (.512) 13.00	26-16	(.122) 3.10	14	300 VAC (3.96 WTW, 6.5 WTB and 7.92 WTB) 50 VAC (3.96 WTB)	-30° to +105°	V-0	No	UL, CSA, VDE
83	Mini-Universal MATE-N-LOK	1-24	(.163) 4.14	30-16	(.126) 3.20	9.5	600 VAC or VDC	-55° to +105°	V-0 & V-2	Yes	UL, CSA, VDE (250 V Max.)
99	Mini-Universal MATE-N-LOK 2	2-24	(.163) 4.14	30-16	(.126) 3.20	10.5	600 VAC or VDC	-55° to +105°	V-0 & V-2	No	UL, CSA, VDE
109	MR (Miniature Rectangular)	2-36	(.165) 4.20	26-18	(.115) 2.92	9	250 VAC	-55° to +85°	V-0	No	UL, CSA
119	VAL-U-LOK Connector System	2-24	(.165) 4.20	26-18	(.094) 2.39	9	600 VAC	-40° to +105°	V-0 & V-2	No	UL, CSA
125	AMP-DUAC	2-24	(.165) 4.20	26-18	(.130) 3.30	9	600 VAC	-55° to +105°	V-2	No	UL, CSA
Standard Density											
135	5.0 mm Power Key Connectors (PKC)	2-6	(.197) 5.00	24-16	(.122) 3.10	10	300 VAC	-30° to +105°	V-0	No	UL, CSA
143	.093 Commercial Pin & Socket	1-15	(.198) 5.03	14-24	(.180) 4.57	13	250 VAC or VDC	-55° to +105°	V-2	No	UL, CSA
151	Commercial MATE-N-LOK	1-16	(.200) 5.08	30-14	(.130) 3.30	19	250 VAC	-55° to +105°	V-2	No	UL, CSA
165	.140 MATE-N-LOK	2-9	(.240) 6.10	20-10	(.180) 4.57	28	600 VAC or VDC	-55° to +105°	V-2	No	UL, CSA
169	Universal MATE-N-LOK	1-15	(.250) 6.35	30-10	(.200) 5.08	19	600 VAC or VDC	-55° to +105°**	V-0 & V-2	Yes	UL, CSA; designed and tested to meet VDE 380 V requirements, except 6 Position Circular
189	Universal MATE-N-LOK II	2-15	(.250) 6.35	30-10	(.200) 5.08	19	600 VAC or VDC	-55° to +105°	V-0	No	UL, CSA, VDE
203	.156 MATE-N-LOK	3-4	(.390) 9.91	20-10	(.185) 4.70	32.5	600 VAC	-55° to +105°	V-2	No	UL

*Current Rating is application dependent
** 125°C Available

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High Density

Need more information?

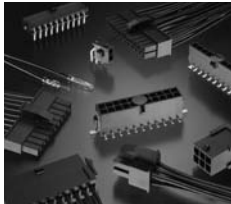
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Technical Support is staffed with specialists well versed in Tyco Electronics products.



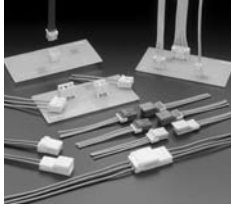
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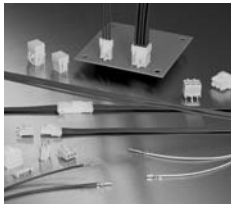


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Produced under a Quality
Management System
certified to ISO 9001



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ACTION PIN, AMP, AMP-DUAC,
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AMP-O-MATIC, CERTI-CRIMP,
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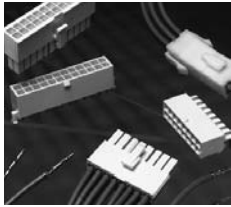
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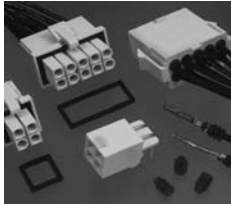
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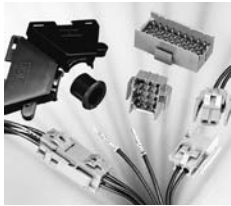
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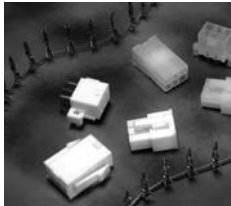
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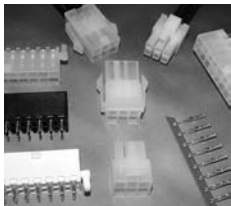
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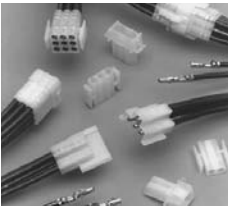


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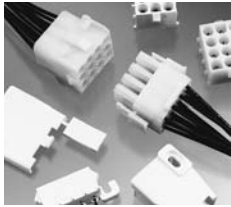
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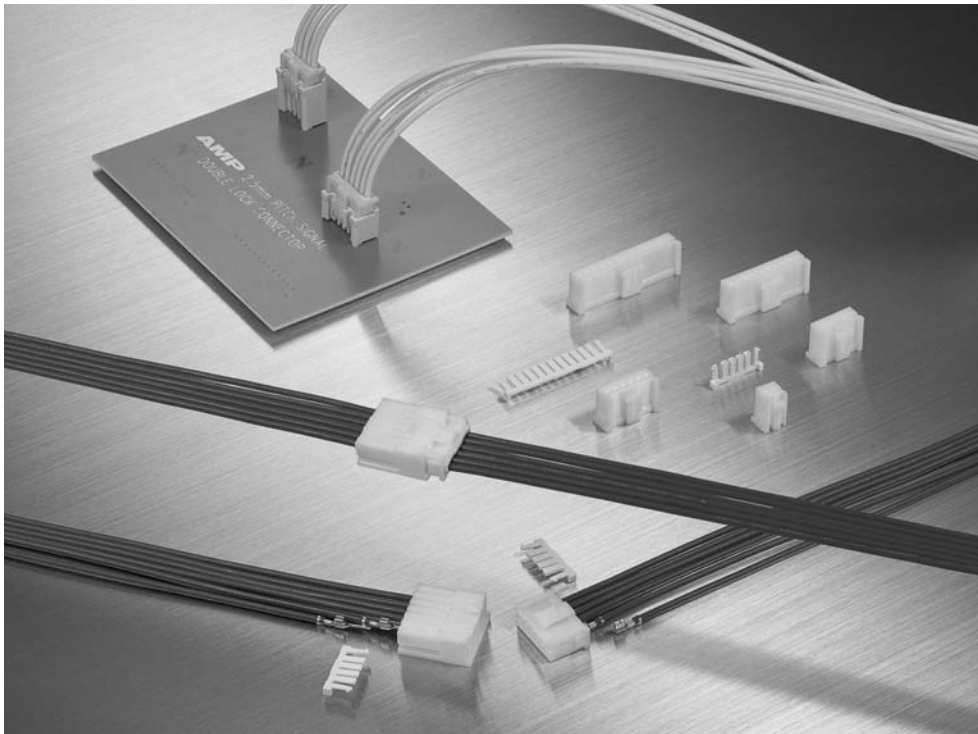
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Engineering Notes

2.5 mm Signal Double Lock (2.5 SDL) Connectors
(Wire-to-Board and Wire-to-Wire)

Product Facts

- Connector for signal circuits with one row of contacts on 2.5 mm centerline
- Wire-to-board and wire-to-wire connectors, consisting of plug and cap housings for wire termination and PC board-mount post headers
- Mounted to plug and cap housings for wire application, double lock plate provides for positive loading of contacts in the housing. It also helps contacts mate completely
- Double lock plate is contained within the plug and cap housing completely, which provides neat overall appearance
- Accepts 26-20 AWG wire (e.g. UL 1007, 1061, 1571, etc.) with insulation diameters of up to 1.8 mm
- PC board-mount post header is available in two styles: standard profile and high profile
- High-profile post header has locking feature at location fit to resin coating, which is applied onto the board for waterproof protection as in home appliances. It does not hamper mating and locking of post header with plug housing
- Locking structure is inner-lock type and has a clean surface
- Solder tail section of post header is provided with kinks to retain the header firmly on PC board during soldering
- Radial tape-mounted version of post header is also available that is applicable to radial mounting machines
- Recognized under the Component Program of Underwriters Laboratories Inc., File No. E28476
- Certified by Canadian Standards Association, File No. LR7189
- VDE Approved, File No. B 04 11 39175013



2.5 mm Signal Double Lock Connectors (2.5 SDL) are 2.5 mm centerline, compact, one-row connectors for signal circuits.

With contacts on 2.5 mm centerline, both wire-to-wire and wire-to-board connectors are available.

The connectors consist of plug and cap housings for wire termination, double lock plates for plug and cap housings, crimp snap-in contacts, and a PC board-mount post header. A double lock plate is available for both plug and wire-to-wire cap housing to provide for positive loading. It helps prevent contacts from coming off or mating halfway. The plate is contained within the plug and cap housing completely. The plug and cap housing can be used without a double lock plate.

The connector accepts 26-20 AWG wire (e.g. UL 1007, 1061, 1571, etc.) with insu-

lation diameters of up to 1.8 mm.

The PC board-mount post header is available in two styles: standard profile and high profile.

The high-profile type connectors can be used for home appliances, which require waterproof protection. It does not hamper mating and locking of the post header with the plug housing, even if the board has resin coating on it.

The locking structure is inner-lock type and has a clean surface.

The solder tail of the loose-piece post header has kinks to secure the connector on the PC board until it is soldered.

Radial tape-mounted version of post header is also available and this is applicable to radial mounting machines.

Performance Characteristics

Voltage Rating—50 VAC/DC

Current Rating—3 A

Overall Resistance—
10 mΩ max. (initial)
20 mΩ max. (final)

Insulation Resistance—
500 Ω (500 VDC)

Dielectric Withstanding Voltage—
1,100 VAC, one minute

Contact Resistance—20 mΩ max.

Operating Temperature—
-30°~ + 105°C
(The upper limit includes temperature rise from power carrying)

Applicable Wire—26-20 AWG (UL 1007, 1061, 1571)

Wire Insulation Range—
0.93~ 1.8 mm

PC Board Thickness—1.6 mm

Technical Documents

Product Specification

108-5459

Application Specification

114-5203

Note: Dimensions shown are metric.

High Density



2.5 mm Signal Double Lock
.098 [2.50] Centerline

2.5 mm Signal Double Lock (2.5 SDL) Connectors
(Wire-to-Board and Wire-to-Wire) (Continued)

Quick Reference Chart for Mating Part Numbers

No. of Pos.	Plug Connector Part No. (Wire Side)		Mating Connectors (PC Board Mount & Wire Side)			
	Housing	Double Lock Plate	Post Header Part No.		Cap Connector Part No.	
			Standard-Profile Type*	High-Profile Type	Cap Housing	Double Lock Plate
2	917686-1	917698-1	917780-1	917722-1	316086-1	917698-1
3	917687-1	917699-1	917781-1	917723-1	316087-1	917699-1
4	917688-1	917700-1	917782-1	917724-1	316088-1	917700-1
5	917689-1	917701-1	917783-1	917725-1	316089-1	917701-1
6	917690-1	917702-1	917784-1	917726-1	316090-1	917702-1
7	917691-1	917703-1	917785-1	917727-1	316091-1	917703-1
8	917692-1	917704-1	917786-1	917728-1	316092-1	917704-1
9	917693-1	917705-1	917787-1	917729-1	—	917705-1
10	917694-1	917706-1	917788-1	917730-1	316094-1	917706-1
11	917695-1	917707-1	917789-1	917731-1	—	917707-1
12	917696-1	917708-1	917790-1	917732-1	—	917708-1
13	917697-1	917709-1	917791-1	917733-1	—	917709-1

*Included in Standard-Profile Post Header line are Radial Tape-Mounted version (2 to 8 positions).
Refer to appropriate description in the catalog.

Note: All part numbers are RoHS Compliant.

Product Family List (Including Production Plans)

Description			Number of Positions											
			2	3	4	5	6	7	8	9	10	11	12	13
Plug Housing			●	●	●	●	●	●	●	●	●	●	●	●
Vertical Board Mount Post Header	Standard-Profile Type	Loose Piece	●	●	●	●	●	●	●	●	●	●	●	●
		Radial Tape-Mounted	●	●	●	●	●	●	●	—	—	—	—	—
	High-Profile Type	Loose Piece	●	●	●	●	●	●	●	●	●	●	●	●
		Radial Tape-Mounted	●	●	●	●	●	●	●	—	—	—	—	—
Cap Housing			●	●	●	●	●	●	●	○	●	○	○	○
Double Lock Plate			●	●	●	●	●	●	●	●	●	●	●	●
Horizontal Board Mount Post Header			○	○	○	○	○	○	○	○	○	○	○	○
Horizontal Mount Post Header (Radial Tape-Mounted)			○	○	○	○	○	○	○	—	—	—	—	—

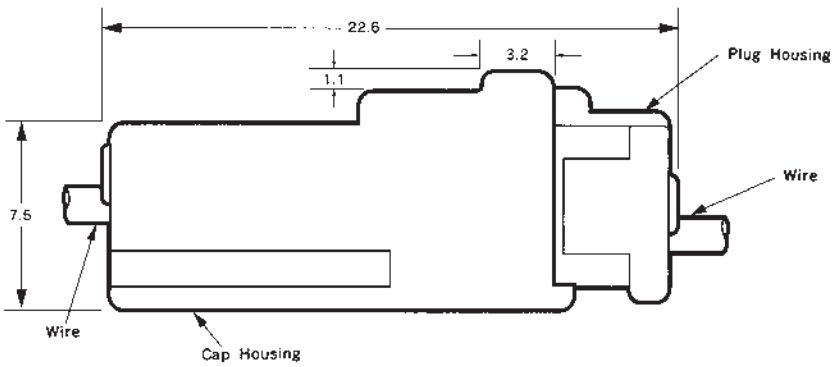
Note: ● indicates products currently available; ○ indicates products planned for production.

Note: Dimensions shown are metric.

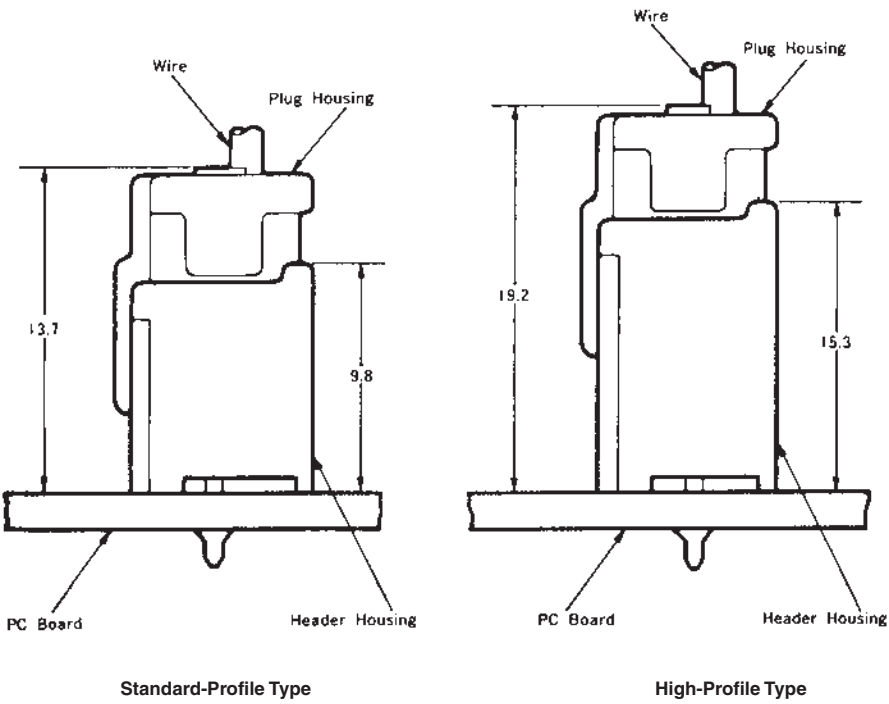
2.5 mm Signal Double Lock (2.5 SDL) Connectors
(Wire-to-Board and Wire-to-Wire) (Continued)

Mating Configurations

Wire-to-Wire Connections



Wire-to-PC Board Connections



High Density



2.5 mm Signal Double Lock
.098 [2.50] Centerline

Note: Dimensions shown are metric.

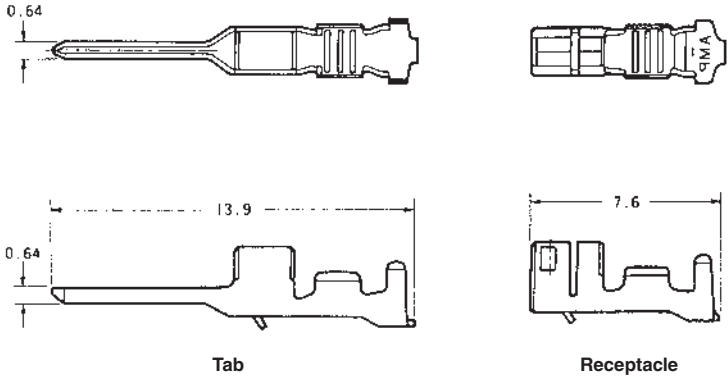
2.5 mm Signal Double Lock (2.5 SDL) Connectors
(Wire-to-Board and Wire-to-Wire) (Continued)

Contacts

Material and Finish

Pre-tinned phosphor bronze
(0.2 mm thick)

Receptacle for Plug Housing,
Tab for Cap Housing



Wire Range		Wire Ins. Dia.	Contact Part Number				Applicator Part Number
AWG	mm ²		Tab		Receptacle		
			Strip Form	Loose Piece	Strip Form	Loose Piece	
26-22	0.12~0.35	0.93~1.50	917765-1	316399-1	917684-1	316401-1	*
22-20	0.30~0.53	1.40~1.80	917764-1	316398-1	917683-1	316400-1	*

Hand Tool Part No.: for 26-22 AWG = 234604-1 (Instruction Sheet 411-5736)
22-20 AWG = 234603-1 (Instruction Sheet 411-5735)

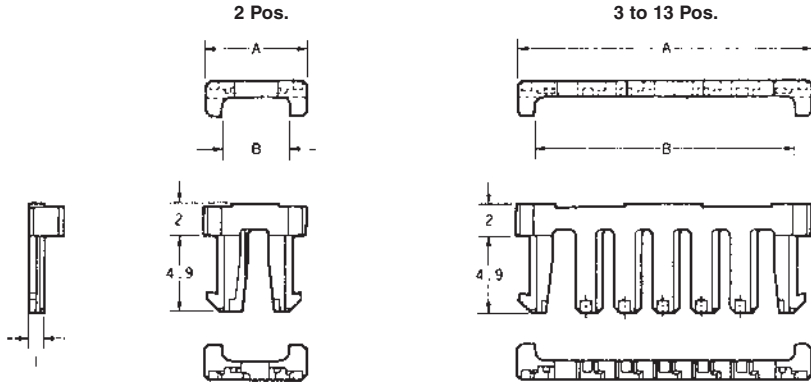
Extraction Tool Part No.: 234605-1 (Instruction Sheet 411-5737)

* Contact the Tooling Assistance Center (TAC) at 1-800-722-1111 for Applicator Part Number.

Double Lock Plates

Material

UL94V-0, 6/6 Nylon, glass filled,
natural color



No. of Pos.	Dimensions of Double Lock Plate		Double Lock Plate Part Number	Applicable Housing Part Number	
	A	B		Plug	Cap
2	06.5	04.3	917698-1	917686-1	316086-1
3	09.0	06.8	917699-1	917687-1	316087-1
4	11.5	09.3	917700-1	917688-1	316088-1
5	14.0	11.8	917701-1	917689-1	316089-1
6	16.5	14.3	917702-1	917690-1	316090-1
7	19.0	16.8	917703-1	917691-1	316091-1
8	21.5	19.3	917704-1	917692-1	316092-1
9	24.0	21.8	917705-1	917693-1	—
10	26.5	24.3	917706-1	917694-1	316094-1
11	29.0	26.8	917707-1	917695-1	—
12	31.5	29.3	917708-1	917696-1	—
13	34.0	31.8	917709-1	917697-1	—

Extraction Tool Part No. for Double Lock Plate: 234605-1 (Instruction Sheet 411-5737)

Note: All part numbers are RoHS Compliant.

Note: Dimensions shown are metric.

2.5 mm Signal Double Lock (2.5 SDL) Connectors
(Wire-to-Board and Wire-to-Wire) (Continued)

Plug Housings
(For Receptacle Contacts)

2 to 13 Positions

Material

UL94V-0, 6/6 Nylon, color (see chart)

Related Product Data

Receptacle Contact Part No.

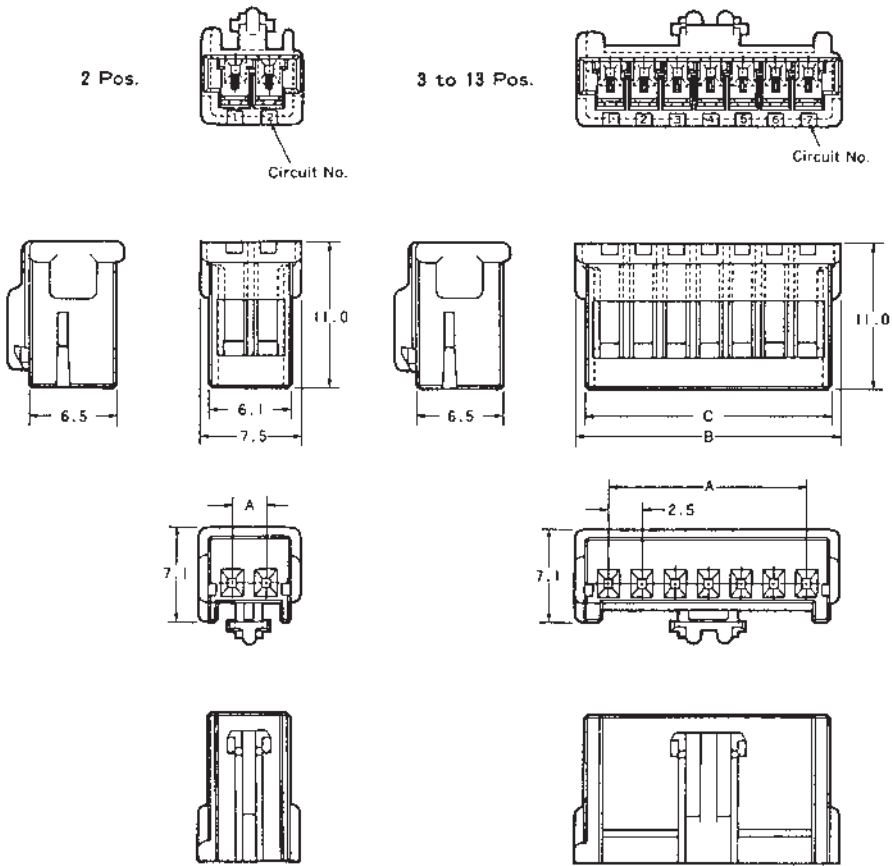
917684-1 (26-22 AWG)

917683-1 (22-20 AWG)

Double Lock Plate—page 12

Mating Cap Housings—page 14

Mating Post Headers—pages 15-16



High Density



2.5 mm Signal Double Lock
.098 [2.50] Centerline

No. of Pos.	Dimensions			Plug Housing Part Number					
	A	B	C	Natural	Red	Yellow	Green	Blue	Black
2	02.5	07.5	06.1	917686-1	917686-2	917686-4	917686-5	917686-6	917686-9
3	05.0	10.0	08.6	917687-1	917687-2	917687-4	—	917687-6	917687-9
4	07.5	12.5	11.1	917688-1	917688-2	917688-4	—	—	917688-9
5	10.0	15.0	13.6	917689-1	917689-2	—	—	917689-6	—
6	12.5	17.5	16.1	917690-1	917690-2	917690-4	—	917690-6	917690-9
7	15.0	20.0	18.6	917691-1	917691-2	917691-4	—	—	917691-9
8	17.5	22.5	21.1	917692-1	—	—	—	917692-6	—
9	20.0	25.0	23.6	917693-1	917693-2	917693-4	—	—	—
10	22.5	27.5	26.1	917694-1	—	917694-4	—	—	—
11	25.0	30.0	28.6	917695-1	—	—	—	—	—
12	27.5	32.5	31.1	917696-1	917696-2	—	—	—	—
13	30.0	35.0	33.6	917697-1	917697-2	—	—	—	—

Note: All part numbers are RoHS Compliant.

2.5 mm Signal Double Lock (2.5 SDL) Connectors
(Wire-to-Wire)

Cap Housings
(For Tab Contacts)

2 to 10 Positions

Material

UL94V-0, 6/6 Nylon, color (see chart)

Related Product Data

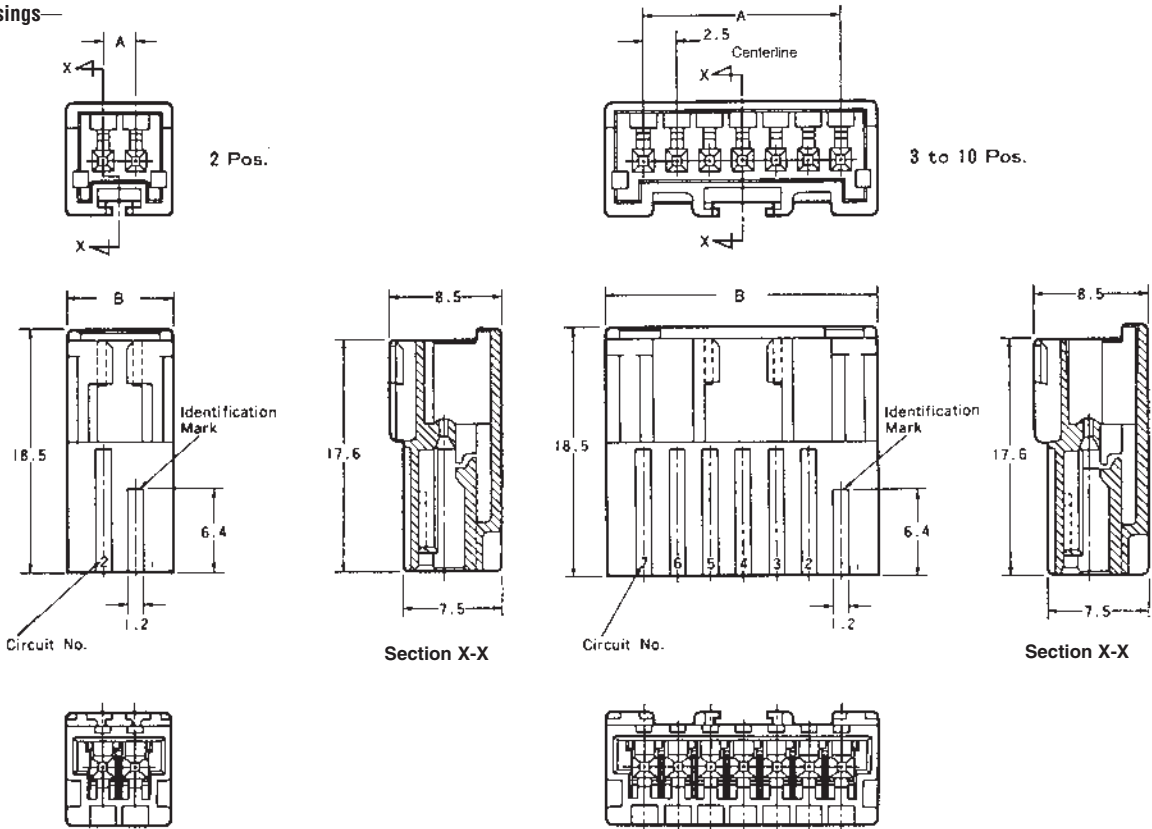
Tab Contact Part No.

917765-1 (26-22 AWG)

917764-1 (22-20 AWG)

Double Lock Plate—page 12

Mating Plug Housings—
page 13

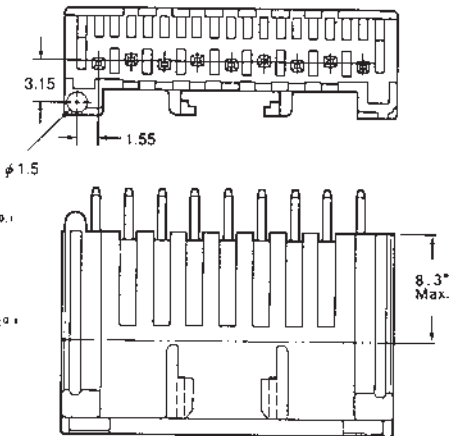
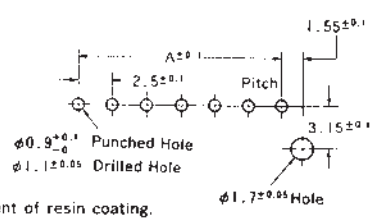
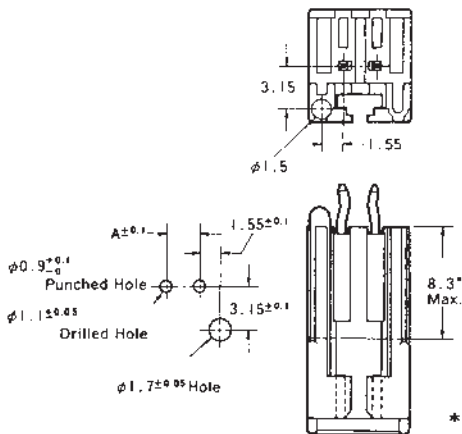
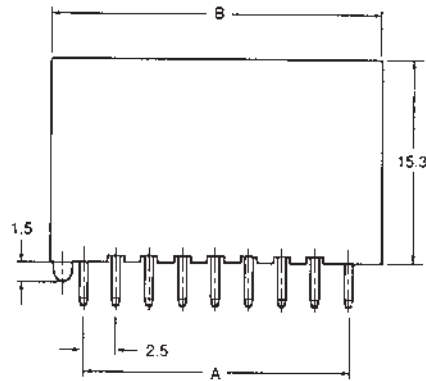
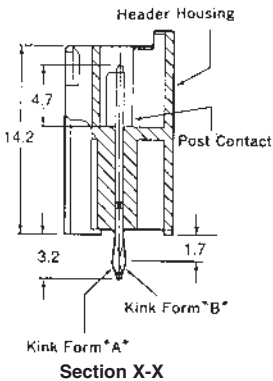
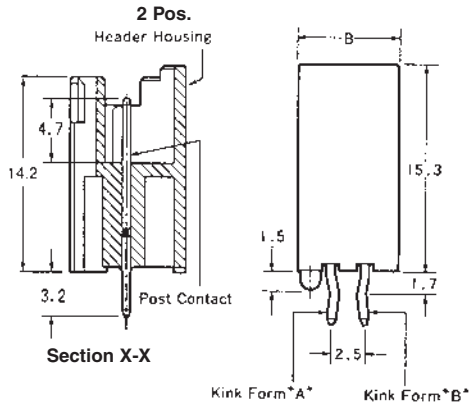
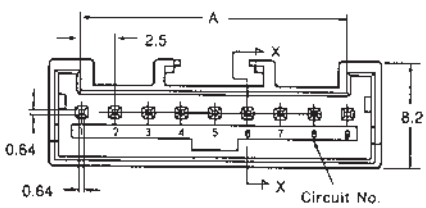
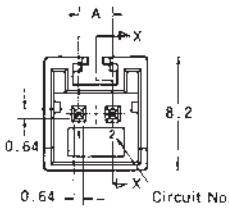


No. of Pos.	Dimensions		Cap Housing Part Number				
	A	B	Natural	Red	Yellow	Blue	Black
2	02.5	08.1	316086-1	316086-2	316086-4	316086-6	316086-9
3	05.0	10.6	316087-1	—	316087-4	—	316087-9
4	07.5	13.1	316088-1	316088-2	306088-4	—	316088-9
5	10.0	15.6	316089-1	316089-2	—	—	—
6	12.5	18.1	316090-1	—	—	—	—
7	15.0	20.6	316091-1	—	—	—	316091-9
8	17.5	23.1	316092-1	—	—	—	—
10	22.5	28.1	316094-1	—	316094-4	—	—

Note: All part numbers are RoHS Compliant.

Note: Dimensions shown are metric.

Designs of 5 pos. to 8 pos. header housings are slightly different, please request the drawings.



Note: Dimensions shown are metric.

No. of Pos.	Dimensions		Post Header Part Number							Radial Tape-Mounted	(Qty.)
			Loose Piece								
	A	B	Natural	Red	Yellow	Green	Blue	Black	Natural		
2	02.5	07.5	□-917722-1 ¹	□-917722-2 ¹	□-917722-4 ¹	□-917722-5 ¹	□-917722-6 ¹	□-917722-9 ¹	316221-1	(900) ²	
3	05.0	10.0	□-917723-1 ¹	—	—	—	—	—	316222-1	(900)	
4	07.5	12.5	□-917724-1 ¹	—	—	—	—	—	316223-1	(450)	
5	10.0	15.0	□-917725-1 ¹	—	—	—	—	—	316224-1	(450)	
6	12.5	17.5	□-917726-1 ¹	—	□-917726-4 ¹	—	□-917726-6 ¹	—	316225-1	(450)	
7	15.0	20.0	□-917727-1 ¹	—	—	—	—	—	316226-1	(450)	
8	17.5	22.5	□-917728-1 ¹	—	—	—	—	—	316227-1	(450)	
9	20.0	25.0	□-917729-1 ¹	—	—	—	—	—	—	—	
10	22.5	27.5	□-917730-1 ¹	—	—	—	—	—	—	—	
11	25.0	30.0	□-917731-1 ¹	—	—	—	—	—	—	—	
12	27.5	32.5	□-917732-1 ¹	—	—	—	—	—	—	—	
13	30.0	35.0	□-917733-1 ¹	—	—	—	—	—	—	—	

*1 Leave the ☐ blank, meaning it is with the boss. Enter 2 meaning it is without the boss.

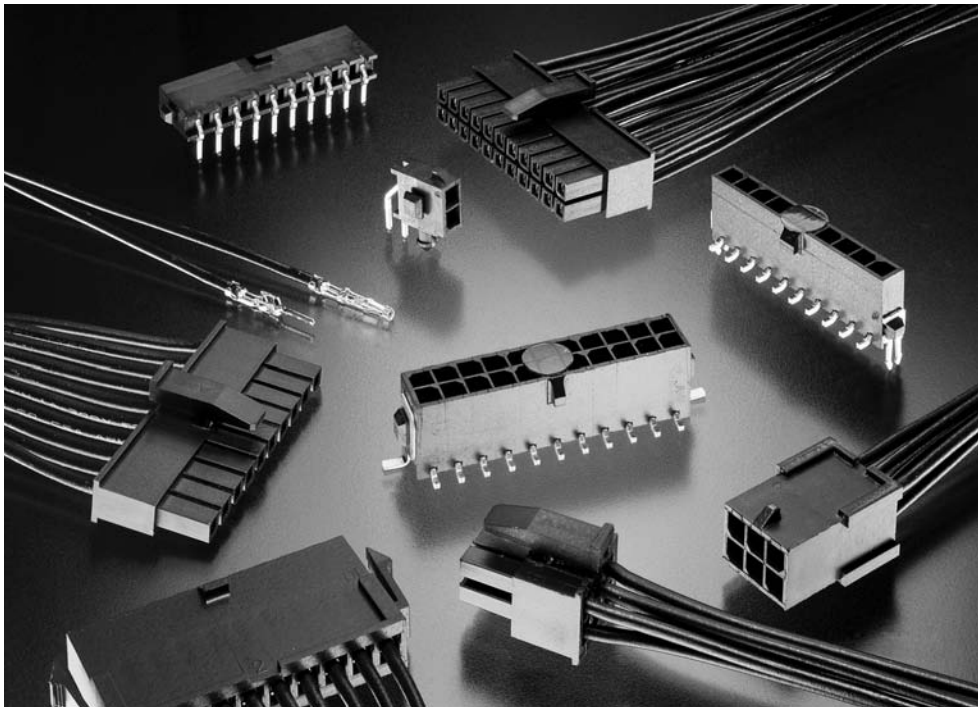
*2 The red housing 316221-2 and the yellow housing 316221-4 and the green housing 316221-5 and the blue housing 316221-6 and the black housing 316221-9 are also available.

Note: All part numbers are RoHS Compliant.

Micro MATE-N-LOK 3 mm Connector System

Product Facts

- Wire-to-wire and wire-to-board pin and receptacle connector system
- Contacts are on 3 mm [.118] centerline spacing
- 2-12 contact positions – single row
- 2-24 contact positions – dual row
- Panel mount or free-hanging wire-to-wire configurations
- Dual beam contact design for reliable interconnection
- Contacts accept 24-20 [0.2-0.6] and 30-26 [0.05-0.15] AWG wire with insulation diameter of .060 [1.52] maximum
- Contacts available in strip form or loose piece
- Pcb mount pin header assemblies in both vertical and right-angle styles
- Surface mount or through-hole pcb pin header attachment
- Pcb headers are IR reflow process compatible
- Recognized under the Component Program of Underwriters Laboratories Inc.  to US and Canadian Standards, File No. E28476
- Passed Tests for VDE under Registration Number 40005280/Continuous Surveillance 



The Micro MATE-N-LOK 3 mm Connector System is a wire-to-wire and wire-to-board connector system with contacts on a 3 mm [.118] centerline. Both single-row and dual-row configurations are available. Crimp, snap-in pin and receptacle contacts are used to terminate 24-20 [0.2-0.6] and 30-26 [0.05-0.15] AWG wire. Plug and receptacle housings allow wire-to-wire and wire-to-panel configurations.

Header assemblies for wire-to-board interconnections include vertical and right-angle components. These IR reflow process compatible headers are available in through-hole and surface mount configurations.

Typical uses of the Micro MATE-N-LOK 3 mm Connector System include the appliance, instrumentation, industrial machinery, home equipment, and security system industries.

Technical Documents

Application Specification

114-13000 Micro MATE-N-LOK Connectors

Product Specification

108-1836 3 mm Micro MATE-N-LOK Connector

High Density



Micro MATE-N-LOK 3 mm Connector System
.118 [3.00] Centerline

Performance Characteristics

Voltage Rating—250 vac

Current Rating—5 amp max. on 20 AWG wire

Contact Resistance—20 milliohms max. final

Dielectric Withstanding Voltage—1500 VAC

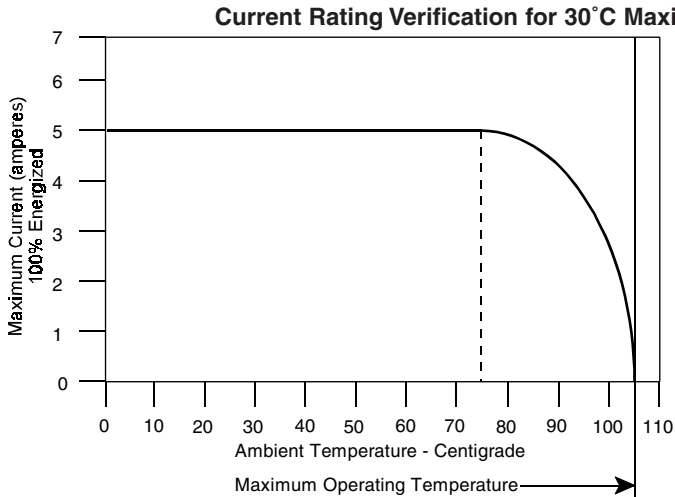
Insulation Resistance—1000 megohms min.

Operating Temperature— -40°C to +105°C

Mating Force—1.5lb [6.67N] max per contact

Micro MATE-N-LOK 3 mm Connector System (Continued)

Connector Application	19-21
Crimp, Snap-In Contacts	22
Receptacle Housings	
Single Row	23
Dual Row	24
Plug Housings	
Single Row, Free-Hanging	25
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Dual Row, Panel Mount	28
Vertical Header Assemblies	
Low Profile Receptacle Housings, Right Angle Surface Mount Housings.	29
Single Row, Through-Hole, with Retention Feature on Soldertail and Polarization Feature to PCB	30
Single Row, Through-Hole, with Metal Through-Hole Hold-down	31
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Single Row, Surface Mount, with Surface Mount Hold-down	33
Dual Row, Through-Hole, with Retention Feature on Soldertail	34
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Dual Row, Surface Mount, with Metal Through-Hole Hold-down.	36
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Single Row, Through-Hole, with Metal Through-Hole Hold-down	38
Single Row, Through-Hole, with Plastic Boardlock	39
Single Row, Surface Mount, with Metal Through-Hole Hold-down	40
Single Row, Surface Mount, with Surface Mount Hold-down	41
Single Row, Surface Mount, with Plastic Boardlock.	42
Dual Row, Through-Hole, with Metal Through-Hole Hold-down	43
Dual Row, Through-Hole, with Plastic Boardlock.	44
Dual Row, Surface Mount, with Metal Through-Hole Hold-down.	45
Dual Row, Surface Mount, with Plastic Boardlock	46
Dual Row, Surface Mount, with Surface Mount Hold-down.	47



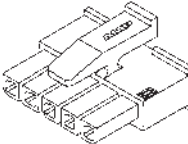
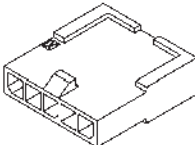
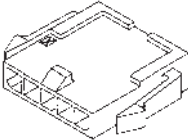
Number of Circuit Positions	Multiplication Factor	
	Wire Size (AWG)	
	28	20
2 to 6	0.40	1
8 to 20	0.40	0.85
22 to 24	0.36	0.85

To determine acceptable current carrying capacity for connector size and wire gage indicated, use the Multiplication Factor from the chart above and multiply it times the Base rated Current at the maximum ambient operating temperature shown in the current rating figure.

Micro MATE-N-LOK 3 mm Connector System (Continued)

Connector Application —
Wire-to-Wire and
Wire-to-Panel

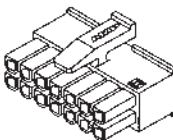
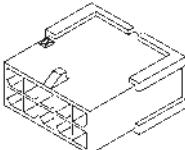
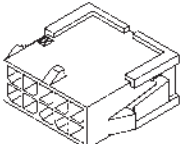
Single Row

Receptacle		Plug	
Contact	Housing	Contact	Housing
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High Density

Micro MATE-N-LOK 3 mm Connector System
.118 [3.00] Centerline

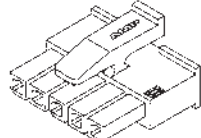
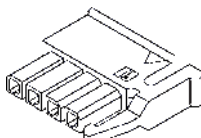
Dual Row

Receptacle		Plug	
Contact	Housing	Contact	Housing
 □-794606-□, □-794607-□, □-794610-□, □-794611-□ Page 22	 □-794617-□ Page 24	 □-794608-□, □-794609-□, □-794612-□, □-794613-□ Page 22	 Free-Hanging □-794616-□ Page 27  Panel Mount □-794615-□ Page 28

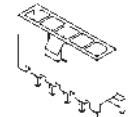
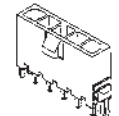
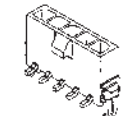
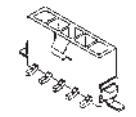
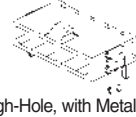
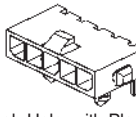
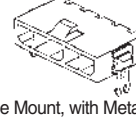
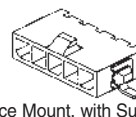
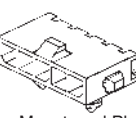
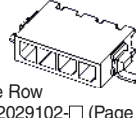
Micro MATE-N-LOK 3 mm Connector System (Continued)

Connector Application —
Wire-to-PCB

Single Row

Receptacle	
Contact	Housing
 □-794606-□, □-794607-□, □-794610-□, □-794611-□ (Page 22)	 □-1445022-□ (Page 23)
 □-794606-□, □-794607-□, □-794610-□, □-794611-□ (Page 29)	 □-2029047-□, □-2029102-□, □-2029030-□, □-2029104-□ (Page 29)

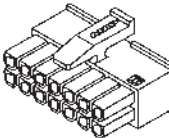
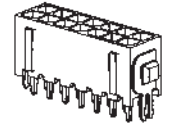
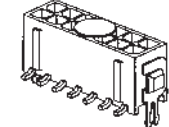
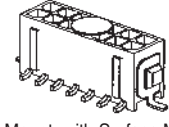
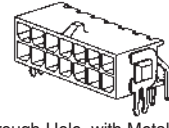
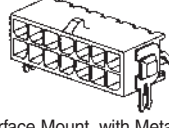
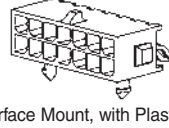
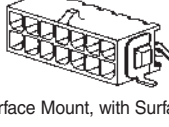
Low Profile, Single Row

Header
 Vertical Through-Hole, with Retention Feature on Soldertail and Polarization Feature to PCB □-1445050-□, □-1445084-□, □-1445093-□ (Page 30)
 Vertical Through-Hole, with Metal Through-Hole Hold-down □-1445051-□, □-1445085-□, □-1445094-□ (Page 31)
 Vertical Surface Mount, with Metal Through-Hole Hold-down □-1445052-□, □-1445086-□, □-1445095-□ (Page 32)
 Vertical Surface Mount, with Surface Mount Hold-down □-1445053-□, □-1445087-□, □-1445096-□ (Page 33)
 Right-angle, Through-Hole, with Metal Through-Hole Hold-down □-1445054-□, □-1445088-□, □-1445097-□ (Page 38)
 Right-angle, Through-Hole, with Plastic Boardlock □-1445055-□, □-1445089-□, □-1445098-□ (Page 39)
 Right-angle, Surface Mount, with Metal Through-Hole Hold-down □-1445056-□, □-1445090-□, □-1445099-□ (Page 40)
 Right-angle, Surface Mount, with Surface Mount Hold-down □-1445057-□, □-1445091-□, □-1445100-□ (Page 41)
 Right-angle, Surface Mount, and Plastic Boardlock □-1445058-□, □-1445092-□, □-1445101-□ (Page 42)
 Low Profile, Single Row □-2029030-□, □-2029102-□ (Page 29)

Micro MATE-N-LOK 3 mm Connector System (Continued)

Connector Application —
Wire-to-PCB

Dual Row

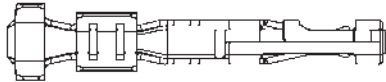
Receptacle			Header
Contact	Housing		
 □-794606-□, □-794607-□, □-794610-□, □-794611-□ (Page 22)	 □-794617-□ (Page 24)	 Vertical Through-Hole, with Retention Feature on Solder-tail and Optional Metal Through-Hole Hold-down □-794630-□, □-794631-□, □-794632-□, (Page 34) □-794680-□, □-794681-□, □-794682-□ (Page 35)	 Vertical Surface Mount, with Metal Through-Hole Hold-down □-794633-□, □-794634-□, □-794635-□ (Page 36)
		 Vertical Surface Mount, with Surface Mount Hold-down □-794636-□, □-794637-□, □-794638-□ (Page 37)	 Right-angle, Through-Hole, with Metal Through-Hole Hold-down □-794677-□, □-794678-□, □-794679-□ (Page 43)
		 Right-angle, Through-Hole, with Plastic Boardlock □-794618-□, □-794619-□, □-794620-□ (Page 44)	 Right-angle, Surface Mount, with Metal Through-Hole Hold-down □-794624-□, □-794625-□, □-794626-□ (Page 45)
		 Right-angle, Surface Mount, with Plastic Boardlock □-794621-□, □-794622-□, □-794623-□ (Page 46)	 Right-angle, Surface Mount, with Surface Mount Hold-down □-794627-□, □-794628-□, □-794629-□ (Page 47)

High Density

Micro MATE-N-LOK 3 mm Connector System
.118 [3.00] Centerline

Micro MATE-N-LOK 3 mm Connector System (Continued)

Crimp, Snap-In Contacts



Material and Finish

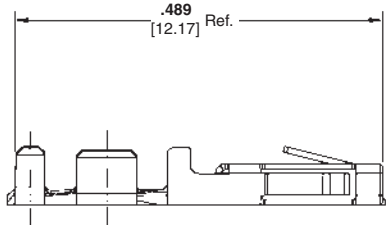
Receptacle — Phosphor Bronze

Plug — Brass

Plating A — .000100 (.000254) minimum bright tin entire stock over .000050 (.000127) minimum nickel entire stock

Plating B — .000015 (.000038) minimum gold in localized gold plate area. .000100 (.000254) minimum bright tin in localized tin plate area, both over .000050 (.000127) minimum nickel on entire stock

Plating C — .000030 (.000076) minimum gold in localized gold plate area. .000100 (.000254) minimum bright tin in localized tin plate area, both over .000050 (.000127) minimum nickel on entire stock



Related Product Data

Connectors used with:

Receptacle Contacts used with Receptacle Housings — pages 23-24

Plug Contacts used with Plug Housings — pages 25-28

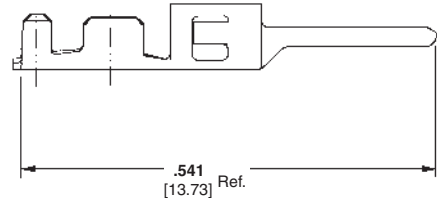
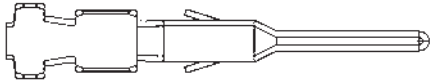
Application Tooling— pages 207-210

Receptacle Contacts

Wire Size Range AWG [mm²]	Ins. Dia. Range	Finish	Contact Part Numbers		Tooling Part Numbers	
			Strip Form	Loose Piece	Applicator	Hand Tool
20-24 0.50 - 0.20	.035 - .060 0.89-1.52	Plating A	794606-1	794610-1	680893-□*	91501-1
		Plating B	1-794606-1	1-794610-1		
		Plating C	1-794606-2	1-794610-2		
26-30 0.12 - 0.05	.035 - .060 0.89-1.52	Plating A	794607-1	794611-1	680894-□*	91502-1
		Plating B	1-794607-1	1-794611-1		
		Plating C	1-794607-2	1-794611-2		

*1=AMPOMATOR CLS Machine, 2=AMP-O-LECTRIC Model K Terminator, 3=AMP-O-LECTRIC Model G Terminator

Note: All part numbers are RoHS Compliant.



Plug Contacts

Wire Size Range AWG [mm²]	Ins. Dia. Range	Finish	Contact Part Numbers		Tooling Part Numbers	
			Strip Form	Loose Piece	Applicator	Hand Tool
20-24 0.50 - 0.20	.035 - .060 0.89-1.52	Plating A	1-794608-0	1-794612-0	1385194-□*	91501-1
		Plating B	1-794608-1	1-794612-1		
		Plating C	1-794608-2	1-794612-2		
26-30 0.12 - 0.05	.035 - .060 0.89-1.52	Plating A	1-794609-0	1-794613-0	1385377-□*	91502-1
		Plating B	1-794609-1	1-794613-1		
		Plating C	1-794609-2	1-794613-2		

*1=AMPOMATOR CLS Machine, 2=AMP-O-LECTRIC Model K Terminator, 3=AMP-O-LECTRIC Model G Terminator

Note: All part numbers are RoHS Compliant.

Contact Extraction Tools

Part Number 843996-6 for Receptacle Contacts
Part Number 1586344-1 for Plug Contacts

Micro MATE-N-LOK 3 mm Connector System (Continued)

Receptacle Housings

Single Row

Material

Nylon, Black
Flammability Rating—UL 94V-0

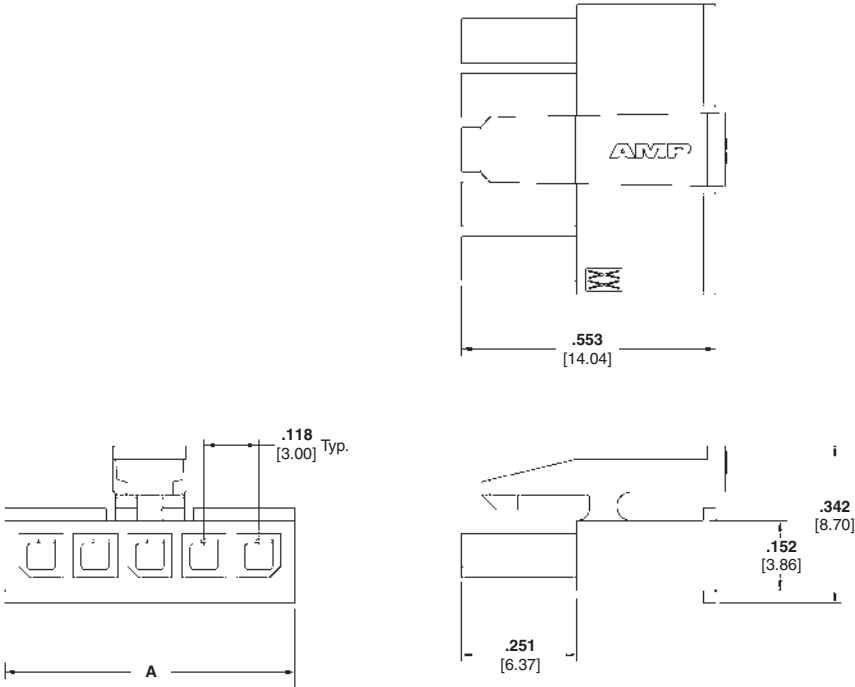
Related Product Data

Contacts:

Receptacle Contacts—page 22

Mateable Housings and Headers:

Single Row Plug Housings—
pages 25-26
Single Row Vertical Pin Header
Assemblies—pages 30-37
Single Row Right-Angle Pin Header
Assemblies—pages 38-47



Number of Circuits	Dimension A	Part Numbers
2	.276 7.00	1445022-2
3	.394 10.00	1445022-3
4	.512 13.00	1445022-4
5	.630 16.00	1445022-5
6	.748 19.00	1445022-6
7	.866 22.00	1445022-7
8	.984 25.00	1445022-8
9	1.102 28.00	1445022-9
10	1.220 31.00	1-1445022-0
11	1.339 34.00	1-1445022-1
12	1.457 37.00	1-1445022-2

Note: All part numbers are RoHS Compliant.

High Density
Micro MATE-N-LOK 3 mm Connector System
.118 [3.00] Centerline

Micro MATE-N-LOK 3 mm Connector System (Continued)

Receptacle Housings
(Continued)

Dual Row

Material

Nylon, Black
Flammability Rating—UL 94V-0

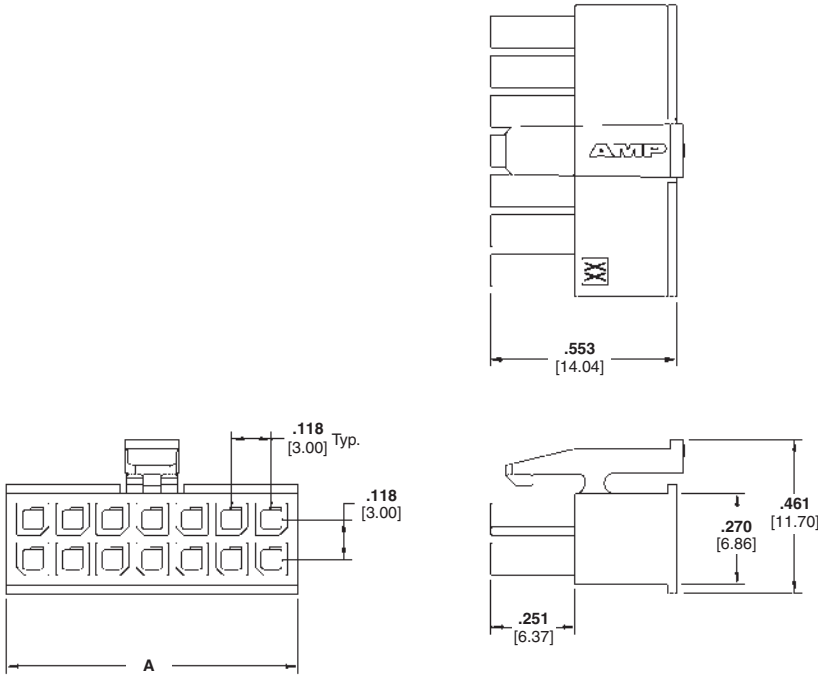
Related Product Data

Contacts:

Receptacle Contacts—page 22

Mateable Housings and
Headers:

Dual Row Plug Housings—pages 27-28
Dual Row Vertical Pin Header
Assemblies—pages 34-37
Dual Row Right-Angle Pin Header
Assemblies—pages 43-47



Number of Circuits	Dimension A	Part Numbers
2	.157 4.00	794617-2
4	.276 7.00	794617-4
6	.394 10.00	794617-6
8	.512 13.00	794617-8
10	.630 16.00	1-794617-0
12	.748 19.00	1-794617-2
14	.866 22.00	1-794617-4
16	.984 25.00	1-794617-6
18	1.102 28.00	1-794617-8
20	1.220 31.00	2-794617-0
22	1.339 34.00	2-794617-2
24	1.457 37.00	2-794617-4

Note: All part numbers are RoHS Compliant.

Micro MATE-N-LOK 3 mm Connector System (Continued)

Plug Housings

Single Row, Free-Hanging

Material

Nylon, Black
Flammability Rating—UL 94V-0

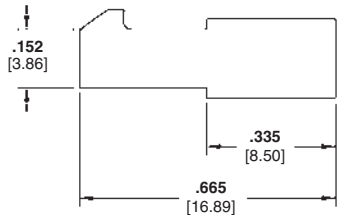
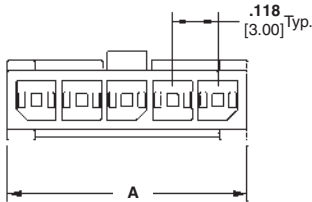
Related Product Data

Contacts:

Plug Contacts—page 22

Mateable Housings:

Single Row Receptacle Housings—
page 23



Number of Circuits	Dimension A	Part Numbers
2	.270 6.85	1445049-2
3	.388 9.85	1445049-3
4	.506 12.85	1445049-4
5	.624 15.85	1445049-5
6	.742 18.85	1445049-6
7	.860 21.85	1445049-7
8	.978 24.85	1445049-8
9	1.096 27.85	1445049-9
10	1.215 30.85	1-1445049-0
11	1.333 33.85	1-1445049-1
12	1.451 36.85	1-1445049-2

Note: All part numbers are RoHS Compliant.

High Density



Micro MATE-N-LOK 3 mm Connector System
.118 [3.00] Centerline

Micro MATE-N-LOK 3 mm Connector System (Continued)

Plug Housings (Continued)

Single Row, Panel Mount

Material

Nylon, Black
Flammability Rating—UL 94V-0

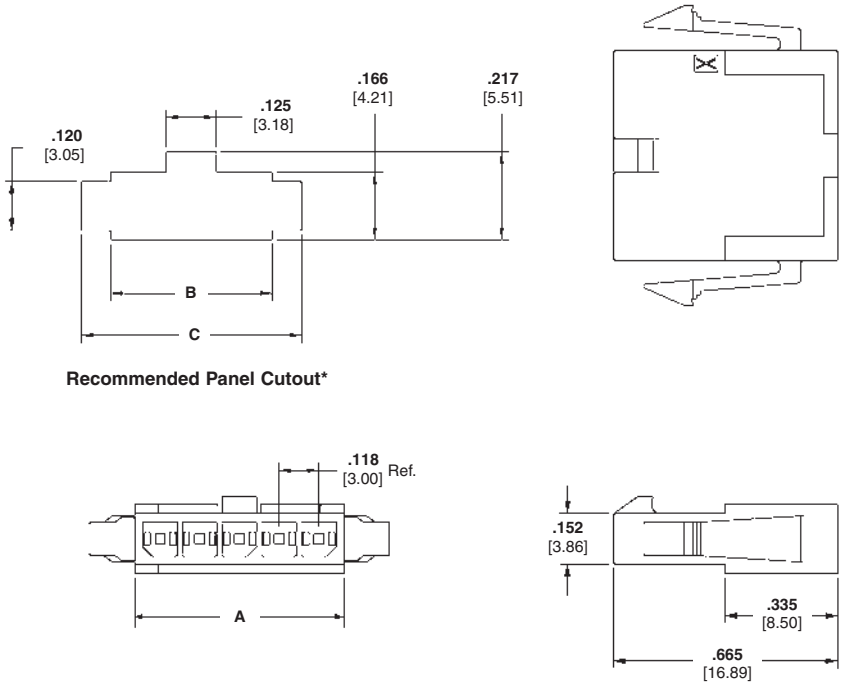
Related Product Data

Contacts:

Plug Contacts—page 22

Mateable Housings:

Single Row Receptacle Housings—
page 23



Number of Circuits	Dimensions			Part Numbers
	A	B	C	
2	.270 6.85	.283 7.20	.428 10.88	1445048-2
3	.388 9.85	.402 10.20	.546 13.88	1445048-3
4	.506 12.85	.520 13.20	.665 16.88	1445048-4
5	.624 15.85	.638 16.20	.783 19.88	1445048-5
6	.742 18.85	.756 19.20	.901 22.88	1445048-6
7	.860 21.85	.874 22.20	1.019 25.88	1445048-7
8	.978 24.85	.992 25.20	1.137 28.88	1445048-8
9	1.096 27.85	1.110 28.20	1.255 31.88	1445048-9
10	1.215 30.85	1.228 31.20	1.373 34.88	1-1445048-0
11	1.333 33.85	1.346 34.20	1.491 37.88	1-1445048-1
12	1.451 36.85	1.465 37.20	1.609 40.88	1-1445048-2

*Recommended panel thickness .062-.091 [1.57-2.30]. Always consult customer drawing for panel cutout dimensions.

Note: All part numbers are RoHS Compliant.

Micro MATE-N-LOK 3 mm Connector System (Continued)

Plug Housings (Continued)

Dual Row, Free-Hanging

Material

Nylon, Black
Flammability Rating—UL 94V-0

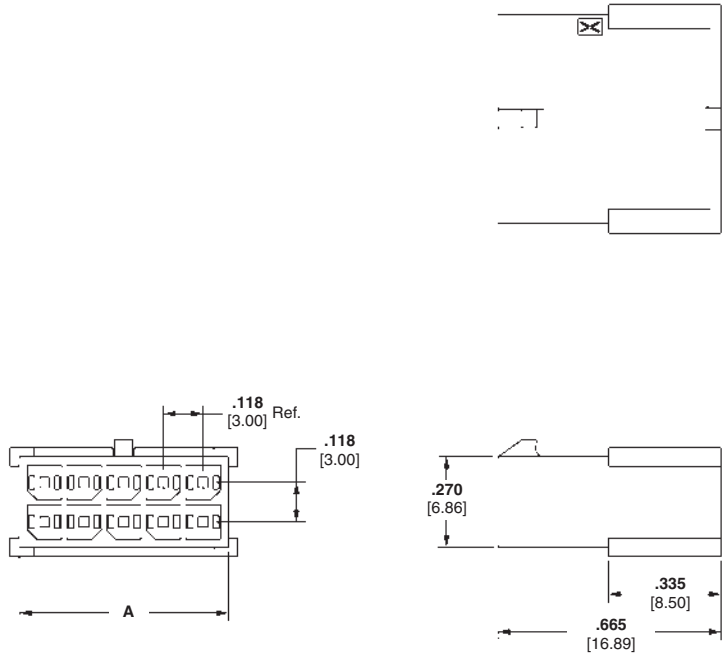
Related Product Data

Contacts:

Plug Contacts—page 22

Mateable Housings:

Dual Row Receptacle Housings—
page 24



Number of Circuits	Dimension A	Part Numbers
2	.157 3.85	794616-2
4	.276 6.85	794616-4
6	.394 9.85	794616-6
8	.512 12.85	794616-8
10	.630 15.85	1-794616-0
12	.748 18.85	1-794616-2
14	.866 21.85	1-794616-4
16	.984 24.85	1-794616-6
18	1.102 27.85	1-794616-8
20	1.220 30.85	2-794616-0
22	1.339 33.85	2-794616-2
24	1.457 36.85	2-794616-4

Note: All part numbers are RoHS Compliant.

High Density



Micro MATE-N-LOK 3 mm Connector System
.118 [3.00] Centerline

Micro MATE-N-LOK 3 mm Connector System (Continued)

Plug Housings (Continued)

Dual Row, Panel Mount

Material

Nylon, Black
Flammability Rating—UL 94V-0

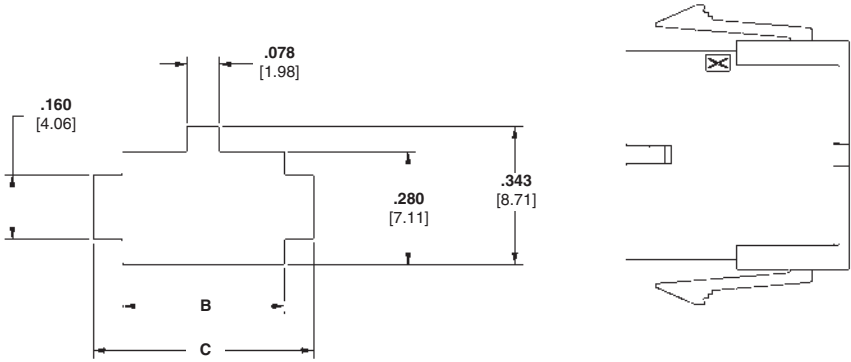
Related Product Data

Contacts:

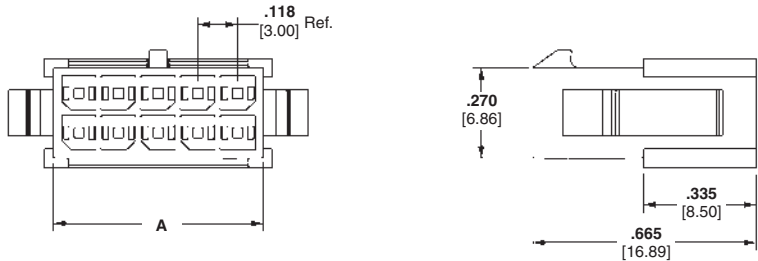
Plug Contacts—page 22

Mateable Housings:

Dual Row Receptacle Housings—
page 24



Recommended Panel Cutout*



Number of Circuits	Dimensions			Part Numbers
	A	B	C	
2	.157 3.85	.165 4.20	.310 7.88	794615-2
4	.276 6.85	.285 7.20	.428 10.88	794615-4
6	.394 9.85	.402 10.20	.546 13.88	794615-6
8	.512 12.85	.520 13.20	.665 16.88	794615-8
10	.630 15.85	.638 16.20	.783 19.88	1-794615-0
12	.748 18.85	.756 19.20	.901 22.88	1-794615-2
14	.866 21.85	.874 22.20	1.019 25.88	1-794615-4
16	.984 24.85	.992 25.20	1.137 28.88	1-794615-6
18	1.102 27.85	1.110 28.20	1.255 31.88	1-794615-8
20	1.220 30.85	1.228 31.20	1.373 34.88	2-794615-0
22	1.339 33.85	1.346 34.20	1.491 37.88	2-794615-2
24	1.457 36.85	1.469 37.20	1.609 40.88	2-794615-4

*Recommended panel thickness .062-.091 [1.57-2.30]. Always consult customer drawing for panel cutout dimensions.

Note: All part numbers are RoHS Compliant.

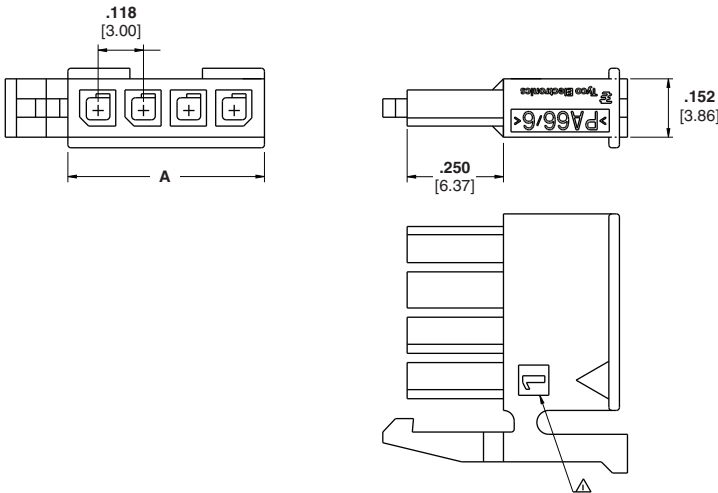
Micro MATE-N-LOK 3 mm Connector System (Continued)

New: Low Profile

Low Profile Receptacle
Housings

Material

Nylon, Black
Flammability Rating—V0



Positions	Color	Dimension A	Part Numbers
2	Black	.276 7	2029047-2
3	Black	.394 10	2029047-3
4	Black	.512 13	2029047-4
2	Natural	.276 7	2029102-2
3	Natural	.394 10	2029102-3
4	Natural	.512 13	2029102-4

Low Profile Right Angle
Surface Mount Housings

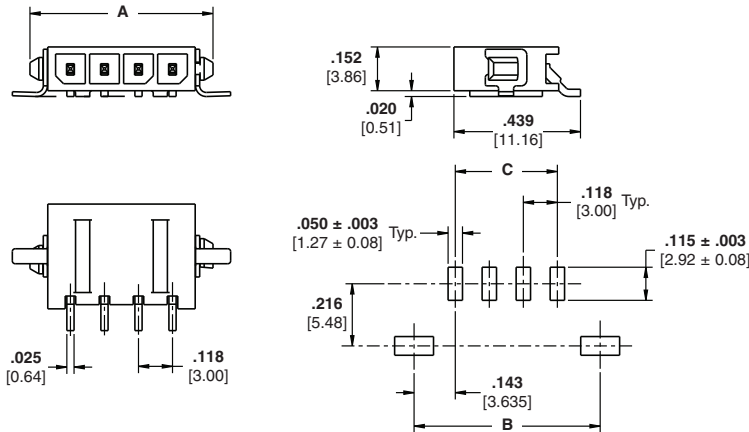
Material

Hight Temp Nylon, Black
Flammability Rating—V0

Contacts:

Brass

Plating A — .0001100 (.00254)
minimum tin over .000050 [0.00127]
minimum nickel



Positions	Color	Dimensions			Part Numbers
		A	B	C	
2	Black	.394 10	.410 10.4	.118 3	2029030-2
3	Black	.512 13	.528 13.4	.263 6	2029030-3
4	Black	.630 16	.646 16.4	.354 9	2029030-4
2	Natural	.394 10	.410 10.4	.118 3	2029104-2
3	Natural	.512 13	.52 13.4	.263 6	2029104-3
4	Natural	.630 16	.646 16.4	.354 9	2029104-4

Note: Less than 4.7mm in vertical board surface height required!

High Density

Micro MATE-N-LOK 3 mm Connector System
.118 [3.00] Centerline

Micro MATE-N-LOK 3 mm Connector System (Continued)

Vertical Header Assemblies

Single Row, Through-Hole,
with Retention Feature
on Soldertail and
Polarization Feature
to PCB

Material and Finish

Housing — High Temperature Nylon,
Black

Flammability Rating — UL 94V-0

Contacts — Brass

Plating A—.000100 [0.00254] min. tin
over .000050 [0.00127] min. nickel

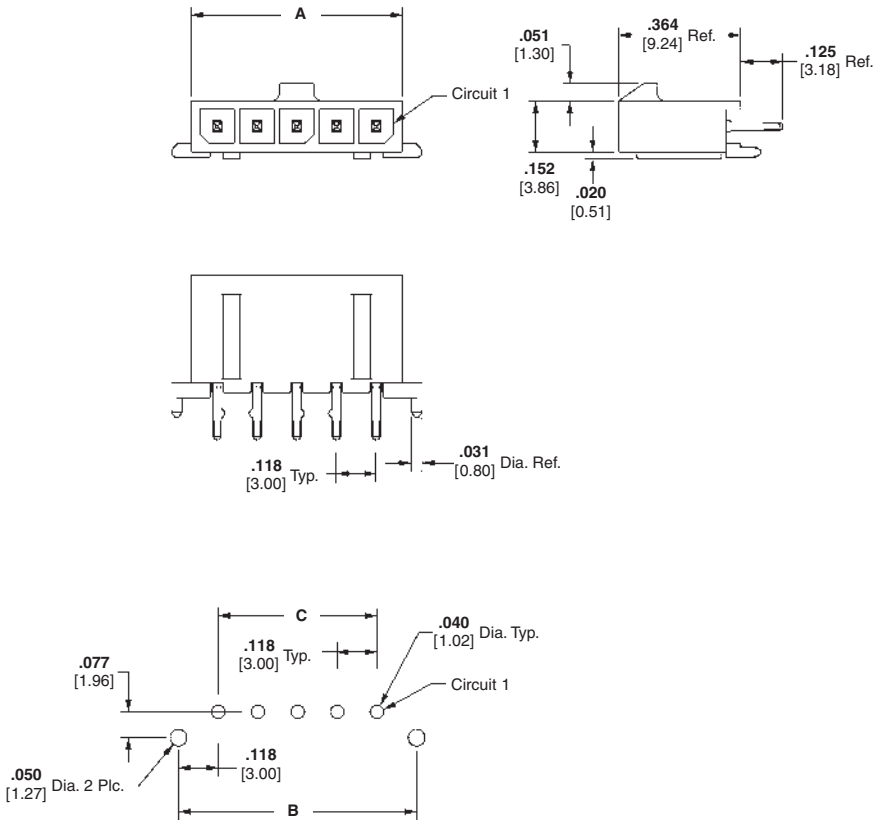
Plating B—.000015 [0.00038] gold in
mating area, .000100 [0.00254] min. tin
in solder area, with entire contact
underplated .000050 [0.00127] min.
nickel

Plating C—.000030 [0.00076] gold in
mating area, .000100 [0.00254] min. tin
in solder area, with entire contact
underplated .000050 [0.00127] min.
nickel

Related Product Data

Mateable Housings:

Single Row Receptacle Housings—
page 23



Recommended PC Board Layout*

Number of Circuits	Dimensions			Header Part Numbers			Mates with Receptacle Housing Part Number
	A	B	C	Plating A	Plating B	Plating C	
2	.276 7.00	.360 9.14	.118 3.00	2-1445050-2	2-1445084-2	2-1445093-2	1445022-2
3	.394 10.00	.478 12.14	.236 6.00	2-1445050-3	2-1445084-3	2-1445093-3	1445022-3
4	.512 13.00	.596 15.14	.354 9.00	2-1445050-4	2-1445084-4	2-1445093-4	1445022-4
5	.630 16.00	.714 18.14	.472 12.00	2-1445050-5	2-1445084-5	2-1445093-5	1445022-5
6	.748 19.00	.832 21.14	.591 15.00	2-1445050-6	2-1445084-6	2-1445093-6	1445022-6
7	.866 22.00	.950 24.14	.709 18.00	2-1445050-7	2-1445084-7	2-1445093-7	1445022-7
8	.984 25.00	1.069 27.14	.827 21.00	2-1445050-8	2-1445084-8	2-1445093-8	1445022-8
9	1.102 28.00	1.187 30.14	.945 24.00	2-1445050-9	2-1445084-9	3-1445093-9	1445022-9
10	1.220 31.00	1.304 33.14	1.063 27.00	3-1445050-0	3-1445084-0	3-1445093-0	1-1445022-0
11	1.339 34.00	1.423 36.14	1.181 30.00	3-1445050-1	3-1445084-1	3-1445093-1	1-1445022-1
12	1.457 37.00	1.541 39.14	1.299 33.00	3-1445050-2	3-1445084-2	3-1445093-2	1-1445022-2

*Recommended PC Board thickness .062 [1.57]. Always consult customer drawing for PC Board layout dimensions.

Note: All part numbers are RoHS Compliant.

Micro MATE-N-LOK 3 mm Connector System (Continued)

Vertical Header Assemblies

(Continued)

Single Row, Through-Hole,
with Metal Through-Hole
Hold-down

Material and Finish

Housing — High Temperature Nylon,
Black

Flammability Rating — UL 94V-0

Contacts—Brass

Plating A—.000100 [0.00254] min. tin
over .000050 [0.00127] min. nickel

Plating B—.000015 [0.00038] gold in
mating area, .000100 [0.00254] min. tin
in solder area, with entire contact
underplated .000050 [0.00127] min.
nickel

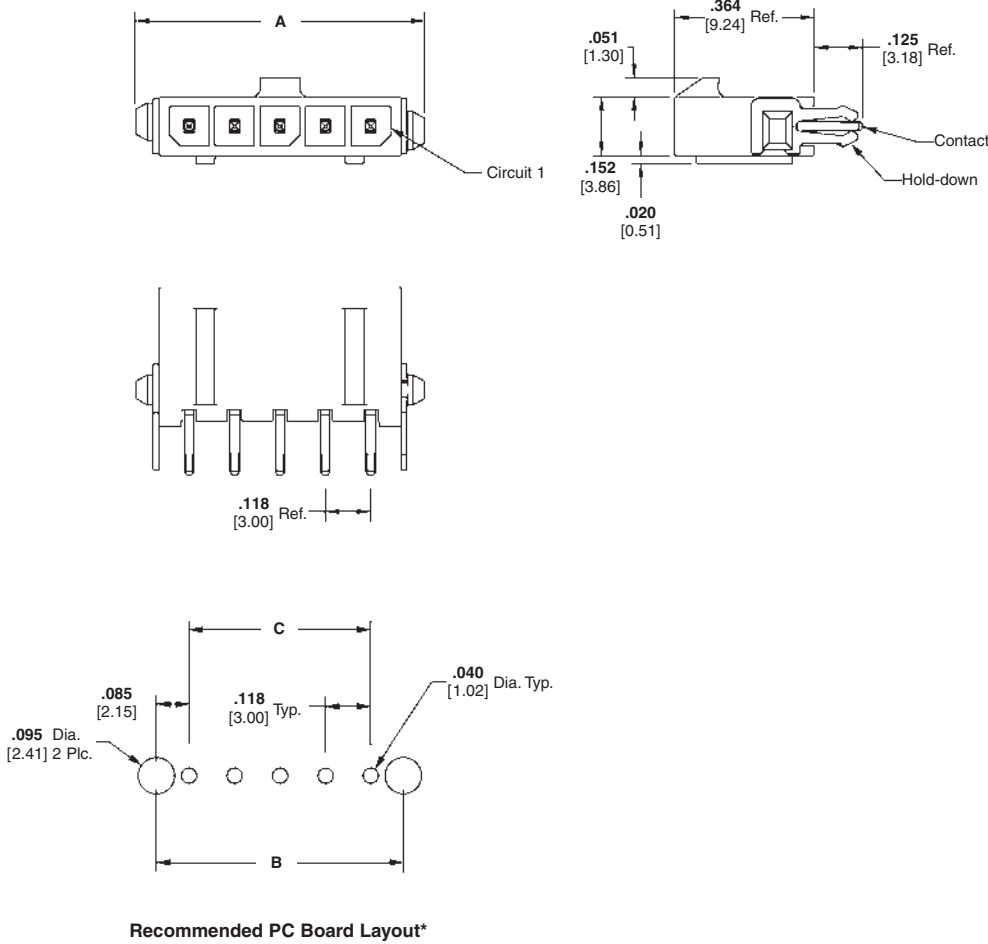
Plating C—.000030 [0.00076] gold in
mating area, .000100 [0.00254] min. tin
in solder area, with entire contact
underplated .000050 [0.00127] min.
nickel

Hold-downs—Phosphor Bronze,
.000100 [0.00254] min. tin over
.000050 [0.00127] min. nickel

Related Product Data

Mateable Housings:

Single Row Receptacle Housing—
page 23



Number of Circuits	Dimensions			Header Part Numbers			Mates with Receptacle Housing Part Number
	A	B	C	Plating A	Plating B	Plating C	
2	.399 10.14	.293 7.43	.118 3.00	2-1445051-2	2-1445085-2	2-1445094-2	1445022-2
3	.517 13.14	.411 10.43	.236 6.00	2-1445051-3	2-1445085-3	2-1445094-3	1445022-3
4	.635 16.14	.529 13.43	.354 9.00	2-1445051-4	2-1445085-4	2-1445094-4	1445022-4
5	.754 19.14	.647 16.43	.472 12.00	2-1445051-5	2-1445085-5	2-1445094-5	1445022-5
6	.871 22.14	.765 19.43	.591 15.00	2-1445051-6	2-1445085-6	2-1445094-6	1445022-6
7	.990 25.14	.883 22.43	.709 18.00	2-1445051-7	2-1445085-7	2-1445094-7	1445022-7
8	1.108 28.14	1.001 25.43	.827 21.00	2-1445051-8	2-1445085-8	2-1445094-8	1445022-8
9	1.226 31.14	1.119 28.43	.945 24.00	2-1445051-9	2-1445085-9	2-1445094-9	1445022-9
10	1.344 34.14	1.237 31.43	1.063 27.00	3-1445051-0	3-1445085-0	3-1445094-0	1-1445022-0
11	1.462 37.14	1.356 34.43	1.181 30.00	3-1445051-1	3-1445085-1	3-1445094-1	1-1445022-1
12	1.580 40.14	1.474 37.43	1.299 33.00	3-1445051-2	3-1445085-2	3-1445094-2	1-1445022-2

*Recommended PC Board thickness .062 [1.57]. Always consult customer drawing for PC Board layout dimensions.

Note: All part numbers are RoHS Compliant.

High Density
Micro MATE-N-LOK 3 mm Connector System
.118 [3.00] Centerline

Micro MATE-N-LOK 3 mm Connector System (Continued)

Vertical Header Assemblies

(Continued)

Single Row, Surface Mount,
with Metal Through-Hole
Hold-down

Material and Finish

Housing — High Temperature Nylon,
Black

Flammability Rating — UL 94V-0

Contacts—Brass

Plating A—.000100 [0.00254] min. tin
over .000050 [0.00127] min. nickel

Plating B—.000015 [0.00038] gold in
mating area, .000100 [0.00254] min. tin
in solder area, with entire contact
underplated .000050 [0.00127] min.
nickel

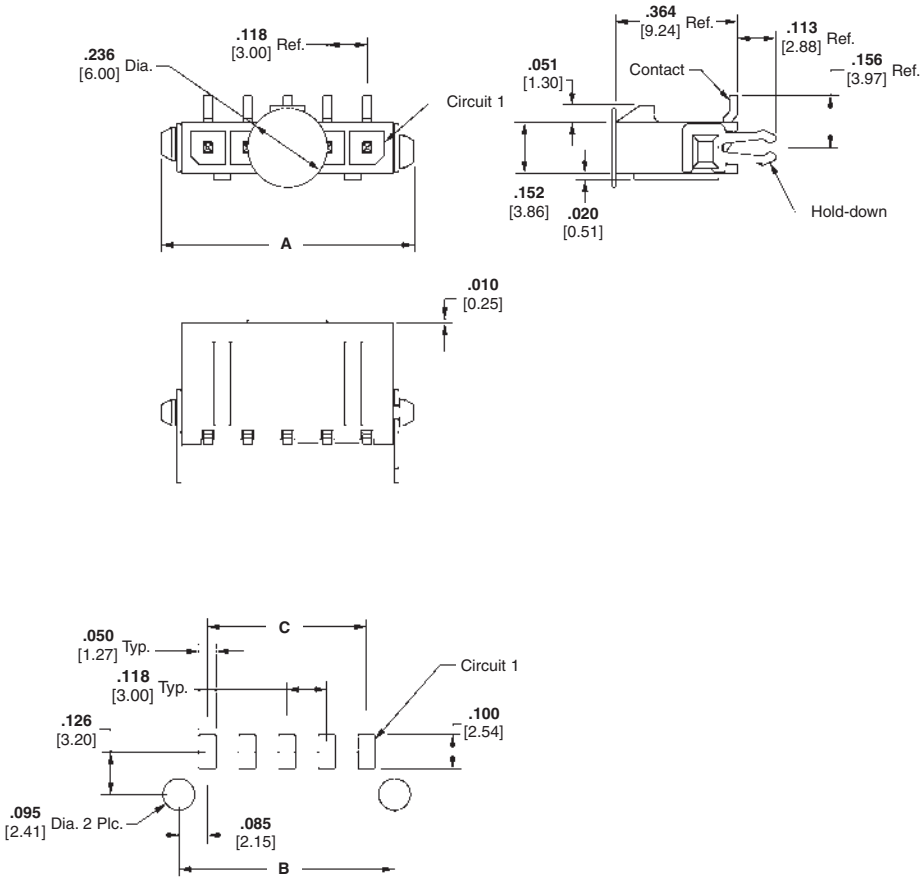
Plating C—.000030 [0.00076] gold in
mating area, .000100 [0.00254] min. tin
in solder area, with entire contact
underplated .000050 [0.00127] min.
nickel

Hold-downs—Phosphor Bronze,
.000100 [0.00254] min. tin over
.000050 [0.00127] min. nickel

Related Product Data

Mateable Housings:

Single Row Receptacle Housing—
page 23



Recommended PC Board Layout*

Number of Circuits	Dimensions			Header Part Numbers			Mates with Receptacle Housing Part Number
	A	B	C	Plating A	Plating B	Plating C	
2	.394 10.00	.293 7.43	.118 3.00	2-1445052-2	2-1445086-2	2-1445095-2	1445022-2
3	.512 13.00	.411 10.43	.236 6.00	2-1445052-3	2-1445086-3	2-1445095-3	1445022-3
4	.630 16.00	.529 13.43	.354 9.00	2-1445052-4	2-1445086-4	2-1445095-4	1445022-4
5	.748 19.00	.647 16.43	.472 12.00	2-1445052-5	2-1445086-5	2-1445095-5	1445022-5
6	.866 22.00	.765 19.43	.591 15.00	2-1445052-6	2-1445086-6	2-1445095-6	1445022-6
7	.984 25.00	.883 22.43	.709 18.00	2-1445052-7	2-1445086-7	2-1445095-7	1445022-7
8	1.102 28.00	1.001 25.43	.827 21.00	2-1445052-8	2-1445086-8	2-1445095-8	1445022-8
9	1.220 31.00	1.119 28.43	.945 24.00	2-1445052-9	2-1445086-9	2-1445095-9	1445022-9
10	1.339 34.00	1.237 31.43	1.063 27.00	3-1445052-0	3-1445086-0	3-1445095-0	1-1445022-0
11	1.457 37.00	1.356 34.43	1.181 30.00	3-1445052-1	3-1445086-1	3-1445095-1	1-1445022-1
12	1.575 40.00	1.474 37.43	1.299 33.00	3-1445052-2	3-1445086-2	3-1445095-2	1-1445022-2

*Recommended PC Board thickness .062 [1.57]. Always consult customer drawing for PC Board layout dimensions.

Note: All part numbers are RoHS Compliant.

Micro MATE-N-LOK 3 mm Connector System (Continued)

Vertical Header Assemblies

(Continued)

Single Row, Surface Mount,
with Surface Mount Hold-down

Material and Finish

Housing — High Temperature Nylon,
Black

Flammability Rating — UL 94V-0

Contacts—Brass

Plating A—.000100 [0.00254] min. tin
over .000050 [0.00127] min. nickel

Plating B—.000015 [0.00038] gold in
mating area, .000100 [0.00254] min. tin
in solder area, with entire contact
underplated .000050 [0.00127] min.
nickel

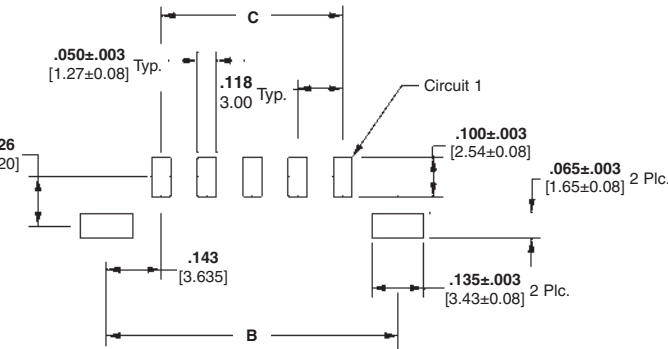
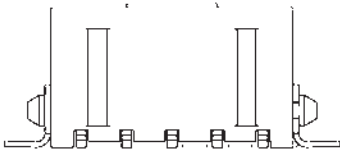
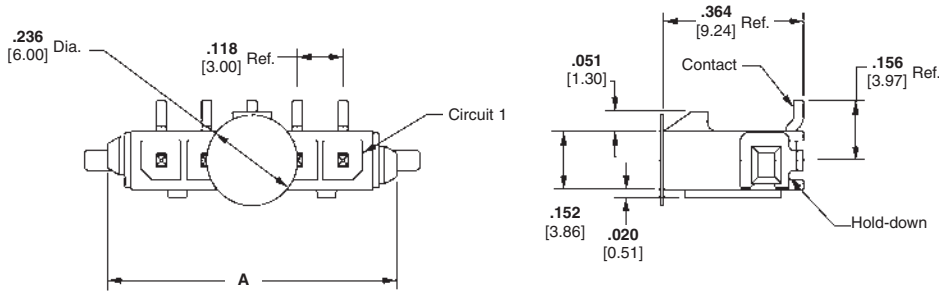
Plating C—.000030 [0.00076] gold in
mating area, .000100 [0.00254] min. tin
in solder area, with entire contact
underplated .000050 [0.00127] min.
nickel

Hold-downs—Phosphor Bronze,
.000100 [0.00254] min. tin over
.000050 [0.00127] min. nickel

Related Product Data

Mateable Housings:

Single Row Receptacle Housing—
page 23



Recommended PC Board Layout*

Number of Circuits	Dimensions			Header Part Numbers			Mates with Receptacle Housing Part Number
	A	B	C	Plating A	Plating B	Plating C	
2	.394 10.00	.410 10.41	.118 3.00	2-1445053-2	2-1445087-2	2-1445096-2	1445022-2
3	.512 13.00	.528 13.41	.236 6.00	2-1445053-3	2-1445087-3	2-1445096-3	1445022-3
4	.630 16.00	.646 16.41	.354 9.00	2-1445053-4	2-1445087-4	2-1445096-4	1445022-4
5	.748 19.00	.765 19.41	.472 12.00	2-1445053-5	2-1445087-5	2-1445096-5	1445022-5
6	.866 22.00	.882 22.41	.591 15.00	2-1445053-6	2-1445087-6	2-1445096-6	1445022-6
7	.984 25.00	1.001 25.41	.709 18.00	2-1445053-7	2-1445087-7	2-1445096-7	1445022-7
8	1.102 28.00	1.119 28.41	.827 21.00	2-1445053-8	2-1445087-8	2-1445096-8	1445022-8
9	1.220 31.00	1.237 31.41	.945 24.00	2-1445053-9	2-1445087-9	2-1445096-9	1445022-9
10	1.339 34.00	1.355 34.41	1.063 27.00	3-1445053-0	3-1445087-0	3-1445096-0	1-1445022-0
11	1.457 37.00	1.473 37.41	1.181 30.00	3-1445053-1	3-1445087-1	3-1445096-1	1-1445022-1
12	1.575 40.00	1.591 40.41	1.299 33.00	3-1445053-2	3-1445087-2	3-1445096-2	1-1445022-2

*Always consult customer drawing for PC Board layout dimensions.

Note: All part numbers are RoHS Compliant.

High Density

Micro MATE-N-LOK 3 mm Connector System
.118 [3.00] Centerline

Micro MATE-N-LOK 3 mm Connector System (Continued)

Vertical Header Assemblies

(Continued)
Dual Row, Through-Hole,
with Retention Feature
on Soldertail

Material and Finish

Housing — High Temperature Nylon,
Black

Flammability Rating — UL 94V-0

Contacts—Brass

Plating A—.000100 [0.00254] min. tin
over .000050 [0.00127] min. nickel

Plating B—.000015 [0.00038] gold in
mating area, .000100 [0.00254] min. tin
in solder area, with entire contact
underplated .000050 [0.00127] min.
nickel

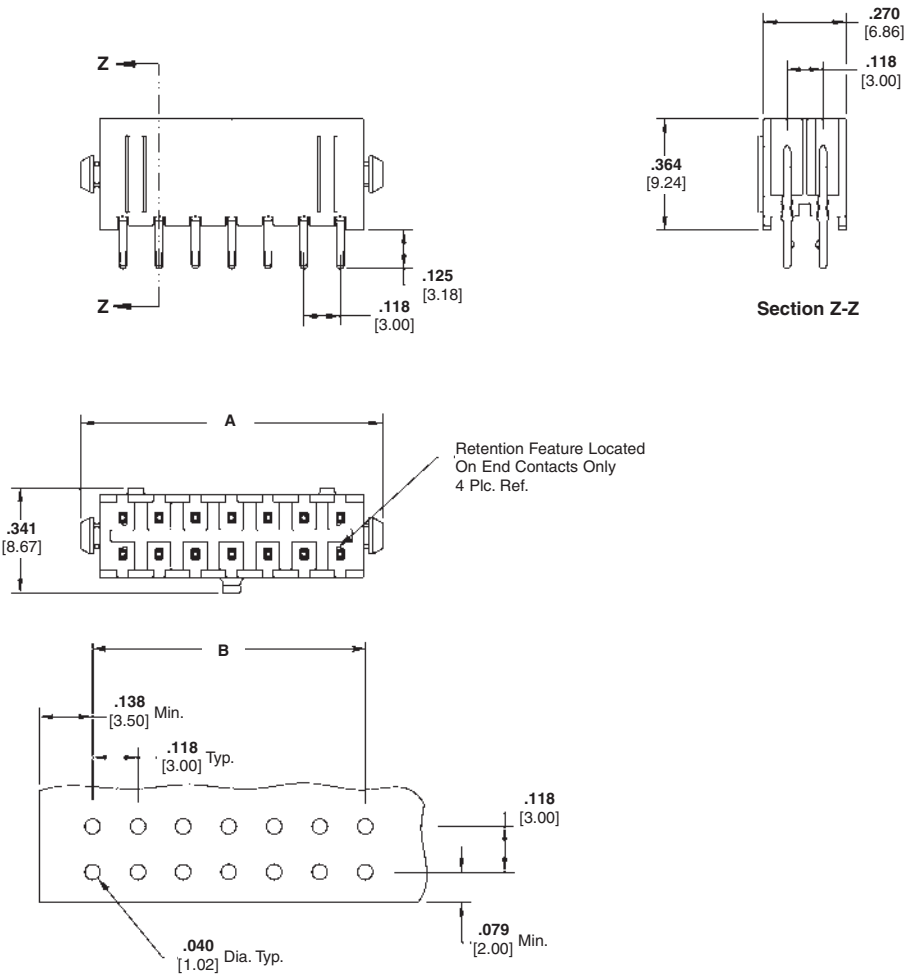
Plating C—.000030 [0.00076] gold in
mating area, .000100 [0.00254] min. tin
in solder area, with entire contact
underplated .000050 [0.00127] min.
nickel

Hold-downs—Phosphor Bronze,
.000100 [0.00254] min. tin over
.000050 [0.00127] min. nickel

Related Product Data

Mateable Housings:

Dual Row Receptacle Housing—page 24



Recommended PC Board Layout*

Number of Circuits	Dimensions		Header Part Numbers			Mates with Receptacle Housing Part Number
	A	B	Plating A	Plating B	Plating C	
2	.276 7.00	—	3-794630-2	3-794631-2	3-794632-2	794617-2
4	.394 10.00	.118 3.00	3-794630-4	3-794631-4	3-794632-4	794617-4
6	.512 13.00	.236 6.00	3-794630-6	3-794631-6	3-794632-6	794617-6
8	.630 16.00	.354 9.00	3-794630-8	3-794631-8	3-794632-8	794617-8
10	.748 19.00	.472 12.00	4-794630-0	4-794631-0	4-794632-0	1-794617-0
12	.866 22.00	.591 15.00	4-794630-2	4-794631-2	4-794632-2	1-794617-2
14	.984 25.00	.709 18.00	4-794630-4	4-794631-4	4-794632-4	1-794617-4
16	1.102 28.00	.827 21.00	4-794630-6	4-794631-6	4-794632-6	1-794617-6
18	1.220 31.00	.945 24.00	4-794630-8	4-794631-8	4-794632-8	1-794617-8
20	1.339 34.00	1.063 27.00	5-794630-0	5-794631-0	5-794632-0	2-794617-0
22	1.457 37.00	1.181 30.00	5-794630-2	5-794631-2	5-794632-2	2-794617-2
24	1.575 40.00	1.299 33.00	5-794630-4	5-794631-4	5-794632-4	2-794617-4

*Recommended PC Board thickness .062 [1.57]. Always consult customer drawing for PC Board layout dimensions.

Note: All part numbers are RoHS Compliant.

Micro MATE-N-LOK 3 mm Connector System (Continued)

Vertical Header Assemblies

(Continued)

Dual Row, Through-Hole,
with Retention Feature
on Soldertail and
Metal Through-Hole Hold-down

Material and Finish

Housing—High Temperature Nylon,
Black

Flammability Rating—UL 94V-0

Contacts—Brass

Plating A—.000100 [0.00254] min. tin
over .000050 [0.00127] min. nickel

Plating B—.000015 [0.00038] gold in
mating area, .000100 [0.00254] min. tin
in solder area, with entire contact
underplated .000050 [0.00127] min.
nickel

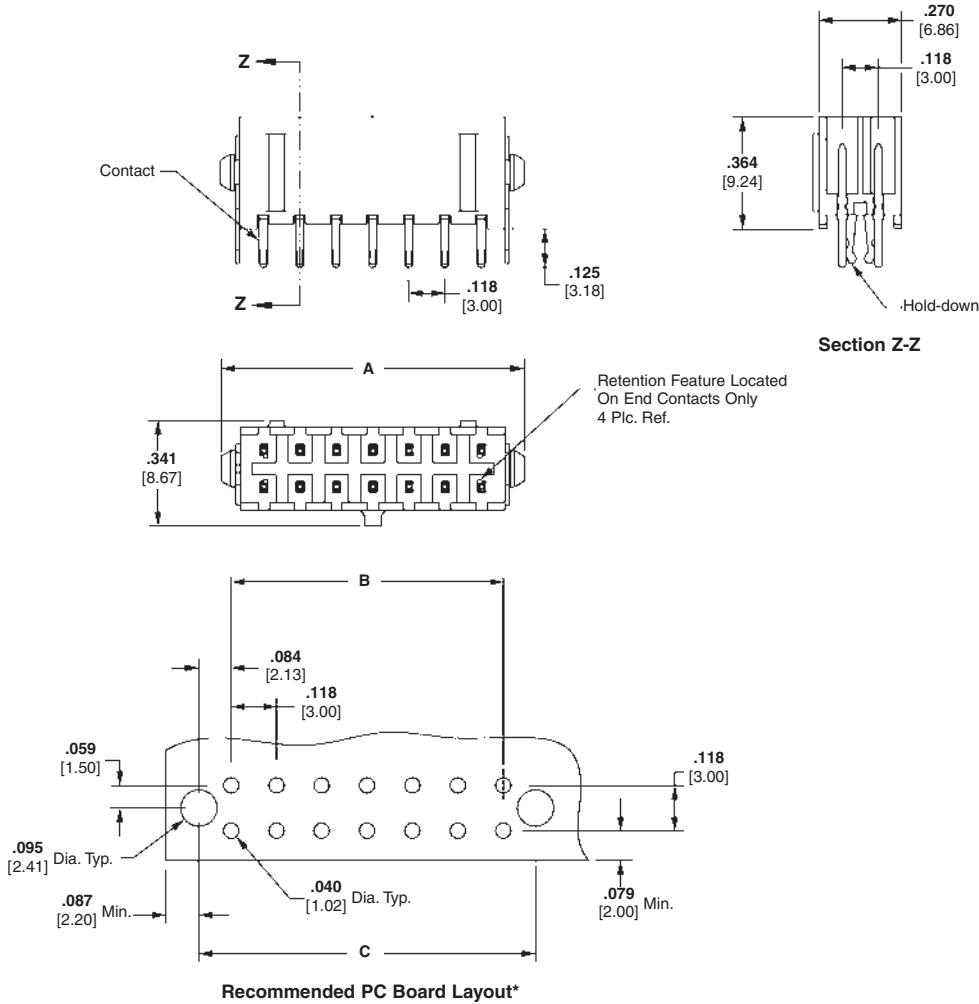
Plating C—.000030 [0.00076] gold in
mating area, .000100 [0.00254] min. tin
in solder area, with entire contact
underplated .000050 [0.00127] min.
nickel

Hold-downs—Phosphor Bronze,
.000100 [0.00254] min. tin over
.000050 [0.00127] min. nickel

Related Product Data

Mateable Housings:

Dual Row Receptacle Housing—page 24



Number of Circuits	Dimensions			Header Part Numbers			Mates with Receptacle Housing Part Number
	A	B	C	Plating A	Plating B	Plating C	
2	.276 7.00	—	.169 4.30	3-794680-2	3-794681-2	3-794682-2	794617-2
4	.394 10.00	.118 3.00	.287 7.30	3-794680-4	3-794681-4	3-794682-4	794617-4
6	.512 13.00	.236 6.00	.406 10.30	3-794680-6	3-794681-6	3-794682-6	794617-6
8	.630 16.00	.354 9.00	.524 13.30	3-794680-8	3-794681-8	3-794682-8	794617-8
10	.748 19.00	.472 12.00	.642 16.30	4-794680-0	4-794681-0	4-794682-0	1-794617-0
12	.866 22.00	.591 15.00	.760 19.30	4-794680-2	4-794681-2	4-794682-2	1-794617-2
14	.984 25.00	.709 18.00	.878 22.30	4-794680-4	4-794681-4	4-794682-4	1-794617-4
16	1.102 28.00	.827 21.00	.996 25.30	4-794680-6	4-794681-6	4-794682-6	1-794617-6
18	1.220 31.00	.945 24.00	1.114 28.30	4-794680-8	4-794681-8	4-794682-8	1-794617-8
20	1.339 34.00	1.063 27.00	1.232 31.30	5-794680-0	5-794681-0	5-794682-0	2-794617-0
22	1.457 37.00	1.181 30.00	1.350 34.30	5-794680-2	5-794681-2	5-794682-2	2-794617-2
24	1.575 40.00	1.299 33.00	1.469 37.30	5-794680-4	5-794681-4	5-794682-4	2-794617-4

*Recommended PC Board thickness .062 [1.57]. Always consult customer drawing for PC Board layout dimensions.

Note: All part numbers are RoHS Compliant.

High Density
Micro MATE-N-LOK 3 mm Connector System
.118 [3.00] Centerline

Micro MATE-N-LOK 3 mm Connector System (Continued)

Vertical Header Assemblies

(Continued)

Dual Row, Surface Mount,
with Metal Through-Hole
Hold-down

Material and Finish

Housing—High Temperature Nylon,
Black

Flammability Rating—UL 94V-0

Contacts—Brass

Plating A—.000100 [0.00254] min. tin
over .000050 [0.00127] min. nickel

Plating B—.000015 [0.00038] gold in
mating area, .000100 [0.00254] min. tin
in solder area, with entire contact
underplated .000050 [0.00127] min.
nickel

Plating C—.000030 [0.00076] gold in
mating area, .000100 [0.00254] min. tin
in solder area, with entire contact
underplated .000050 [0.00127] min.
nickel

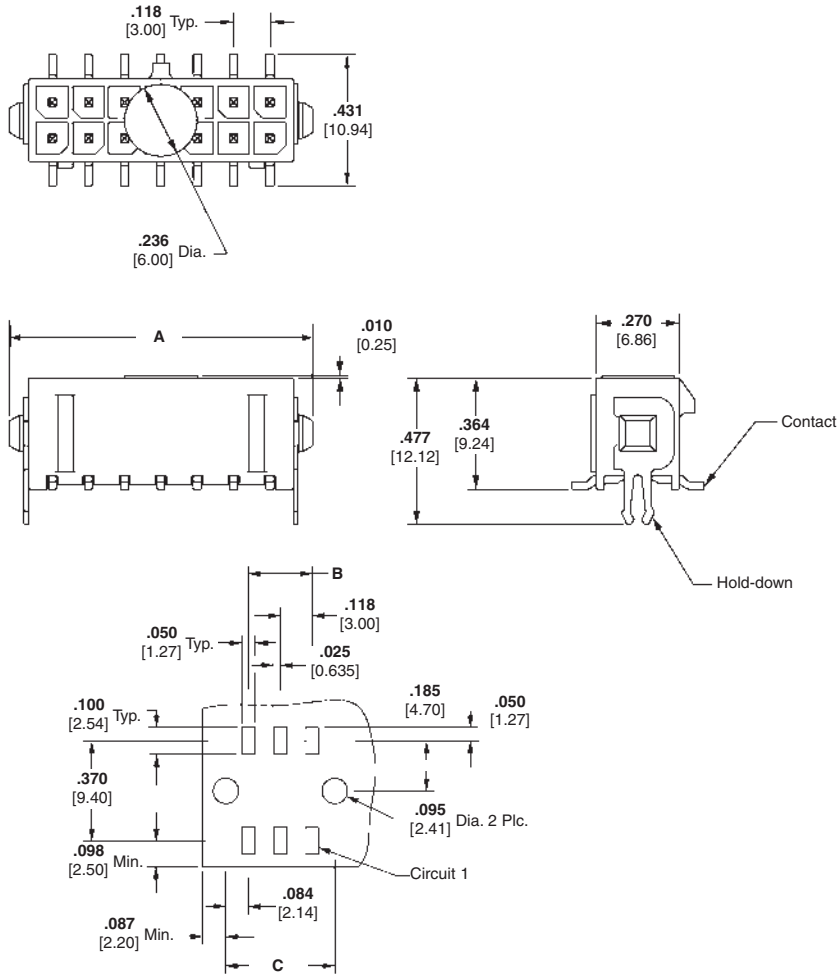
Hold-downs—Phosphor Bronze,
.000100 [0.00254] min. tin over
.000050 [0.00127] min. nickel

Pick-up Button—Kapton

Related Product Data

Mateable Housings:

Dual Row Receptacle Housing—page 24



Recommended PC Board Layout*

Number of Circuits	Dimensions			Header Part Numbers			Mates with Receptacle Housing Part Number
	A	B	C	Plating A	Plating B	Plating C	
2	.276 7.00	—	.169 4.30	3-794633-2	3-794634-2	3-794635-2	794617-2
4	.394 10.00	.118 3.00	.287 7.30	3-794633-4	3-794634-4	3-794635-4	794617-4
6	.512 13.00	.236 6.00	.406 10.30	3-794633-6	3-794634-6	3-794635-6	794617-6
8	.630 16.00	.354 9.00	.524 13.30	3-794633-8	3-794634-8	3-794635-8	794617-8
10	.748 19.00	.472 12.00	.642 16.30	4-794633-0	4-794634-0	4-794635-0	1-794617-0
12	.866 22.00	.591 15.00	.760 19.30	4-794633-2	4-794634-2	4-794635-2	1-794617-2
14	.984 25.00	.709 18.00	.878 22.30	4-794633-4	4-794634-4	4-794635-4	1-794617-4
16	1.10 28.00	2.827 21.00	.996 25.30	4-794633-6	4-794634-6	4-794635-6	1-794617-6
18	1.220 31.00	0.945 24.00	1.114 28.30	4-794633-8	4-794634-8	4-794635-8	1-794617-8
20	1.339 34.00	1.063 27.00	1.232 31.30	5-794633-0	5-794634-0	5-794635-0	2-794617-0
22	1.457 37.00	1.181 30.00	1.350 34.30	5-794633-2	5-794634-2	5-794635-2	2-794617-2
24	1.575 40.00	1.299 33.00	1.469 37.30	5-794633-4	5-794634-4	5-794635-4	2-794617-4

*Recommended PC Board thickness .062 [1.57]. Always consult customer drawing for PC Board layout dimensions.

Note: All part numbers are RoHS Compliant.

Micro MATE-N-LOK 3 mm Connector System (Continued)

Vertical Header Assemblies

(Continued)

Dual Row, Surface Mount,
with Surface Mount Hold-down

Material and Finish

Housing — High Temperature Nylon,
Black

Flammability Rating — UL 94V-0

Contacts—Brass

Plating A—.000100 [0.00254] min. tin
over .000050 [0.00127] min. nickel

Plating B—.000015 [0.00038] gold in
mating area, .000100 [0.00254] min. tin
in solder area, with entire contact
underplated .000050 [0.00127] min.
nickel

Plating C—.000030 [0.00076] gold in
mating area, .000100 [0.00254] min. tin
in solder area, with entire contact
underplated .000050 [0.00127] min.
nickel

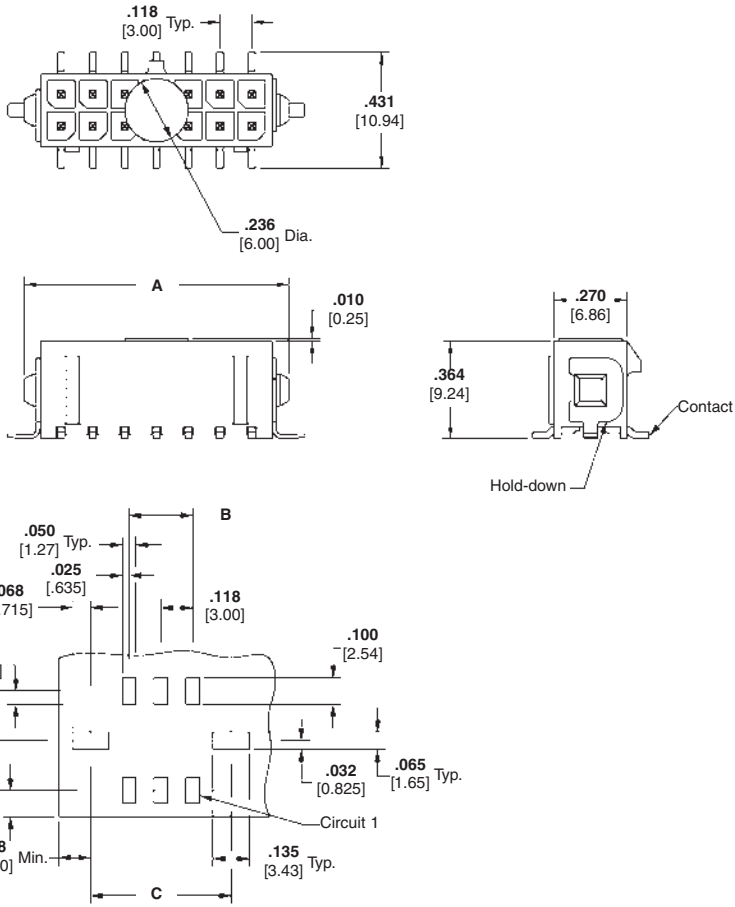
Hold-downs—Phosphor Bronze,
.000100 [0.00254] min. tin over
.000050 [0.00127] min. nickel

Pick-up Button — Kapton

Related Product Data

Mateable Housings:

Dual Row Receptacle Housing—page 24



Recommended PC Board Layout*

Number of Circuits	Dimensions			Header Part Numbers			Mates with Receptacle Housing Part Number
	A	B	C	Plating A	Plating B	Plating C	
2	.276 7.00	—	.286 7.27	3-794636-2	3-794637-2	3-794638-2	794617-2
4	.394 10.00	.118 3.00	.404 10.27	3-794636-4	3-794637-4	3-794638-4	794617-4
6	.512 13.00	.236 6.00	.522 13.27	3-794636-6	3-794637-6	3-794638-6	794617-6
8	.630 16.00	.354 9.00	.640 16.27	3-794636-8	3-794637-8	3-794638-8	794617-8
10	.748 19.00	.472 12.00	.758 19.27	4-794636-0	4-794637-0	4-794638-0	1-794617-0
12	.866 22.00	.591 15.00	.876 22.27	4-794636-2	4-794637-2	4-794638-2	1-794617-2
14	.984 25.00	.709 18.00	.994 25.27	4-794636-4	4-794637-4	4-794638-4	1-794617-4
16	1.102 28.00	.827 21.00	1.112 28.27	4-794636-6	4-794637-6	4-794638-6	1-794617-6
18	1.220 31.00	.945 24.00	1.230 31.27	4-794636-8	4-794637-8	4-794638-8	1-794617-8
20	1.339 34.00	1.063 27.00	1.349 34.27	5-794636-0	5-794637-0	5-794638-0	2-794617-0
22	1.457 37.00	1.181 30.00	1.467 37.27	5-794636-2	5-794637-2	5-794638-2	2-794617-2
24	1.575 40.00	1.299 33.00	1.585 40.27	5-794636-4	5-794637-4	5-794638-4	2-794617-4

*Always consult customer drawing for PC Board layout dimensions.

Note: All part numbers are RoHS Compliant.

High Density

Micro MATE-N-LOK 3 mm Connector System
.118 [3.00] Centerline

Micro MATE-N-LOK 3 mm Connector System (Continued)

Right-Angle Header
Assemblies

Single Row, Through-Hole,
with Metal Through-Hole
Hold-down

Material and Finish

Housing—High Temperature Nylon,
Black

Flammability Rating—UL 94V-0

Contacts—Brass

Plating A—.000100 [0.00254] min. tin
over .000050 [0.00127] min. nickel

Plating B—.000015 [0.00038] gold in
mating area, .000100 [0.00254] min. tin
in solder area, with entire contact
underplated .000050 [0.00127] min.
nickel

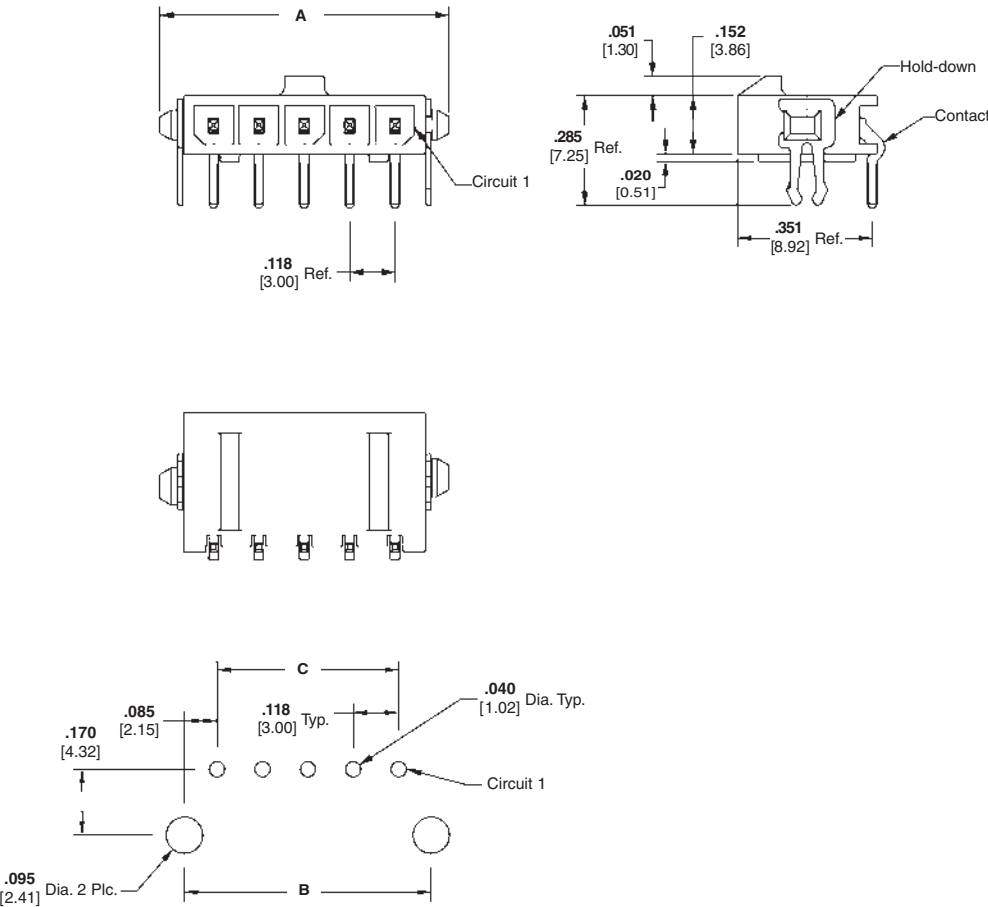
Plating C—.000030 [0.00076] gold in
mating area, .000100 [0.00254] min. tin
in solder area, with entire contact
underplated .000050 [0.00127] min.
nickel

Hold-downs—Phosphor Bronze,
.000100 [0.00254] min. tin over
.000050 [0.00127] min. nickel

Related Product Data

Mateable Housings:

Single Row Receptacle Housing—
page 23



Recommended PC Board Layout*

Number of Circuits	Dimensions			Header Part Numbers			Mates with Receptacle Housing Part Number
	A	B	C	Plating A	Plating B	Plating C	
2	.399 10.14	.293 7.43	.118 3.00	2-1445054-2	2-1445088-2	2-1445097-2	1445022-2
3	.517 13.14	.411 10.43	.236 6.00	2-1445054-3	2-1445088-3	2-1445097-3	1445022-3
4	.635 16.14	.529 13.43	.354 9.00	2-1445054-4	2-1445088-4	2-1445097-4	1445022-4
5	.754 19.14	.647 16.43	.472 12.00	2-1445054-5	2-1445088-5	2-1445097-5	1445022-5
6	.871 22.14	.765 19.43	.591 15.00	2-1445054-6	2-1445088-6	2-1445097-6	1445022-6
7	.990 25.14	.883 22.43	.709 18.00	2-1445054-7	2-1445088-7	2-1445097-7	1445022-7
8	1.108 28.14	1.001 25.43	.827 21.00	2-1445054-8	2-1445088-8	2-1445097-8	1445022-8
9	1.226 31.14	1.119 28.43	.945 24.00	2-1445054-9	2-1445088-9	2-1445097-9	1445022-9
10	1.344 34.14	1.237 31.43	1.063 27.00	3-1445054-0	3-1445088-0	3-1445097-0	1-1445022-0
11	1.462 37.14	1.356 34.43	1.181 30.00	3-1445054-1	3-1445088-1	3-1445097-1	1-1445022-1
12	1.580 40.14	1.474 37.43	1.299 33.00	3-1445054-2	3-1445088-2	3-1445097-2	1-1445022-2

*Recommended PC Board thickness .062 [1.57]. Always consult customer drawing for PC Board layout dimensions.

Note: All part numbers are RoHS Compliant.

Micro MATE-N-LOK 3 mm Connector System (Continued)

Right-Angle Header
Assemblies (Continued)

Single Row, Through-Hole,
with Plastic Boardlock

Material and Finish

Housing — High Temperature Nylon,
Black

Flammability Rating — UL 94V-0

Contacts—Brass

Plating A—.000100 [0.00254] min. tin
over .000050 [0.00127] min. nickel

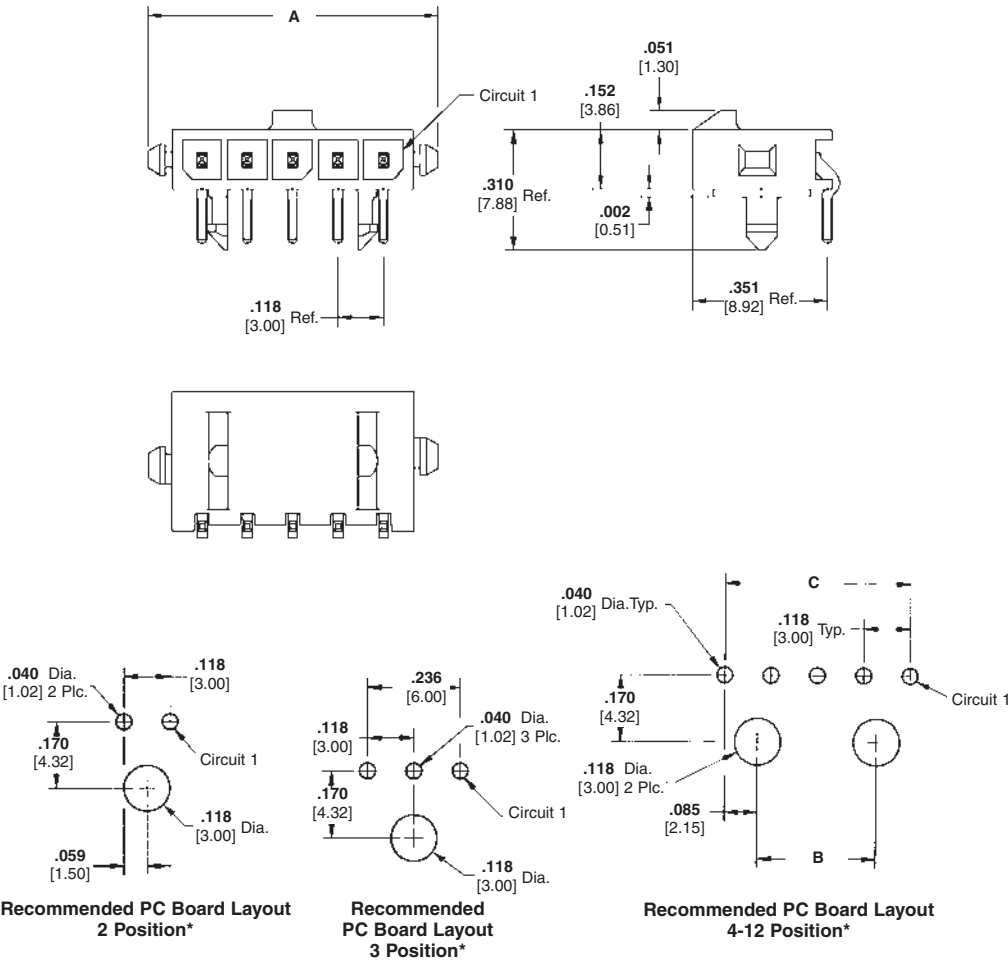
Plating B—.000015 [0.00038] gold in
mating area, .000100 [0.00254] min. tin
in solder area, with entire contact
underplated .000050 [0.00127] min.
nickel

Plating C—.000030 [0.00076] gold in
mating area, .000100 [0.00254] min. tin
in solder area, with entire contact
underplated .000050 [0.00127] min.
nickel

Related Product Data

Mateable Housings:

Single Row Receptacle Housing—
page 23



High Density

Micro MATE-N-LOK 3 mm Connector System
.118 [3.00] Centerline

Number of Circuits	Dimensions			Header Part Numbers			Mates with Receptacle Housing Part Number
	A	B	C	Plating A	Plating B	Plating C	
2	.399 10.14	—	—	2-1445055-2	2-1445089-2	2-1445098-2	1445022-2
3	.517 13.14	—	—	2-1445055-3	2-1445089-3	2-1445098-3	1445022-3
4	.635 16.14	.185 4.70	.354 9.00	2-1445055-4	2-1445089-4	2-1445098-4	1445022-4
5	.754 19.14	.303 7.70	.472 12.00	2-1445055-5	2-1445089-5	2-1445098-5	1445022-5
6	.871 22.14	.421 10.70	.591 15.00	2-1445055-6	2-1445089-6	2-1445098-6	1445022-6
7	.990 25.14	.539 13.70	.709 18.00	2-1445055-7	2-1445089-7	2-1445098-7	1445022-7
8	1.108 28.14	.657 16.70	.827 21.00	2-1445055-8	2-1445089-8	2-1445098-8	1445022-8
9	1.226 31.14	.775 19.70	.945 24.00	2-1445055-9	2-1445089-9	2-1445098-9	1445022-9
10	1.344 34.14	.894 22.70	1.063 27.00	3-1445055-0	3-1445089-0	3-1445098-0	1-1445022-0
11	1.462 37.14	1.012 25.70	1.181 30.00	3-1445055-1	3-1445089-1	3-1445098-1	1-1445022-1
12	1.580 40.14	1.300 28.70	1.299 33.00	3-1445055-2	3-1445089-2	3-1445098-2	1-1445022-2

*Recommended PC Board thickness .062 [1.57]. Always consult customer drawing for PC Board layout dimensions.

Note: All part numbers are RoHS Compliant.

Micro MATE-N-LOK 3 mm Connector System (Continued)

Right-Angle Header
Assemblies (Continued)

Single Row, Surface Mount,
with Metal Through-Hole
Hold-down

Material and Finish

Housing — High Temperature Nylon,
Black

Flammability Rating — UL 94V-0

Contacts—Brass

Plating A—.000100 [0.00254] min. tin
over .000050 [0.00127] min. nickel

Plating B—.000015 [0.00038] gold in
mating area, .000100 [0.00254] min. tin
in solder area, with entire contact
underplated .000050 [0.00127] min.
nickel

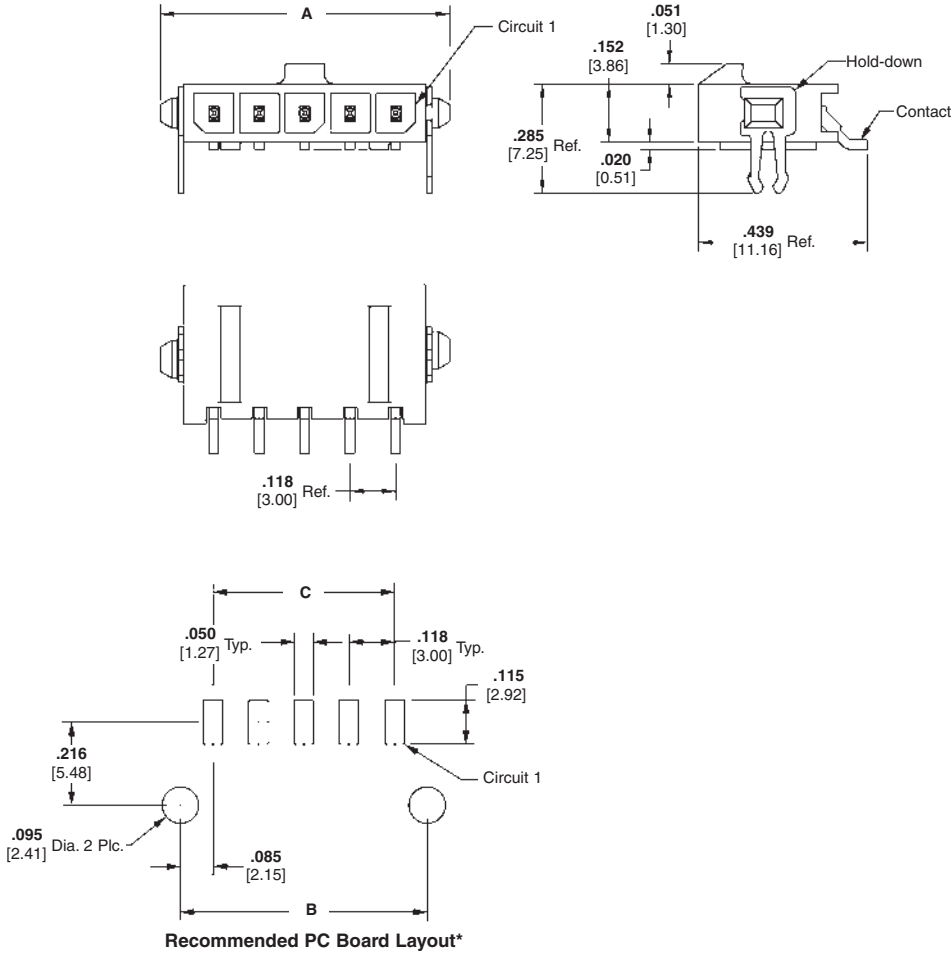
Plating C—.000030 [0.00076] gold in
mating area, .000100 [0.00254] min. tin
in solder area, with entire contact
underplated .000050 [0.00127] min.
nickel

Hold-downs—Phosphor Bronze,
.000100 [0.00254] min. tin over
.000050 [0.00127] min. nickel

Related Product Data

Mateable Housings:

Single Row Receptacle Housing—
page 23



Number of Circuits	Dimensions			Header Part Numbers			Mates with Receptacle Housing Part Number
	A	B	C	Plating A	Plating B	Plating C	
2	.394 10.00	.293 7.43	.118 3.00	2-1445056-2	2-1445090-2	2-1445099-2	1445022-2
3	.512 13.00	.411 10.43	.236 6.00	2-1445056-3	2-1445090-3	2-1445099-3	1445022-3
4	.630 16.00	.529 13.43	.354 9.00	2-1445056-4	2-1445090-4	2-1445099-4	1445022-4
5	.748 19.00	.647 16.43	.472 12.00	2-1445056-5	2-1445090-5	2-1445099-5	1445022-5
6	.866 22.00	.765 19.43	.591 15.00	2-1445056-6	2-1445090-6	2-1445099-6	1445022-6
7	.984 25.00	.883 22.43	.709 18.00	2-1445056-7	2-1445090-7	2-1445099-7	1445022-7
8	1.102 28.00	1.001 25.43	.827 21.00	2-1445056-8	2-1445090-8	2-1445099-8	1445022-8
9	1.220 31.00	1.119 28.43	0.945 24.00	2-1445056-9	2-1445090-9	2-1445099-9	1445022-9
10	1.339 34.00	1.237 31.43	1.063 27.00	3-1445056-0	3-1445090-0	3-1445099-0	1-1445022-0
11	1.457 37.00	1.356 34.43	1.181 30.00	3-1445056-1	3-1445090-1	3-1445099-1	1-1445022-1
12	1.575 40.00	1.474 37.43	1.299 33.00	3-1445056-2	3-1445090-2	3-1445099-2	1-1445022-2

*Recommended PC Board thickness .062 [1.57]. Always consult customer drawing for PC Board layout dimensions.

Note: All part numbers are RoHS Compliant.

Micro MATE-N-LOK 3 mm Connector System (Continued)

Right-Angle Header
Assemblies (Continued)

Single Row, Surface Mount,
with Surface Mount
Hold-down

Material and Finish

Housing — High Temperature Nylon,
Black

Flammability Rating — UL 94V-0

Contacts—Brass

Plating A—.000100 [0.00254] min. tin
over .000050 [0.00127] min. nickel

Plating B—.000015 [0.00038] gold in
mating area, .000100 [0.00254] min. tin
in solder area, with entire contact
underplated .000050 [0.00127] min.
nickel

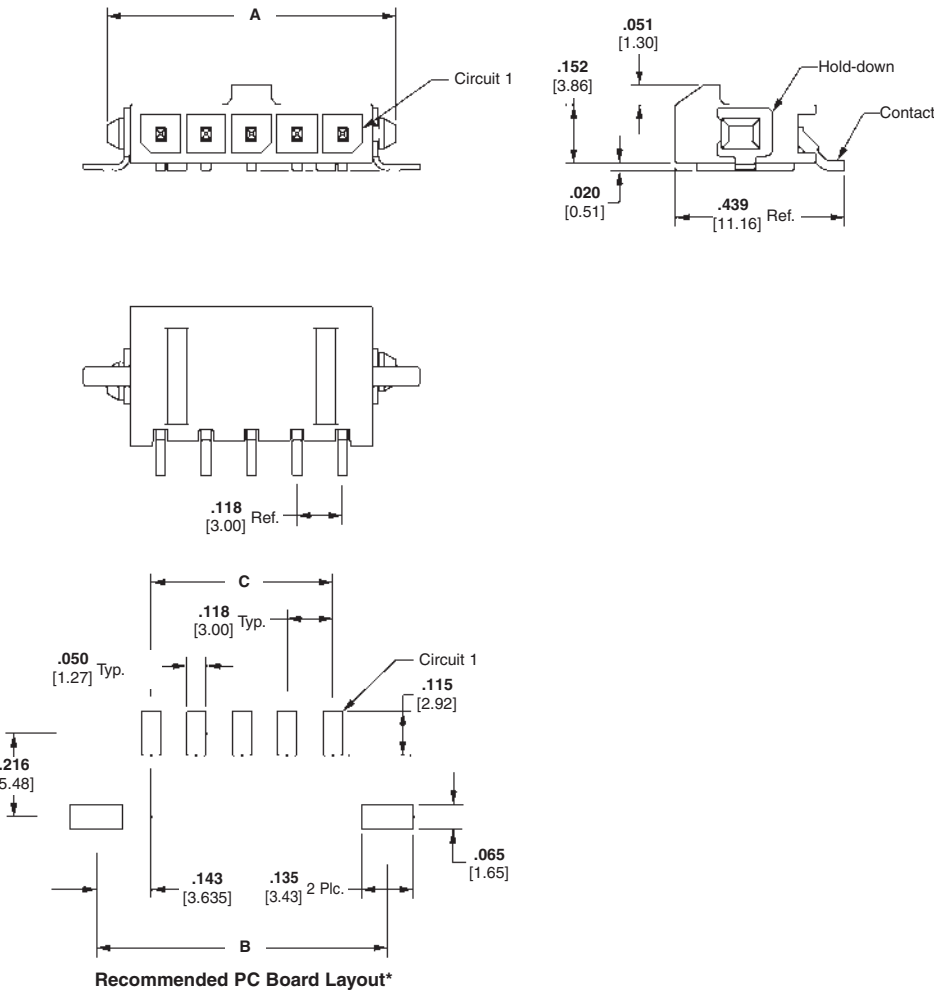
Plating C—.000030 [0.00076] gold in
mating area, .000100 [0.00254] min. tin
in solder area, with entire contact
underplated .000050 [0.00127] min.
nickel

Hold-downs—Phosphor Bronze,
.000100 [0.00254] min. tin over
.000050 [0.00127] min. nickel

Related Product Data

Mateable Housings:

Single Row Receptacle Housing—
page 23



Number of Circuits	Dimensions			Header Part Numbers			Mates with Receptacle Housing Part Number
	A	B	C	Plating A	Plating B	Plating C	
2	.394 10.00	.410 10.41	.118 3.00	2-1445057-2	2-1445091-2	2-1445100-2	1445022-2
3	.512 13.00	.528 13.41	.236 6.00	2-1445057-3	2-1445091-3	2-1445100-3	1445022-3
4	.630 16.00	.646 16.41	.354 9.00	2-1445057-4	2-1445091-4	2-1445100-4	1445022-4
5	.748 19.00	.764 19.41	.472 12.00	2-1445057-5	2-1445091-5	2-1445100-5	1445022-5
6	.866 22.00	.882 22.41	.591 15.00	2-1445057-6	2-1445091-6	2-1445100-6	1445022-6
7	.984 25.00	1.000 25.41	.709 18.00	2-1445057-7	2-1445091-7	2-1445100-7	1445022-7
8	1.102 28.00	1.119 28.41	.827 21.00	2-1445057-8	2-1445091-8	2-1445100-8	1445022-8
9	1.220 31.00	1.237 31.41	.945 24.00	2-1445057-9	2-1445091-9	2-1445100-9	1445022-9
10	1.339 34.00	1.355 34.41	1.063 27.00	3-1445057-0	3-1445091-0	3-1445100-0	1-1445022-0
11	1.457 37.00	1.472 37.41	1.181 30.00	3-1445057-1	3-1445091-1	3-1445100-1	1-1445022-1
12	1.575 40.00	1.591 40.41	1.299 33.00	3-1445057-2	3-1445091-2	3-1445100-2	1-1445022-2

*Always consult customer drawing for PC Board layout dimensions.

Note: All part numbers are RoHS Compliant.

High Density

Micro MATE-N-LOK 3 mm Connector System
.118 [3.00] Centerline

Micro MATE-N-LOK 3 mm Connector System (Continued)

Right-Angle Header
Assemblies (Continued)

Single Row, Surface Mount,
with Plastic Boardlock

Material and Finish

Housing — High Temperature Nylon,
Black

Flammability Rating — UL 94V-0

Contacts—Brass

Plating A—.000100 [0.00254] min. tin
over .000050 [0.00127] min. nickel

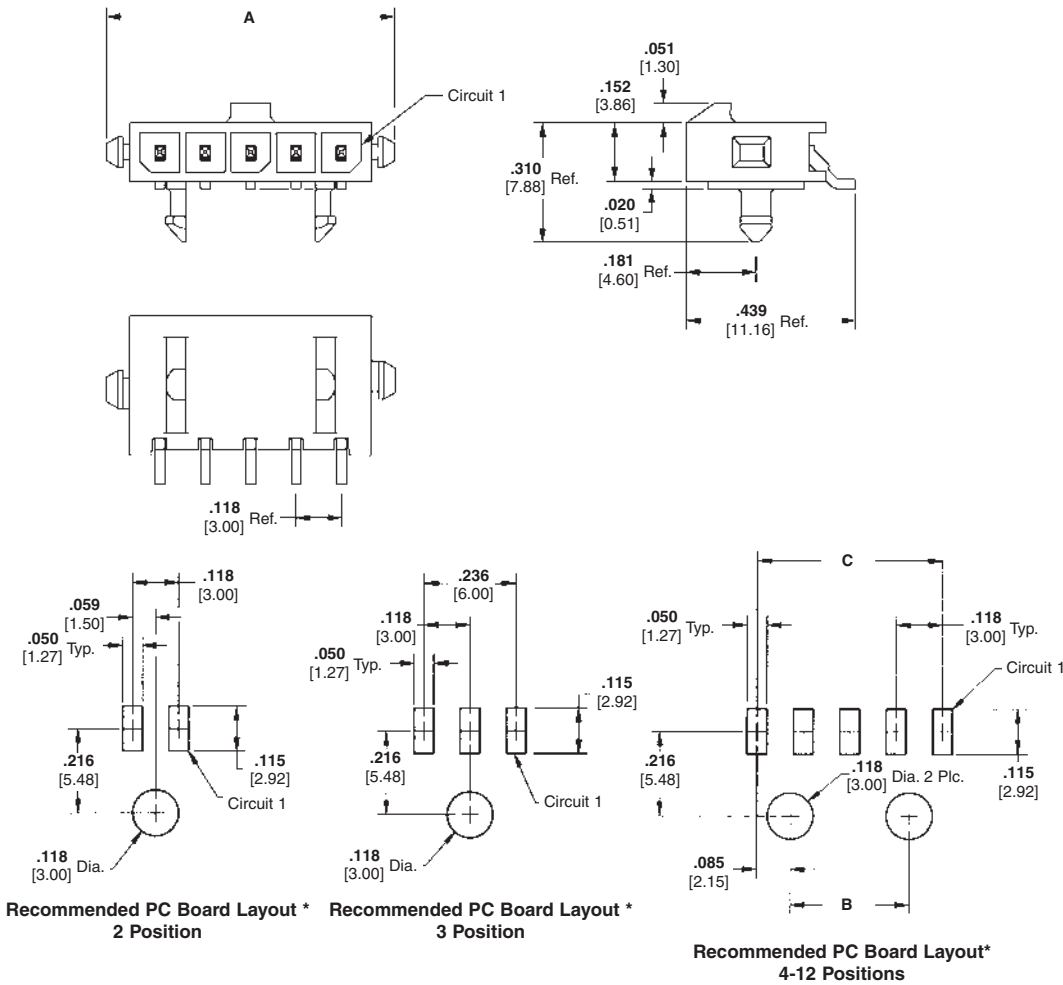
Plating B—.000015 [0.00038] gold in
mating area, .000100 [0.00254] min. tin
in solder area, with entire contact
underplated .000050 [0.00127] min.
nickel

Plating C—.000030 [0.00076] gold in
mating area, .000100 [0.00254] min. tin
in solder area, with entire contact
underplated .000050 [0.00127] min.
nickel

Related Product Data

Mateable Housings:

Single Row Receptacle Housing—
page 23



Number of Circuits	Dimensions			Header Part Numbers			Mates with Receptacle Housing Part Number
	A	B	C	Plating A	Plating B	Plating C	
2	.394 10.00	—	—	2-1445058-2	2-1445092-2	2-1445101-2	1445022-2
3	.512 13.00	—	—	2-1445058-3	2-1445092-3	2-1445101-3	1445022-3
4	.630 16.00	.185 4.70	.354 9.00	2-1445058-4	2-1445092-4	2-1445101-4	1445022-4
5	.748 19.00	.303 7.70	.472 12.00	2-1445058-5	2-1445092-5	2-1445101-5	1445022-5
6	.866 22.00	.421 10.70	.591 15.00	2-1445058-6	2-1445092-6	2-1445101-6	1445022-6
7	.984 25.00	.539 13.70	.709 18.00	2-1445058-7	2-1445092-7	2-1445101-7	1445022-7
8	1.102 28.00	.657 16.70	.827 21.00	2-1445058-8	2-1445092-8	2-1445101-8	1445022-8
9	1.220 31.00	.776 19.70	.945 24.00	2-1445058-9	2-1445092-9	2-1445101-9	1445022-9
10	1.339 34.00	.894 22.70	1.063 27.00	3-1445058-0	3-1445092-0	3-1445101-0	1-1445022-0
11	1.457 37.00	1.012 25.70	1.181 30.00	3-1445058-1	3-1445092-1	3-1445101-1	1-1445022-1
12	1.575 40.00	1.130 28.70	1.299 33.00	3-1445058-2	3-1445092-2	3-1445101-2	1-1445022-2

*Recommended PC Board thickness .062 [1.57]. Always consult customer drawing for PC Board layout dimensions.

Note: All part numbers are RoHS Compliant.

Micro MATE-N-LOK 3 mm Connector System (Continued)

Right-Angle Header
Assemblies (Continued)

Dual Row, Through-Hole,
with Metal Through-Hole
Hold-down

Material and Finish

Housing — High Temperature Nylon,
Black

Flammability Rating — UL 94V-0

Contacts—Brass

Plating A—.000100 [0.00254] min. tin
over .000050 [0.00127] min. nickel

Plating B—.000015 [0.00038] gold in
mating area, .000100 [0.00254] min. tin
in solder area, with entire contact
underplated .000050 [0.00127] min.
nickel

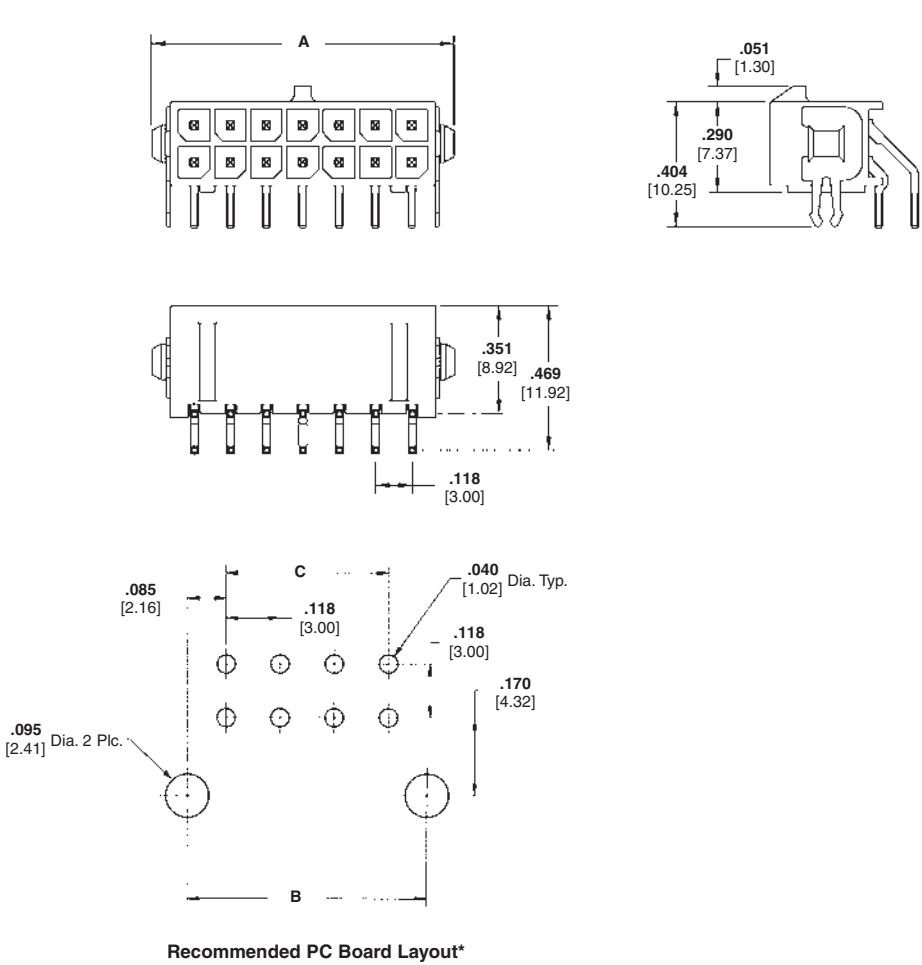
Plating C—.000030 [0.00076] gold in
mating area, .000100 [0.00254] min. tin
in solder area, with entire contact
underplated .000050 [0.00127] min.
nickel

Hold-downs—Phosphor Bronze,
.000100 [0.00254] min. tin over
.000050 [0.00127] min. nickel

Related Product Data

Mateable Housings:

Dual Row Receptacle Housing—page 24



Number of Circuits	Dimensions			Header Part Numbers			Mates with Receptacle Housing Part Number
	A	B	C	Plating A	Plating B	Plating C	
2	.276 7.00	.169 4.30	—	3-794677-2	3-794678-2	3-794679-2	794617-2
4	.394 10.00	.287 7.30	.118 3.00	3-794677-4	3-794678-4	3-794679-4	794617-4
6	.512 13.00	.406 10.30	.236 6.00	3-794677-6	3-794678-6	3-794679-6	794617-6
8	.630 16.00	.524 13.30	.354 9.00	3-794677-8	3-794678-8	3-794679-8	794617-8
10	.748 19.00	.642 16.30	.472 12.00	4-794677-0	4-794678-0	4-794679-0	1-794617-0
12	.866 22.00	.760 19.30	.591 15.00	4-794677-2	4-794678-2	4-794679-2	1-794617-2
14	.984 25.00	.878 22.30	.709 18.00	4-794677-4	4-794678-4	4-794679-4	1-794617-4
16	1.102 28.00	.996 25.30	.827 21.00	4-794677-6	4-794678-6	4-794679-6	1-794617-6
18	1.220 31.00	1.114 28.30	.945 24.00	4-794677-8	4-794678-8	4-794679-8	1-794617-8
20	1.339 34.00	1.232 31.30	1.063 27.00	5-794677-0	5-794678-0	5-794679-0	2-794617-0
22	1.457 37.00	1.350 34.30	1.181 30.00	5-794677-2	5-794678-2	5-794679-2	2-794617-2
24	1.575 40.00	1.469 37.30	1.299 33.00	5-794677-4	5-794678-4	5-794679-4	2-794617-4

*Recommended PC Board thickness .062 [1.57]. Always consult customer drawing for PC Board layout dimensions.

Note: All part numbers are RoHS Compliant.

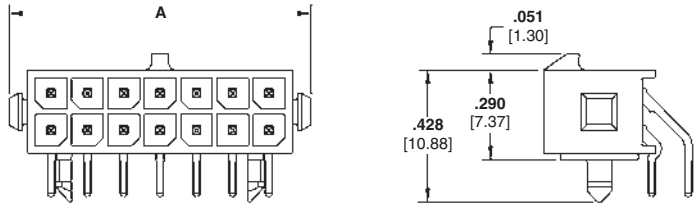
High Density

Micro MATE-N-LOK 3 mm Connector System
.118 [3.00] Centerline

Micro MATE-N-LOK 3 mm Connector System (Continued)

Right-Angle Header
Assemblies (Continued)

Dual Row, Through-Hole,
with Plastic Boardlock



Material and Finish

Housing — High Temperature Nylon,
Black

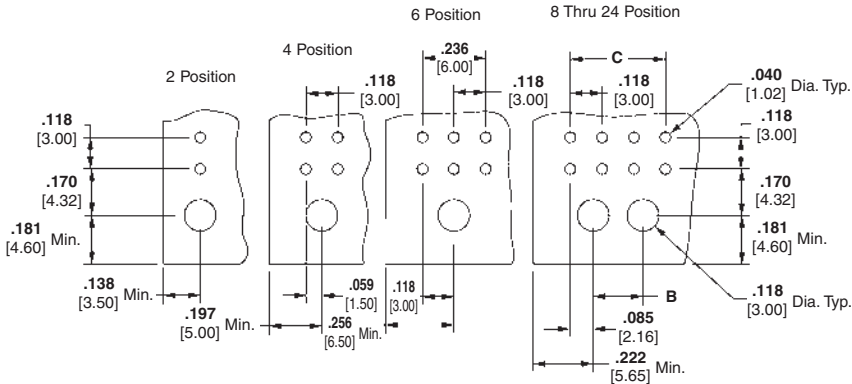
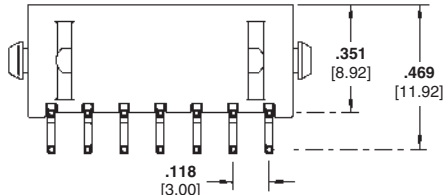
Flammability Rating — UL 94V-0

Contacts—Brass

Plating A—.000100 [0.00254] min. tin
over .000050 [0.00127] min. nickel

Plating B—.000015 [0.00038] gold in
mating area, .000100 [0.00254] min. tin
in solder area, with entire contact
underplated .000050 [0.00127] min.
nickel

Plating C—.000030 [0.00076] gold in
mating area, .000100 [0.00254] min. tin
in solder area, with entire contact
underplated .000050 [0.00127] min.
nickel



Recommended PC Board Layout*

Number of Circuits	Dimensions			Header Part Numbers			Mates with Receptacle Housing Part Number
	A	B	C	Plating A	Plating B	Plating C	
2	.276 7.00	—	—	3-794618-2	3-794619-2	3-794620-2	794617-2
4	.394 10.00	—	.118 3.00	3-794618-4	3-794619-4	3-794620-4	794617-4
6	.512 13.00	—	.236 6.00	3-794618-6	3-794619-6	3-794620-6	794617-6
8	.630 16.00	.185 4.70	.354 9.00	3-794618-8	3-794619-8	3-794620-8	794617-8
10	.748 19.00	.303 7.70	.472 12.00	4-794618-0	4-794619-0	4-794620-0	1-794617-0
12	.866 22.00	.421 10.70	.591 15.00	4-794618-2	4-794619-2	4-794620-2	1-794617-2
14	.984 25.00	.539 13.70	.709 18.00	4-794618-4	4-794619-4	4-794620-4	1-794617-4
16	1.102 28.00	.657 16.70	.827 21.00	4-794618-6	4-794619-6	4-794620-6	1-794617-6
18	1.220 31.00	.776 19.70	.945 24.00	4-794618-8	4-794619-8	4-794620-8	1-794617-8
20	1.339 34.00	.894 22.70	1.063 27.00	5-794618-0	5-794619-0	5-794620-0	2-794617-0
22	1.457 37.00	1.012 25.70	1.181 30.00	5-794618-2	5-794619-2	5-794620-2	2-794617-2
24	1.575 40.00	1.130 28.70	1.299 33.00	5-794618-4	5-794619-4	5-794620-4	2-794617-4

*Recommended PC Board thickness .062 [1.57]. Always consult customer drawing for PC Board layout dimensions.

Note: All part numbers are RoHS Compliant.

Micro MATE-N-LOK 3 mm Connector System (Continued)

Right-Angle Header
Assemblies (Continued)

Dual Row, Surface Mount,
with Metal Through-Hole
Hold-down

Material and Finish

Housing — High Temperature Nylon,
Black

Flammability Rating — UL 94V-0

Contacts—Brass

Plating A—.000100 [0.00254] min. tin
over .000050 [0.00127] min. nickel

Plating B—.000015 [0.00038] gold in
mating area, .000100 [0.00254] min. tin
in solder area, with entire contact
underplated .000050 [0.00127] min.
nickel

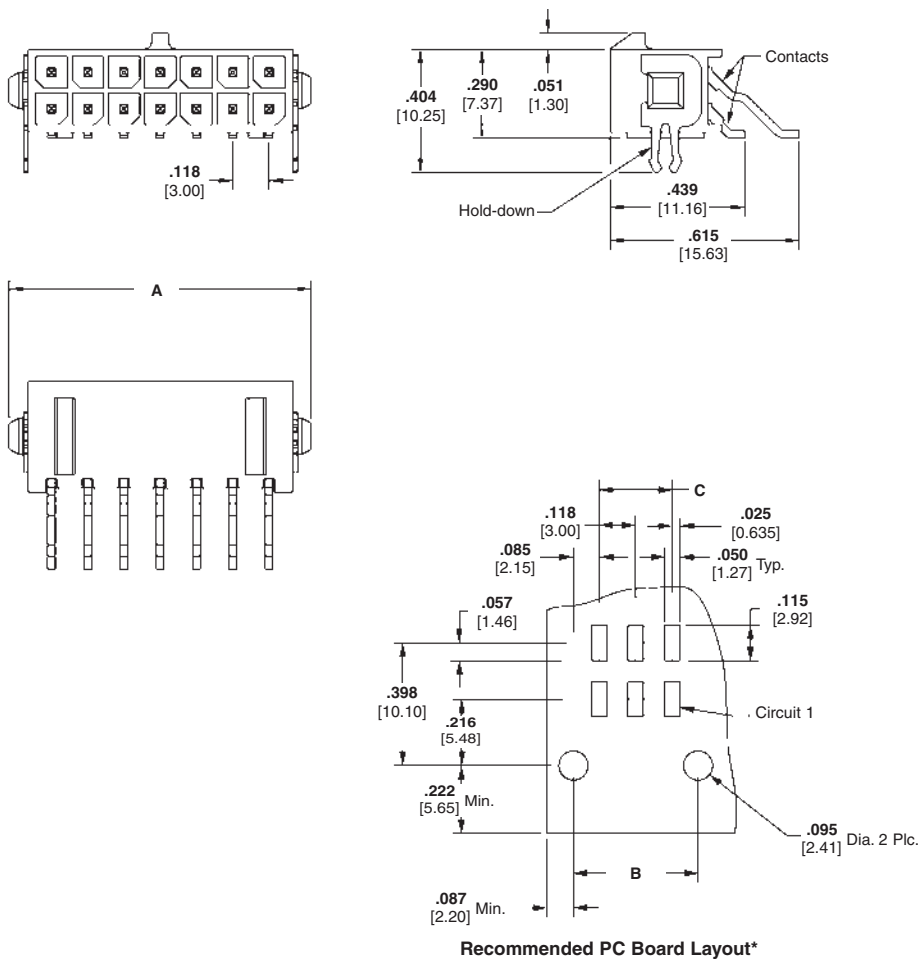
Plating C—.000030 [0.00076] gold in
mating area, .000100 [0.00254] min. tin
in solder area, with entire contact
underplated .000050 [0.00127] min.
nickel

Hold-downs—Phosphor Bronze,
.000100 [0.00254] min. tin over
.000050 [0.00127] min. nickel

Related Product Data

Mateable Housings:

Dual Row Receptacle Housing—page 24



High Density

Micro MATE-N-LOK 3 mm Connector System
.118 [3.00] Centerline

Number of Circuits	Dimensions			Header Part Numbers			Mates with Receptacle Housing Part Number
	A	B	C	Plating A	Plating B	Plating C	
2	.276 7.00	.169 4.30	—	3-794624-2	3-794625-2	3-794626-2	794617-2
4	.394 10.00	.287 7.30	.118 3.00	3-794624-4	3-794625-4	3-794626-4	794617-4
6	.512 13.00	.406 10.30	.236 6.00	3-794624-6	3-794625-6	3-794626-6	794617-6
8	.630 16.00	.524 13.30	.354 9.00	3-794624-8	3-794625-8	3-794626-8	794617-8
10	.748 19.00	.642 16.30	.472 12.00	4-794624-0	4-794625-0	4-794626-0	1-794617-0
12	.866 22.00	.760 19.30	.591 15.00	4-794624-2	4-794625-2	4-794626-2	1-794617-2
14	.984 25.00	.878 22.30	.709 18.00	4-794624-4	4-794625-4	4-794626-4	1-794617-4
16	1.102 28.00	.996 25.30	.827 21.00	4-794624-6	4-794625-6	4-794626-6	1-794617-6
18	1.220 31.00	1.114 28.30	.945 24.00	4-794624-8	4-794625-8	4-794626-8	1-794617-8
20	1.339 34.00	1.232 31.30	1.063 27.00	5-794624-0	5-794625-0	5-794626-0	2-794617-0
22	1.457 37.00	1.350 34.30	1.181 30.00	5-794624-2	5-794625-2	5-794626-2	2-794617-2
24	1.575 40.00	1.469 37.30	1.299 33.00	5-794624-4	5-794625-4	5-794626-4	2-794617-4

*Recommended PC Board thickness .062 [1.57]. Always consult customer drawing for PC Board layout dimensions.

Note: All part numbers are RoHS Compliant.

Micro MATE-N-LOK 3 mm Connector System (Continued)

Right-Angle Header
Assemblies (Continued)
Dual Row, Surface Mount,
with Plastic Boardlock

Material and Finish

Housing — High Temperature Nylon,
Black

Flammability Rating — UL 94V-0

Contacts—Brass

Plating A—.000100 [0.00254] min. tin
over .000050 [0.00127] min. nickel

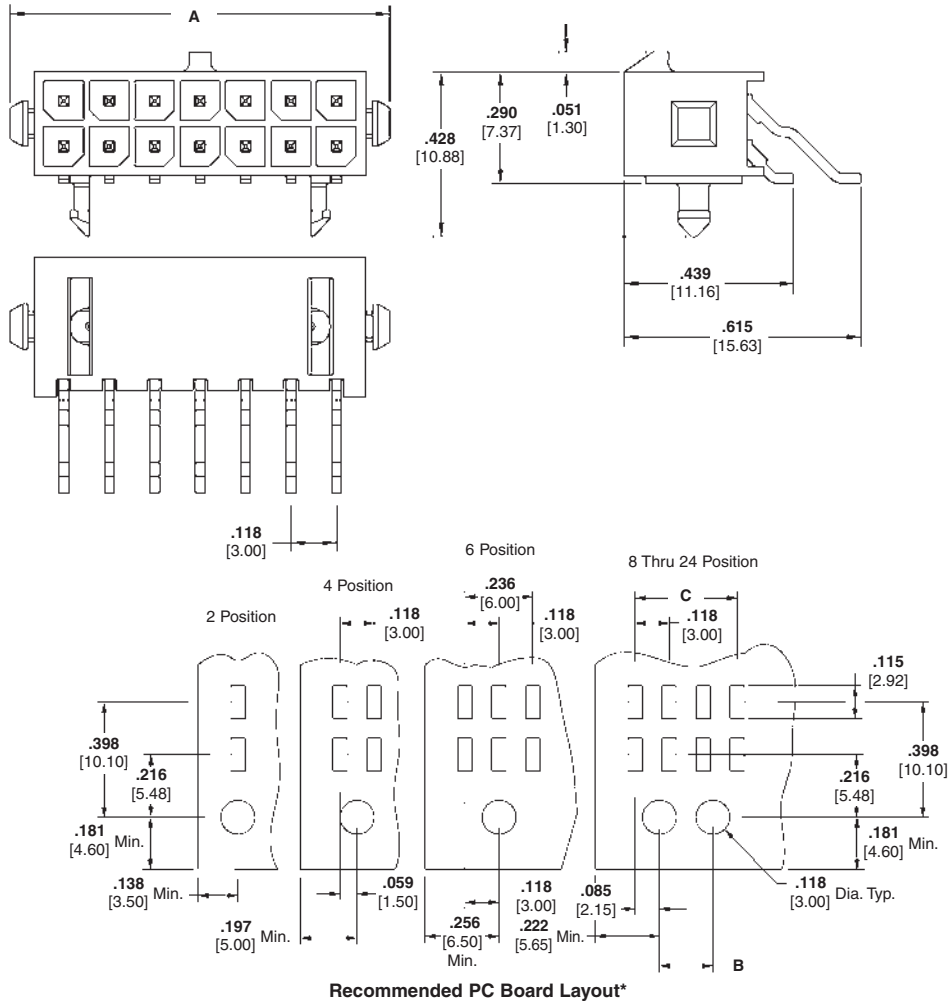
Plating B—.000015 [0.00038] gold in
mating area, .000100 [0.00254] min. tin
in solder area, with entire contact
underplated .000050 [0.00127] min.
nickel

Plating C—.000030 [0.00076] gold in
mating area, .000100 [0.00254] min. tin
in solder area, with entire contact
underplated .000050 [0.00127] min.
nickel

Related Product Data

Mateable Housings:

Dual Row Receptacle Housing—page 24



Recommended PC Board Layout*

Number of Circuits	Dimensions			Header Part Numbers			Mates with Receptacle Housing Part Number
	A	B	C	Plating A	Plating B	Plating C	
2	.276 7.00	—	—	3-794621-2	3-794622-2	3-794623-2	794617-2
4	.394 10.00	—	.118 3.00	3-794621-4	3-794622-4	3-794623-4	794617-4
6	.512 13.00	—	.236 6.00	3-794621-6	3-794622-6	3-794623-6	794617-6
8	.630 16.00	.185 4.70	.354 9.00	3-794621-8	3-794622-8	3-794623-8	794617-8
10	.748 19.00	.303 7.70	.472 12.00	4-794621-0	4-794622-0	4-794623-0	1-794617-0
12	.866 22.00	.421 10.70	.591 15.00	4-794621-2	4-794622-2	4-794623-2	1-794617-2
14	.984 25.00	.539 13.70	.709 18.00	4-794621-4	4-794622-4	4-794623-4	1-794617-4
16	1.102 28.00	.657 16.70	.827 21.00	4-794621-6	4-794622-6	4-794623-6	1-794617-6
18	1.220 31.00	.776 19.70	.945 24.00	4-794621-8	4-794622-8	4-794623-8	1-794617-8
20	1.339 34.00	.894 22.70	1.063 27.00	5-794621-0	5-794622-0	5-794623-0	2-794617-0
22	1.457 37.00	1.012 25.70	1.181 30.00	5-794621-2	5-794622-2	5-794623-2	2-794617-2
24	1.575 40.00	1.130 28.70	1.299 33.00	5-794621-4	5-794622-4	5-794623-4	2-794617-4

*Recommended PC Board thickness .062 [1.57]. Always consult customer drawing for PC Board layout dimensions.

Note: All part numbers are RoHS Compliant.

Micro MATE-N-LOK 3 mm Connector System (Continued)

Right-Angle Header
Assemblies (Continued)

Dual Row, Surface Mount,
with Surface Mount Hold-down

Material and Finish

Housing — High Temperature Nylon,
Black

Flammability Rating — UL 94V-0

Contacts—Brass

Plating A—.000100 [0.00254] min. tin
over .000050 [0.00127] min. nickel

Plating B—.000015 [0.00038] gold in
mating area, .000100 [0.00254] min. tin
in solder area, with entire contact
underplated .000050 [0.00127] min.
nickel

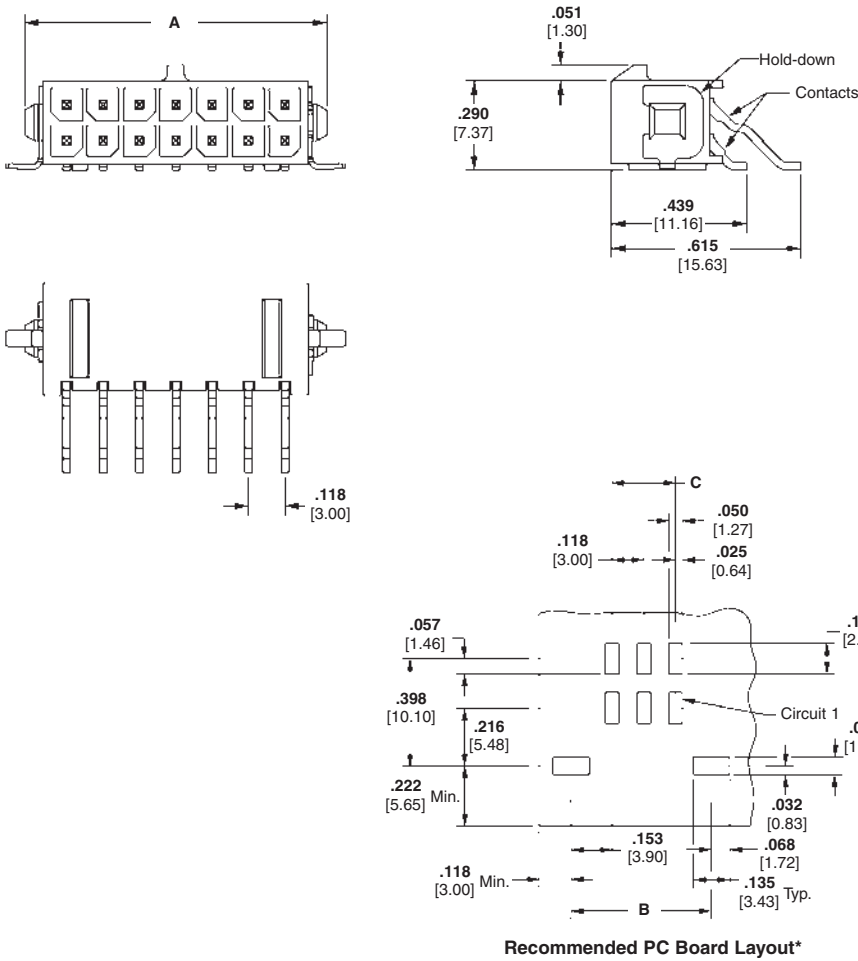
Plating C—.000030 [0.00076] gold in
mating area, .000100 [0.00254] min. tin
in solder area, with entire contact
underplated .000050 [0.00127] min.
nickel

Hold-downs—Phosphor Bronze,
.000100 [0.00254] min. tin over
.000050 [0.00127] min. nickel

Related Product Data

Mateable Housings:

Dual Row Receptacle Housing—page 24



High Density

Micro MATE-N-LOK 3 mm Connector System
.118 [3.00] Centerline

Number of Circuits	Dimensions			Header Part Numbers			Mates with Receptacle Housing Part Number
	A	B	C	Plating A	Plating B	Plating C	
2	.276 7.00	.276 7.27	—	3-794627-2	3-794628-2	3-794629-2	794617-2
4	.394 10.00	.394 10.27	.118 3.00	3-794627-4	3-794628-4	3-794629-4	794617-4
6	.512 13.00	.512 13.27	.236 6.00	3-794627-6	3-794628-6	3-794629-6	794617-6
8	.630 16.00	.630 16.27	.354 9.00	3-794627-8	3-794628-8	3-794629-8	794617-8
10	.748 19.00	.748 19.27	.472 12.00	4-794627-0	4-794628-0	4-794629-0	1-794617-0
12	.866 22.00	.866 22.27	.591 15.00	4-794627-2	4-794628-2	4-794629-2	1-794617-2
14	.984 25.00	.984 25.27	.709 18.00	4-794627-4	4-794628-4	4-794629-4	1-794617-4
16	1.102 28.00	1.102 28.27	.827 21.00	4-794627-6	4-794628-6	4-794629-6	1-794617-6
18	1.220 31.00	1.220 31.27	.945 24.00	4-794627-8	4-794628-8	4-794629-8	1-794617-8
20	1.339 34.00	1.339 34.27	1.063 27.00	5-794627-0	5-794628-0	5-794629-0	2-794617-0
22	1.457 37.00	1.457 37.27	1.181 30.00	5-794627-2	5-794628-2	5-794629-2	2-794617-2
24	1.575 40.00	1.575 40.27	1.299 33.00	5-794627-4	5-794628-4	5-794629-4	2-794617-4

*Always consult customer drawing for PC Board layout dimensions.

Note: All part numbers are RoHS Compliant.

Grace Inertia Connectors (GIC), 3.5 mm Centerline
(Wire-to-Wire Connectors)

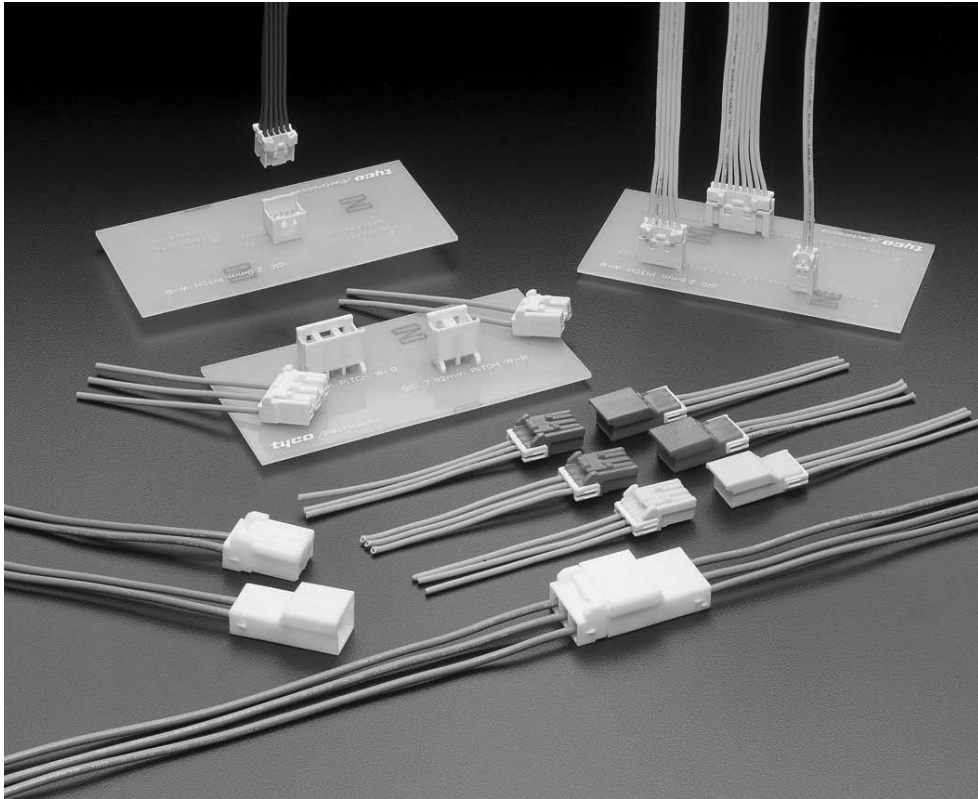
Product Facts

- Small wire-to-wire connectors (3.5 mm centerline) can handle 18 AWG wire
- Locking mechanism helps prevent connectors from being disconnected during movement or transportation
- Four kinds of keying per color-coded housing
- Improved housing shape offers easier mating
- Complies with lead free requirements
- Recognized under the Component Program of Underwriters Laboratories Inc., File No. E28476
- Certified by Canadian Standards Association, File No. E28476



Performance
Characteristics

Voltage Rating—300 VAC
Current Rating—7 A (max.)
Centerline—3.5 mm
Applicable Wire—26 to 18 AWG
Temperature Rating—
-30°C to 105°C



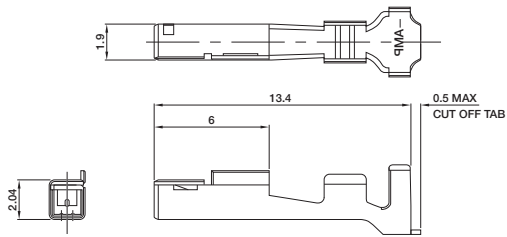
Grace Inertia Connectors (GIC), 3.5 mm Centerline
(Wire-to-Wire Connectors) (Continued)

Contacts

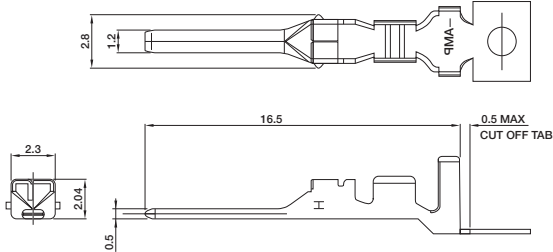
Material and Finish

Pre-tinned Copper Alloy

Receptacle Contact (For Plug Housing)



Tab Contact (For Cap Housing)



Wire Range		Insulation Dia. mm	Contact Part Number		Tool Part Number	
AWG	mm ²		Receptacle	Tab	Terminator/Applicator	CERTI-CRIMP Hand Tool
26-22	0.13-0.34	1.3-2.0	1612334-1	1612335-1	**	—
22-18	0.3-0.9	1.5-2.7	1565079-1	1565080-1	**	1596277-1

*Cut the contact carrier strip when using a hand tool.

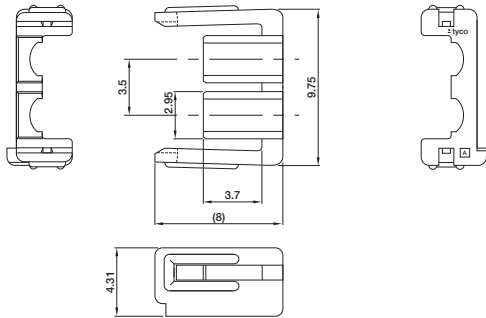
** Contact the Tooling Assistance Center (TAC) at 1-800-722-1111 for Terminator or Applicator Part Numbers.

Double Lock Plates

Material

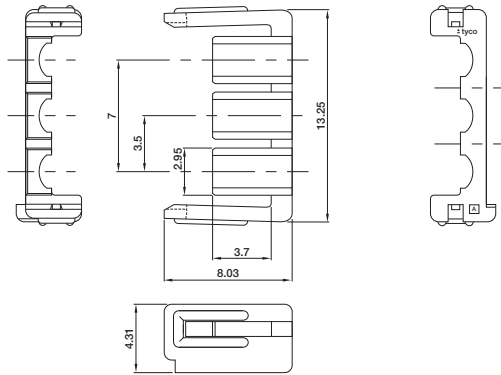
6/6 Nylon glass filled (UL94V-0)

2 Position



P/N 1565089-1
*Two four-positions are used.

3 Position



P/N 1565090-1
*Two six-positions are used.

Note: All dimensions shown are metric.

Note: All part numbers are RoHS Compliant.

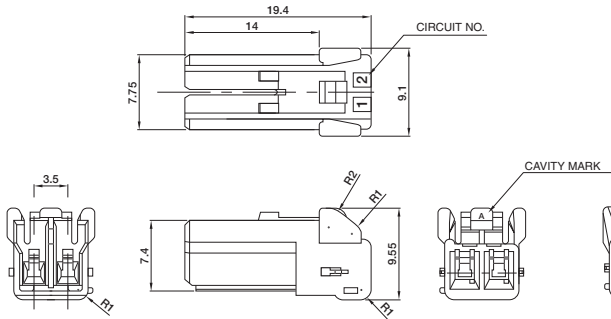
Grace Inertia Connectors (GIC), 3.5 mm Centerline
(Wire-to-Wire Connectors) (Continued)

2 Position

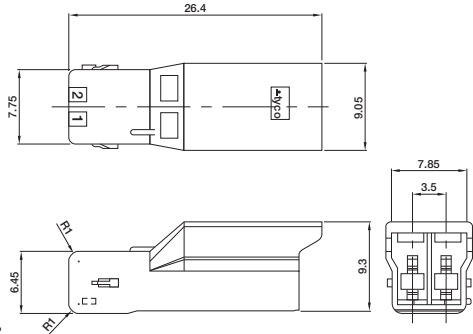
Material

6/6 Nylon, UL94V-0 (CTI 600 V or more)

Plug Housing (For Receptacles)



Cap Housing (For Tabs)



Related Product Data

Receptacle and Tab Contacts—page 50

Double Lock Plate—page 50

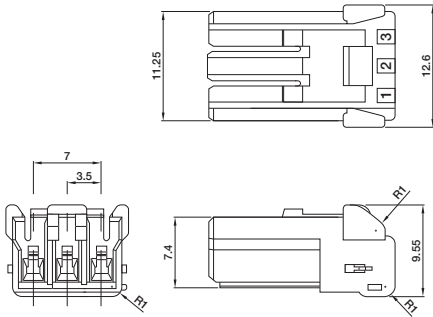
Color	Keying	Part Number	
		Plug Housing	Cap Housing
Natural	A	1565081-1	1565085-1
Red	B	1-1565081-2	1-1565085-2
Blue	C	2-1565081-3	2-1565085-3
Yellow	D	3-1565081-4	3-1565085-4

3 Position

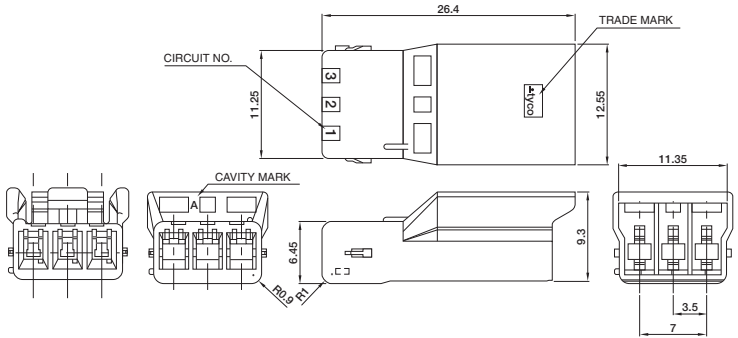
Material

6/6 Nylon, UL94V-0 (CTI 600 V or more)

Plug Housing (For Receptacles)



Cap Housing (For Tabs)



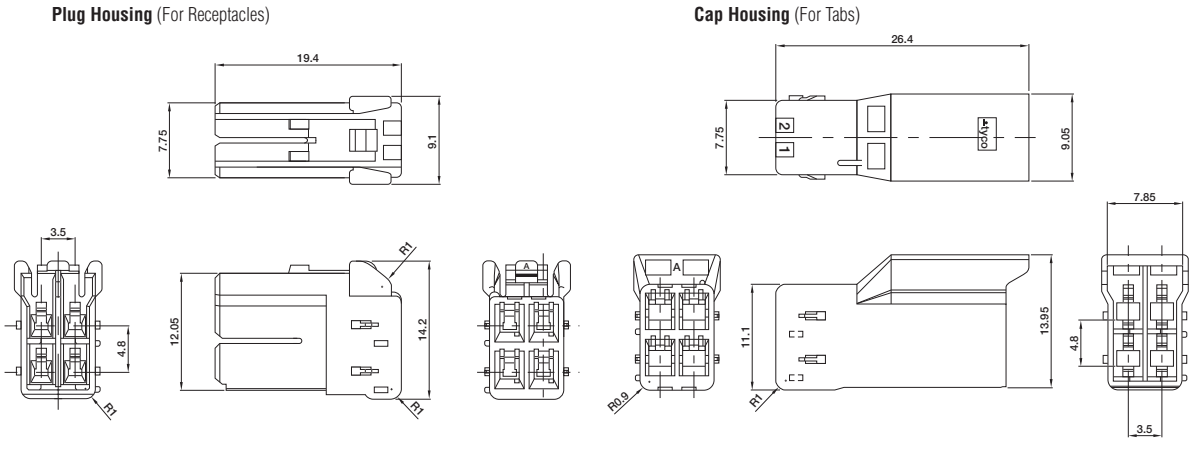
Color	Keying	Part Number	
		Plug Housing	Cap Housing
Natural	A	1565082-1	1565086-1
Red	B	1-1565082-2	1-1565086-2
Blue	C	2-1565082-3	2-1565086-3
Yellow	D	3-1565082-4	3-1565086-4

Note: All dimensions shown are metric.

Note: All part numbers are RoHS Compliant.

Grace Inertia Connectors (GIC), 3.5 mm Centerline
(Wire-to-Wire Connectors) (Continued)

4 Position



Material

6/6 Nylon, UL94V-0 (CTI 600 V or more)

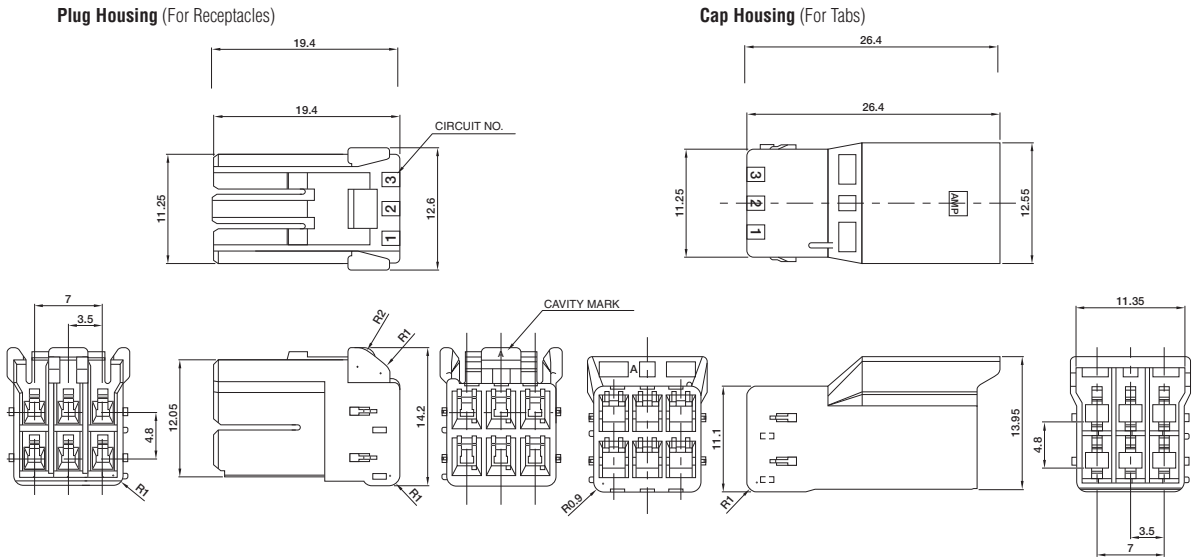
Related Product Data

Receptacle and Tab Contacts—page 50

Double Lock Plate—page 50

Color	Keying	Part Number	
		Plug Housing	Cap Housing
Natural	A	1565083-1	1565087-1
Red	B	1-1565083-2	1-1565087-2
Blue	C	2-1565083-3	2-1565087-3
Yellow	D	3-1565083-4	3-1565087-4

6 Position



Material

6/6 Nylon, UL94V-0 (CTI 600 V or more)

Color	Keying	Part Number	
		Plug Housing	Cap Housing
Natural	A	1565084-1	1565088-1
Red	B	1-1565084-2	1-1565088-2
Blue	C	2-1565084-3	2-1565088-3
Yellow	D	3-1565084-4	3-1565088-4

Note: All dimensions shown are metric.

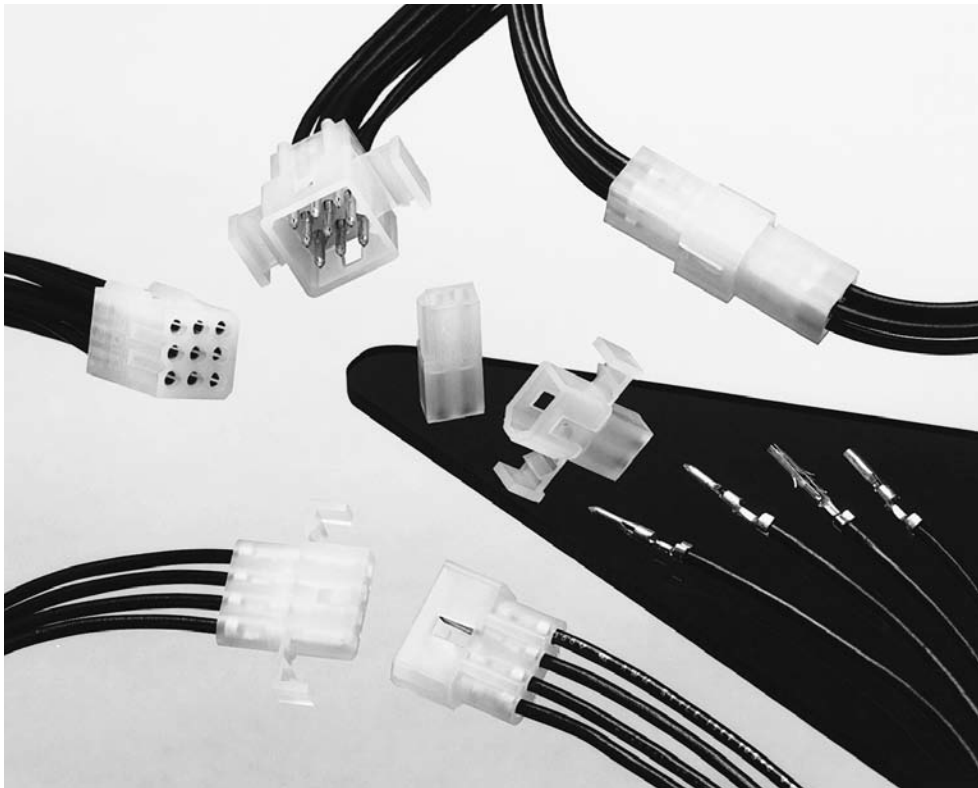
Note: All part numbers are RoHS Compliant.

.062 [1.57] Commercial Pin and Socket Connectors

Product Facts

- Polarized
- Cavity identification
- Low contact-mating force
- Dual locking lances
- Detent and positive locking
- Contacts available in brass and phosphor bronze with tin and gold plating
- Panel mount and free-hanging styles
- “F” crimp contacts
- Applicator and hand tool available
- Economical commercial-grade connectors
- Compatible with high-speed application machinery and most other manufacturers’ soft shells
- Wire range 30 to 18 AWG [0.05 to 0.9 mm²]
- Accepts wires with insulation diameters as large as .110 [2.79]

- Housings available in 1 to 9 positions
- .062 plug and receptacle housings accept pin or socket contacts. The preferred convention is to use socket contacts with receptacle housings
- Not for interrupting current
- Recognized under the Component Program of Underwriters Laboratories Inc., File No. E28476
- Certified by Canadian Standards Association, File No. LR 7189



Performance Characteristics

The .062 Commercial Pin and Socket Connectors performance characteristics found on pages 53-54 are based on free-hanging and panel mount connectors, loaded with contacts crimped on stranded wire.

Durability—10 mating cycles

Dielectric Withstanding Voltage—1.0 kVAC

Insulation Resistance—1000 megohms min. initial

Voltage Rating—250 V AC or DC

Connector Mating—2.5 lb. [11.1 N] max. per contact

Connector Unmating—0.3 lb. [1.3 N] min. per contact

Contact Insertion Force—4.0 lb. [17.8 N] max. per contact

Contact Retention—7 lb. [31.1 N] min.

15 lb. [66.6 N] min. for contacts 770983-1 and 794380-1

Technical Documents

Product Specification

108-1037 .062 Commercial Pin and Socket Connectors

Application Specification

114-1013 .062 Commercial Pin and Socket Connectors

High Density



.062 [1.57] Commercial Pin and Socket Connectors
.145 [3.68] Centerline

.062 [1.57] Commercial Pin and Socket Connectors (Continued)

Performance Characteristics
(Continued)

Maximum Current—Maximum current rating of .062 Commercial Pin and Socket connectors is limited by the maximum operating temperature of the housings which is 105°C including the temperature rise of the contacts which is a maximum of 30°C. There are several variables which have a direct effect on this maximum current-carrying capability for a given connector and must be considered for each application. These variables are:

Wire Size—Larger wire will carry more current since it has less internal resistance to current flow and thus generates less heat. Longer wire lengths also enhance current-carrying capabilities since the wire conducts heat away from the connector.

Connector Size—In general, the more circuits in a connector, the less current can be carried.

Ambient Temperature—The higher the ambient temperature, the less current can be carried in any given connector.

Related Product Data

Product Specification—
108-1037

Application Specification—
114-1013

Current Rating Verification for 30°C Maximum Temperature Rise 100% Energized

Wire-to-Wire

.062 Commercial Pin and Socket Connectors Calculated Current Table

Number of Circuits	Wire Gauge			
	18	20	22	24
2	7.00	6.00	5.00	4.00
3	7.00	6.00	5.00	4.00
4	6.00	6.00	5.00	4.00
4	6.00	5.00	4.00	3.00
6	6.00	5.00	4.00	3.00
9	5.00	4.00	4.00	3.00

Values are based on initial Temperature Rise versus Current Testing and are intended to be a guide in the selection of a connector family. All applications should be tested by the end user. The values listed are per circuit for fully loaded housings being 100% energized. **Note:** All combinations were not tested, and this chart contains interpolated and extrapolated values.

Minimum Wire Lengths for T-Rise vs. Current Testing

AWG	Min. Length (in.)	AWG	Min. Length (in.)
30	2.6	18	9.4
28	3.2	16	11.3
26	4.1	14	13.7
24	5.1	12	16.4
20	7.8	10	19.3

Note: If wire lengths used are less than those listed above, the current-carrying ability of the system will be reduced due to less heat being conducted away from the connector. The customer should fully test all applications.

Termination Resistance/Contact Crimp Tensile Force

Wire Size		Termination Resistance		Contact Crimp Tensile Force	
AWG	mm ²	Test Current (Amps)	Resistance Milliohms (Max. Init.)	Force (Min.)	
				Lbs.	N
24	0.2	1.5	3.50	10	44.5
22	0.3–0.4	3.0	3.50	10	44.5
20	0.5–0.6	4.5	3.00	13	57.8
18	0.8–0.9	6.0	3.00	14	62.3

Note: This is the total resistance between wire crimps of a mated pin and socket.

.062 [1.57] Commercial Pin and Socket Connectors (Continued)

Contacts

Pin Diameter .062 [1.57]

Material

.008 [0.20] Stock Thickness
Pin and socket contacts can be used in either plug or receptacle housings. It is preferred to use socket contacts in receptacle housings.

Related Product Data

Performance Characteristics—
pages 53-54

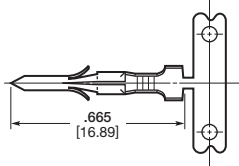
Housings—pages 56-57

Panel Cutouts—page 57

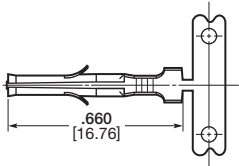
Technical Documents—pages 53
and 205-206

Application Tooling—pages 207-210

Product Specification—
108-1037-1



Pin



Socket

Wire Size		Ins. Dia.	Material & Finish	Contact Part Numbers				HDM Applicator Part No.	Hand Tool Part No.
AWG	mm ²			Pin		Socket			
				Strip Form	Loose Pieces	Strip Form	Loose Pieces		
30-24	0.05-0.2	.060 1.52 Max.	Brass Pre-tin	640391-1	794018-1	640392-1	794019-1	466686-1 ³ 466686-2 ³ 466686-3 ³	90870-1
				—	—	794046-1 ²	—		
			Brass, Select Gold ¹	640391-5 ¹	—	640392-5 ¹	—		
			Phos. Brz., Pre-tin	—	—	640392-2	—		
24-18	0.2-0.9	.050-.110 1.27-2.79	Brass Pre-tin	350629-1	794017-1	350628-1	794016-1	687996-1 ³ 687996-2 ³ 687996-3 ³	90869-1
				770983-1 ⁴	—	794380-1 ⁴ 794103-1 ²	—		
			Phos. Brz., Pre-tin	350629-8	—	350628-2	—		
			Brass, Select Gold ¹	350629-5 ¹	—	350628-5 ¹	—		
			Phos. Brz., Select Gold ¹	—	—	350628-6 ¹	—		

¹Select Gold—.000030 [.000762] min. in mating area over .000050 [.00127] nickel.

²Lanceless Socket for Overmolding.

³HDM Applicator part number ending in -1 is used on AMPOMATOR CLS Machine with T or G Terminators, -2 is used on AMP-O-LECTRIC Model K Machine, -3 is used on AMP-O-LECTRIC Model G Machine. See pages 207-210 for further information.

⁴Contact Retention 15 lbs. [66.6 N] min.

Note: Phosphor bronze contacts should be used in high-temperature/humidity cycling applications.

Note: All part numbers are RoHS Compliant.



Contact Insertion Tool
(for Pins and Sockets)
Part No. 91002-1
IS 408-7347



Contact Extraction Tool
Part No. 318831-1
IS 408-4370

High Density

.062 [1.57] Commercial Pin and Socket Connectors
.145 [3.68] Centerline

.062 [1.57] Commercial Pin and Socket Connectors (Continued)

Housings

Free-Hanging or Panel Mount

.145 [3.68] Centerline spacing

Material

Housing —Nylon, natural color

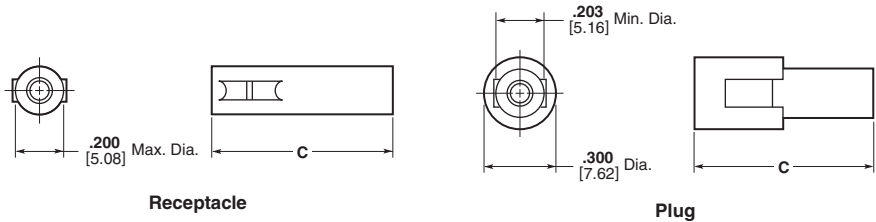
Flammability Rating —UL94V-2

Related Product Data

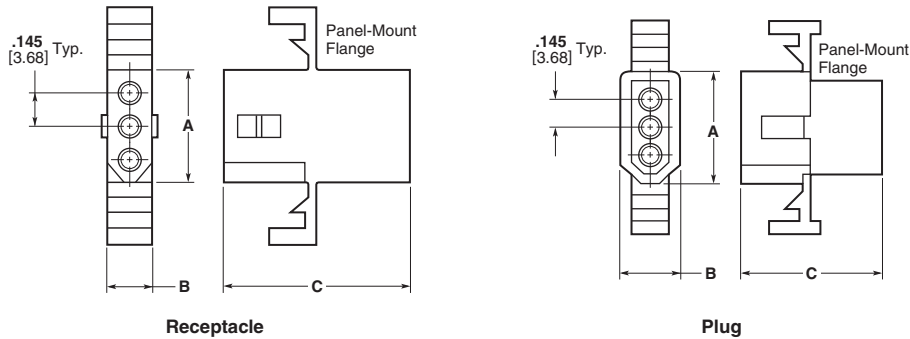
Contacts —page 55

Product Specification —
108-1037

1 Circuit



2, 3, and 4 Circuit, In-Line



No. of Circuits	Dimensions						Receptacle Part Numbers		Plug Part Numbers	
	Receptacle			Plug			Panel Mount	Free- Hanging	Panel Mount	Free- Hanging
	A	B	C	A	B	C				
1	—	—	.785 19.94	—	—	.750 19.05	—	770277-1	—	770278-1
2	.340 8.64	.199 5.05	.820 20.83	.440 11.18	.300 7.62	.780 19.81	770343-1	770342-1 770419-1 ¹	770341-1	770340-1
3	.490 12.45	.199 5.05	.785 19.94	.590 14.99	.300 7.62	.750 19.05	770326-1	770333-1	770332-1	770331-1
4 (In-Line)	.635 16.13	.199 5.05	.785 19.94	.733 18.62	.300 7.62	.750 19.05	770335-1	770274-1	770334-1	770275-1
4 (Matrix)	.345 8.76	.345 8.76	.878 22.30	.445 11.30	.445 11.30	.868 22.04	770441-1	770442-1	770443-1	770433-1
6	.345 8.76	.495 12.57	.785 19.94	.445 11.30	.600 15.24	.750 19.05	770354-1	770356-1	770353-1	770355-1
9	.490 12.45	.495 12.57	.790 20.07	.590 14.99	.600 15.24	.750 19.05	770427-1	770429-1	770426-1	770428-1

¹Positive Lock

Note: All part numbers are RoHS Compliant.

.062 [1.57] Commercial Pin and Socket Connectors (Continued)

Housings

Free-Hanging or Panel Mount

.145 [3.68] Centerline spacing

Material

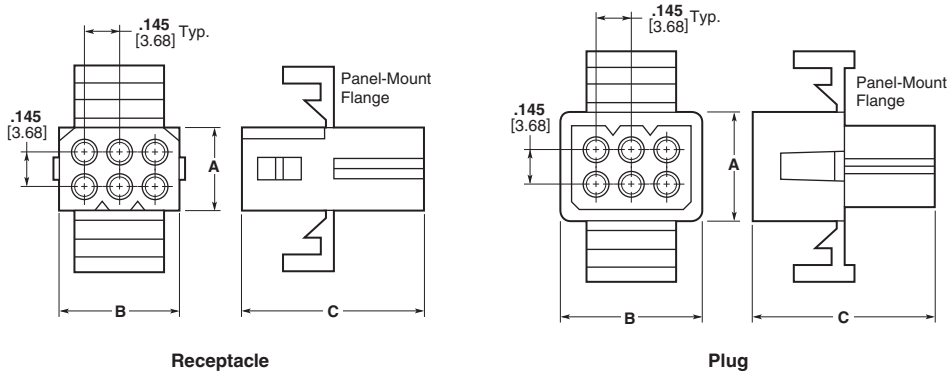
Housing — Nylon, natural color

Flammability Rating — UL94V-2

Related Product Data

Contacts — page 55

4, 6, and 9 Circuit, Matrix

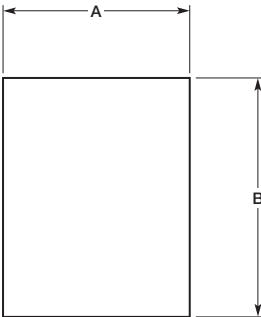


Recommended
Panel Cutouts

Maximum panel thickness is
.060 [1.52].

Related Product Data

Product Specification —
108-1037



No. of Circuits	Panel Cutout Dimensions			
	Receptacle		Plug	
	A	B	A	B
2	.265 6.73	.505 12.83	.318 8.08	.609 15.47
3	.265 6.73	.650 16.51	.318 8.08	.754 19.15
4 (In-Line)	.260 6.60	.785 19.94	.312 7.92	.865 21.97
4 (Matrix)	.400 10.16	.506 12.85	.465 11.81	.615 15.62
6	.505 12.83	.552 14.02	.607 15.42	.615 15.62
9	.552 14.02	.650 16.51	.615 15.62	.752 19.10

Note: The panel should be punched so that the housing enters in the same direction as the punch.

High Density

.062 [1.57] Commercial Pin and Socket Connectors
.145 [3.68] Centerline

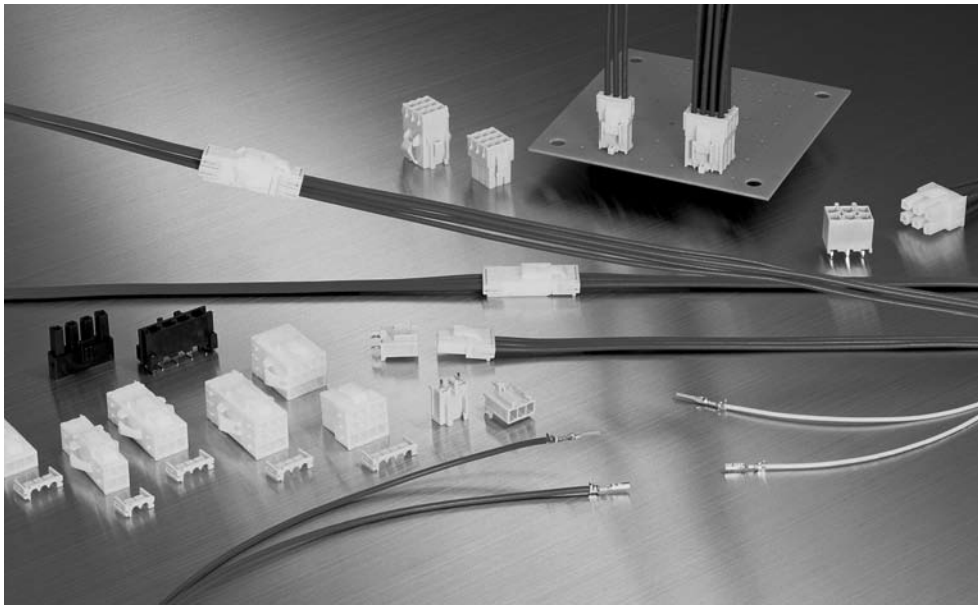
Note: All part numbers are RoHS Compliant.

Engineering Notes

Power Double Lock (PDL) Connectors (Wire-to-Board and Wire-to-Wire)

Product Facts

- Power circuit connectors of compact design
- Uses double lock plate on the wire side that helps prevent partial mating of contacts
- Double lock plate compatible with high-count positions of more than 3 rows
- Tab and receptacle contacts resist scooping of contacts at mating / unmating
- Locking of plug to cap housings and plug to board-mounted headers made by the semi-inner locking system that helps preclude the possibility of disengagement by external pressure
- Both wire-to-wire and wire-to-board applications available from the same Series lineup
- Board-mounted header compatible with resin coating, causing no hindrance with the plug locking function
- Design complies with a range of safety standards
- The housing lance design provides no lance on contacts and helps prevent entanglement of contacts with one another
- Fully polarized
- The following contact centerline by row centerline arrangements available:
 - For wire-to-wire application:
3.96 mm x 4.6 mm
6.5 mm x 6.5 mm
 - For wire-to-board application:
3.96 mm x 4.6 mm
7.92 mm x 4.6 mm
6.5 mm x 6.5 mm
- Recognized under the Component Program of Underwriters Laboratories Inc., File No. E28476
- Certified by Canadian Standards Association, File No. LR7189
- VDE Approved, File No. B 04 11 39175010



Power Double Lock Connectors are compact connectors designed for use in power circuit applications and are ideally suited for wiring in refrigerators, air conditioners, washing machines, gas equipment, copying machines and automatic vending machines. These connectors can be used alone by inserting wire-terminated crimp snap-in contacts into the housing. However, to achieve more positive contact mounting, plug and cap housings can be equipped with a double lock plate that helps to completely insert contacts. There are three contact centerline spacings available: 3.96 mm, 6.5 mm and 7.92 mm. Of these, the 7.92 mm centerline contact arrangement is for 2-position board-mounted headers. The mating wire-mounted plug connector uses the second circuit of the 3-position 3.96 mm centerline housing with no contact loaded. Available with the 3.96 mm centerline contact arrangement are wire-mounted plug housings and the mating wire-mounted cap housings (for free-hanging and panel mounted

applications) and board-mounted tab headers.

The 6.5 mm centerline contact arrangement is used in wire-mounted plug housings and the mating board-mounted tab headers. The plug housings are loaded with receptacle contacts and the cap housings with tab contacts. The tab headers for board mounting are preloaded with solder-dipping tab contacts with tail.

Contacts accept two wire size ranges: 28-22 AWG (with insulation outer diameter of 1.3 to 2.0 mm) and 20-18 AWG (with insulation outer diameter of 2.0 to 3.1 mm).

The tab header for board mounting has a locking mechanism where it is compatible with resin coating that is applied to the board for waterproof.

It is designed to work with the plug locking function.

The solder tail section of tab contact has kink feature.

Interacting with the mounting boss with kink feature, the solder tab secures the header on the board firmly during soldering.

The double lock plate is compatible with high-count positions of more than 3 rows. Also, the housing lance design of this connector, featuring no lance on contacts, makes handling of the connector very easy, as there is minimal entanglement of contacts with one another.

Performance Characteristics

Voltage Rating—300 VAC (for 3.96 mm wire-to-wire, 6.5 mm wire-to-board and 7.92 mm wire-to-board applications)
50 VAC (for 3.96 mm wire-to-board application)

Current Rating—14A max. (Based on initial t-rise vs. current testing using 16 AWG wire in a 2-position connector)

Fine Rating—1 mV, 1 mA min.

Operating Temperature—
-30° ~ +105°C

Technical Documents

Product Specifications

108-5410

108-5439 (SMT)

Application Specification

114-5175

Instruction Sheet

411-5638

High Density



Power Double Lock (PDL) Connectors
.156 [3.96], .256 [6.50], .312 [7.92] and .512 [13.00] Centerlines

Power Double Lock (PDL) Connectors (Wire-to-Board and Wire-to-Wire) (Continued)

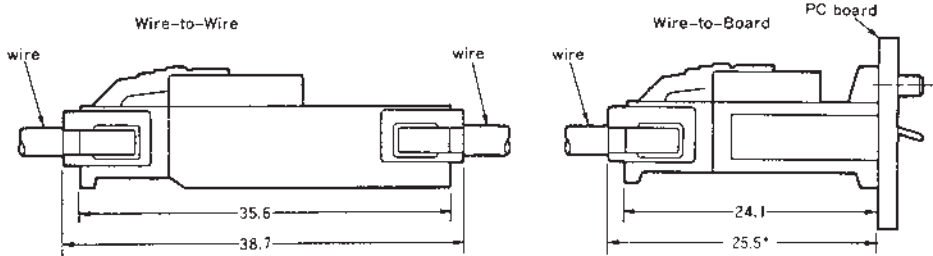
Quick Reference Chart for Mating Part Numbers

Quick Reference Chart

Plug Connector (Wire Side)			Mating Connectors (Wire and PC Board Mount Side)		
Housing		Part No. of Applicable Double Lock Plate	No. of Pos.	Part No. of Cap Housing and Tab Header	Part No. of Applicable Double Lock Plate
No. of Pos.	Part No.				
■ 3.96 mm and 7.92 mm Centerline					
1	316768-□	316770-1x1	1	316769-□ (Free-Hanging)	316770-1x1
2	177898-□	177918-1x1	2	179463-□ (Free-Hanging)	177918-1x1
				177906-□ (Panel Mount)	
				179838-□ (PC Board Mount)	—
3	177899-□	177919-1x1	3	179464-□ (Free-Hanging)	177919-1x1
				177907-□ (Panel Mount)	
				179839-□ (PC Board Mount)	—
4 (1 Row)	316501-□	177920-1x1	2	179844-□ (PC Board Mount 7.92 mm Centerline)	—
4 (2 Rows)	177900-□	177918-1x2	4	316502-□ (Panel Mount)	177920-1x1
			4	179465-□ (Free-Hanging)	177918-1x2
				177908-□ (Panel Mount)	
6	177901-□	177919-1x2	6	179840-□ (PC Board Mount)	177918-1x2
				179466-□ (Free-Hanging)	
				177909-□ (Panel Mount)	
8	177902-□	177920-1x2	8	179841-□ (PC Board Mount)	—
				179467-□ (Free-Hanging)	
				917845-□ (PC Board Mount)	
9	177903-□	177919-1x3	9	177911-□ (Panel Mount)	177919-1x3
10	177904-□	177921-1x2	10	177912-□ (Panel Mount)	177921-1x2
12	177905-□	177920-1x3	12	177913-□ (Panel Mount)	177920-1x3
				179843-□ (PC Board Mount)	—
				1903720-1 (Free-Hanging)	177920-1x3
■ 6.5 mm and 13.0 mm Centerline					
2	1939344-1	316061-1x1	2	1939343-1 (Panel Mount)	—
3	179938-□	316062-1x1	3	179846-□ (PC Board Mount)	—
				179944-□ (PC Board Mount/SMT)	
—	—	—	2	917745-□ (PC Board Mount 13 mm Centerline)	—
4 (1 Row)	179939-□	316063-1x1	4	9139343-1-□ (Panel Mount)	—
				179847-□ (PC Board Mount)	
				179945-□ (PC Board Mount/SMT)	
4 (2 Rows)	179861-□	316061-1x2	179848-□ (PC Board Mount)	—	
			1903486-1 (Panel Mount)		
6	179862-□	316062-1x2	6	179849-□ (PC Board Mount)	—
12	917354-□	353891-1x2	12	1903487-1 (Panel Mount)	—
				917353-□ (PC Board Mount)	

*For details on 6.5 mm and 13.0 mm Centerline products, contact Technical Support

Note: All part numbers are RoHS Compliant.



Note: All dimensions shown are metric.

Power Double Lock (PDL) Connectors (Wire-to-Board and Wire-to-Wire) (Continued)

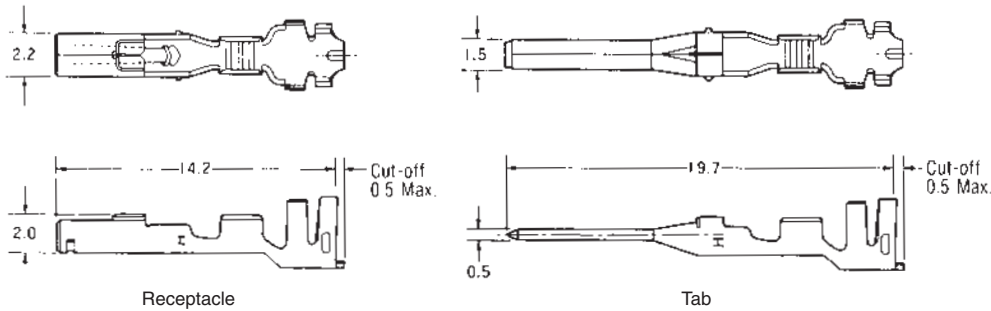
Contacts and
Product Composition

Contacts

Material and Finish

Pre-tinned copper alloy

Receptacle for Plug Housing,
Tab for Cap Housing



Wire Range		Ins. Dia. (Note)	Contact Part No.				Applicator Part No.	CERTI-CRIMP II Hand Tool Part No.
			Receptacle		Tab			
AWG	mm ²		Strip Form	Loose Piece	Strip Form	Loose Piece		
26-22	0.14~0.34	1.30~2.00	177914-1	179592-1	177916-1	179594-1	680283-X	91567-1
			177914-2*	179592-2*				
20-16	0.51~1.38	2.00~3.10	177915-1	179593-1	177917-1	179595-1	680286-X	91569-1
			177915-2*	179593-2*				

Note: Maximum diameter is 2.8 mm when Double Lock Plate is used.

*Part Number suffix -2 represents high contact pressure type.

Extraction Tool P/N : 234912-1 (For receptacle contact)
234914-1 (For tab contact)

Note: Contact the Tooling Assistance Center (TAC) at 1-800-722-1111 for Applicator Part Number.

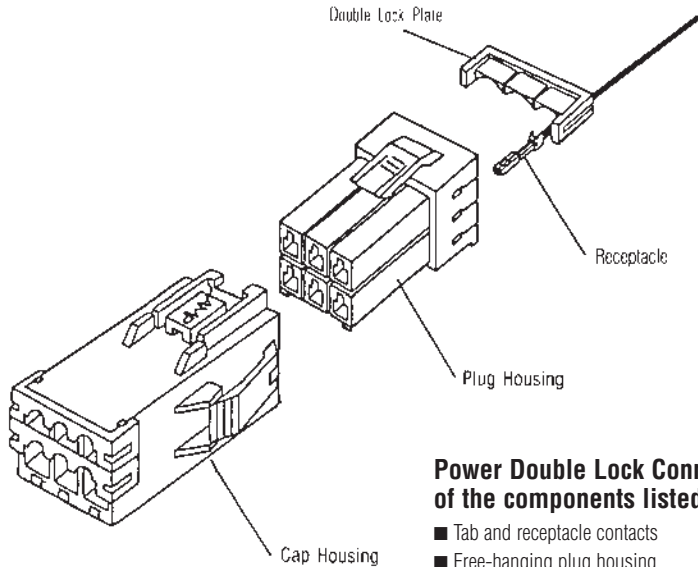
Positive mounting achieved
with Double Lock mechanism.

① Contact is partially-mounted.

② Double Lock Plate is set.

③ Contact is fully pushed in as
Double Lock Plate is pressed.

Product Composition



Power Double Lock Connector is composed
of the components listed below:

- Tab and receptacle contacts
- Free-hanging plug housing
- Free-hanging cap housing
- Panel mount cap housing
- PC Board-mount tab header
- Double Lock Plate

Note: All dimensions shown are metric.

Note: All part numbers are RoHS Compliant.

High Density

Power Double Lock (PDL) Connectors
.156 [3.96], .256 [6.50], .312 [7.92] and .512 [13.00] Centerlines

Power Double Lock (PDL) Connectors (Wire-to-Board and Wire-to-Wire) (Continued)

3.96 mm Centerline Free-Hanging Plug Housing

1 Circuit

Wire-to-Wire

Material—UL94V-0, 6/6 Nylon

Part Number

316768-1 (Natural)
316768-2 (Red)
316768-4 (Yellow)
316768-6 (Blue)
316768-9 (Black)

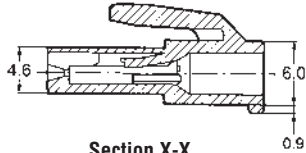
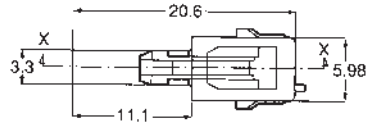
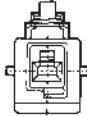
Related Product Data

Receptacle Contacts—page 61

Mating Cap Housings

(Free-Hanging)—pages 65-66

Double Lock Plate—page 71



Section X-X

2 Circuits

Wire-to-Board and Wire-to-Wire

Material—UL94V-0, 6/6 Nylon

Part Number

177898-1 (Natural)
177898-2 (Red)
177898-4 (Yellow)
177898-6 (Blue)
177898-9 (Black)

Related Product Data

Receptacle Contacts—page 61

Mating Cap Housings

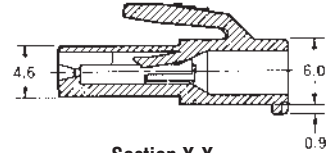
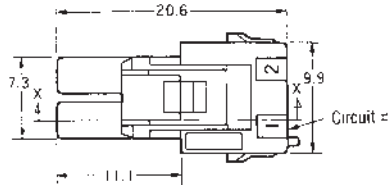
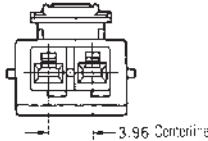
(Free-Hanging)—pages 65-66

(Panel Mount)—pages 67-70

Double Lock Plate—page 71

Mating Tab Headers—

pages 72-74



Section X-X

3 Circuits

Wire-to-Board and Wire-to-Wire

Material—UL94V-0, 6/6 Nylon

Part Number

177899-1 (Natural)
177899-2 (Red)
177899-4 (Yellow)
177899-6 (Blue)
177899-9 (Black)

Related Product Data

Receptacle Contacts—page 61

Mating Cap Housings

(Free-Hanging)—pages 65-66

(Panel Mount)—pages 67-70

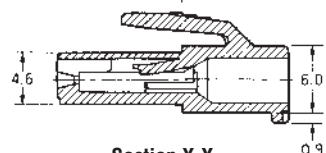
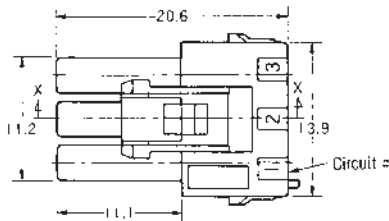
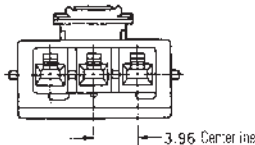
Double Lock Plate—page 71

Mating Tab Headers—

pages 72-74 and

(2 circuit, 7.92 mm

centerline)—page 74



Section X-X

4 Circuits (1 Row)

Wire-to-Wire

Material—UL94V-0, 6/6 Nylon

Part Number

316501-1 (Natural)
316501-4 (Yellow)
316501-6 (Blue)

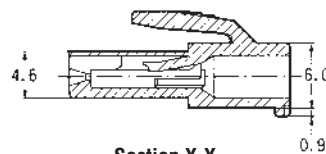
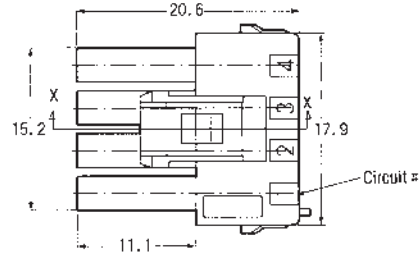
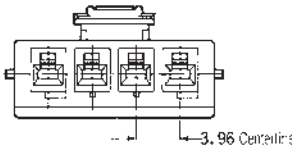
Related Product Data

Receptacle Contacts—page 61

Mating Cap Housings

(Panel Mount)—pages 67-70

Double Lock Plate—page 71



Section X-X

Note: All dimensions shown are metric.

Note: All part numbers are RoHS Compliant.

Power Double Lock (PDL) Connectors (Wire-to-Board and Wire-to-Wire) (Continued)

3.96 mm Centerline Free-Hanging Plug Housing

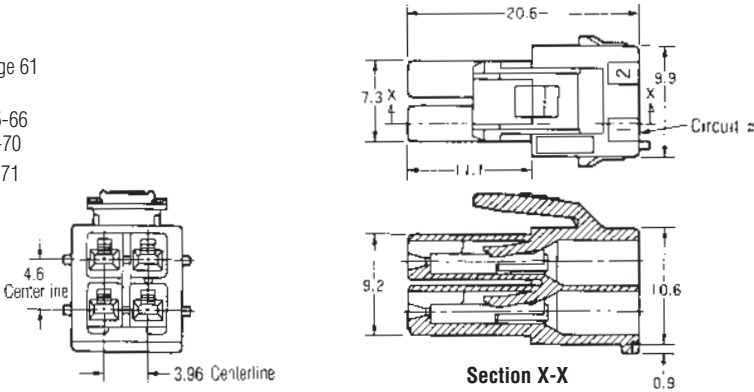
4 Circuits (2 Rows)
Wire-to-Board and Wire-to-Wire

Material
UL94V-0, 6/6 Nylon

Part Number
177900-1 (Natural)
177900-4 (Yellow)
177900-6 (Blue)

Lock Type II
3-177900-1 (Natural)

Related Product Data
Receptacle Contacts—page 61
Mating Cap Housings
(Free-Hanging)—pages 65-66
(Panel Mount)—pages 67-70
Double Lock Plate—page 71
Mating Tab Headers—
pages 72-74



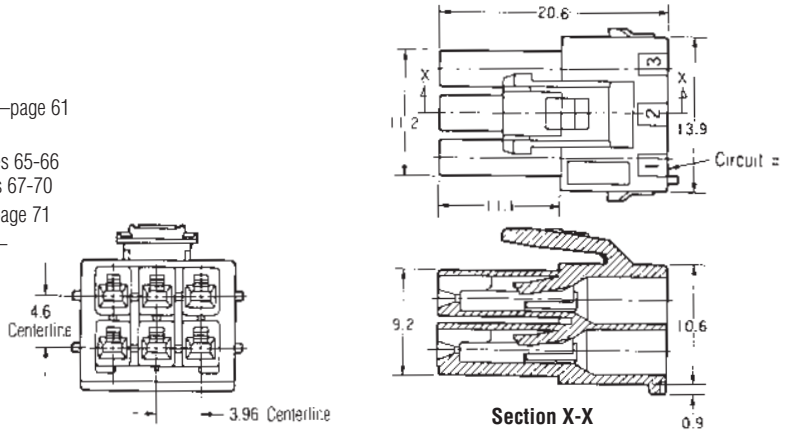
6 Circuits
Wire-to-Board and Wire-to-Wire

Material
UL94V-0, 6/6 Nylon

Part Number
177901-1 (Natural)
177901-4 (Yellow)
177901-6 (Blue)

Lock Type II
3-177901-1 (Natural)

Related Product Data
Receptacle Contacts—page 61
Mating Cap Housings
(Free-Hanging)—pages 65-66
(Panel Mount)—pages 67-70
Double Lock Plate—page 71
Mating Tab Headers—
pages 72-74



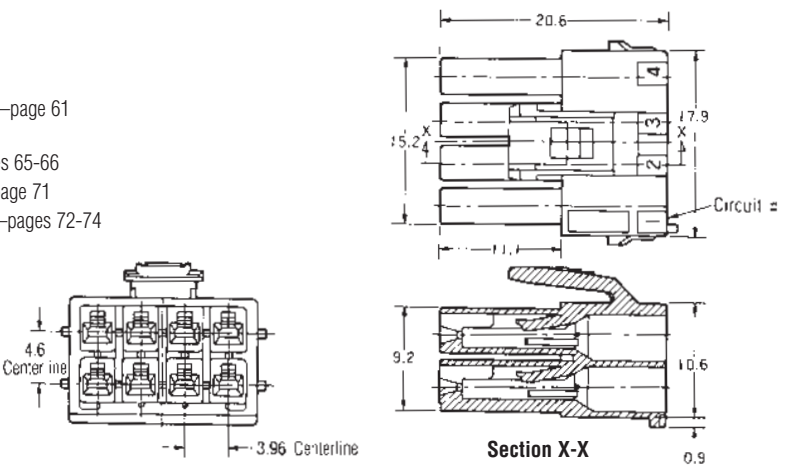
8 Circuits
Wire-to-Board and Wire-to-Wire

Material
UL94V-0, 6/6 Nylon

Part Number
177902-1 (Natural)
177902-4 (Yellow)
177902-6 (Blue)

Lock Type II
3-177902-1 (Natural)

Related Product Data
Receptacle Contacts—page 61
Mating Cap Housings
(Free-Hanging)—pages 65-66
Double Lock Plate—page 71
Mating Tab Headers—pages 72-74



Note: All dimensions shown are metric.
Note: All part numbers are RoHS Compliant.

High Density
Power Double Lock (PDL) Connectors
.156 [3.96] Centerlines

Power Double Lock (PDL) Connectors (Wire-to-Board and Wire-to-Wire) (Continued)

3.96 mm Centerline Free-Hanging Plug Housing

9 Circuits

Wire-to-Wire

Material

UL94V-0, 6/6 Nylon

Part Number

177903-1 (Natural)
177903-4 (Yellow)
177903-6 (Blue)

Lock Type II

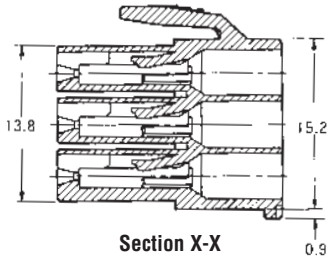
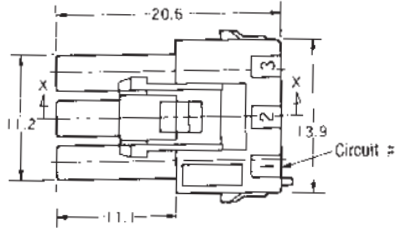
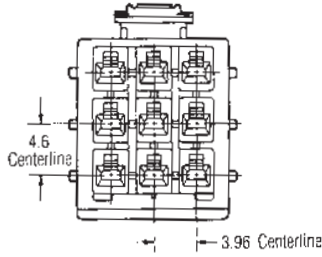
3-177903-1 (Natural)

Related Product Data

Receptacle Contacts—page 61

Mating Cap Housings
(Panel Mount)—pages 67-70

Double Lock Plate—page 71



10 Circuits

Wire-to-Wire

Material

UL94V-0, 6/6 Nylon

Part Number

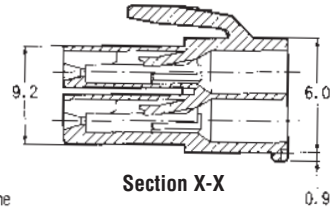
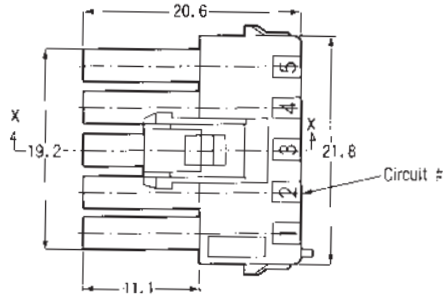
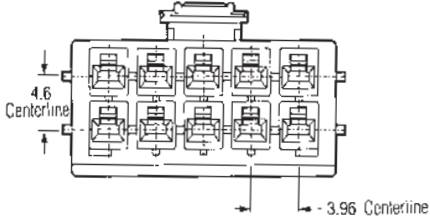
177904-1 (Natural)
177904-4 (Yellow)
177904-6 (Blue)

Related Product Data

Receptacle Contacts—page 61

Mating Cap Housings
(Panel Mount)—pages 67-70

Double Lock Plate—page 71



12 Circuits

Wire-to-Board and Wire-to-Wire

Material

UL94V-0, 6/6 Nylon

Part Number

177905-1 (Natural)
177905-4 (Yellow)
177905-6 (Blue)

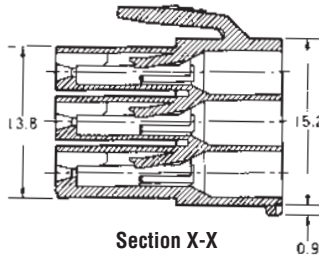
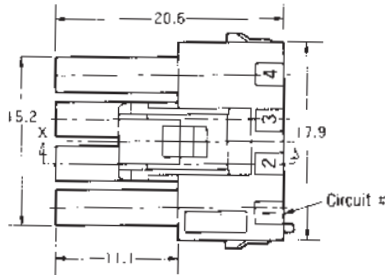
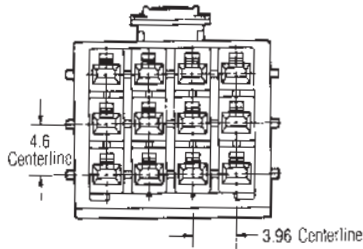
Related Product Data

Receptacle Contacts—page 61

Mating Cap Housings
(Panel Mount)—pages 67-70

Double Lock Plate—page 71

Mating Tab Headers—pages 72-74



Note: All dimensions shown are metric.

Note: All part numbers are RoHS Compliant.

Power Double Lock (PDL) Connectors (Wire-to-Wire)

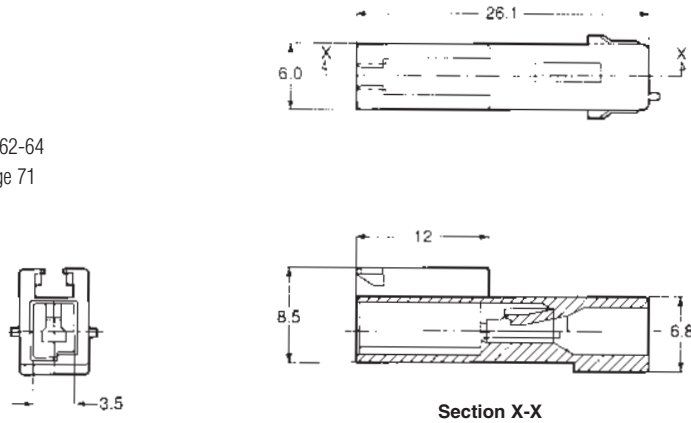
3.96 mm Centerline Free-Hanging Cap Housing

1 Circuit
Wire-to-Wire

Material
UL94V-0, 6/6 Nylon

Part Number
316769-1 (Natural)
316769-2 (Red)
316769-4 (Yellow)
316769-6 (Blue)
316769-9 (Black)

Related Product Data
Tab Contacts—page 61
Mating Plug Housings
(Free-Hanging)—pages 62-64
Double Lock Plate—page 71

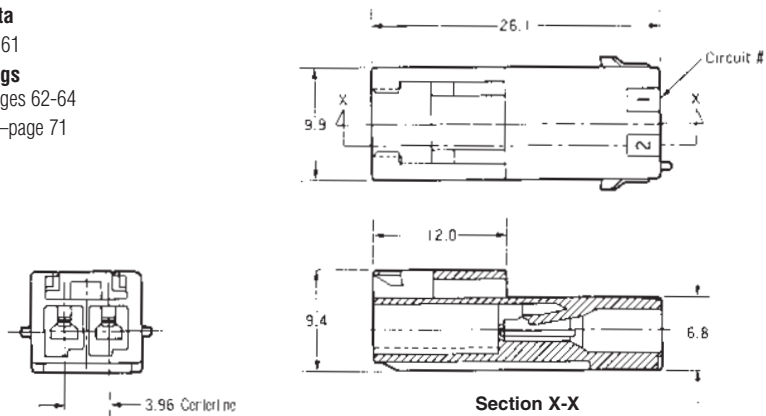


2 Circuits
Wire-to-Wire

Material
UL94V-0, 6/6 Nylon

Part Number
179463-1 (Natural)
179463-2 (Red)
179463-4 (Yellow)
179463-6 (Blue)
179463-9 (Black)

Related Product Data
Tab Contacts—page 61
Mating Plug Housings
(Free-Hanging)—pages 62-64
Double Lock Plate—page 71

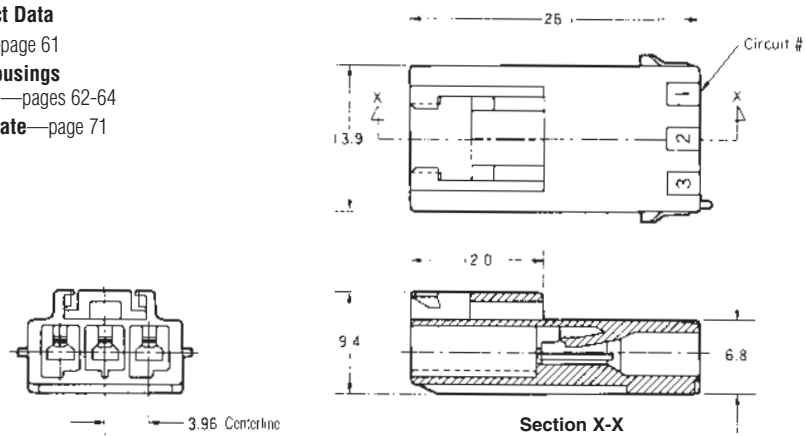


3 Circuits
Wire-to-Wire

Material
UL94V-0, 6/6 Nylon

Part Number
179464-1 (Natural)
179464-2 (Red)
179464-4 (Yellow)
179464-6 (Blue)
179464-9 (Black)

Related Product Data
Tab Contacts—page 61
Mating Plug Housings
(Free-Hanging)—pages 62-64
Double Lock Plate—page 71



Note: All dimensions shown are metric.
Note: All part numbers are RoHS Compliant.

High Density

Power Double Lock (PDL) Connectors
.156 [3.96] Centerlines

Power Double Lock (PDL) Connectors (Wire-to-Wire) (Continued)

3.96 mm Centerline Free-Hanging Cap Housing

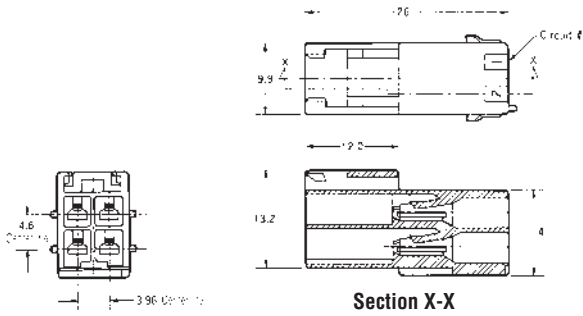
4 Circuits (2 Rows)

Wire-to-Wire

Material
UL94V-0, 6/6 Nylon

Part Number
179465-1 (Natural)
179465-4 (Yellow)
179465-6 (Blue)

Related Product Data
Tab Contacts—page 61
Mating Plug Housings
(Free-Hanging)—pages 62-64
Double Lock Plate—page 71



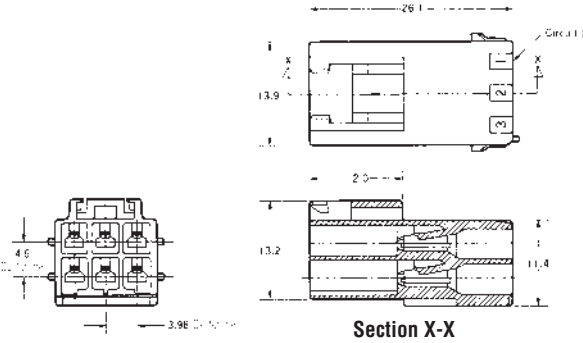
6 Circuits

Wire-to-Wire

Material
UL94V-0, 6/6 Nylon

Part Number
179466-1 (Natural)
179466-4 (Yellow)
179466-6 (Blue)

Related Product Data
Tab Contacts—page 61
Mating Plug Housings
(Free-Hanging)—pages 62-64
Double Lock Plate—page 71



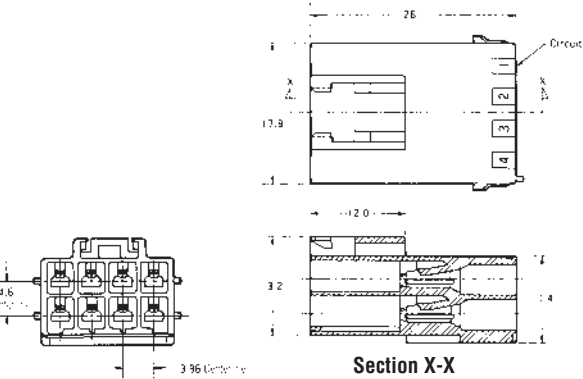
8 Circuits

Wire-to-Wire

Material
UL94V-0, 6/6 Nylon

Part Number
179467-1 (Natural)
179467-4 (Yellow)
179467-6 (Blue)

Related Product Data
Tab Contacts—page 61
Mating Plug Housings
(Free-Hanging)—pages 62-64
Double Lock Plate—page 71



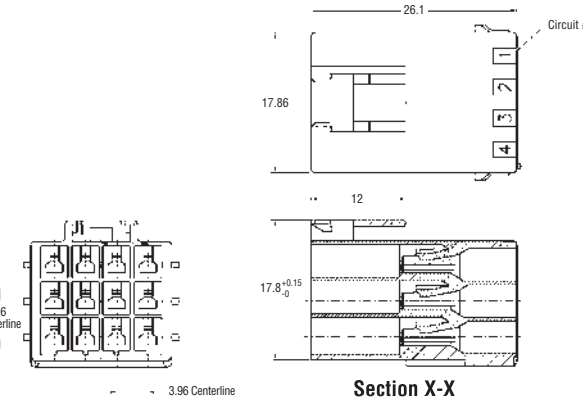
12 Circuits

Wire-to-Board

Material
UL94V-0, 6/6 Nylon

Part Number
1903720-1 (Natural)

Related Product Data
Tab Contacts—page 61
Mating Plug Housings
(Free-Hanging)—pages 62-64
Double Lock Plate—page 71



Note: All dimensions shown are metric.

Note: All part numbers are RoHS Compliant.

Power Double Lock (PDL) Connectors (Wire-to-Wire) (Continued)

3.96 mm Centerline Panel Mount Cap Housing

2 Circuits

Wire-to-Wire

Material—UL94V-0, 6/6 Nylon

Part Number

177906-1 (Natural)
177906-2 (Red)
177906-4 (Yellow)
177906-6 (Blue)
177906-9 (Black)

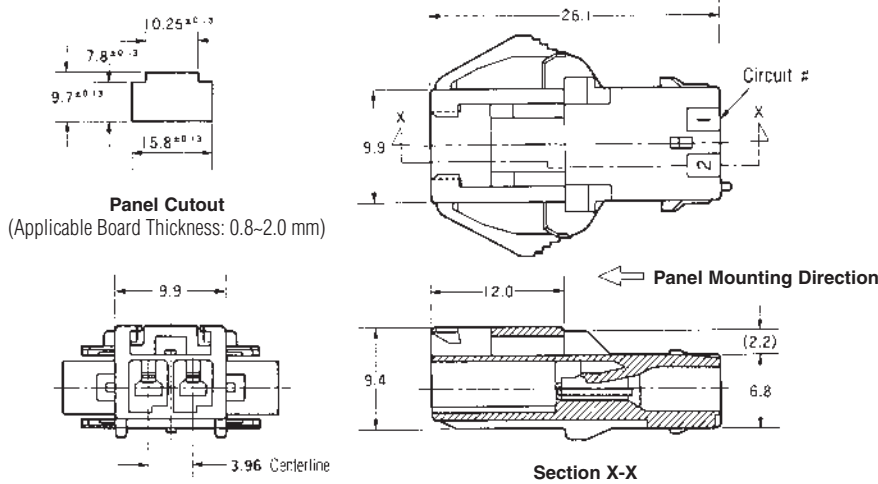
Related Product Data

Tab Contacts—page 61

Mating Plug Housings

(Free-Hanging)—pages 62-64

Double Lock Plate—page 71



3 Circuits

Wire-to-Wire

Material—UL94V-0, 6/6 Nylon

Part Number

177907-1 (Natural)
177907-2 (Red)
177907-4 (Yellow)
177907-6 (Blue)
177907-9 (Black)

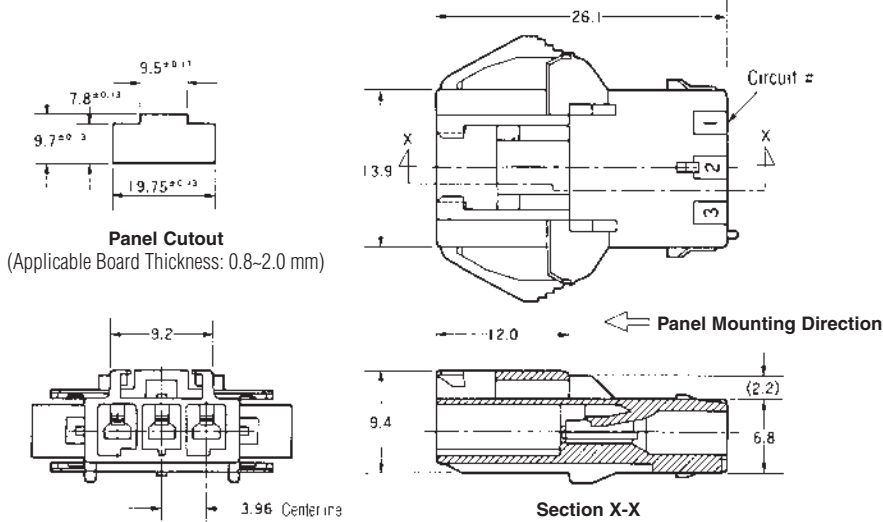
Related Product Data

Tab Contacts—page 61

Mating Plug Housings

(Free-Hanging)—pages 62-64

Double Lock Plate—page 71



4 Circuits (1 Row)

Wire-to-Wire

Material—UL94V-0, 6/6 Nylon

Part Number

316502-1 (Natural)
316502-4 (Yellow)
316502-6 (Blue)

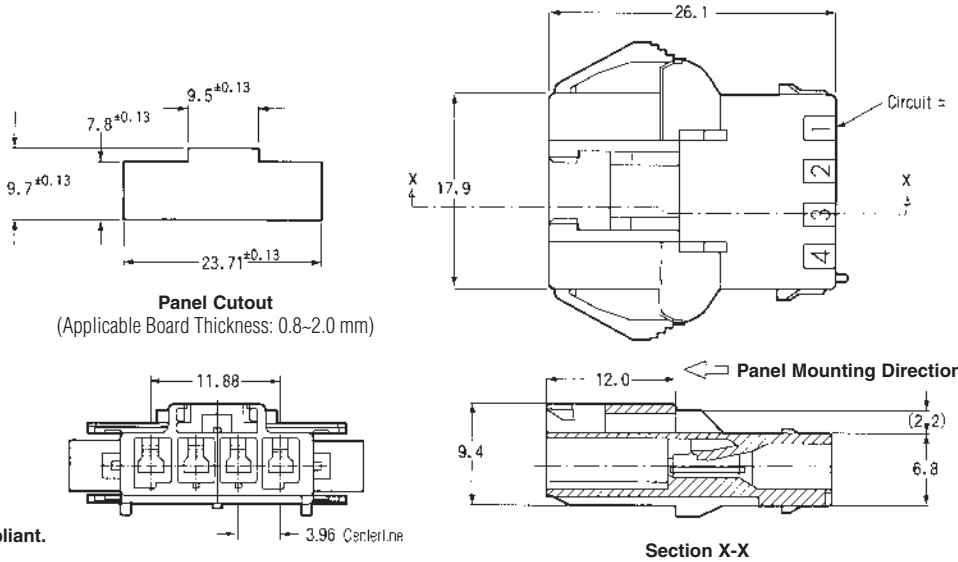
Related Product Data

Tab Contacts—page 61

Mating Plug Housings

(Free-Hanging)—pages 62-64

Double Lock Plate—page 71



Note: All dimensions shown are metric.

Note: All part numbers are RoHS Compliant.

High Density

Power Double Lock (PDL) Connectors
.156 [3.96] Centerlines

Power Double Lock (PDL) Connectors (Wire-to-Wire) (Continued)

3.96 mm Centerline Panel Mount Cap Housing

4 Circuits (2 Rows)

Wire-to-Wire

Material

UL94V-0, 6/6 Nylon

Part Number

177908-1 (Natural)
177908-4 (Yellow)
177908-6 (Blue)

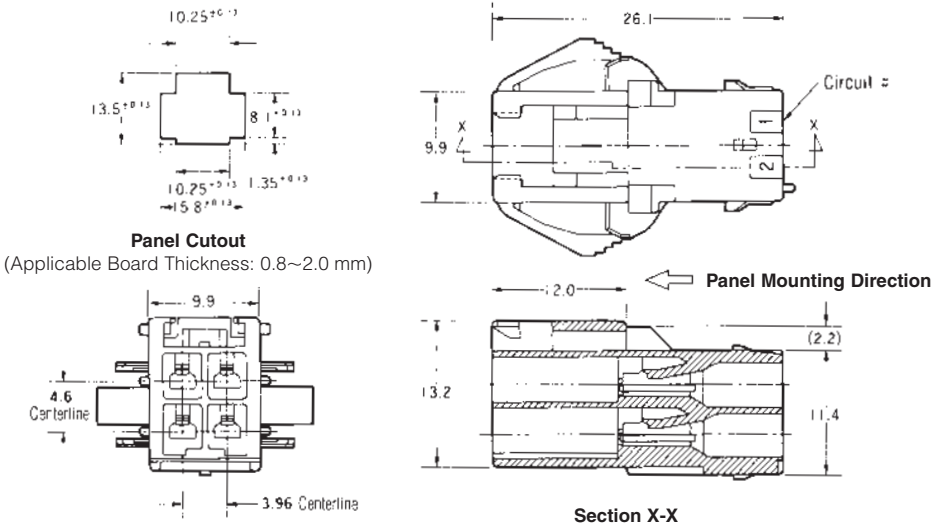
Related Product Data

Tab Contacts—page 61

Mating Plug Housings

(Free-Hanging)—pages 62-64

Double Lock Plate—page 71



6 Circuits

Wire-to-Wire

Material

UL94V-0, 6/6 Nylon

Part Number

177909-1 (Natural)
177909-4 (Yellow)
177909-6 (Blue)

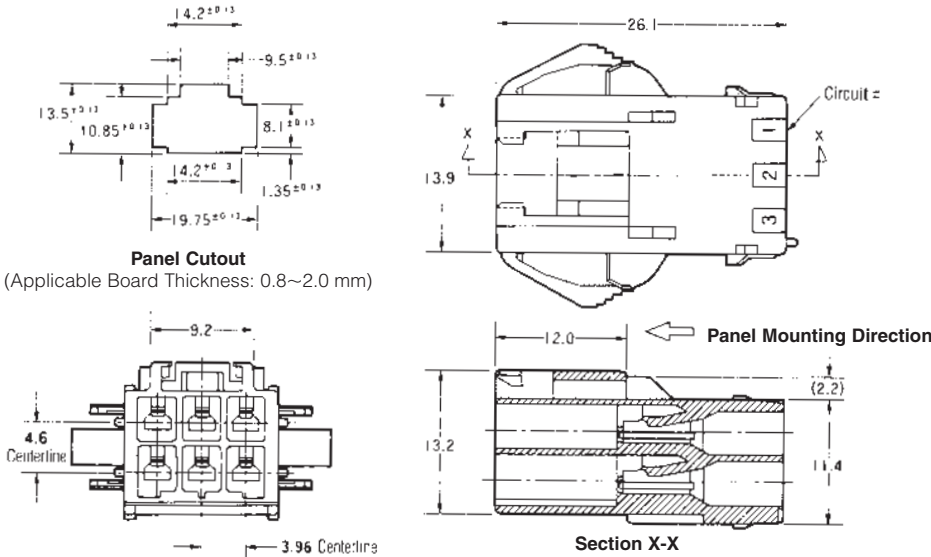
Related Product Data

Tab Contacts—page 61

Mating Plug Housings

(Free-Hanging)—pages 62-64

Double Lock Plate—page 71



Note: All dimensions shown are metric.

Note: All part numbers are RoHS Compliant.

Power Double Lock (PDL) Connectors (Wire-to-Wire) (Continued)

3.96 mm Centerline Panel Mount Cap Housing

9 Circuits

Wire-to-Wire

Material

UL94V-0, 6/6 Nylon

Part Number

177911-1 (Natural)
177911-4 (Yellow)
177911-6 (Blue)

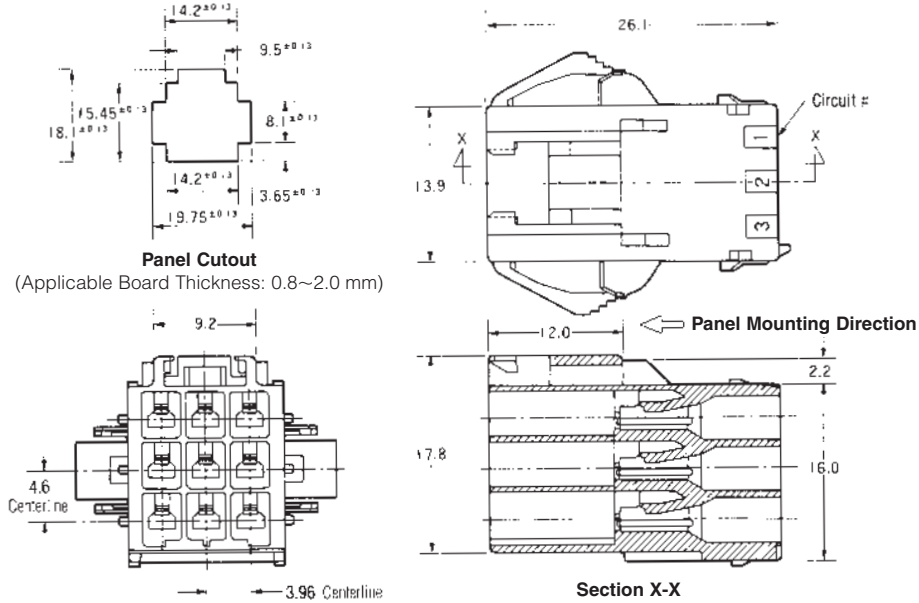
Related Product Data

Tab Contacts—page 61

Mating Plug Housings

(Free-Hanging)—pages 62-64

Double Lock Plate—page 71



For 10 Circuits

Wire-to-Wire

Material

UL94V-0, 6/6 Nylon

Part Number

177912-1 (Natural)
177912-4 (Yellow)
177912-6 (Blue)

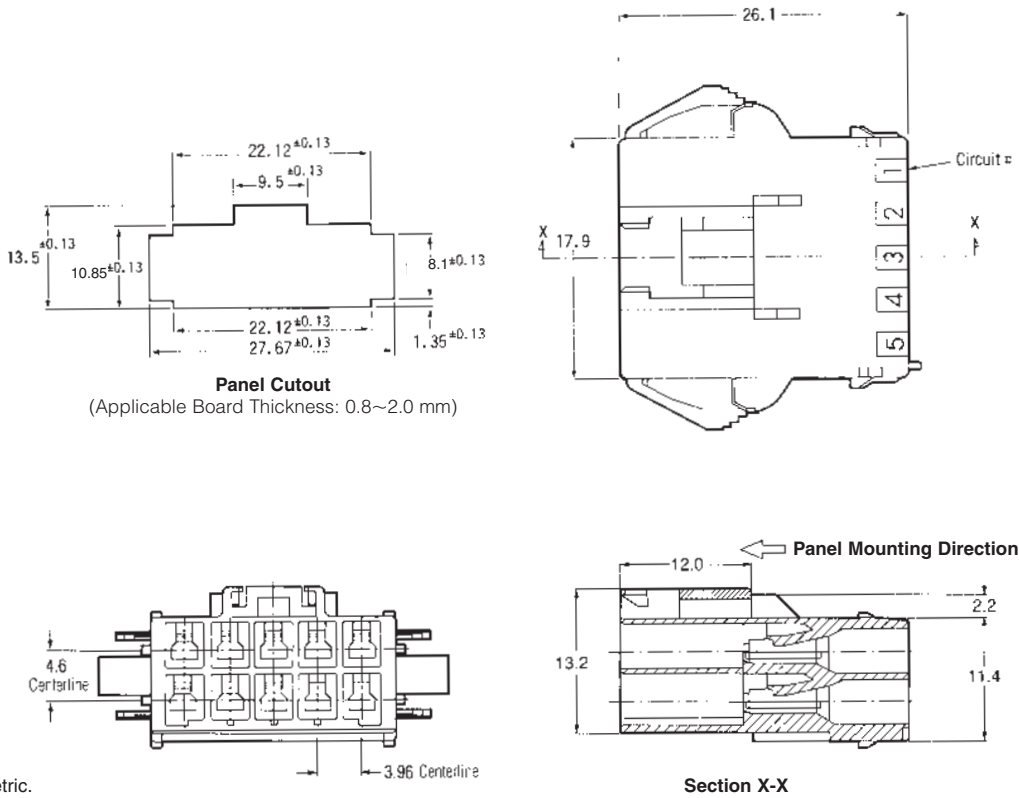
Related Product Data

Tab Contacts—page 61

Mating Plug Housings

(Free-Hanging)—pages 62-64

Double Lock Plate—page 71



Note: All dimensions shown are metric.

Note: All part numbers are RoHS Compliant.

High Density

Power Double Lock (PDL) Connectors
.156 [3.96] Centerlines

Power Double Lock (PDL) Connectors (Wire-to-Wire) (Continued)

3.96 mm Centerline Panel Mount Cap Housing

12 Circuits

Wire-to-Wire

Material

UL94V-0, 6/6 Nylon

Part Number

177913-1 (Natural)
177913-4 (Yellow)
177913-6 (Blue)

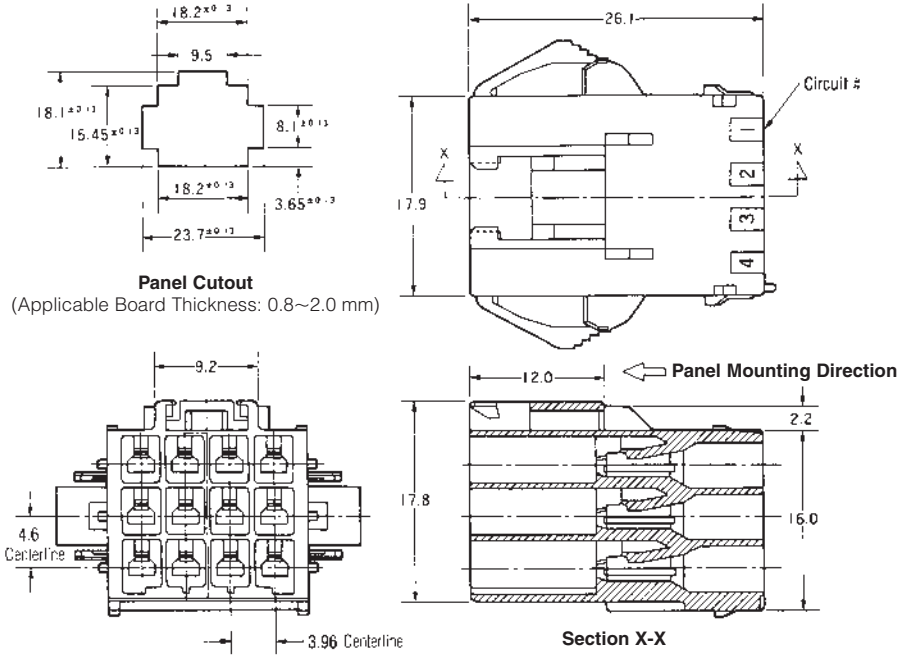
Related Product Data

Tab Contacts—page 61

Mating Plug Housings

(Free-Hanging)—pages 62-64

Double Lock Plate—page 71



Note: All dimensions shown are metric.

Note: All part numbers are RoHS Compliant.

Power Double Lock (PDL) Connectors (Wire-to-Board and Wire-to-Wire)

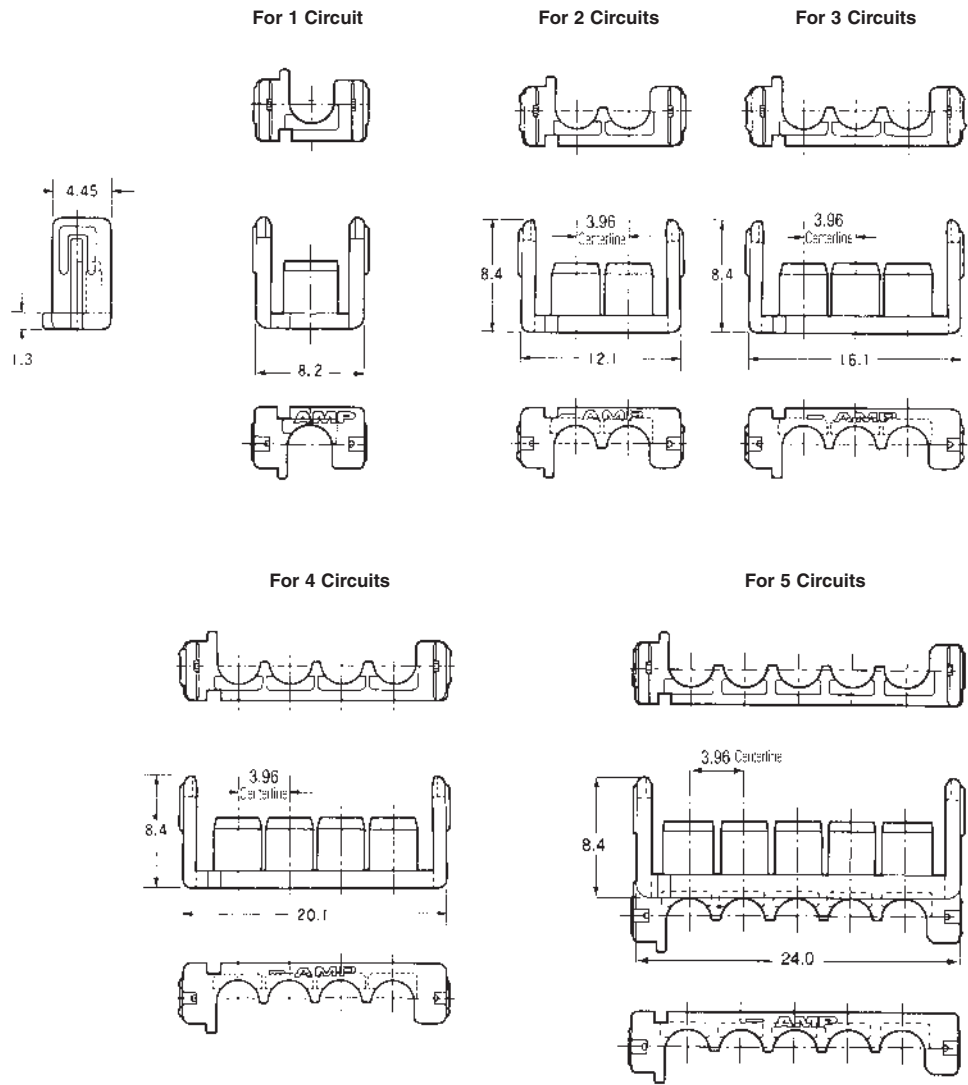
3.96 mm Centerline Double-Lock Plates

Double Lock Plates

Material
UL94V-0, glass filled 6/6 Nylon,
natural color

Part Number
316770-1 (1 Pos.)
177918-1 (2 Pos.)
177919-1 (3 Pos.)
177920-1 (4 Pos.)
177921-1 (5 Pos.)

Related Product Data
Plug Housings—pages 62-64
Cap Housings —pages 65-70



High Density
Power Double Lock (PDL) Connectors
.156 [3.96] Centerlines

No. of Pos.	Applicable Housing Part No.			Double Lock Plate	
	Plug Housing	Cap Housing		Part Number	Required Qty.
		Free-Hanging	Panel Mount		
1	316768-□	316769-□	—	316770-1 (1 Pos.)	1
2	177898-□	179463-□	177906-□	177918-1 (2 Pos.)	1
3	177899-□	179464-□	177907-□	177919-1 (3 Pos.)	1
4 (1 Row)	316501-□	—	316502-□	177920-1 (4 Pos.)	1
4 (2 Rows)	177900-□	179465-□	177908-□	177918-1 (2 Pos.)	2
6	177901-□	179466-□	177909-□	177919-1 (3 Pos.)	2
8	177902-□	179467-□	—	177920-1 (4 Pos.)	2
9	177903-□	—	177911-□	177919-1 (3 Pos.)	3
10	177904-□	—	177912-□	177921-1 (5 Pos.)	2
12	177905-□	—	177913-□	177920-1 (4 Pos.)	3

Note: All dimensions shown are metric.
Note: All part numbers are RoHS Compliant.

Power Double Lock (PDL) Connectors (Wire-to-Board)

3.96 mm Centerline for PC Board Mount Tab Header, Vertical

2 Circuits

Wire-to-Board

Material and Finish

Housing—UL 94V-0,
glass filled 6/6 Nylon
Contact—Copper alloy, Tin plated

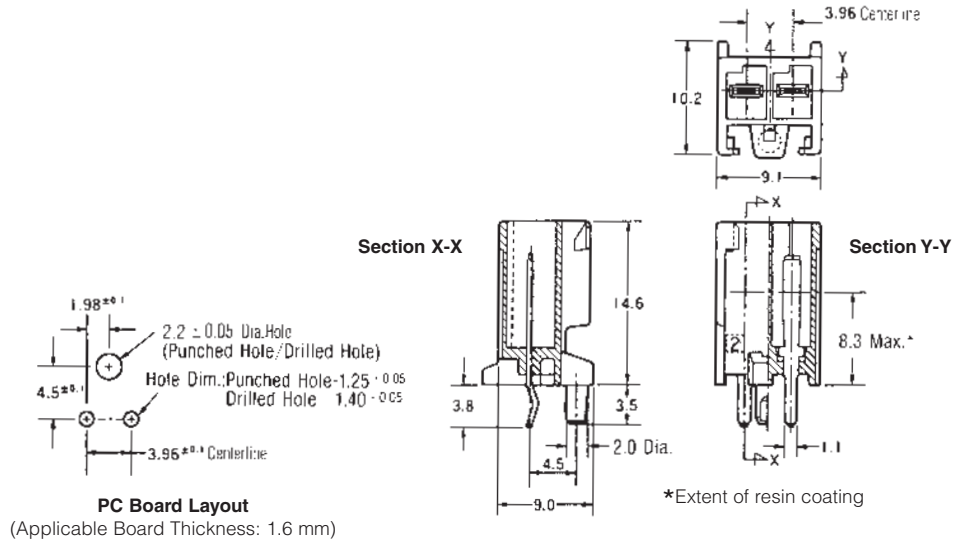
Part Number

- 179838-1 (Natural)
- 179838-2 (Red)
- 179838-4 (Yellow)
- 179838-6 (Blue)
- 179838-9 (Black)

Tube (53 ea.)—316299-□

Related Product Data

Mating Plug Housing
(Free-Hanging)—pages 62-64



3 Circuits

Wire-to-Board

Material and Finish

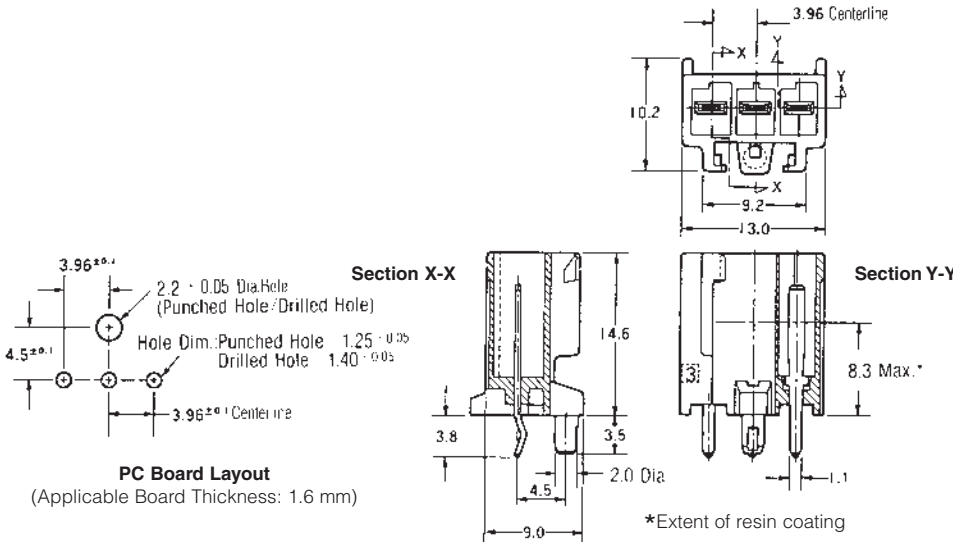
Housing—UL 94V-0,
glass filled 6/6 Nylon
Contact—Copper alloy, Tin plated

Part Number

- 179839-1 (Natural)
- 179839-2 (Red)
- 179839-4 (Yellow)
- 179839-6 (Blue)
- 179839-9 (Black)

Related Product Data

Mating Plug Housing
(Free-Hanging)—pages 62-64



Note: All dimensions shown are metric.

Note: All part numbers are RoHS Compliant.

Power Double Lock (PDL) Connectors (Wire-to-Board) (Continued)

3.96 mm Centerline for PC Board Mount Tab Header, Vertical (Continued)

4 Circuits (2 Rows)

Wire-to-Board

Material and Finish

Housing—UL 94V-0, glass filled
6/6 Nylon.

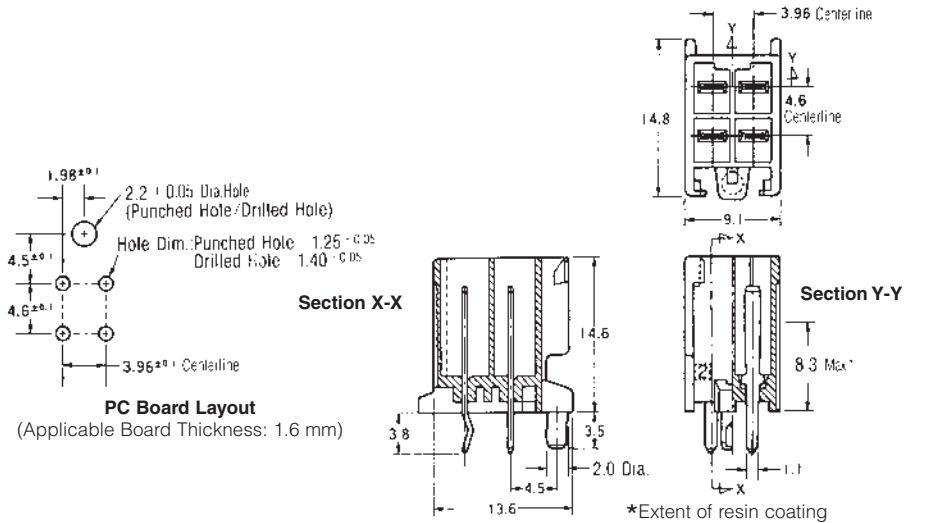
Contact—Copper alloy, Tin plated

Part Number

179840-1 (Natural)
179840-4 (Yellow)
179840-6 (Blue)

Related Product Data

Mating Plug Housings
(Free-Hanging)—pages 62-64



6 Circuits

Wire-to-Board

Material and Finish

Housing—UL 94V-0, glass filled
6/6 Nylon.

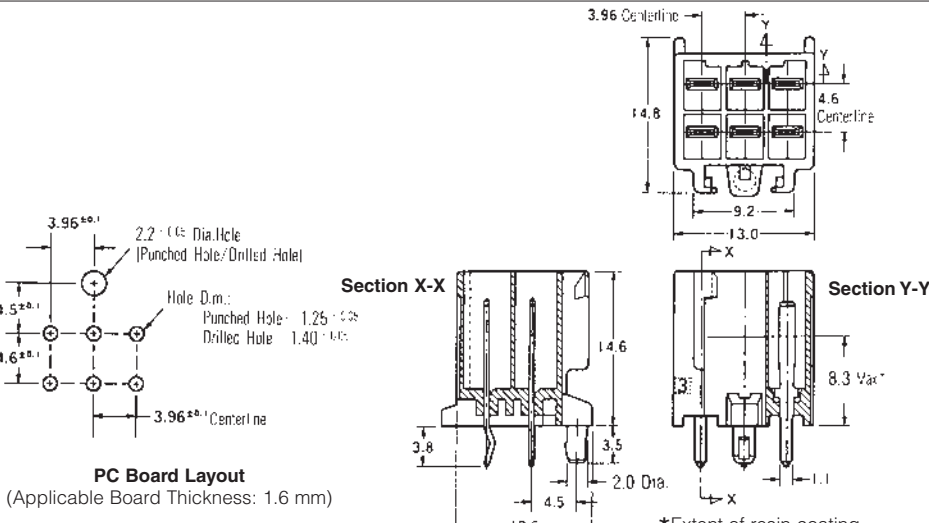
Contact—Copper alloy, Tin plated

Part Number

179841-1 (Natural)
179841-4 (Yellow)
179841-6 (Blue)

Related Product Data

Mating Plug Housings
(Free-Hanging)—pages 62-64



8 Circuits

Wire-to-Board

Material and Finish

Housing—UL 94V-0, glass filled
6/6 Nylon.

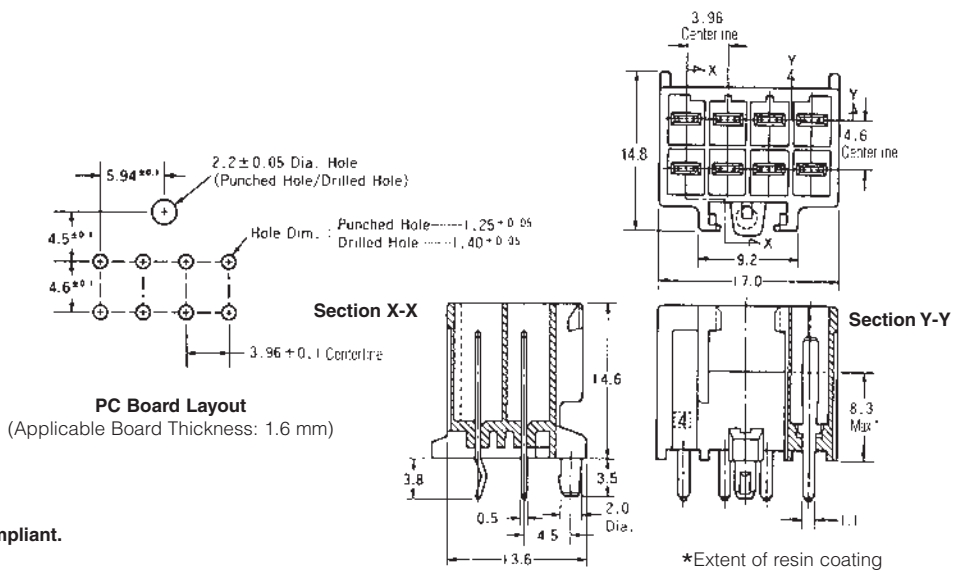
Contact—Copper alloy, Tin plated

Part Number

917845-1 (Natural)
917845-4 (Yellow)
917845-6 (Blue)

Related Product Data

Mating Plug Housings
(Free-Hanging)—pages 62-64



Note: All dimensions shown are metric.

Note: All part numbers are RoHS Compliant.

High Density

Power Double Lock (PDL) Connectors
.156 [3.96] Centerlines

Power Double Lock (PDL) Connectors (Wire-to-Board) (Continued)

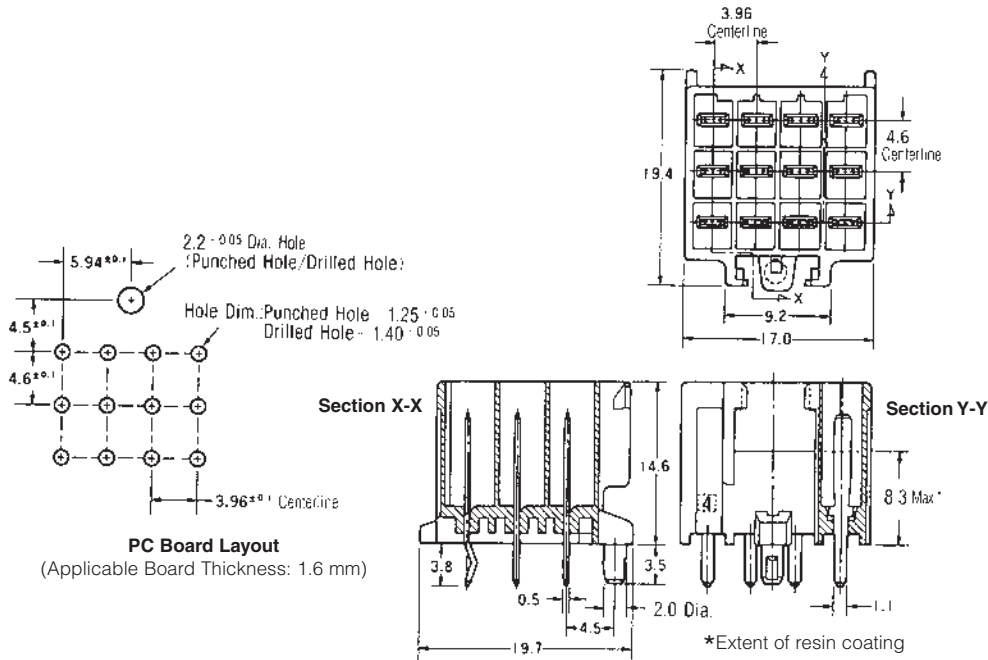
3.96 mm Centerline for PC Board Mount Tab Header, Vertical

12 Circuits
Wire-to-Board

Material and Finish
Housing—UL 94V-0,
glass filled 6/6 Nylon
Contact—Copper alloy, Tin plated

Part Number
179843-1 (Natural)
179843-4 (Yellow)
179843-6 (Blue)

Related Product Data
Mating Plug Housings
(Free-Hanging)—pages 62-64



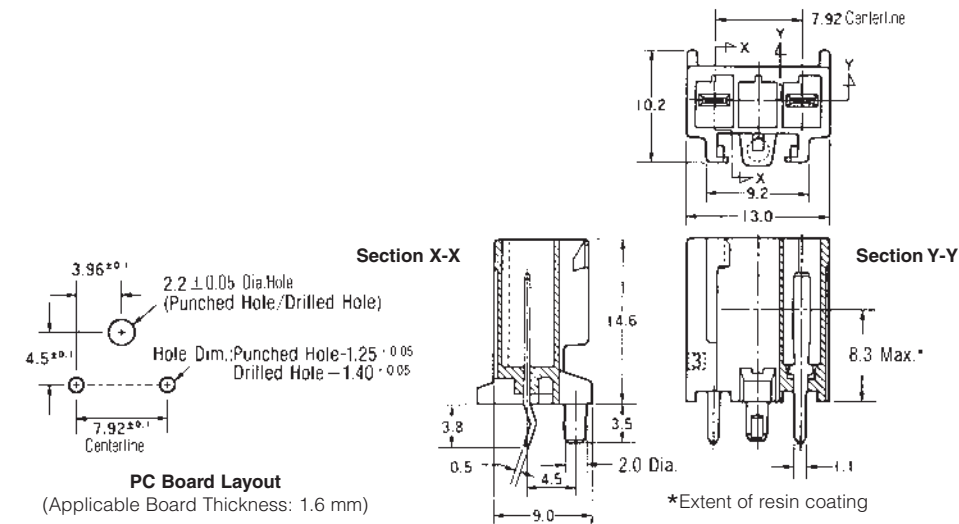
3.96 mm Centerline (2 Pos. = 7.92 mm Centerline) for PC Board Mount Tab Header, Vertical

2 Circuits
Wire-to-Board

Material and Finish
Housing—UL 94V-0,
glass filled 6/6 Nylon
Contact—Copper alloy, Tin plated

Part Number
With kink
179844-1 (Natural)
179844-2 (Red)
179844-4 (Yellow)
179844-6 (Blue)
179844-9 (Black)
Without kink
9-179844-1 (Natural)
9-179844-6 (Blue)

Related Product Data
Mating 3-Circuit Plug Housings
(Free-Hanging)—page 62



Note: All dimensions shown are metric.
Note: All part numbers are RoHS Compliant.

Power Double Lock (PDL) Connectors (Wire-to-Board and Wire-to-Wire) (Continued)

6.5 mm Centerline Free-Hanging Plug Housing

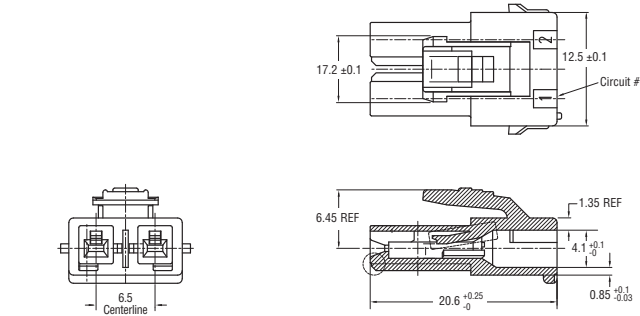
2 Circuits

Wire-to-Board

Material
UL 94V-0, 6/6 Nylon

Part Number
1939344-1 (Natural)

Related Product Data
Receptacle Contacts—page 61
Double Lock Plate—page 77
Mating Tab Headers—pages 79-81



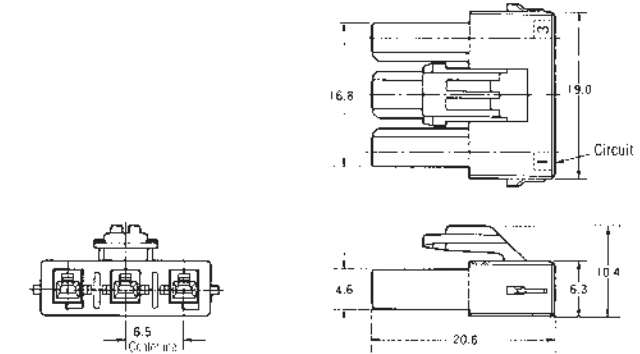
3 Circuits

Wire-to-Board

Material
UL 94V-0, 6/6 Nylon

Part Number
179938-1 (Natural)
179938-2 (Red)
179938-4 (Yellow)
179938-6 (Blue)
179938-9 (Black)

Related Product Data
Receptacle Contacts—page 61
Double Lock Plate—page 77
Mating Tab Headers—pages 79-81



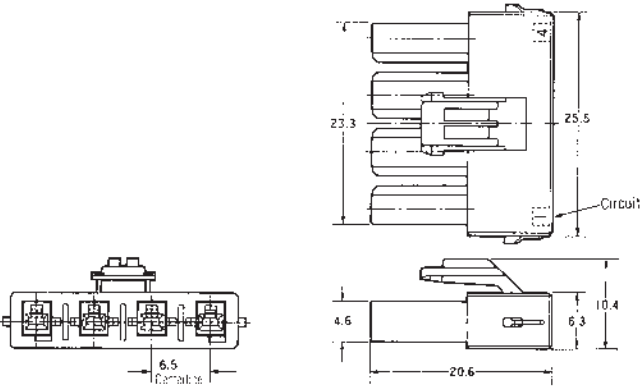
4 Circuits (1 Row)

Wire-to-Board

Material
UL 94V-0, 6/6 Nylon

Part Number
179939-1 (Natural)
179939-4 (Yellow)
179939-6 (Blue)
179939-9 (Black)

Related Product Data
Receptacle Contacts—page 61
Double Lock Plate—page 77
Mating Tab Headers—pages 79-81



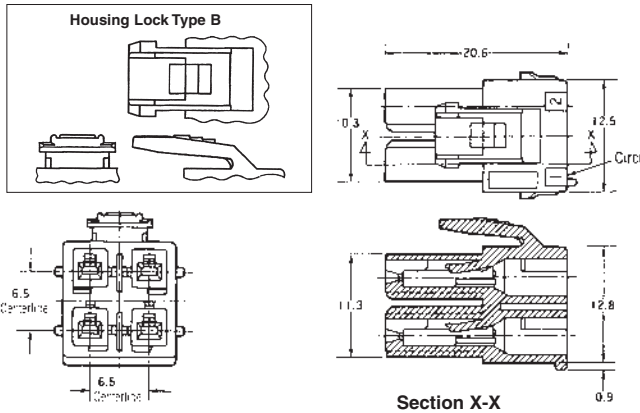
4 Circuits (2 Rows)

Wire-to-Board

Material
UL 94V-0, 6/6 Nylon

Part Number
Housing Lock Type A
179861-1 (Natural)
179861-4 (Yellow)
179861-6 (Blue)
Housing Lock Type B
2-179861-1 (Natural)
2-179861-4 (Yellow)
2-179861-6 (Blue)

Related Product Data
Receptacle Contacts—page 61
Double Lock Plate—page 77
Mating Tab Headers—pages 79-81



Note: All dimensions shown are metric.

Note: All part numbers are RoHS Compliant.

High Density

Power Double Lock (PDL) Connectors
256 [6.50] Centerlines

Power Double Lock (PDL) Connectors (Wire-to-Board and Wire-to-Wire) (Continued)

6.5 mm Centerline Free-Hanging Plug Housing

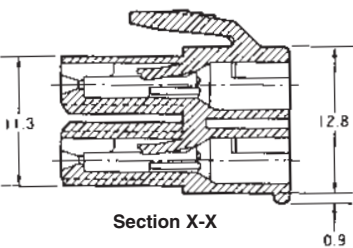
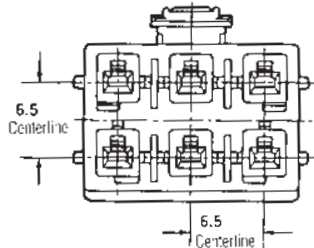
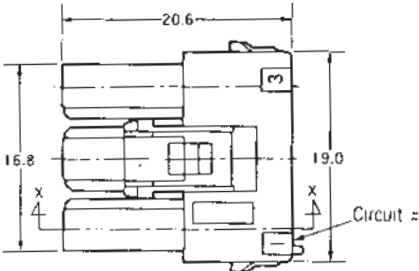
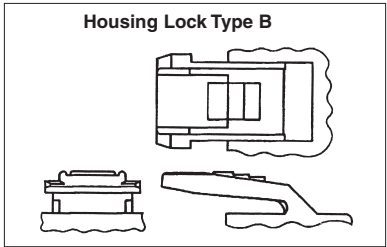
6 Circuits
Wire-to-Board

Material
UL 94V-0, 6/6 Nylon

Part Number
Housing Lock Type A
179862-1 (Natural)
179862-4 (Yellow)
179862-6 (Blue)

Housing Lock Type B
2-179862-1 (Natural)
2-179862-4 (Yellow)
2-179862-6 (Blue)

Related Product Data
Receptacle Contacts—page 61
Double Lock Plate—page 77
Mating Tab Headers—pages 79-81

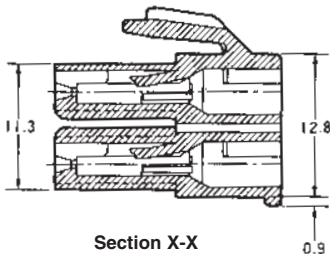
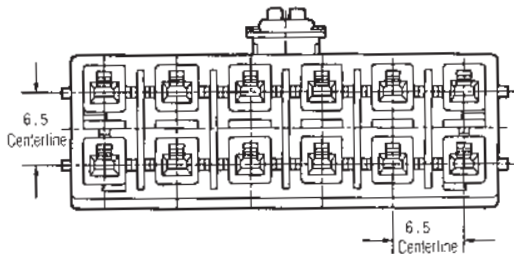
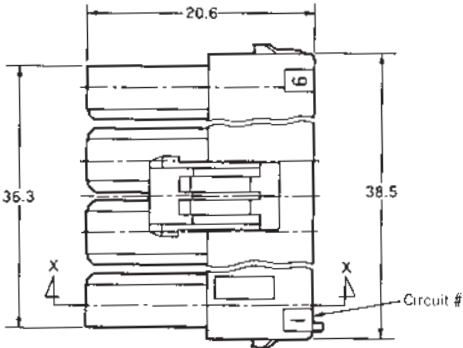
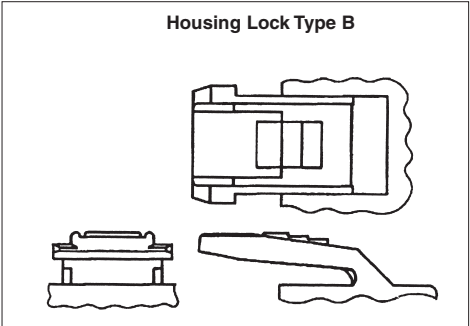


12 Circuits
Wire-to-Board

Material
UL 94V-0, 6/6 Nylon.

Part Number
Housing Lock Type A
917354-1 (Natural)
Housing Lock Type B
2-917354-1 (Natural)

Related Product Data
Receptacle Contacts—page 61
Double Lock Plate—page 77
Mating Tab Headers—pages 79-81



Note: All dimensions shown are metric.
Note: All part numbers are RoHS Compliant.

Power Double Lock (PDL) Connectors (Wire-to-Board and Wire-to-Wire) (Continued)

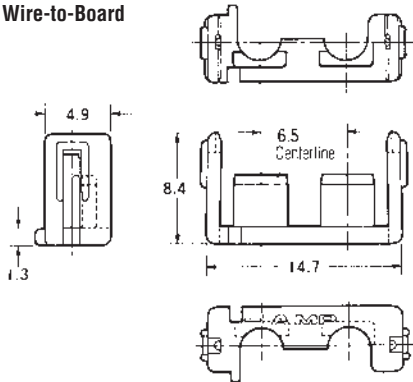
6.5 mm Centerline Double-Lock Plates

Material
UL94V-0, glass filled
6/6 Nylon, natural color

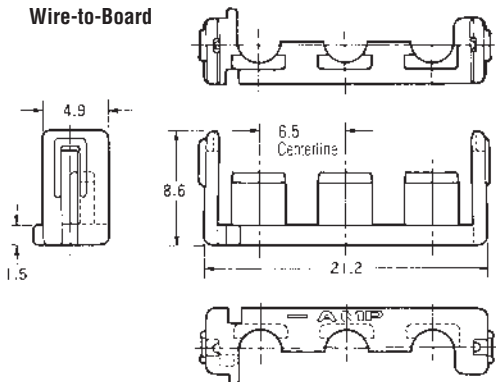
Part Number
316061-1 (2-Circuits)
316062-1 (3-Circuits)
316063-1 (4-Circuits)
353891-1 (6-Circuits)

Related Product Data
Plug Housings
(Free-Hanging)—pages 75-76

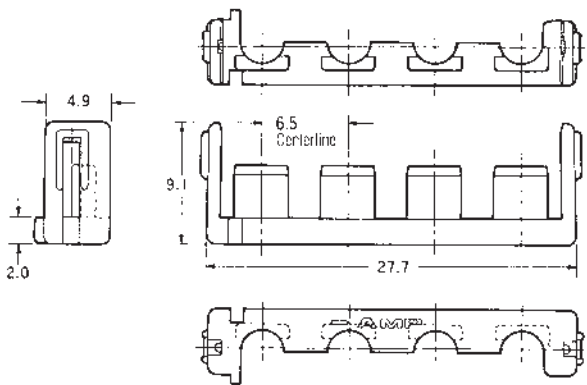
For 2 Circuits
Wire-to-Board



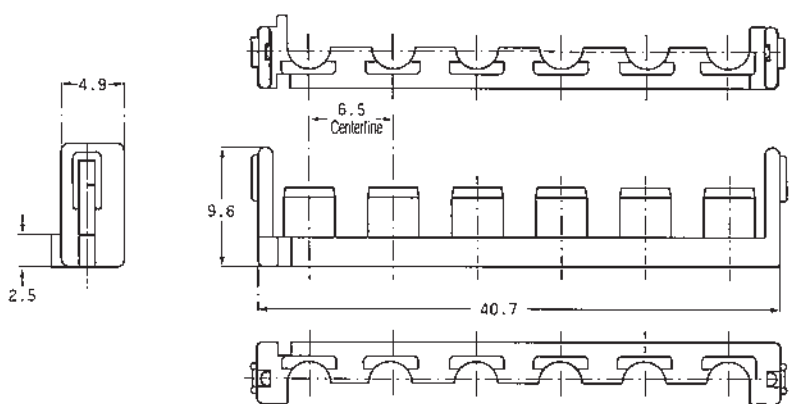
For 3 Circuits
Wire-to-Board



For 4 Circuits
Wire-to-Board



For 6 Circuits
Wire-to-Board



No. of Pos.	Applicable Plug Housing Part No.	Double Lock Plate	
		Part Number	Required Qty.
3	179938-□	316062-1	1
4 (1 Row)	179939-□	316063-1	1
4 (2 Rows)	179861-□	316061-1	2
6	179862-□	316062-1	2
12	917354-□	353891-1	2

High Density

Power Double Lock (PDL) Connectors
.256 [6.50] Centerlines

Note: All dimensions shown are metric.
Note: All part numbers are RoHS Compliant.

Power Double Lock (PDL) Connectors (Wire-to-Board) (Continued)

6.5 mm Centerline Panel Mount Cap Housing

2 Circuits

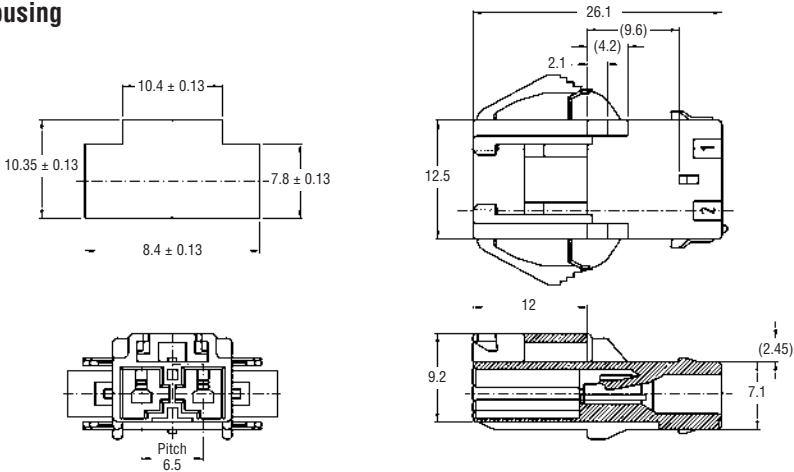
Wire-to-Wire

Material and Finish

Housing—UL 94V-0,
glass filled 6/6 Nylon
Contact—Copper alloy, Tin plated

Part Number

1939343-1 (Natural)



4 Circuits

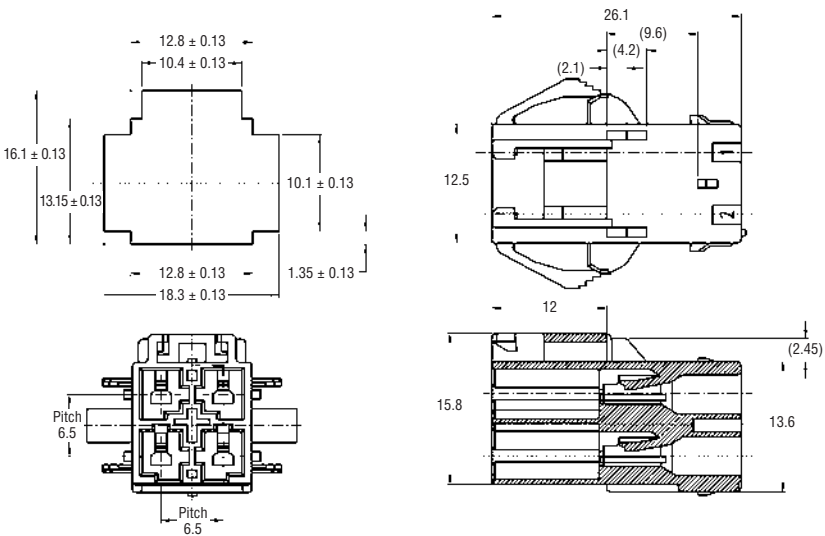
Wire-to-Wire

Material and Finish

Housing—UL 94V-0,
glass filled 6/6 Nylon
Contact—Copper alloy, Tin plated

Part Number

1903486-1 (Natural)



6 Circuits

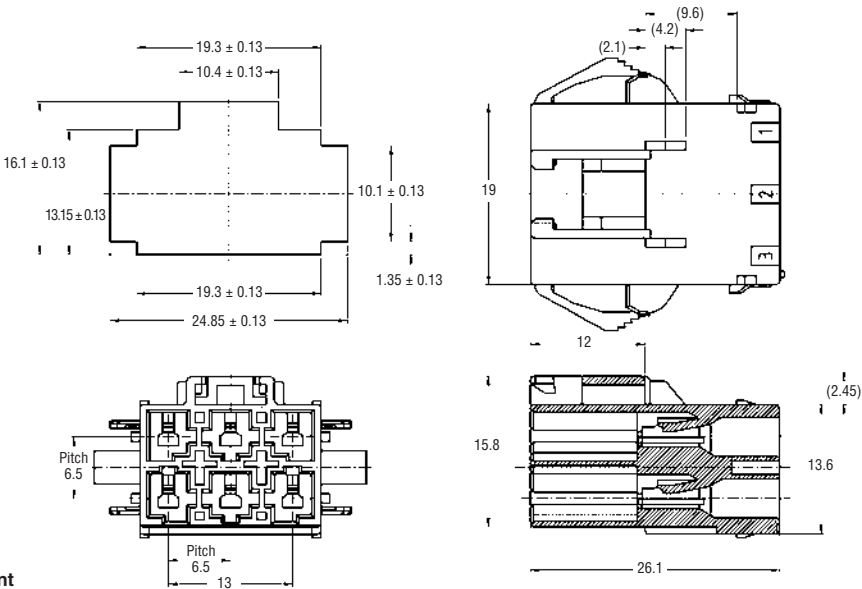
Wire-to-Wire

Material and Finish

Housing—UL 94V-0,
glass filled 6/6 Nylon
Contact—Copper alloy, Tin plated

Part Number

1903487-1 (Natural)



Note: All dimensions shown are metric.

Note: All part numbers are RoHS Compliant

Power Double Lock (PDL) Connectors (Wire-to-Board) (Continued)

6.5 mm Centerline (2 Pos.=13 mm Centerline) PC Board Mount Tab Header, Vertical

3 Circuits

Wire-to-Board

Material and Finish

Housing—UL 94V-0,
glass filled 6/6 Nylon

Contact—Copper alloy, Tin plated

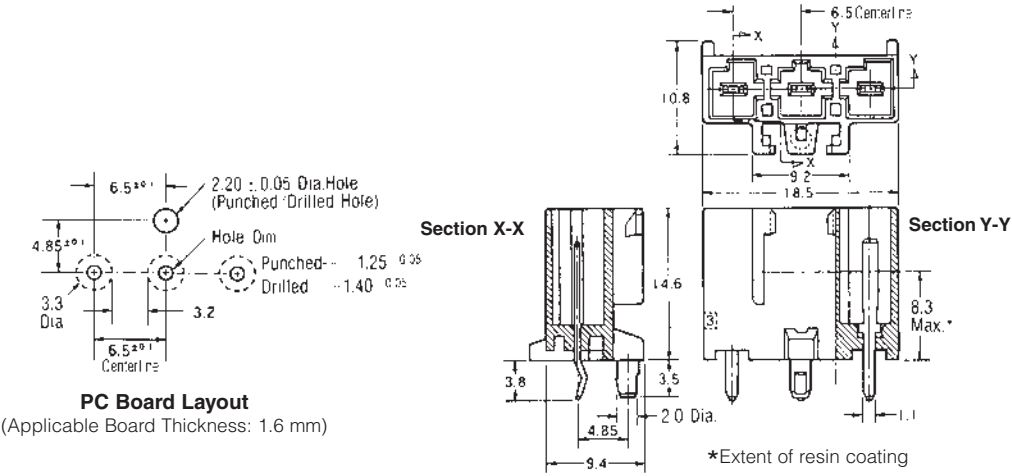
Part Number

179846-1 (Natural)
179846-4 (Yellow)
179846-6 (Blue)

Related Product Data

Mating Plug Housings

(Free-Hanging)—pages 75-76



2 Circuits

(13 mm Centerline)

Wire-to-Board

Material and Finish

Housing—UL 94V-0,
glass filled 6/6 Nylon

Contact—Copper alloy, Tin plated

Part Number

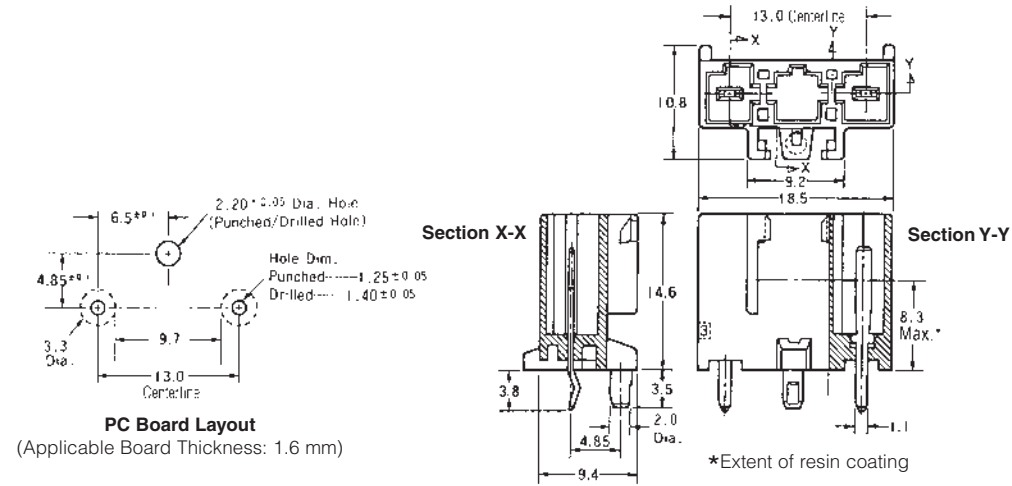
917745-1 (Natural)
917745-4 (Yellow)
917745-6 (Blue)

Tube (26 ea.)—917746-□

Related Product Data

Mating 3-Circuit Plug Housings

(Free-Hanging)—page 75



4 Circuits (1 Row)

Wire-to-Board

Material and Finish

Housing—UL 94V-0,
glass filled 6/6 Nylon

Contact—Copper alloy, Tin plated

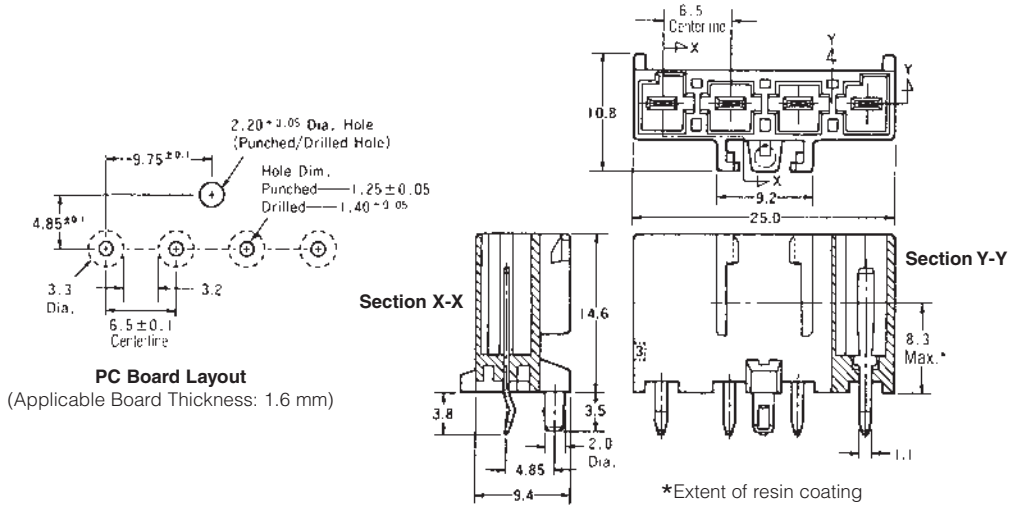
Part Number

179847-1 (Natural)
179847-4 (Yellow)
179847-6 (Blue)

Related Product Data

Mating Plug Housings

(Free-Hanging)—pages 75-76



Note: All dimensions shown are metric.

Note: All part numbers are RoHS Compliant.

High Density

Power Double Lock (PDL) Connectors
.256 [6.50] and .512 [13.00] Centerlines

Power Double Lock (PDL) Connectors (Wire-to-Board) (Continued)

6.5 mm Centerline PC Board Mount Tab Header, Vertical

4 Circuits (2 Rows)

Wire-to-Board

Material and Finish

Housing—UL 94V-0,
glass filled 6/6 Nylon

Contact—Copper alloy, Tin plated

Part Number

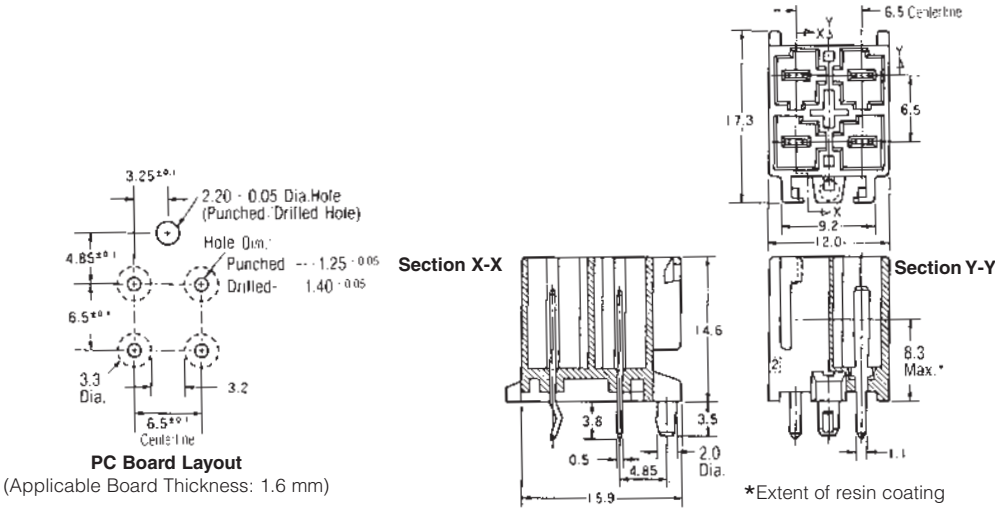
- 179848-1 (Natural)
- 179848-4 (Yellow)
- 179848-6 (Blue)

Tube (40 ea.)—917747-□

Related Product Data

Mating Plug Housings

(Free-Hanging)—pages 75-76



6 Circuits

Wire-to-Board

Material and Finish

Housing—UL 94V-0,
glass filled 6/6 Nylon

Contact—Copper alloy, Tin plated

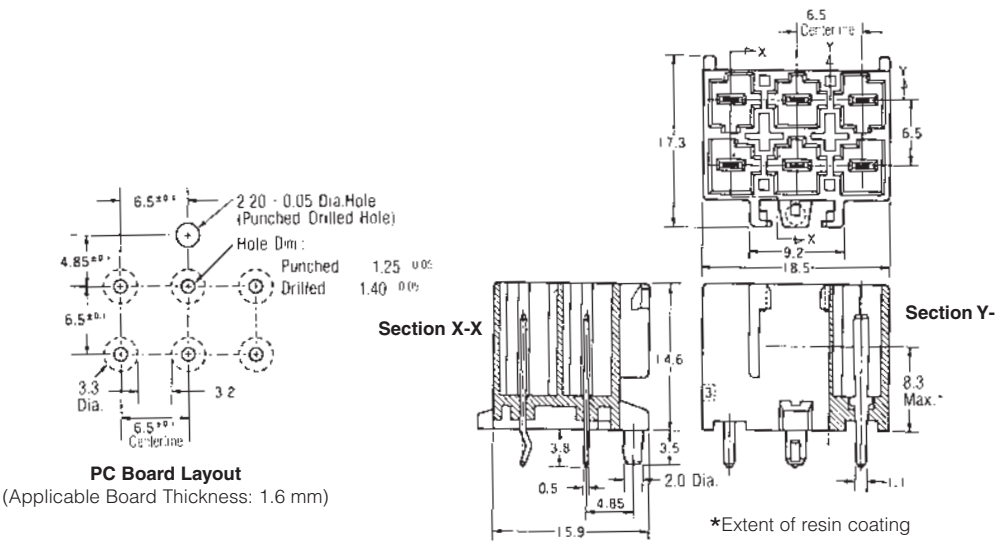
Part Number

- 179849-1 (Natural)
- 179849-4 (Yellow)
- 179849-6 (Blue)

Related Product Data

Mating Plug Housings

(Free-Hanging)—pages 75-76



Note: All dimensions shown are metric.

Note: All part numbers are RoHS Compliant.

Power Double Lock (PDL) Connectors (Wire-to-Board) (Continued)

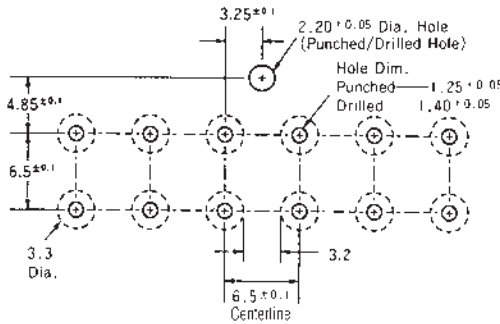
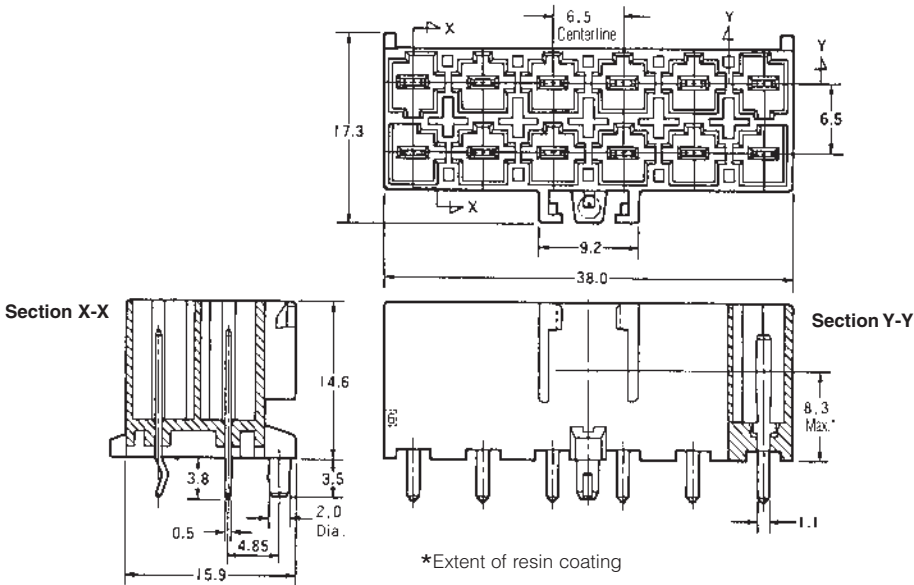
6.5 mm Centerline PC Board Mount Tab Header, Vertical

12 Circuits
Wire-to-Board

Material and Finish
Housing—UL 94V-0,
glass filled 6/6 Nylon
Contact—Copper alloy, Tin plated

Part Number
With Boss, With kink
917353-1 (Natural)
Without Boss, Without kink
3-917353-1 (Natural)

Related Product Data
Mating Plug Housings
(Free-Hanging)—pages 75-76



PC Board Layout
(Applicable Board Thickness: 1.6 mm)

High Density

Power Double Lock (PDL) Connectors
.256 [6.50] Centerlines

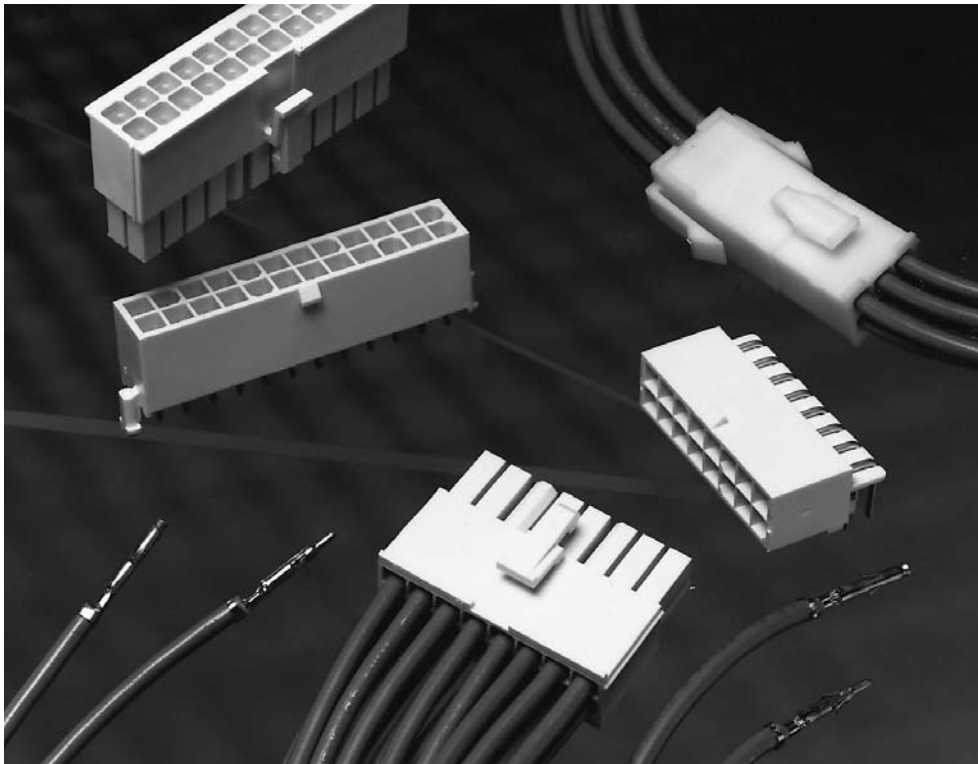
Note: All dimensions shown are metric.
Note: All part numbers are RoHS Compliant.

Engineering Notes

Mini-Universal MATE-N-LOK Connectors

Product Facts

- Compact, durable housings
- Pins and sockets can be accommodated in the same housings
- Contacts fully protected in the housings. Both pins and sockets can be used on the power supply wiring
- Fully polarized to provide proper plug-to-cap mating incorporating a positive locking mechanism to help prevent accidental disengagement of mated connectors. Also facilitates panel mounting
- Free-hanging or panel mount
- Housings available in 1, 2, 3, 4, 6, 9, 12 and 15 circuit configuration for wire-to-wire connection
- Connectors can be mounted to .031-.079 [0.79-2.00] thick panels
- Printed circuit board pin headers are available in 2 thru 24 circuit vertical and right-angle configurations
- Hermaphroditic housings available in 2, 3 and 4 circuits for free-hanging applications
- Low insertion/extraction forces
- Contacts accept wire size range 30-16 AWG [.05-1.2 mm²]
- Test probe contacts available
- .163 [4.14] centerline spacing
- Not for interrupting current
- Recognized under the Component Program of Underwriters Laboratories Inc., File No. E28476
- Certified by Canadian Standards Association, File No. LR 7189



Performance Characteristics

The Mini-Universal MATE-N-LOK Connector performance characteristics found on pages 83-84 are based on free-hanging and panel mount connectors, loaded with contacts crimped on stranded wire.

Low Level Termination Resistance
20 milliohms max. total resistance between wire crimps of a mated pin and socket

Dielectric Withstanding Voltage—
1.5 KVAC between adjacent circuits

Insulation Resistance—
1000 megohms minimum between adjacent circuits

Voltage Rating—600 V AC or DC

Contact Retention—8 lb. min. per contact

Durability—20 cycles, mating and unmating

Technical Documents

Product Specifications

- | | |
|----------|--|
| 108-1542 | Mini-Universal MATE-N-LOK Connectors |
| 108-1543 | Mini-Universal MATE-N-LOK Headers |
| 108-5151 | Mini-Universal MATE-N-LOK Connectors (UL94V-2) |
| 108-5138 | Mini-Universal MATE-N-LOK Connectors (UL94V-0) |

Application Specification

- | | |
|-----------|--------------------------------------|
| 114-16017 | Mini-Universal MATE-N-LOK Connectors |
|-----------|--------------------------------------|

Instruction Sheets

- | | |
|----------|--------------------------------------|
| 408-3234 | Mini-Universal MATE-N-LOK Connectors |
| 411-5105 | Mini-Universal MATE-N-LOK Connectors |

High Density



Mini-Universal MATE-N-LOK Connectors
.163 [4.14] Centerline

Mini-Universal MATE-N-LOK Connectors (Continued)

Performance
Characteristics (Continued)

Maximum Current—Maximum current rating of Mini-Universal MATE-N-LOK connectors is limited by the maximum operating temperature of the housings which is 105°C including the temperature rise of the contacts which is a maximum of 30°C. There are several variables which have a direct effect on this maximum current-carrying capability for a given connector and must be considered for each application. These variables are:

Wire Size—Larger diameter wire will carry more current since it has less internal resistance to current flow and thus generates less heat. Longer wire lengths also enhance current-carrying capabilities since the wire conducts heat away from the connector.

Connector Size—In general, the more circuits in a connector, the less current can be carried.

Ambient Temperature—The higher the ambient temperature, the less current can be carried in any given connector.

Printed Wiring Board Conductor Size—The finished trace conductor width and thickness should be maxi-mized to allow for the greatest current-carrying capacity and heat dissipation.

Mini-Universal MATE-N-LOK connectors also will withstand the following tests:

Housing Panel Retention—
26 lb. min.

Housing Lock Strength—9 lb. min.

Thermal Shock— -55°C to +105°C

Temperature-Humidity Cycling—
25°C to 65°C at 95 RH

Vibration—10-55-10 cycles per minute at .06 inch total excursion

Physical Shock—18 drops,
50 G half-sine at 11 milliseconds

Current Rating Verification for 30°C Maximum Temperature Rise 100% Energized

Wire-to-Wire
Mini-Universal MATE-N-LOK Connectors — Calculated Current Table

Number of Circuits	Wire AWG						
	16	18	20	22	24	26	30
2	9.50	9.00	7.50	6.00	5.00	4.00	3.00
3	8.50	8.00	7.00	5.50	4.50	4.00	3.00
4	8.00	7.00	6.00	5.00	4.50	3.50	2.50
6	7.00	6.50	5.50	4.50	4.00	3.00	2.50
9	6.00	5.50	4.50	4.00	3.50	3.00	2.00
12	6.00	5.50	4.50	3.50	3.00	2.50	2.00
15	5.50	5.00	4.00	3.50	3.00	2.50	2.00

Values are based on initial Temperature Rise versus Current Testing and are intended to be a guide in the selection of a connector family. All applications should be tested by the end user. The values listed are per circuit, for fully loaded housings being 100% energized. **Note:** All combinations above were not tested and this chart contains interpolated and extrapolated values.

Minimum Wire Lengths for T-Rise vs. Current Testing

AWG	Min. Length (in.)	AWG	Min. Length (in.)
30	2.6	18	9.4
28	3.2	16	11.3
26	4.1	14	13.7
24	5.1	12	16.4
20	7.8	10	19.3

Note: If wire lengths used are less than those listed above, the current-carrying ability of the system will be reduced due to less heat being conducted away from the connector. The customer should fully test all applications.

Wire-to-Board

Due to the vast differences in trace geometry and printed circuit board configurations, we are unable to provide a separate current carrying chart for our printed circuit board header products. However, the above Wire-to-Wire charts may be used as a guideline for headers if the trace width and thickness is equal to the listed wire gauge. For vertical headers, only 95% of the Wire-to-Wire value should be used. For right-angle headers, only 75% of the Wire-to-Wire value should be used. The chart values are only a tool for connector selection and will require the customer to fully test their application.

Termination Resistance/Contact Crimp Tensile Force

Wire Size		Termination Resistance		Contact Crimp Tensile Force	
AWG	mm ²	Test Current (Amps)	Resistance Millionhms (Max. Init.)	Force (Min.)	
				lbs.	N
30	.05	—	—	—	—
28	.08	—	—	—	—
26	.12	—	—	4	18
24	.2	—	—	7	31
22	.3	—	—	11	49
20	.5	—	—	13	58
18	.8	—	—	15	67
16	1.2	—	—	18	80

Mini-Universal MATE-N-LOK Connectors (Continued)

Mini-Universal MATE-N-LOK Connector Mating Combinations

Connector Part Number				Mating Connector Part Number				
Number of Circuits	Flammability Rating	Style	Plug ¹ Housing Part No.	Cap ¹ Housing Part No.	PC Board Pin Headers			
					Plating	Vertical		Right-Angle
						With Drain Holes	Without Drain Holes	With Board Lock
1	UL94V-2	In-Line	172335-1	172327-14	—	—	—	—
	UL94V-0	In-Line	172164-1	172156-14	Tin ⁶	—	—	1-794374-0
					Duplex ⁵	—	—	1-794374-1
2	UL94V-2	In-Line	172336-1	172328-12	—	—	—	—
			172807-13	172343-14	—	—	—	—
			173956-13	172807-13	—	—	—	—
	UL94V-0	In-Line	172165-1	173956-13	—	—	—	—
			794894-17	172157-12	Tin ⁶	1-770166-0	1-770872-0	1-770966-0
			172808-13	172233-14	Duplex ⁵	1-770166-1	1-770872-1	1-770966-1
3	UL94V-2	In-Line	172337-1	794896-12.7	Tin/Duplex	1-770166-1	1-770872-1	1-770966-1
			173957-13	172808-13	—	—	—	—
			172344-14	172329-12	Tin	—	—	—
	UL94V-0	In-Line	172166-1	172344-14	Duplex ⁵	—	—	—
			794805-17	173957-13	—	—	—	—
			172338-1	172158-12	Tin	1-770170-0	1-770873-0	1-770967-0
4	UL94V-2	Dual Row	172338-1	172234-14	Duplex ⁵	1-770170-1	1-770873-1	1-770967-1
			173958-13	172809-13	—	—	—	—
			172167-1	172330-12	—	—	—	—
	UL94V-0	Dual Row	794805-17	173958-13	—	—	—	—
			172339-1	172159-12	Tin	1-770174-0	1-770874-0	1-794325-0
			172339-1	794939-12.7	Duplex ⁵	1-770174-1	1-770874-1	1-794325-1
6	UL94V-2	Dual Row	172168-1	172331-12	Tin/Duplex	1-770174-1	1-770874-1	1-770968-1
			794895-17	172160-12	—	—	—	1-770968-1
			794895-17	794940-12.7	—	—	—	1-770968-1
	UL94V-0	Dual Row	770579-1	—	Tin	1-770178-0	1-770875-0	1-794326-0
			794821-17	794941-12.7	Duplex ⁵	1-770178-1	1-770875-1	1-794326-1
			172340-1	172332-12	Tin/Duplex	1-770178-1	1-770875-1	—
8	UL94V-2	Matrix	172340-1	172332-12	—	—	—	—
			172169-1	172161-12	Tin	1-770182-0	1-770876-0	1-794432-0
			770580-1	—	Duplex ⁵	1-770182-1	1-770876-1	1-794432-1
	UL94V-0	Dual Row	794781-17	794942-12.7	Tin	1-770743-0	1-770858-0	1-794328-0
			172341-1	172333-12	Duplex ⁵	1-770743-1	1-770858-1	1-794328-1
			172170-1	172162-12	Tin/Duplex	1-770743-1	1-770858-1	—
10	UL94V-2	Matrix	172170-1	172162-12	—	—	—	—
			770581-1	—	Tin	1-770186-0	1-794040-0	1-794329-0
			770582-1	—	Duplex ⁵	1-770186-1	1-794040-1	1-794329-1
	UL94V-0	Dual Row	770583-1	—	Tin	1-794066-0	1-770621-0	—
			770584-1	—	Duplex ⁵	1-794066-1	1-770621-1	—
			770585-1	—	Tin	1-794067-0	1-794074-0	—
12	UL94V-2	Matrix	172342-1	172334-12	Duplex ⁵	1-794067-1	1-794074-1	—
			172171-1	172163-12	—	—	—	—
			770586-1	—	Tin	1-770190-0	1-770859-0	1-794330-0
	UL94V-0	Dual Row	770587-1	—	Duplex ⁵	1-770190-1	1-770859-1	1-794330-1
			770588-1	—	Tin	1-794068-0	1-794075-0	—
			770589-1	—	Duplex ⁵	1-794068-1	1-794075-1	—
14	UL94V-2	Matrix	172342-1	172334-12	—	—	—	—
			172171-1	172163-12	Tin	1-770190-0	1-770859-0	1-794330-0
			770586-1	—	Duplex ⁵	1-770190-1	1-770859-1	1-794330-1
	UL94V-0	Dual Row	770587-1	—	Tin	1-794068-0	1-794075-0	—
			770588-1	—	Duplex ⁵	1-794068-1	1-794075-1	—
			770589-1	—	Tin	1-794069-0	1-794076-0	—
16	UL94V-2	Matrix	172342-1	172334-12	—	—	—	—
			172171-1	172163-12	Duplex ⁵	1-794069-1	1-794076-1	—
			770586-1	—	Tin	1-794070-0	1-794077-0	—
	UL94V-0	Dual Row	770587-1	—	Duplex ⁵	1-794070-1	1-794077-1	—
			770588-1	—	Tin	1-794071-0	1-794078-0	—
			770589-1	—	Duplex ⁵	1-794071-1	1-794078-1	—
18	UL94V-2	Matrix	172342-1	172334-12	—	—	—	—
			172171-1	172163-12	Tin	1-770190-0	1-770859-0	1-794330-0
			770586-1	—	Duplex ⁵	1-770190-1	1-770859-1	1-794330-1
	UL94V-0	Dual Row	770587-1	—	Tin	1-794068-0	1-794075-0	—
			770588-1	—	Duplex ⁵	1-794068-1	1-794075-1	—
			770589-1	—	Tin	1-794069-0	1-794076-0	—
20	UL94V-2	Matrix	172342-1	172334-12	—	—	—	—
			172171-1	172163-12	Duplex ⁵	1-794069-1	1-794076-1	—
			770586-1	—	Tin	1-794070-0	1-794077-0	—
	UL94V-0	Dual Row	770587-1	—	Duplex ⁵	1-794070-1	1-794077-1	—
			770588-1	—	Tin	1-794071-0	1-794078-0	—
			770589-1	—	Duplex ⁵	1-794071-1	1-794078-1	—
22	UL94V-2	Matrix	172342-1	172334-12	—	—	—	—
			172171-1	172163-12	Tin	1-770190-0	1-770859-0	1-794330-0
			770586-1	—	Duplex ⁵	1-770190-1	1-770859-1	1-794330-1
	UL94V-0	Dual Row	770587-1	—	Tin	1-794068-0	1-794075-0	—
			770588-1	—	Duplex ⁵	1-794068-1	1-794075-1	—
			770589-1	—	Tin	1-794069-0	1-794076-0	—
24	UL94V-2	Matrix	172342-1	172334-12	—	—	—	—
			172171-1	172163-12	Duplex ⁵	1-794069-1	1-794076-1	—
			770586-1	—	Tin	1-794070-0	1-794077-0	—
	UL94V-0	Dual Row	770587-1	—	Duplex ⁵	1-794070-1	1-794077-1	—
			770588-1	—	Tin	1-794071-0	1-794078-0	—
			770589-1	—	Duplex ⁵	1-794071-1	1-794078-1	—

¹Mini-Universal MATE-N-LOK plug and cap housings accept pin or socket contacts. Use the appropriate contacts in the plug housing as required by the mating connector. All **Plugs** are **free-hanging** and **Caps** are **free-hanging** or **panel mount**, unless otherwise noted.

²Panel mount only.

³Hermaphroditic: Mates to itself.

⁴Free-hanging only.

⁵Duplex Finish — Plated with .000030 [.000762] min. gold in mating area and matte tin on solder tail end over .000050 [.00127] min. nickel underplate on entire contact.

⁶Tin Finish — Plated with .000150 [.00381] min. tin over .000050 [.00127] min. nickel underplate on entire contact.

⁷For Splash-Proof Sealing.

Note: All part numbers are RoHS Compliant.

High Density

Mini-Universal MATE-N-LOK Connectors
.163 [4.14] Centerline

Mini-Universal MATE-N-LOK Connectors (Continued)

Contacts

Pin diameter .039 [0.99]

Material

Brass or Phosphor bronze

Stock Thickness .008 [0.20]

These contacts are to be used in Mini-Universal MATE-N-LOK Plug or Cap housings only.

Related Product Data

Product Specifications

108-1542 Mini-Universal MATE-N-LOK Connectors

108-1543 Mini-Universal MATE-N-LOK Headers

Application Specification

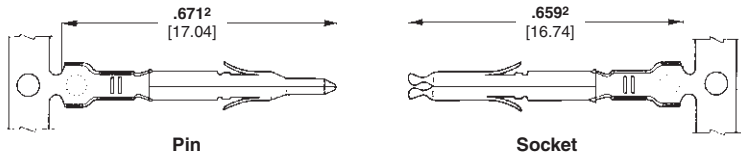
114-16017 Mini-Universal MATE-N-LOK Connectors

Performance Characteristics— pages 83-84

Housings — pages 87-89

Technical Documents— pages 83 and 205-206

Application Tooling— pages 207-210



Wire Size Range AWG [mm²]	Ins. Dia. Range	Material and Finish	Contact Part Numbers				HDM Applicator Part No.	Hand Tool Part No.
			Pin		Socket			
			Strip Form	Loose Pieces	Strip Form	Loose Pieces		
30 -26 [.05 - .12]	.035 -.050 .889 -1.27	Brass, Pre-tin	770835-1	794059-1	770834-1	794058-1	567418-1 ³	90717-2
		Phos. Brz., Pre-tin	—	—	770834-4	—	567418-2 ³	
		Brass, Duplex ¹	1-770835-0	1-794059-0	1-770834-0	1-794058-0	567418-3 ³	
		Phos. Brz., Duplex ¹	—	—	1-770834-1	—		
26 -22 [.12 - .3]	.047 -.069 1.19 -1.75	Brass, Pre-tin	770901-1	770985-1	770902-1	770986-1	567066-3 ⁴	91529-1
		Phos. Brz., Pre-tin	—	—	770902-4	—	567066-4 ⁴	
		Brass, Duplex ¹	1-770901-0	1-770985-0	1-770902-0	1-770986-0	567066-5 ⁴	
		Phos. Brz., Duplex ¹	—	—	1-770902-1	—		
22 -18 [.3 - .8] or 22 x (2) [.3]	.059 -.094 1.50 -2.39 or .067 x (2) 3.38	Brass, Pre-tin	770903-1	770987-1	770904-1	770988-1	567067-1 ³	91522-1
		Phos. Brz., Pre-tin	—	—	770904-4	—	567067-2 ³	
		Brass, Duplex ¹	1-770903-0	1-770987-0	1-770904-0	1-770988-0	567067-3 ³	
		Phos. Brz., Duplex ¹	—	—	1-770904-1	—		
20 -16 [.5 -1.2] or 20 x (2) [.5]	.079 -.126 2.01 -3.20 or .075 x (2) 1.91	Brass, Pre-tin	794406-12	171638-12	794407-12	171639-12	680582-2 ³	91536-1
		Phos. Brz., Pre-tin	—	—	794407-42	—	680582-3 ³	
		Brass, Duplex ¹	1-794406-02	—	1-794407-02	—		
		Phos. Brz., Duplex ¹	—	—	1-794407-12	—		

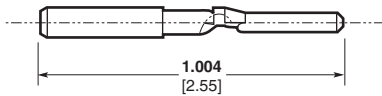
¹ Duplex Finish — Plated with .000030 [.000762] min. gold in mating area and .000100 [.00254] min. tin in crimping area over .000050 [.00127] min. nickel underplate on entire contact.
² .671 [17.04] and .659 [16.74] dimensions are .689 [17.50] for indicated part numbers.
³ HDM Applicator part number ending in -1 is used on AMPOMATOR CLS Machine with T or G Terminators, -2 is used on AMP-O-LECTRIC Model K Machine, -3 is used on AMP-O-ELECTRIC Model G Machine. See pages 207-210 for further information.
⁴ HDM Applicator part number ending in -3 is used on AMPOMATOR CLS Machine with T or G Terminators, -4 is used on AMP-O-LECTRIC Model K Machine, -5 is used on AMP-O-LECTRIC Model G Machine. See pages 207-210 for further information.

Note: All part numbers are RoHS Compliant.

Keying Plug

Material

UL94V-0 Nylon, white color

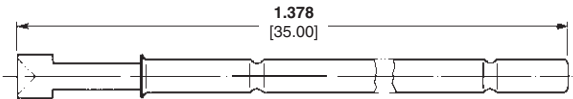


Part Number
174670-1

Test Probe Contact

Material and Finish

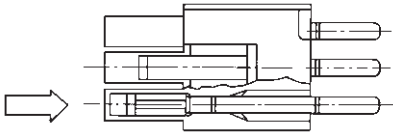
Phosphor bronze, nickel plated



Part Number
172971-1

Notes:

1. The test probe is inserted into the housing in the same direction as indicated by the **arrow** shown to the right.
2. The test probe can be used in the Cap or Plug Housing.
3. Test probes are supplied unassembled.



Contact Extraction Tool
No. 189727-1
IS 408-4118



Contact Insertion Tool
(For inserting contacts applied to small diameter wire)
No. 91002-1
IS 408-7347

Mini-Universal MATE-N-LOK Connectors (Continued)

Housings

Free-Hanging or Panel Mount

.163 [4.14] Centerline spacing

Related Product Data

Product Specifications

108-1542 Mini-Universal MATE-N-LOK Connectors

108-1543 Mini-Universal MATE-N-LOK Headers

108-5151 Mini-Universal MATE-N-LOK Connectors (UL94V-2)

108-5138 Mini-Universal MATE-N-LOK Connectors (UL94V-0)

Performance Characteristics—

pages 83-84

Contacts — page 86

Keying Plug — page 86

Test Probe Contact — page 86

Panel Cutout Recommendations—

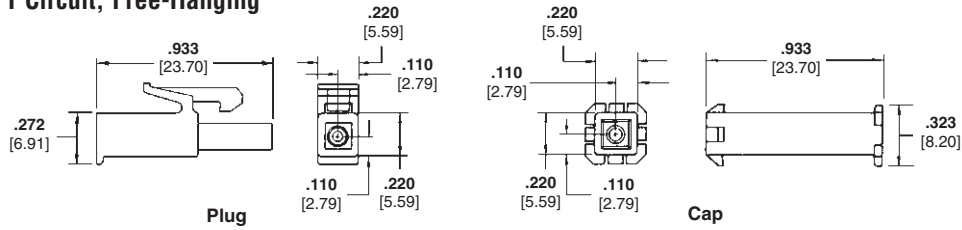
page 89

Technical Documents—pages 83

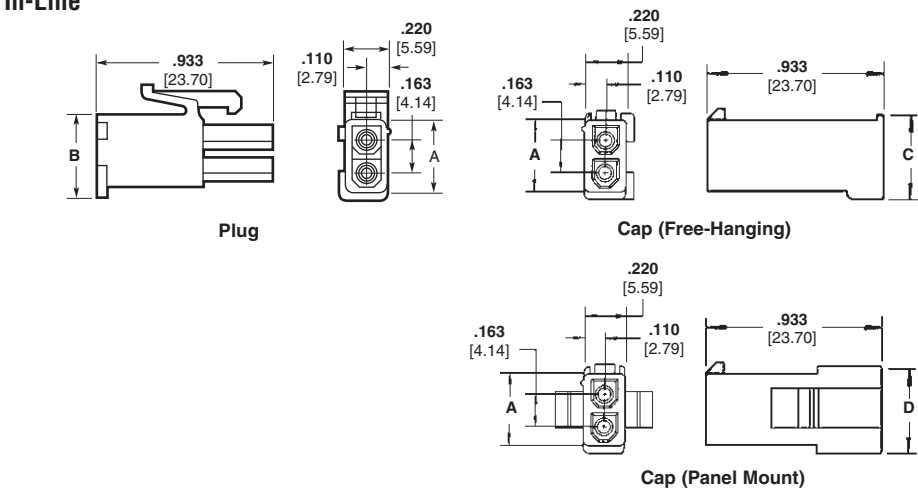
and 205-206

Mating Headers — pages 90-92

1 Circuit, Free-Hanging



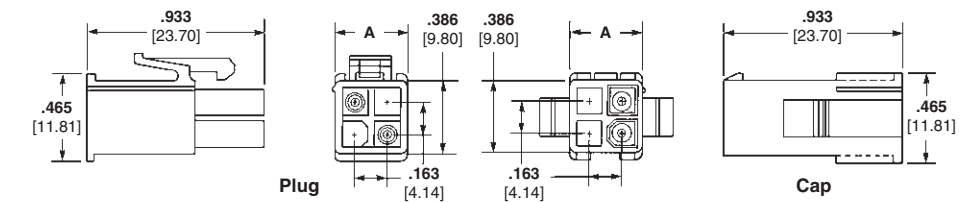
2 and 3 Circuit,
In-Line



Number of Circuits	Dimensions				Housing Part Numbers ¹					
					UL94V-0 Nylon, White Color			UL94V-2 Nylon, Natural Color		
	A	B	C	D	Plug	Cap		Plug	Cap	
						Panel Mount	Free-Hanging		Panel Mount	Free-Hanging
1	—	—	—	—	172164-1	—	172156-1	172335-1	—	172327-1
2	.386 9.80	.425 10.79	.488 12.39	.464 11.78	172165-1	172157-1	172233-1	172336-1	172328-1	172343-1
3	.551 14.00	.591 15.01	.654 16.61	.630 16.00	172166-1	172158-1	172234-1	172337-1	172329-1	172344-1

Note: All part numbers are RoHS Compliant.

4 and 6 Circuit, Dual Row



Number of Circuits	A Dim.	Housing Part Numbers ¹			
		UL94V-0 Nylon, White Color		UL94V-2 Nylon, Natural Color	
		Plug	Cap	Plug	Cap
4	.386 9.80	172167-1	172159-1	172338-1	172330-1
6	.551 14.00	172168-1	172160-1	172339-1	172331-1

¹Housing part numbers shown in both charts (above) are also available in other colors: Red, Green, Blue, Black.

To order connectors in these colors use the appropriate dash numbers as follows: Red 1-XXXXXX-2, Green 1-XXXXXX-5, Blue 1-XXXXXX-6, Black 1-XXXXXX-9

Note: All part numbers are RoHS Compliant.

High Density



Mini-Universal MATE-N-LOK Connectors
.163 [4.14] Centerline

Mini-Universal MATE-N-LOK Connectors (Continued)

Housings

.163 [4.14] Centerline spacing

Related Product Data

Product Specifications

108-1542 Mini-Universal MATE-N-LOK Connectors

108-1543 Mini-Universal MATE-N-LOK Headers

108-5151 Mini-Universal MATE-N-LOK Connectors (UL94V-2)

108-5138 Mini-Universal MATE-N-LOK Connectors (UL94V-0)

Performance Characteristics—

pages 83-84

Contacts — page 86

Keying Plug — page 86

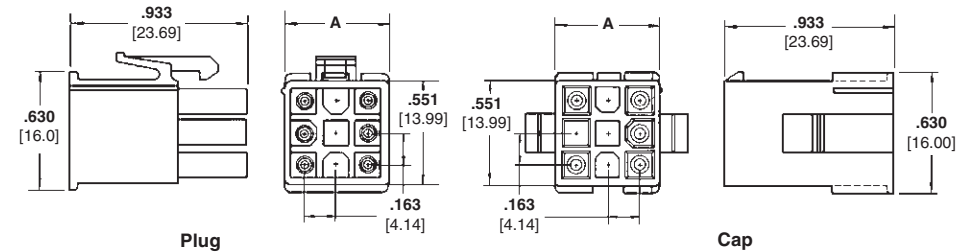
Test Probe Contact — page 86

Panel Cutout Recommendations—
page 89

Technical Documents—pages 83
and 205-206

Mating Headers — pages 90-92

9, 12 and 15 Circuit,
Free-Hanging or Panel Mount, Matrix

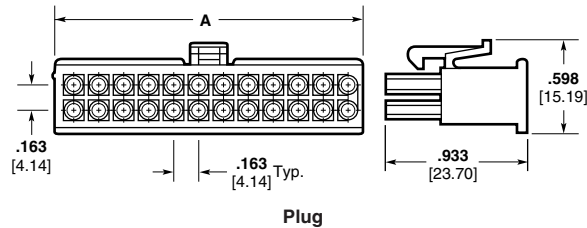


Number of Circuits	A Dim.	Housing Part Numbers ¹			
		UL94V-0 Nylon, White Color		UL94V-2 Nylon, Natural Color	
		Plug	Cap	Plug	Cap
9	.551 13.99	172169-1	172161-1	172340-1	172332-1
12	.716 18.19	172170-1	172162-1	172341-1	172333-1
15	.882 22.40	172171-1	172163-1	172342-1	172334-1

¹Housing part numbers shown in chart are also available in other colors: Red, Green, Blue, Black. To order connectors in these colors use the appropriate dash numbers as follows: Red 1-XXXXXX-2, Green 1-XXXXXX-5, Blue 1-XXXXXX-6, Black 1-XXXXXX-9

Note: All part numbers are RoHS Compliant.

8 thru 24 Circuit,
Free-Hanging, Dual Row



Number of Circuits	A Dim.		Part Number UL94V-0 Nylon, White Color Plug
8	.714	18.14	770579-1
10	.877	22.28	770580-1
12	1.040	26.42	770581-1
14	1.203	30.56	770582-1
16	1.366	34.70	770583-1
18	1.529	38.84	770584-1
20	1.692	42.98	770585-1
22	1.855	47.12	770586-1
24	2.018	51.26	770587-1

Note: All part numbers are RoHS Compliant.

Mini-Universal MATE-N-LOK Connectors (Continued)

Housings
Hermaphroditic
Free-Hanging

2, 3 and 4 Circuit

Related Product Data

Product Specifications

108-1542 Mini-Universal MATE-N-LOK Connectors

108-1543 Mini-Universal MATE-N-LOK Headers

108-5151 Mini-Universal MATE-N-LOK Connectors (UL94V-2)

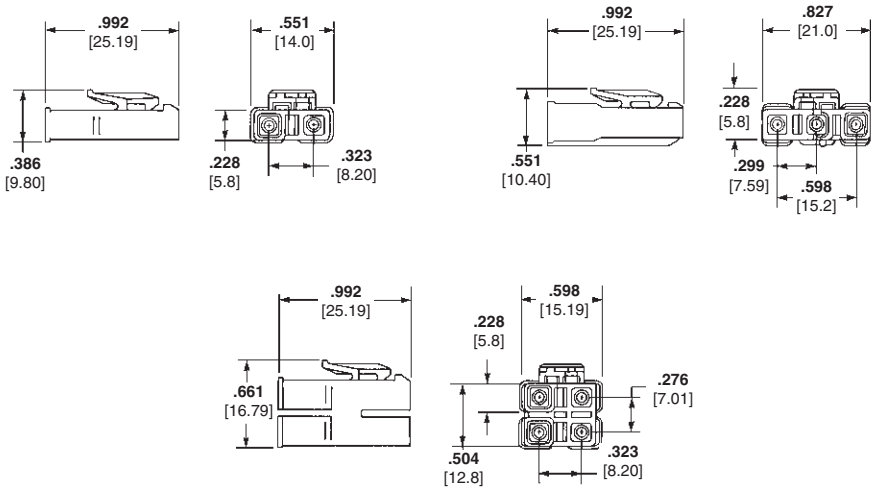
108-5138 Mini-Universal MATE-N-LOK Connectors (UL94V-0)

Performance Characteristics—
pages 83-84

Contacts — page 86

Cap Housings — pages 87-89

Technical Documents—pages 83
and 205-206



Number of Circuits	Part Numbers	
	UL94V-2 Nylon, Natural Color	UL94V-0 Nylon, White Color
2	172807-1	173956-1
3	172808-1	173957-1
4	172809-1	173958-1

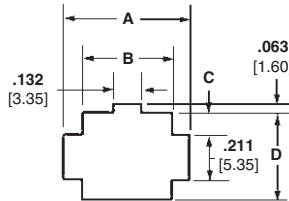
Note: Housing mates to itself; 2 required per wire-to-wire connection.

Note: All part numbers are RoHS Compliant.

Recommended Cap
Housing Panel Cutouts

View is from cap entry side

Recommended Panel
Thickness .031—.079 [.79 – 2.01]



Number of Circuits	Dimensions			
	A	B	C	D
2	.421 10.69	.242 6.15	.098 2.49	.407 10.3
3	.421 10.69	.242 6.15	.181 4.60	.573 14.55
4	.587 14.91	.407 10.34	.098 2.49	.407 10.3
6	.752 19.10	.573 14.55	.098 2.49	.407 10.3
9	.752 19.10	.573 14.55	.181 4.60	.573 14.55
12	.917 23.29	.738 18.75	.181 4.60	.573 14.55
15	1.080 27.43	.904 22.96	.181 4.60	.573 14.55

High Density

Mini-Universal MATE-N-LOK Connectors
.163 [4.14] Centerline

Mini-Universal MATE-N-LOK Connectors (Continued)

Vertical PC Board
Pin Headers

.163 [4.14] Centerline spacing

Material

Housing — Nylon, white

Flammability Rating — UL94V-0

Contacts — Brass
Solder tail diameter .039 [1.00]

Related Product Data

Product Specifications

108-1542 Mini-Universal MATE-N-LOK Connectors

108-1543 Mini-Universal MATE-N-LOK Headers

108-5151 Mini-Universal MATE-N-LOK Connectors (UL94V-2)

108-5138 Mini-Universal MATE-N-LOK Connectors (UL94V-0)

Performance Characteristics — pages 83-84

Recommended PC Board Hole Layouts — page 93

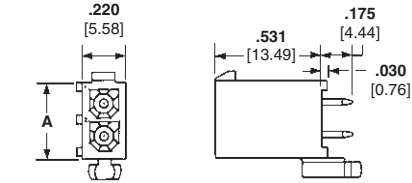
Technical Documents — pages 83 and 205-206

Mating Connectors

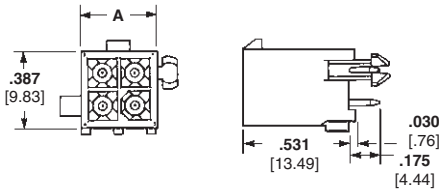
Mini-Universal MATE-N-LOK Plug Housings — pages 87-89

Mini-Universal MATE-N-LOK 2 Plug Housings — pages 101-102

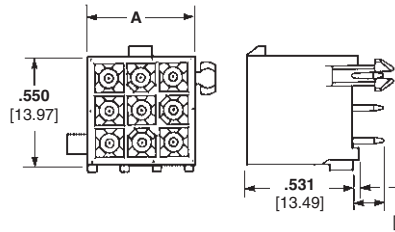
2 and 3 Circuit, In-Line



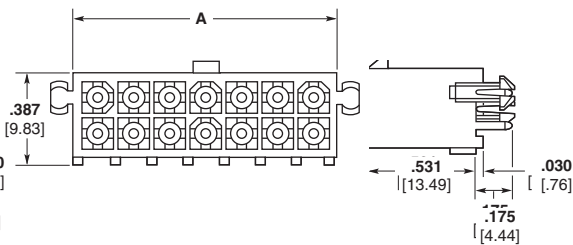
4, 6, 8, 10 and 12 Circuit, Dual Row



9, 12 and 15 Circuit, Matrix



14, 16, 18, 20, 22 and 24 Circuit, Dual Row



Number of Circuits	Style	A Dim.	Pin Finish	Vertical Pin Header Part Numbers		Mates with Plug Housing Part Number (Using Socket Contact)	
				With Drain Holes	Without Drain Holes	Mini-Universal MATE-N-LOK	Mini-Universal MATE-N-LOK 2
2	In-Line	.387 9.83	Tin ¹	1-770166-0	1-770872-0	172165-1	794184-1
			Duplex ²	1-770166-1	1-770872-1		
3	In-Line	.550 13.97	Tin ¹	1-770170-0	1-770873-0	172166-1	794186-1
			Duplex ²	1-770170-1	1-770873-1		
4	Dual Row	.387 9.83	Tin ¹	1-770174-0	1-770874-0	172167-1	794188-1
			Duplex ²	1-770174-1	1-770874-1		
6	Dual Row	.550 13.97	Tin ¹	1-770178-0	1-770875-0	172168-1	794190-1
			Duplex ²	1-770178-1	1-770875-1		
8	Dual Row	.713 18.11	Tin ¹	1-794065-0	1-794073-0	770579-1	794192-1
			Duplex ²	1-794065-1	1-794073-1		
9	Matrix	.551 14.00	Tin ¹	1-770182-0	1-770876-0	172169-1	794194-1
			Duplex ²	1-770182-1	1-770876-1		
10	Dual Row	.877 22.28	Tin ¹	1-770743-0	1-770858-0	770580-1	794196-1
			Duplex ²	1-770743-1	1-770858-1		
12	Dual Row	1.039 26.39	Tin ¹	1-794066-0	1-770621-0	770581-1	794198-1
	Matrix	.713 18.11	Tin ¹	1-770186-0	1-794040-0		
14	Dual Row	1.202 30.53	Tin ¹	1-794067-0	1-794074-0	770582-1	794202-1
			Duplex ²	1-794067-1	1-794074-1		
15	Matrix	.877 22.28	Tin ¹	1-770190-0	1-770859-0	172171-1	794204-1
			Duplex ²	1-770190-1	1-770859-1		
16	Dual Row	1.365 34.67	Tin ¹	1-794068-0	1-794075-0	770583-1	794206-1
			Duplex ²	1-794068-1	1-794075-1		
18	Dual Row	1.528 38.81	Tin ¹	1-794069-0	1-794076-0	770584-1	794208-1
			Duplex ²	1-794069-1	1-794076-1		
20	Dual Row	1.691 42.95	Tin ¹	1-794070-0	1-794077-0	770585-1	794210-1
			Duplex ²	1-794070-1	1-794077-1		
22	Dual Row	1.854 47.09	Tin ¹	1-794071-0	1-794078-0	770586-1	794212-1
			Duplex ²	1-794071-1	1-794078-1		
24	Dual Row	2.017 51.23	Tin ¹	1-794072-0	1-794079-0	770587-1	794214-1
			Duplex ²	1-794072-1	1-794079-1		

¹ Tin Finish—Plated with .000150 [.00381] min. tin over .000050 [.00127] min. nickel underplate on entire contact.

² Duplex Finish—Plated with .000030 [.000762] min. gold in mating area and matte tin on solder tail end over .000050 [.00127] min. nickel underplate on entire contact.

Note: All part numbers are RoHS Compliant.

Mini-Universal MATE-N-LOK Connectors (Continued)

Vertical PC Board
Blindmate Pin Headers

.163 [4.14] Centerline spacing

Material

Housing — Nylon, white

Flammability Rating — UL94V-0

Contacts — Brass
Solder tail diameter .039 [1.00]

Related Product Data

Product Specifications

108-1693 Mini-Universal MATE-N-LOK 2
Connectors

108-1694 Mini-Universal MATE-N-LOK 2
Headers

Performance Characteristics —
pages 83-84

Recommended PC Board Hole
Layouts — page 93

Technical Documents — pages 83
and 205-206

Mating Connectors

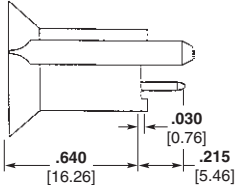
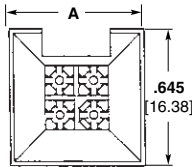
Mini-Universal MATE-N-LOK

Plug Housings — pages 87-89

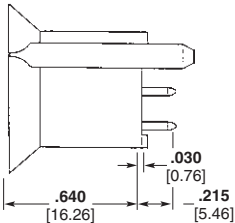
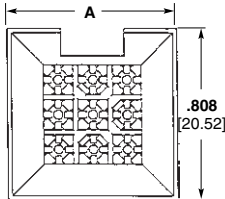
Mini-Universal MATE-N-LOK 2

Plug Housings — pages 101-102

4, 6, 8 and 10 Circuit,
Dual Row



9, 12 and 15 Circuit,
Matrix



Number of Circuits	Style	A Dim.	Pin Finish	Pin Header Part Numbers With Drain Holes	Mates with Plug Housing Part Number (Using Socket Contacts)	
					Mini-Universal MATE-N-LOK	Mini-Universal MATE-N-LOK 2
4	Dual Row	.645 16.38	Tin ¹	1-794325-0	172167-1	794188-1
			Duplex ²	1-794325-1		
6	Dual Row	.808 20.52	Tin ¹	1-794326-0	172168-1	794190-1
			Duplex ²	1-794326-1		
8	Dual Row	.971 24.66	Tin ¹	1-794327-0	770579-1	794192-1
			Duplex ²	1-794327-1		
9	Matrix	.808 20.52	Tin ¹	1-794432-0	172169-1	794194-1
			Duplex ²	1-794432-1		
10	Dual Row	1.134 28.80	Tin ¹	1-794328-0	770580-1	794196-1
			Duplex ²	1-794328-1		
12	Matrix	.971 24.66	Tin ¹	1-794329-0	172170-1	794200-1
			Duplex ²	1-794329-1		
15	Matrix	1.134 28.80	Tin ¹	1-794330-0	172171-1	794204-1
			Duplex ²	1-794330-1		

¹ Tin Finish — Plated with .000150 [.00381] min. tin over .000050 [.00127] min. nickel underplate on entire contact.

² Duplex Finish — Plated with .000030 [.000762] min. gold in mating area and matte tin on solder tail end over .000050 [.00127] min. nickel underplate on entire contact.

Note: All part numbers are RoHS Compliant.

High Density

Mini-Universal MATE-N-LOK Connectors
.163 [4.14] Centerline

Mini-Universal MATE-N-LOK Connectors (Continued)

Right-Angle PC Board
Pin Headers

.163 [4.14] Centerline spacing

Material

Housing — Nylon, white color

Flammability Rating — UL94V-0

Contacts — Brass

Solder tail diameter .039 [1.00]

Related Product Data

Product Specification

108-1694 Mini-Universal
MATE-N-LOK 2 Headers

Performance Characteristics—
pages 83-84

**Recommended PC Board Hole
Layouts**—page 93

Technical Documents—pages 83
and 205-206

Mating Connectors

Mini-Universal MATE-N-LOK

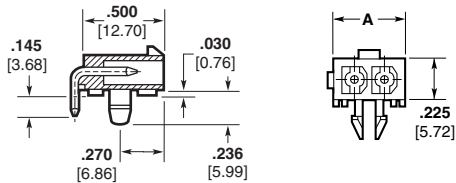
Plug Housings — pages 87-89

Mini-Universal MATE-N-LOK 2

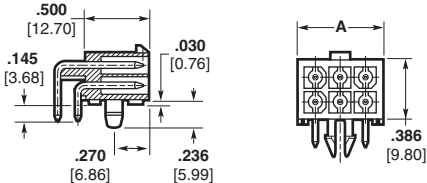
Plug Housings — pages 101-102

With Board Lock Feature

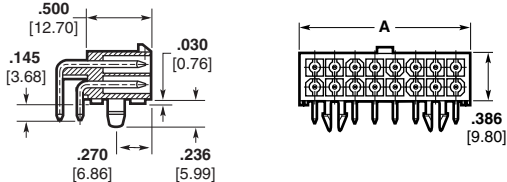
1, 2 and 3 Circuit, In-Line



4, 6, 8, 10 and 12 Circuit, Dual Row



14, 16, 18, 20, 22 and 24 Circuit, Dual Row



Number of Circuits	Style	A Dim.	Pin Finish	Pin Header Part Number With Board Lock	Mates with Plug Housing Part Number (Using Socket Contacts)	
					Mini-Universal MATE-N-LOK	Mini-Universal MATE-N-LOK 2
1	—	.225 5.72	Tin ¹	1-794374-0	172164-1	—
			Duplex ²	1-794374-1		
2	In-Line	.388 9.86	Tin ¹	1-770966-0	172165-1	794184-1
			Duplex ²	1-770966-1		
3	In-Line	.551 14.00	Tin ¹	1-770967-0	172166-1	794186-1
			Duplex ²	1-770967-1		
4	Dual Row	.388 9.86	Tin ¹	1-770968-0	172167-1	794188-1
			Duplex ²	1-770968-1		
6	Dual Row	.551 14.00	Tin ¹	1-770969-0	172168-1	794190-1
			Duplex ²	1-770969-1		
8	Dual Row	.714 18.14	Tin ¹	1-770970-0	770579-1	794192-1
			Duplex ²	1-770970-1		
10	Dual Row	.877 22.28	Tin ¹	1-770971-0	770580-1	794196-1
			Duplex ²	1-770971-1		
12	Dual Row	1.040 26.42	Tin ¹	1-770972-0	770581-1	794198-1
			Duplex ²	1-770972-1		
14	Dual Row	1.203 30.56	Tin ¹	1-770973-0	770582-1	794202-1
			Duplex ²	1-770973-1		
16	Dual Row	1.366 34.70	Tin ¹	1-770974-0	770583-1	794206-1
			Duplex ²	1-770974-1		
18	Dual Row	1.529 38.84	Tin ¹	1-794105-0	770584-1	794208-1
			Duplex ²	1-794105-1		
20	Dual Row	1.692 42.98	Tin ¹	1-794106-0	770585-1	794210-1
			Duplex ²	1-794106-1		
22	Dual Row	1.855 47.12	Tin ¹	1-794107-0	770586-1	794212-1
			Duplex ²	1-794107-1		
24	Dual Row	2.018 51.26	Tin ¹	1-794108-0	770587-1	794214-1
			Duplex ²	1-794108-1		

¹Tin Finish — Plated with .000150 [.00381] min. tin over .000050 [.00127] min. nickel underplate on entire contact.

²Duplex Finish — Plated with .000030 [.000762] min. gold in mating area and matte tin on solder tail end over .000050 [.00127] min. nickel underplate on entire contact.

Note: All part numbers are RoHS Compliant.

Mini-Universal MATE-N-LOK Connectors (Continued)

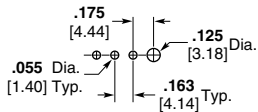
Recommended PC Board
Hole Layouts for Vertical
and Blindmate Headers

.062 [1.57] thick board, tolerances
non-accumulative

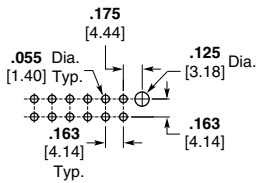
Related Product Data

Vertical Headers—pages 90-91

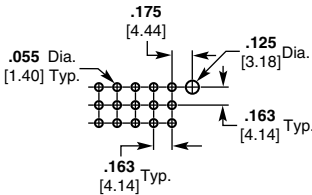
2 and 3 Circuit, In-Line



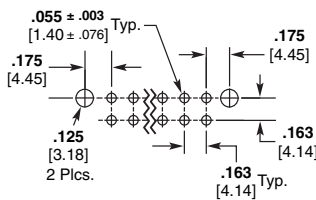
4, 6, 8, 10 and 12 Circuit, Dual Row



9, 12 and 15 Circuit, Matrix



14, 16, 18, 20, 22 and 24 Circuit, Dual Row



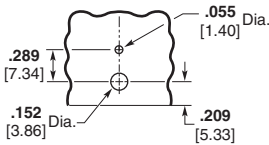
Recommended PC Board
Hole Layouts for Right-
Angle Headers

.062 [1.57] thick board, tolerances
non-accumulative

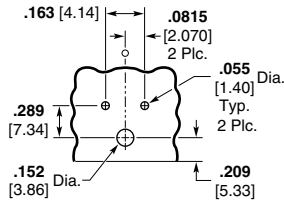
Related Product Data

Right-Angle Headers—page 92

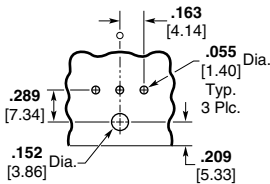
1 Circuit



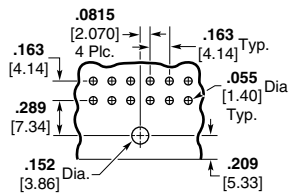
2 Circuit, In-Line



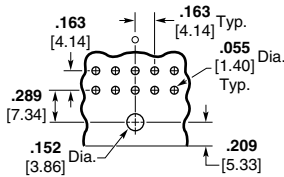
3 Circuit, In-Line



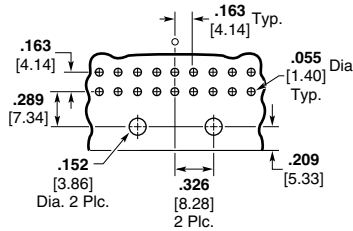
4, 8 and 12 Circuit, Dual Row



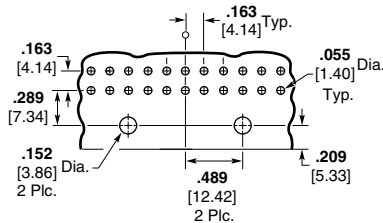
6 and 10 Circuit, Dual Row



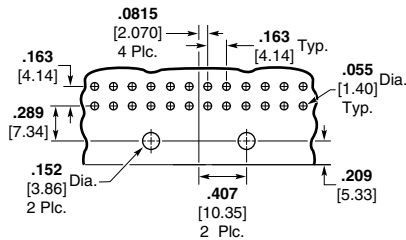
14 and 18 Circuit, Dual Row



22 Circuit, Dual Row



16, 20 and 24 Circuit, Dual Row



High Density



Mini-Universal MATE-N-LOK Connectors
.163 [4.14] Centerline

Mini-Universal MATE-N-LOK Connectors (Continued)

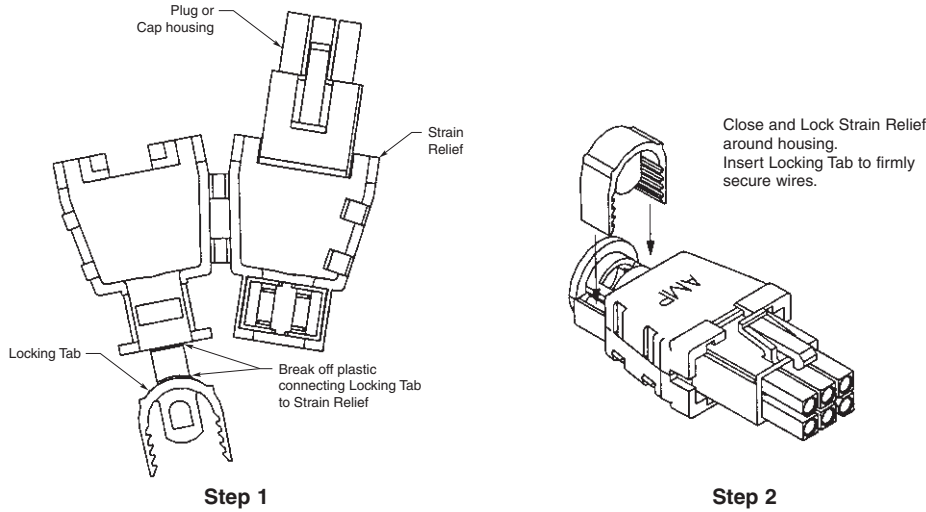
Strain Reliefs for Plug or Cap Housings

Related Product Data

Housings—pages 87-89
Technical Documents—pages 83 and 205-206

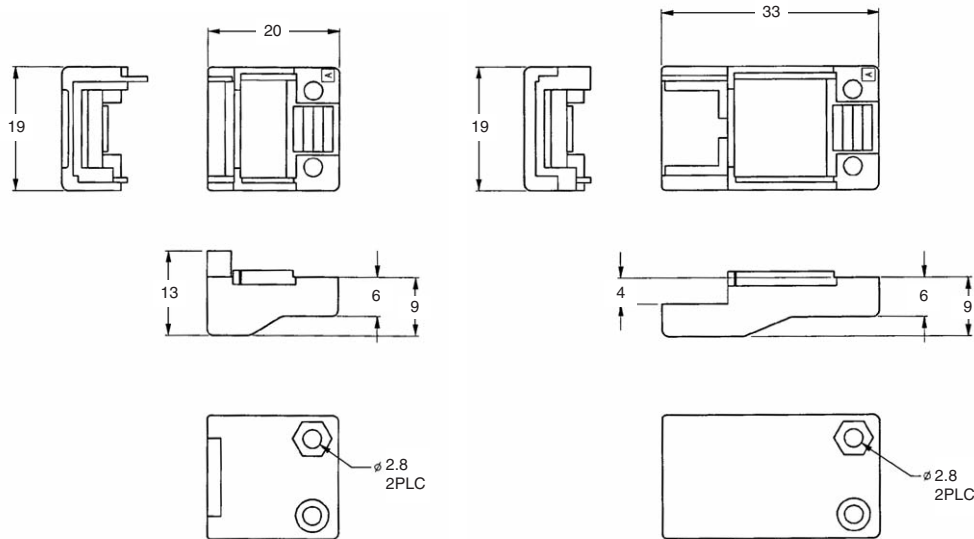
These Strain Reliefs may also be used with AMP-DUAC Receptacle housings on page 126.

6 and 8 Circuit



Style	Number of Circuits	A Dim.	Wire Bundle Dia. Range	Part Numbers	
				UL94V-0 Nylon, White Color	Use With
Dual Row	6	.920 23.36	.165-.220 4.19-5.59	794423-1	172168-1 172160-1 172339-1 172331-1
	8	.920 23.36	.180-.245 4.57-6.22	794370-1	770979-1

9 Circuit



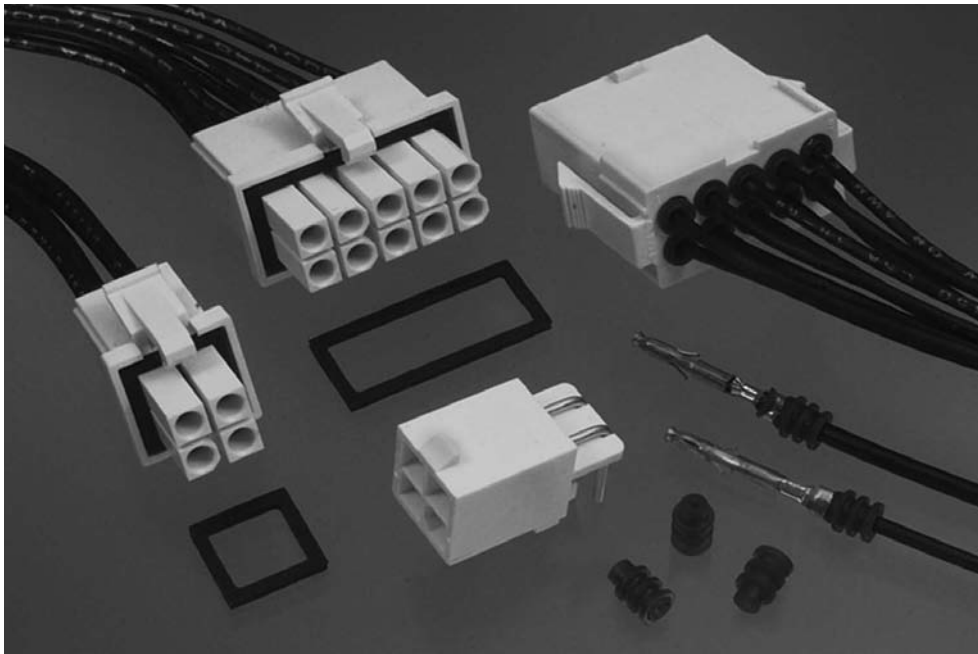
Style	Number of Circuits	Part Numbers	
		Part Number	Use With
Matrix	9	Plug	316454-1
		Cap	316455-1

Note: All part numbers are RoHS Compliant.

Mini-Universal MATE-N-LOK Sealed Connector System

Product Facts —
Sealed Connector System

- Splash-proof design allows use in areas where high humidity, intermittent liquid splashing or foam-in applications require a sealed connector for improved electrical performance
- Wire-to-wire and wire-to-board
- Dual row, 2 to 10 positions (even only) and 16 positions
- Mates with all standard Mini-Universal MATE-N-LOK connector housings and pin headers (except Blindmate)
- Positive, polarized keyed and latched orientation to ease application
- Utilizes proven Mini-Universal MATE-N-LOK contacts with existing application tooling
- Tested to Sealing Level of IP56 and IP57 per IEC 60529
- Primarily used in Appliance, Vending and HVAC applications
- Compact, durable housings
- Pins and sockets can be accommodated in the same housings
- Contacts fully protected in the housings. Both pins and sockets can be used on the power supply wiring
- Fully polarized to provide proper plug-to-cap mating incorporating a positive locking mechanism to help prevent accidental disengagement of mated connectors. Also facilitates panel mounting
- Free-hanging or panel mount
- Connectors can be mounted to .031-.079 [0.79-2.00] thick panels
- With seals, contacts accept wire size range 26-18 AWG [.12-.8 mm²] with insulation diameter of .040-.083 [1.02-2.11]
- .163 [4.14] centerline spacing
- Not for interrupting current



Performance Characteristics

The Mini-Universal MATE-N-LOK Connector performance characteristics found on pages 95-96 are based on free-hanging and panel mount connectors, loaded with contacts crimped on stranded wire.

Low Level Termination Resistance
20 milliohms max. total resistance between wire crimps of a mated pin and socket

Dielectric Withstanding Voltage—
1.5 KVAC between adjacent circuits

Insulation Resistance—
1000 megohms minimum between adjacent circuits

Voltage Rating—600 V AC or DC

Contact Retention—8 lb. min. per contact

Durability—20 cycles, mating and unmating

Technical Documents

Product Specifications

- 108-1542-2 Mini-Universal MATE-N-LOK Splash-Proof Seals
- 108-1542 Mini-Universal MATE-N-LOK Connectors
- 108-1543 Mini-Universal MATE-N-LOK Headers

Application Specification

- 114-13089 Mini-Universal MATE-N-LOK Sealed Connector

Instruction Sheets

- 408-3234 Mini-Universal MATE-N-LOK Connectors
- 411-5105 Mini-Universal MATE-N-LOK Connectors

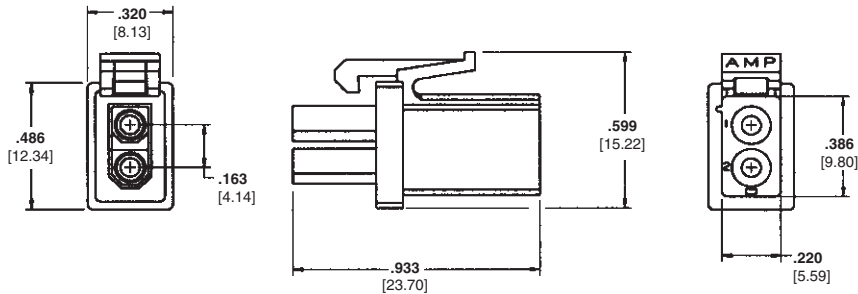
High Density

Mini-Universal MATE-N-LOK Sealed Connector System
.163 [4.14] Centerline

Mini-Universal MATE-N-LOK Sealed Connector System (Continued)

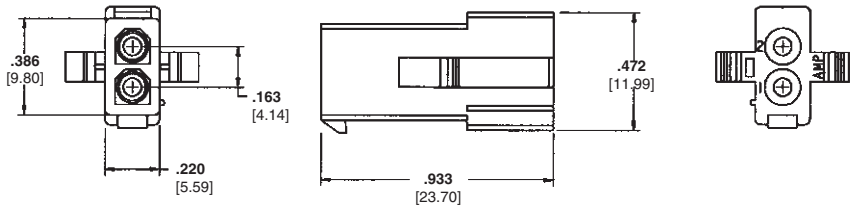
Plug

Part Number 794894-1
(2 position shown)



Cap

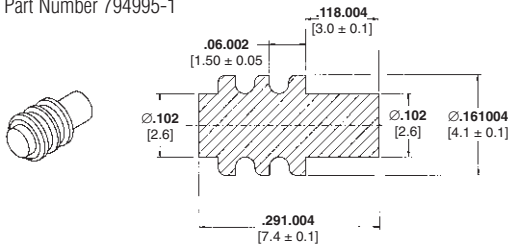
Part Number 794896-1
(2 position shown)



Individual Wire Seals

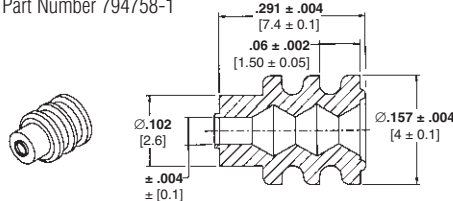
Single Housing Cavity Plug Seal

Part Number 794995-1

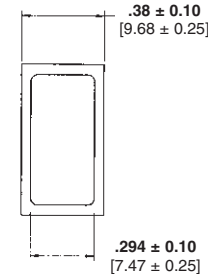


Single Wire Seal

Part Number 794758-1



Interface Seals



Number of Positions	Interface Seals	Plug for Sealing	Cap for Sealing	Vertical Headers for Sealing	Right Angle Headers for Sealing
2	794772-2	794894-1	794896-1	1-770872-X	1-770966-X
4	794772-4	794805-1	794939-1	1-770874-X	1-770968-X
6	794772-6	794895-1	794940-1	1-770875-X	10770969-X
8	794772-8	794821-1	794941-1	1-794073-X	1-770970-X
10	1-794772-0	794781-1	794942-1	1-770858-X	1-770971-X
16	1-1586362-6	794824-1	—	1-794075-X	1-770974-X

-0 for tin finish, -1 for duplex. See Mini-Universal MATE-N-LOK section for details

Individual Wire Seal
Contacts

Wire Size Range AWG [mm²]	Ins. Dia. Range	Material and Finish	Contact Part Numbers (for use with Single Wire Seals)				HDM Applicator Part No.	Hand Tool Part No.
			Pin		Socket			
			Strip Form	Loose Piece	Strip Form	Loose Piece		
26-22 [.12-.3]	.040-.060 1.02-1.52	Brass, Pre-tin	770901-1	770985-1	770902-1	770986-1	567066-3 ³	91529-1
		Brass, Duplex ¹	1-770901-0	1-770985-0	1-770902-0	1-770986-0	567066-4 ³	
							567066-5 ³	
22-18 [.3-.8]	.050-.083 1.27-2.11	Brass, Pre-tin	770903-1	770987-1	770904-1	770988-1	567067-1 ²	91522-1
		Brass, Duplex ¹	1-770903-0	1-770987-0	1-770904-0	1-770988-0	567067-2 ²	
							567067-3 ²	

¹ Duplex Finish — Plated with .000030 [.000762] min. gold in mating area and .000100 [.00254] min. tin in crimping area over .000050 [.00127] min. nickel underplate on entire contact.

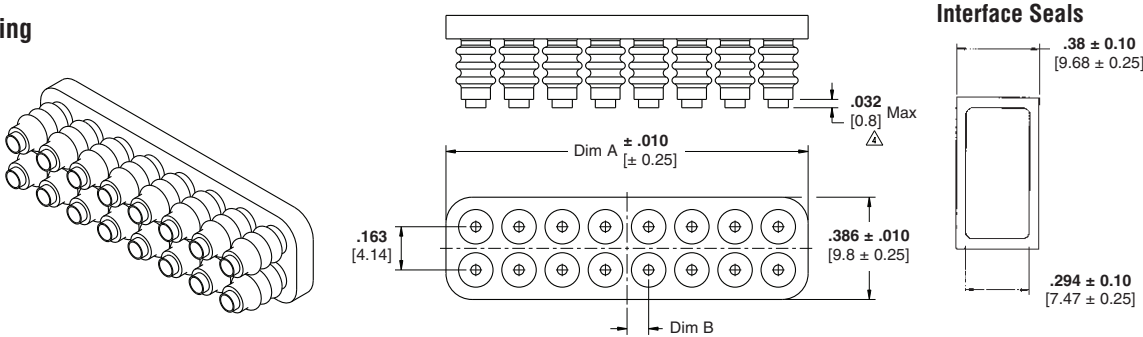
² HDM Applicator part number ending in -1 is used on AMPOMATOR CLS Machine with T or G Terminators, -2 is used on AMP-O-ELECTRIC Model K Machine, -3 is used on AMP-O-ELECTRIC Model G Machine. See pages 207-210 for further information.

³ HDM Applicator part number ending in -3 is used on AMPOMATOR CLS Machine with T or G Terminators, -4 is used on AMP-O-ELECTRIC Model K Machine, -5 is used on AMP-O-ELECTRIC Model G Machine. See pages 207-210 for further information.

Note: Ganged Wire Seals are available; contact Technical Support.

Mini-Universal MATE-N-LOK Connectors (Continued)

New: Mini Universal
Gang Seals
No Seal Crimping
Required!



Number of Positions	Interface Seals	Gang Wire Seal	Plug for Sealing	Cap for Sealing	Vertical Headers for Sealing*	Right Angle Headers for Sealing*
2	794772-2	1586359-2	794894-1	794896-1	1-770872-X	1-770966-X
4	794772-4	1586359-4	794805-1	794939-1	1-770874-X	1-770968-X
6	794772-6	1586359-6	794895-1	794940-1	1-770875-X	1-770969-X
8	794772-8	1586359-8	794821-1	794941-1	1-794073-X	1-770970-X
10	1-794772-0	1-1586359-0	794781-1	794942-1	1-770858-X	1-770971-X
16	1-1586362-6	1-1586359-6	794824-1	—	1-794075-X	1-770974-X

*-0 for tin finish, -1 for duplex. See Mini-Universal MATE-N-LOK section for details

Gang Wire Seal Contacts

Wire Size Range	Insulation Range	Material Finish	Pin		Socket	
			Strip Form	Loose Piece	Strip Form	Loose Piece
16 AWG	.050 - .083	Brass, Pre-tin Brass, Duplex ¹	1586537-1	—	1586538-1	—
			1586537-3	—	1586538-3	—
18 - 22 AWG	.050 - .083	Brass, Pre-tin Brass, Duplex	794440-1	—	794831-1	—
			794440-3	—	794831-3	—
22 - 26 AWG	.050 - .069	Brass, Pre-tin Brass, Duplex ¹	770901-1	770985-1	770902-1	770986-1
			1-770901-0	1-770985-0	1-770902-0	1-770986-0

¹ Duplex Finish—Plated with .000030 [.000762] min. gold in mating area and .000100 [.00254] min. tin in crimping area over .000050 [.00127] min. nickel underplate on entire contact.

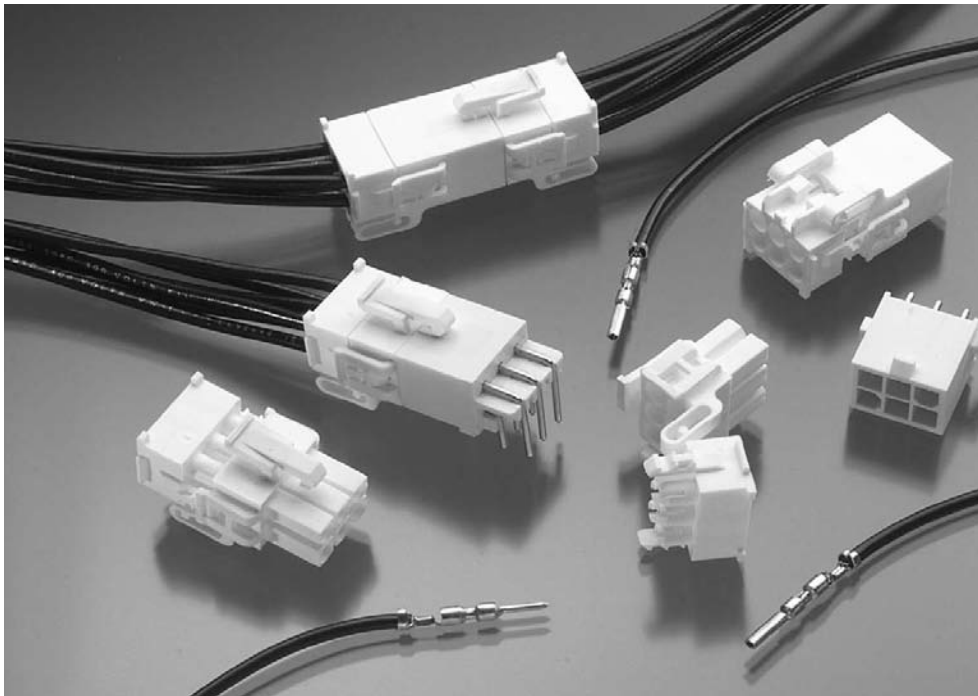
High Density

Mini-Universal MATE-N-LOK Sealed Connector System
.163 [4.14] Centerline

Mini-Universal MATE-N-LOK 2 Connectors

Product Facts

- One molded piece, secondary locking plug and cap housing assemblies
- Three-point stabilization to provide better terminal position
- Fully polarized to provide proper plug-to-cap mating
- Lanceless contacts for tangle-free handling
- Toolless contact removal
- Tin or duplex gold plated contacts
- Available in 2 through 24 circuit sizes wire-to-wire and wire-to-board
- Mates with standard Mini-Universal MATE-N-LOK headers and connectors
- Contacts available in strip and loose piece
- Polarized housings available in UL 94V-0 or UL 94V-2 flammability rated material
- Mini-Universal MATE-N-LOK 2 pins and sockets can be intermixed in Mini-Universal MATE-N-LOK 2 housings
- Mini-Universal MATE-N-LOK 2 pins and sockets can not be used in standard Mini-Universal MATE-N-LOK housings
- Contacts accept wire size range 30-16 AWG [.05-1.2 mm²]
- .163 [4.14] centerline spacing
- Not for interrupting current
- Recognized under the Component Program of Underwriters Laboratories Inc. to US and Canadian Standards, File No. E28476



Performance Characteristics

The Mini-Universal MATE-N-LOK 2 Connector performance characteristics found on pages 99-100 are based on free-hanging connectors, loaded with contacts crimped on stranded wire.

Low Level Termination Resistance
20 milliohms max. total resistance between wire crimps of a mated pin and socket

Dielectric Withstanding Voltage
1500 V AC or DC between adjacent circuits at sea level

Insulation Resistance—
100 megohms minimum between adjacent circuits

Voltage Rating—600 V AC or DC

Contact Retention—15 lb. min. per contact

Durability—25 cycles, mating and unmating

Current Rating—up to 10.5 amps per circuit; 2 position

Mating Force—2.5 lb. max. per circuit

Unmating Force—0.25 lb. minimum per circuit

Wire Size		Termination Resistance		Contact Crimp Tensile Force	
AWG	mm²	Test Current (Amps)	Resistance Milliohms (Max. Init.)	Force (Min.) lbs.	N
30	.05	—	—	—	—
28	.08	—	—	—	—
26	.12	—	—	4	18
24	.2	—	—	—	—
22	.3	—	—	11	49
20	.5	—	—	13	58
18	.8	—	—	15	67
16	1.2	—	—	18	80

Technical Documents

Product Specifications

108-1693 Mini-Universal MATE-N-LOK 2 Connectors

108-1694 Mini-Universal MATE-N-LOK 2 Headers

Application Specification

114-1111 Mini-Universal MATE-N-LOK 2 Connectors

Instruction Sheet

408-3393 Mini-Universal MATE-N-LOK 2 Connectors

Mini-Universal MATE-N-LOK 2 connectors also will withstand the following tests:

Housing Lock Strength—6 lb. min.

Thermal Shock— -55°C to +105°C

Temperature-Humidity Cycling—
25°C to 65°C at 95 RH

Vibration—10-55-10 cycles per minute at .06 inch total excursion

Physical Shock—18 drops, 50 G half-sine at 11 milliseconds

High Density

Mini-Universal MATE-N-LOK 2 Connectors
.163 [4.14] Centerline

Mini-Universal MATE-N-LOK 2 Connectors (Continued)

Performance Characteristics (Continued)

Maximum Current—Maximum current rating of Mini-Universal MATE-N-LOK 2 connectors is limited by the maximum operating temperature of the housings which is 105°C (gold) or 85°C (tin) including the temperature rise of the contacts which is a maximum of 30°C. There are several variables which have a direct effect on this maximum current-carrying capability for a given connector and must be considered for each application. These variables are:

Wire Size—Larger diameter wire will carry more current since it has less internal resistance to current flow and thus generates less heat. Longer wire lengths also enhance current-carrying capabilities since the wire conducts heat away from the connector.

Connector Size—In general, the more circuits in a connector, the less current can be carried.

Ambient Temperature—The higher the ambient temperature, the less current can be carried in any given connector.

Printed Wiring Board Conductor Size—The finished trace conductor width and thickness should be maximized to allow for the greatest current-carrying capacity and heat dissipation.

Contacts

Pin diameter .039 [0.99]

Material

Brass

Stock Thickness .010 [0.25]

These contacts can be used in either Mini-Universal MATE-N-LOK 2 Plug or Cap housings **only**.

Related Product Data

Product Specifications

108-1693 Mini-Universal MATE-N-LOK 2 Connectors

108-1694 Mini-Universal MATE-N-LOK 2 Headers

Application Specification

114-1111 Mini-Universal MATE-N-LOK 2 Connectors

Performance Characteristics—

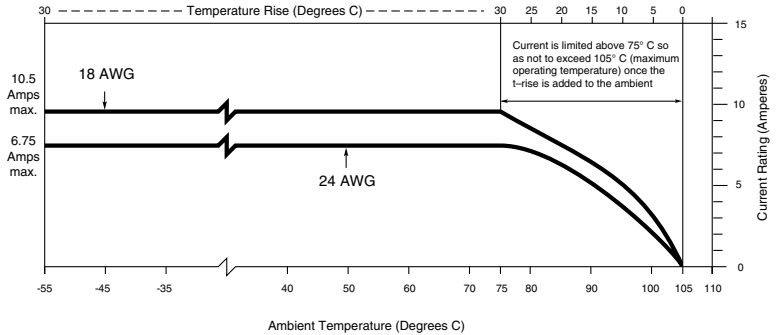
pages 99-100

Housings — pages 101-102

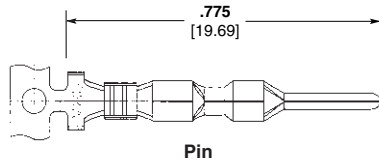
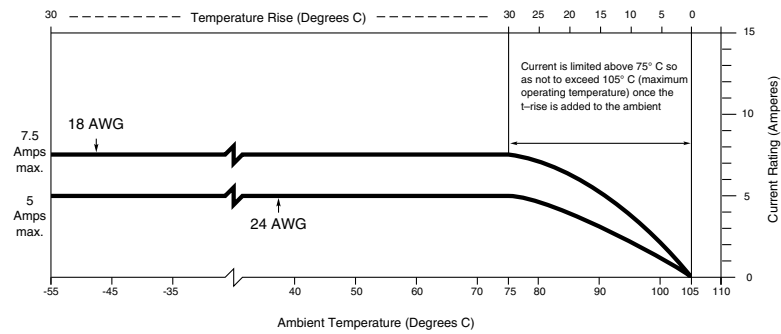
Technical Documents—pages 99 and 205-206

Current Rating Verification for 30°C Maximum Temperature Rise 100% Energized

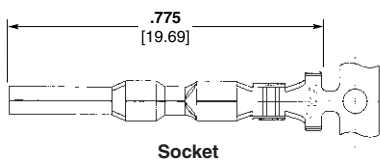
2 Circuit Connector (Wire-to-Wire)



6 Circuit Connector (Wire-to-Wire)



Pin



Socket

Not to be used with Mini-Universal MATE-N-LOK Connectors

Wire Size Range AWG [mm ²]	Ins. Dia. Range	Finish	Contact Part Numbers				HDM Applicator Part No.	Hand Tool Part No.
			Pin		Socket			
			Strip Form	Loose Piece	Strip Form	Loose Piece		
30-26 [.05-.12]	.035-.050 .889-1.27	Pre-tin	794216-1	794224-1	794217-1	794225-1	567418-1 ¹²	90717-2
		Duplex ¹	1-794216-0	1-794224-0	1-794217-0	1-794225-0	567418-2 ²² 567418-3 ³²	
26-22 [.12-.3]	.047-.069 1.19-1.75	Pre-tin	794218-1	794226-1	794219-1	794227-1	567066-3 ³³	91529-1
		Duplex ¹	1-794218-0	1-794226-0	1-794219-0	1-794227-0	567066-4 ⁴³ 567066-5 ⁵³	
22-18 [.3-.8]	.059-.094 1.50-2.39	Pre-tin	794220-1	794228-1	794221-1	794229-1	680854-1 ¹²	91522-1
		Duplex ¹	1-794220-0	1-794228-0	1-794221-0	1-794229-0	680854-2 ²² 680854-3 ³²	
20-16 [.5-1.2]	.079-.126 2.01-3.20	Pre-tin	794222-1	794230-1	794223-1	794231-1	680582-2 ²²	91594-1
		Duplex ¹	1-794222-0	1-794230-0	1-794223-0	1-794231-0	680582-3 ³²	

¹Duplex Finish—Plated with .000030 [.000762] min. gold in mating area and .000100 [.00254] min. tin in crimping area over .000050 [.00127] min. nickel underplate on entire contact.

²HDM Applicator part number ending in -1 is used on AMPOMATOR CLS Machine with T or G Terminators, -2 is used on AMP-O-ELECTRIC Model K Machine, -3 is used on AMP-O-ELECTRIC Model G Machine.

³HDM Applicator part number ending in -3 is used on AMPOMATOR CLS Machine with T or G Terminators, -4 is used on AMP-O-ELECTRIC Model K Machine, -5 is used on AMP-O-ELECTRIC Model G Machine.

See pages 207-210 for further information.

Note: All part numbers are RoHS Compliant.

Mini-Universal MATE-N-LOK 2 Connectors (Continued)

Housings

Free-Hanging

.163 [4.14] Centerline spacing

Related Product Data

Product Specifications

108-1693 Mini-Universal MATE-N-LOK 2 Connectors

108-1694 Mini-Universal MATE-N-LOK 2 Headers

Performance Characteristics—

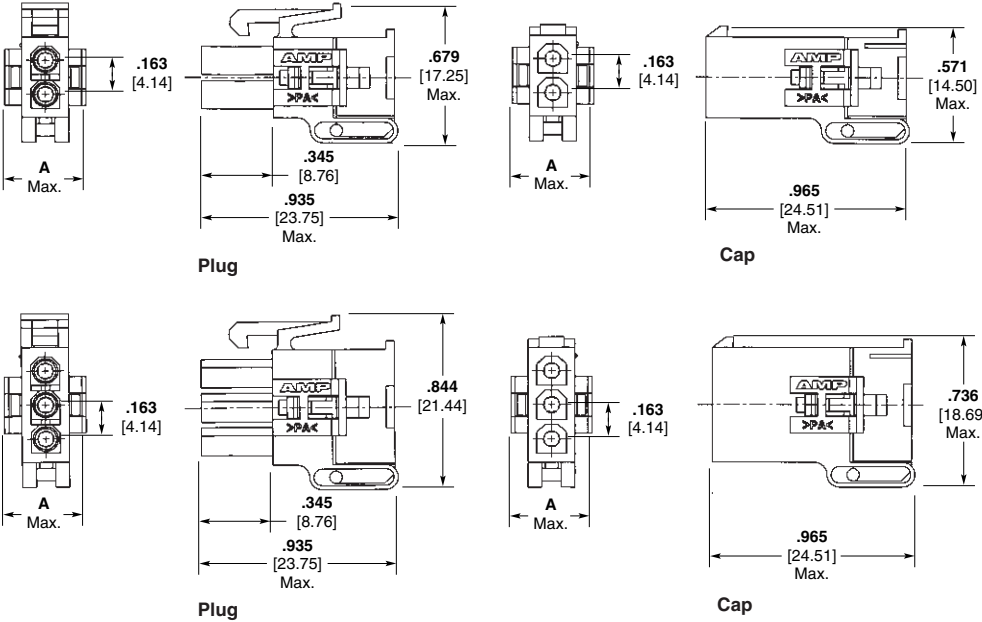
pages 99-100

Contacts — page 100

Technical Documents—pages 99 and 205-206

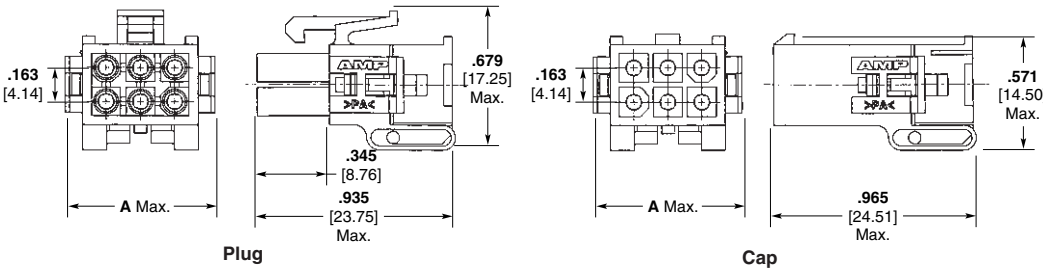
Mating Headers—pages 103-105

2 and 3 Circuit, In-Line



Number of Circuits	A Dimension	Housing Part Numbers			
		UL94V-0 Nylon, White Color		UL94V-2 Nylon, Natural Color	
		Plug	Cap	Plug	Cap
2	.405 10.29	794184-1	794185-1	794237-1	794238-1
3	.405 10.29	794186-1	794187-1	794239-1	794240-1

4 and 6 Circuit, Dual Row

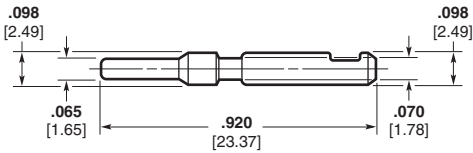


Number of Circuits	A Dimension	Housing Part Numbers			
		UL94V-0 Nylon, White Color		UL94V-2 Nylon, Natural Color	
		Plug	Cap	Plug	Cap
4	.571 14.50	794188-1	794189-1	794241-1	794242-1
6	.736 18.70	794190-1	794191-1	794243-1	794244-1

Keying Plug

Material

UL94V-0 Nylon, white color



Part Number 794369-1

Note: All part numbers are RoHS Compliant.

High Density

Mini-Universal MATE-N-LOK 2 Connectors
.163 [4.14] Centerline

Mini-Universal MATE-N-LOK 2 Connectors (Continued)

Housings
Free-Hanging

.163 [4.14] Centerline spacing

Related Product Data

Product Specifications

108-1693 Mini-Universal MATE-N-LOK 2 Connectors

108-1694 Mini-Universal MATE-N-LOK 2 Headers

Performance Characteristics—

pages 99-100

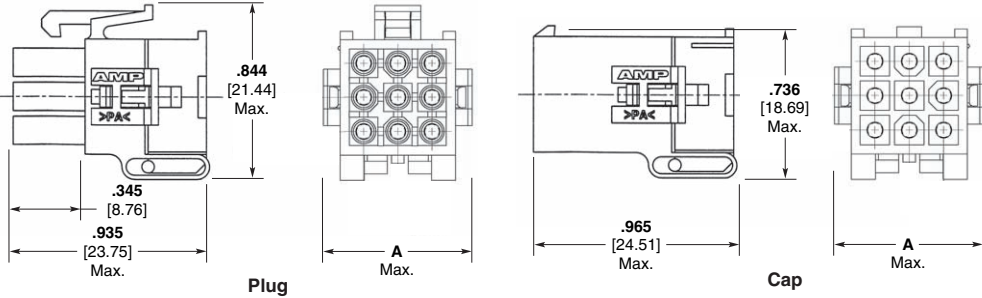
Contacts—page 100

Keying Plug—page 101

Technical Documents—pages 99 and 205-206

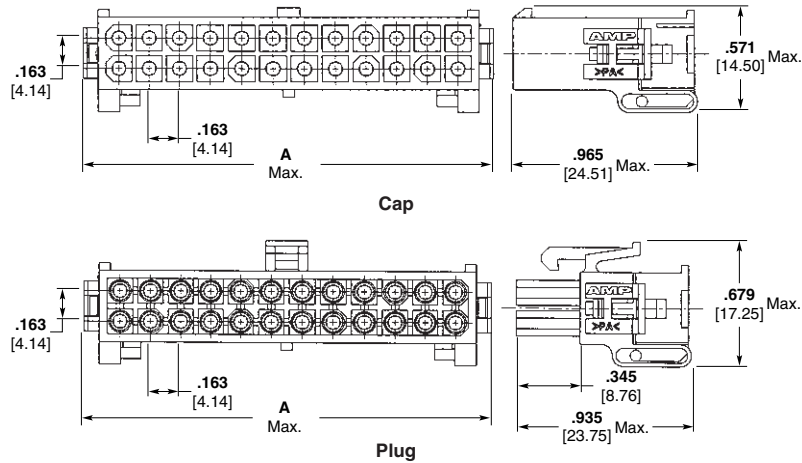
Mating Headers—pages 103-105

9, 12 and 15 Circuit,
Matrix



Number of Circuits	A Dimension	Housing Part Numbers			
		UL94V-0 Nylon, White Color		UL94V-2 Nylon, Natural Color	
		Plug	Cap	Plug	Cap
9	.736 18.69	794194-1	794195-1	794247-1	794248-1
12	.901 22.89	794200-1	794201-1	794253-1	794254-1
15	1.067 27.10	794204-1	794205-1	794257-1	794258-1

8 through 24 Circuit,
Dual Row



Number of Circuits	A Dimension	Housing Part Numbers			
		UL94V-0 Nylon, White Color		UL94V-2 Nylon, Natural Color	
		Plug	Cap	Plug	Cap
8	.899 22.84	794192-1	794193-1	794245-1	794246-1
10	1.062 26.98	794196-1	794197-1	794249-1	794250-1
12	1.225 31.12	794198-1	794199-1	794251-1	794252-1
14	1.388 35.26	794202-1	794203-1	794255-1	794256-1
16	1.551 39.40	794206-1	794207-1	794259-1	794260-1
18	1.714 43.54	794208-1	794209-1	794261-1	794262-1
20	1.877 47.68	794210-1	794211-1	794263-1	794264-1
22	2.040 51.82	794212-1	794213-1	794265-1	794266-1
24	2.203 55.96	794214-1	794215-1	794267-1	794268-1

Note: All part numbers are RoHS Compliant.

Mini-Universal MATE-N-LOK 2 Connectors (Continued)

Vertical PC Board
Pin Headers

.163 [4.14] Centerline spacing

Material

Housing — Nylon, white

Flammability Rating — UL94V-0

Contacts — Brass

Solder tail diameter .039 [1.00]

Related Product Data

Product Specifications

108-1693 Mini-Universal MATE-N-LOK 2
Connectors

108-1694 Mini-Universal MATE-N-LOK 2
Headers

Performance Characteristics —

pages 99-100

Recommended PC Board Hole

Layout — page 106

Technical Documents — pages 99
and 205-206

Mating Connectors

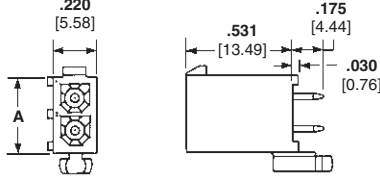
Mini-Universal MATE-N-LOK 2

Plug Housings — pages 101-102

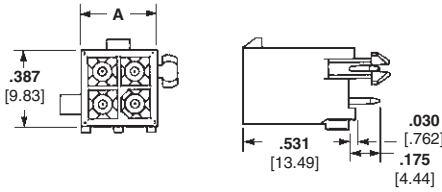
Mini-Universal MATE-N-LOK

Plug Housings — pages 87-89

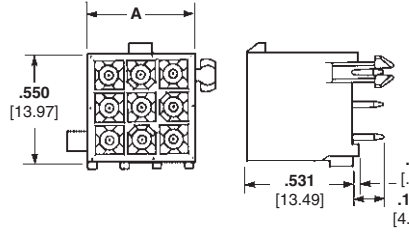
2 and 3 Circuit, In-Line



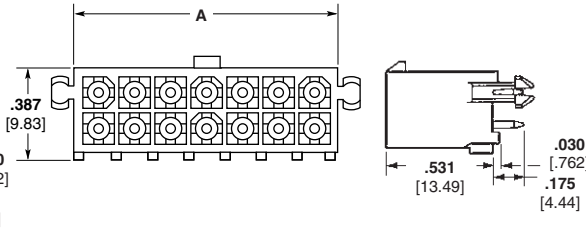
4, 6, 8, 10 and 12 Circuit, Dual Row



9, 12 and 15 Circuit, Matrix



14, 16, 18, 20, 22 and 24 Circuit, Dual Row



Number of Circuits	Style	A Dim.	Pin Finish	Vertical Pin Header Part Numbers		Mates with Plug Housing Part Number (Using Socket Contacts)	
				With Drain Holes	Without Drain Holes	Mini-Universal MATE-N-LOK	Mini-Universal MATE-N-LOK 2
2	In-Line	.387 9.83	Tin ¹	1-770166-0	1-770872-0	172165-1	794184-1
			Duplex ²	1-770166-1	1-770872-1		
3	In-Line	.550 13.97	Tin ¹	1-770170-0	1-770873-0	172166-1	794186-1
			Duplex ²	1-770170-1	1-770873-1		
4	Dual Row	.387 9.83	Tin ¹	1-770174-0	1-770874-0	172167-1	794188-1
			Duplex ²	1-770174-1	1-770874-1		
6	Dual Row	.550 13.97	Tin ¹	1-770178-0	1-770875-0	172168-1	794190-1
			Duplex ²	1-770178-1	1-770875-1		
8	Dual Row	.713 18.11	Tin ¹	1-794065-0	1-794073-0	770579-1	794192-1
			Duplex ²	1-794065-1	1-794073-1		
9	Matrix	.551 14.00	Tin ¹	1-770182-0	1-770876-0	172169-1	794194-1
			Duplex ²	1-770182-1	1-770876-1		
10	Dual Row	.877 22.28	Tin ¹	1-770743-0	1-770858-0	770580-1	794196-1
			Duplex ²	1-770743-1	1-770858-1		
12	Dual Row	1.039 26.39	Tin ¹	1-794066-0	1-770621-0	770581-1	794198-1
	Duplex ²			1-794066-1	1-770621-1		
	Matrix	.713 18.11	Tin ¹	1-770186-0	1-794040-0	172170-1	794200-1
			Duplex ²	1-770186-1	1-794040-1		
14	Dual Row	1.202 30.53	Tin ¹	1-794067-0	1-794074-0	770582-1	794202-1
			Duplex ²	1-794067-1	1-794074-1		
15	Matrix	.877 22.28	Tin ¹	1-770190-0	1-770859-0	172171-1	794204-1
			Duplex ²	1-770190-1	1-770859-1		
16	Dual Row	1.365 34.67	Tin ¹	1-794068-0	1-794075-0	770583-1	794206-1
			Duplex ²	1-794068-1	1-794075-1		
18	Dual Row	1.528 38.81	Tin ¹	1-794069-0	1-794076-0	770584-1	794208-1
			Duplex ²	1-794069-1	1-794076-1		
20	Dual Row	1.691 42.95	Tin ¹	1-794070-0	1-794077-0	770585-1	794210-1
			Duplex ²	1-794070-1	1-794077-1		
22	Dual Row	1.854 47.09	Tin ¹	1-794071-0	1-794078-0	770586-1	794212-1
			Duplex ²	1-794071-1	1-794078-1		
24	Dual Row	2.017 51.23	Tin ¹	1-794072-0	1-794079-0	770587-1	794214-1
			Duplex ²	1-794072-1	1-794079-1		

¹Tin Finish — Plated with .000150 [.00381] min. tin over .000050 [.00127] min. nickel underplate on entire contact.

²Duplex Finish — Plated with .000030 [.000762] min. gold in mating area and matte tin on solder tail end over .000050 [.00127] min. nickel underplate on entire contact.

Note: All part numbers are RoHS Compliant.

High Density

Mini-Universal MATE-N-LOK 2 Connectors
.163 [4.14] Centerline

Mini-Universal MATE-N-LOK 2 Connectors (Continued)

Vertical PC Board
Blindmate Pin Headers

.163 [4.14] Centerline spacing

Material

Housing — Nylon, white

Flammability Rating — UL94V-0

Contacts — Brass
Solder tail diameter .039 [1.00]

Related Product Data

Product Specifications

108-1693 Mini-Universal MATE-N-LOK 2
Connectors

108-1694 Mini-Universal MATE-N-LOK 2
Headers

Performance Characteristics—
pages 99-100

Recommended PC Board Hole

Layout—page 106

Technical Documents—pages 99
and 205-206

Mating Connectors

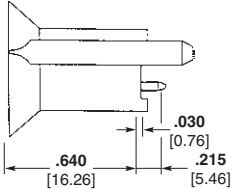
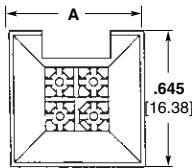
Mini-Universal MATE-N-LOK 2

Plug Housings—pages 101-102

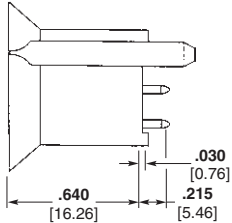
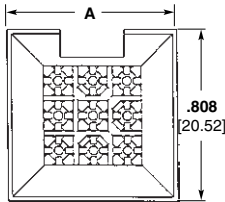
Mini-Universal MATE-N-LOK

Plug Housings—pages 87-89

4, 6, 8 and 10 Circuit,
Dual Row



9, 12 and 15 Circuit,
Matrix



Number of Circuits	Style	A Dim.	Pin Finish	Pin Header Part Numbers with Drain Holes	Mates with Plug Housing Part Number (Using Socket Contacts)	
					Mini-Universal MATE-N-LOK	Mini-Universal MATE-N-LOK 2
4	Dual Row	.645 16.38	Tin ¹	1-794325-0	172167-1	794188-1
			Duplex ²	1-794325-1		
6	Dual Row	.808 20.52	Tin ¹	1-794326-0	172168-1	794190-1
			Duplex ²	1-794326-1		
8	Dual Row	.971 24.66	Tin ¹	1-794327-0	770579-1	794192-1
			Duplex ²	1-794327-1		
9	Matrix	.808 20.52	Tin ¹	1-794432-0	172169-1	794194-1
			Duplex ²	1-794432-1		
10	Dual Row	1.134 28.80	Tin ¹	1-794328-0	770580-1	794196-1
			Duplex ²	1-794328-1		
12	Matrix	.971 24.66	Tin ¹	1-794329-0	172170-1	794200-1
			Duplex ²	1-794329-1		
15	Matrix	1.134 28.80	Tin ¹	1-794330-0	172171-1	794204-1
			Duplex ²	1-794330-1		

¹Tin Finish — Plated with .000150 [.00381] min. tin over .000050 [.00127] min. nickel underplate on entire contact.

²Duplex Finish — Plated with .000030 [.000762] min. gold in mating area and matte tin on solder tail end over .000050 [.00127] min. nickel underplate on entire contact.

Note: All part numbers are RoHS Compliant.

Mini-Universal MATE-N-LOK 2 Connectors (Continued)

Right-Angle PC Board
Pin Headers

.163 [4.14] Centerline spacing

Material

Housing — Nylon, white color

Flammability Rating — UL94V-0

Contacts — Brass

Solder tail diameter .039 [1.00]

Related Product Data

Product Specification

108-1694 Mini-Universal MATE-N-LOK 2
Headers

Performance Characteristics—
pages 99-100

Recommended PC Board Hole

Layout—page 106

Technical Documents—pages 99
and 205-206

Mating Connectors

Mini-Universal MATE-N-LOK 2

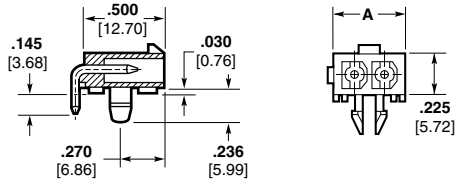
Plug Housings—pages 101-102

Mini-Universal MATE-N-LOK

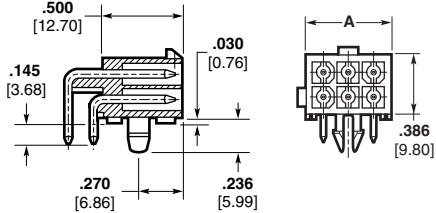
Plug Housings—pages 87-89

With Board Lock Feature

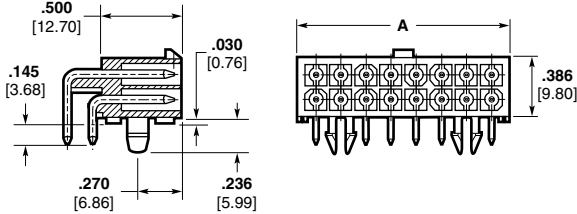
2 and 3 Circuit, In-Line



4, 6, 8, 10 and 12 Circuit, Dual Row



14, 16, 18, 20, 22 and 24 Circuit, Dual Row



Number of Circuits	Style	A Dim.	Pin Finish	Pin Header Part Number with Board Lock	Mates with Plug Housing Part Number (Using Socket Contacts)	
					Mini-Universal MATE-N-LOK	Mini-Universal MATE-N-LOK 2
2	In-line	.388 9.86	Tin ¹	1-770966-0	172165-1	794184-1
			Duplex ²	1-770966-1		
3	In-line	.551 14.00	Tin ¹	1-770967-0	172166-1	794186-1
			Duplex ²	1-770967-1		
4	Dual Row	.388 9.86	Tin ¹	1-770968-0	172167-1	794188-1
			Duplex ²	1-770968-1		
6	Dual Row	.551 14.00	Tin ¹	1-770969-0	172168-1	794190-1
			Duplex ²	1-770969-1		
8	Dual Row	.714 18.14	Tin ¹	1-770970-0	770579-1	794192-1
			Duplex ²	1-770970-1		
10	Dual Row	.877 22.28	Tin ¹	1-770971-0	770580-1	794196-1
			Duplex ²	1-770971-1		
12	Dual Row	1.040 26.42	Tin ¹	1-770972-0	770581-1	794198-1
			Duplex ²	1-770972-1		
14	Dual Row	1.203 30.56	Tin ¹	1-770973-0	770582-1	794202-1
			Duplex ²	1-770973-1		
16	Dual Row	1.366 34.70	Tin ¹	1-770974-0	770583-1	794206-1
			Duplex ²	1-770974-1		
18	Dual Row	1.529 38.84	Tin ¹	1-794105-0	770584-1	794208-1
			Duplex ²	1-794105-1		
20	Dual Row	1.692 42.98	Tin ¹	1-794106-0	770585-1	794210-1
			Duplex ²	1-794106-1		
22	Dual Row	1.855 47.12	Tin ¹	1-794107-0	770586-1	794212-1
			Duplex ²	1-794107-1		
24	Dual Row	2.018 51.26	Tin ¹	1-794108-0	770587-1	794214-1
			Duplex ²	1-794108-1		

¹Tin Finish — Plated with .000150 [.00381] min. tin over .000050 [.00127] min. nickel underplate on entire contact.

²Duplex Finish — Plated with .000030 [.000762] min. gold in mating area and matte tin on solder tail end over .000050 [.00127] min. nickel underplate on entire contact.

Note: All part numbers are RoHS Compliant.

High Density

Mini-Universal MATE-N-LOK 2 Connectors
.163 [4.14] Centerline

Mini-Universal MATE-N-LOK 2 Connectors (Continued)

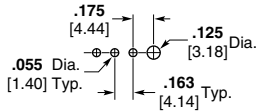
Recommended PC Board
Hole Layouts for Vertical
and Blindmate Headers

.062 [1.57] thick board, tolerances
non-accumulative

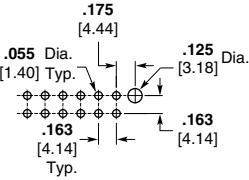
Related Product Data

Vertical Headers—pages 103-104

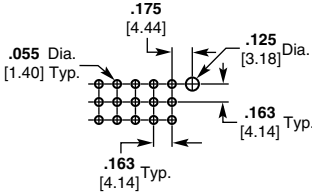
2 and 3 Circuit, In-Line



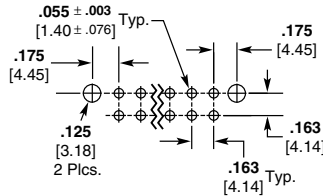
4, 6, 8, 10 and 12 Circuit,
Dual Row



9, 12 and 15 Circuit, Matrix



14, 16, 18, 20, 22 and 24 Circuit, Dual Row



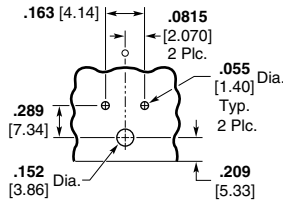
Recommended PC Board
Hole Layouts for Right-
Angle Headers

.062 [1.57] thick board, tolerances
non-accumulative

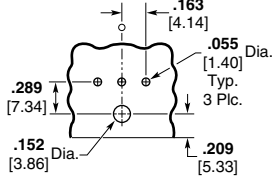
Related Product Data

Right-Angle Headers—page 105

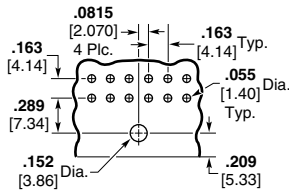
2 Circuit



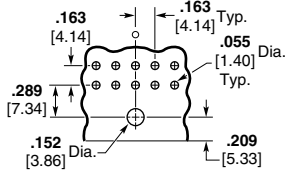
3 Circuit



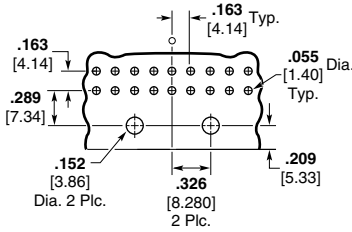
4, 8 and 12 Circuit



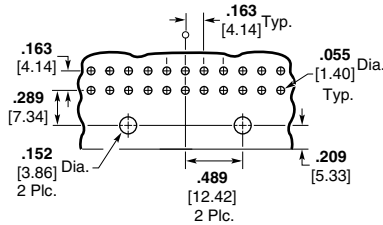
6 and 10 Circuit



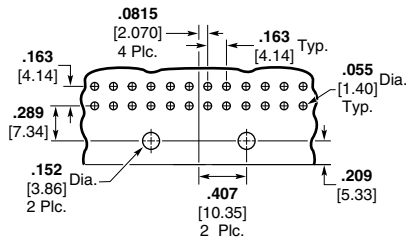
14 and 18 Circuit



22 Circuit



16, 20 and 24 Circuit



Mini-Universal
MATE-N-LOK 2 Connector
Mating Combinations

Mini-Universal MATE-N-LOK 2 Connectors (Continued)

Connector Part Number				Mating Connector Part Number					
Number of Circuits	Flammability Rating	Style	Plug ¹ Housing Part No.	Cap ¹ Housing Part No.	PC Board Pin Headers ⁴				
					Plating	Vertical		Blindmate	Right-Angle Board Lock
						With Drain Holes	Without Drain Holes		
2	UL94V-2	In-Line	794237-1	794238-1	—	—	—	—	—
	UL94V-0	In-Line	794184-1	794185-1	Tin ³	1-770166-0	1-770872-0	—	1-770966-0
					Duplex ²	1-770166-1	1-770872-1	—	1-770966-1
3	UL94V-2	In-Line	794239-1	794240-1	—	—	—	—	—
	UL94V-0	In-Line	794186-1	794187-1	Tin ³	1-770170-0	1-770873-0	—	1-770967-0
					Duplex ²	1-770170-1	1-770873-1	—	1-770967-1
4	UL94V-2	Dual Row	794241-1	794242-1	—	—	—	—	—
	UL94V-0	Dual Row	794188-1	794189-1	Tin ³	1-770174-0	1-770874-0	1-794325-0	1-770968-0
					Duplex ²	1-770174-1	1-770874-1	1-794325-1	1-770968-1
6	UL94V-2	Dual Row	794243-1	794244-1	—	—	—	—	—
	UL94V-0	Dual Row	794190-1	794191-1	Tin ³	1-770178-0	1-770875-0	1-794326-0	1-770969-0
					Duplex ²	1-770178-1	1-770875-1	1-794326-1	1-770969-1
8	UL94V-2	Dual Row	794245-1	794246-1	—	—	—	—	—
	UL94V-0	Dual Row	794192-1	794193-1	Tin ³	1-794065-0	1-794073-0	1-794327-0	1-770970-0
					Duplex ²	1-794065-1	1-794073-1	1-794327-1	1-770970-1
9	UL94V-2	Matrix	794247-1	794248-1	—	—	—	—	—
	UL94V-0	Matrix	794194-1	794195-1	Tin ³	1-770182-0	1-770876-0	1-794432-0	—
					Duplex ²	1-770182-1	1-770876-1	1-794432-1	—
10	UL94V-2	Dual Row	794249-1	794250-1	—	—	—	—	—
	UL94V-0	Dual Row	794196-1	794197-1	Tin ³	1-770743-0	1-770858-0	1-794328-0	1-770971-0
					Duplex ²	1-770743-1	1-770858-1	1-794328-1	1-770971-1
12	UL94V-2	Matrix	794253-1	794254-1	—	—	—	—	—
		Dual Row	794251-1	794252-1	—	—	—	—	—
	UL94V-0	Matrix	794200-1	794201-1	Tin ³	1-770186-0	1-794040-0	1-794329-0	—
					Duplex ²	1-770186-1	1-794040-1	1-794329-1	—
		Dual Row	794198-1	794199-1	Tin ³	1-794066-0	1-770621-0	—	1-770972-0
					Duplex ²	1-794066-1	1-770621-1	—	1-770972-1
14	UL94V-2	Dual Row	794255-1	794256-1	—	—	—	—	—
	UL94V-0	Dual Row	794202-1	794203-1	Tin ³	1-794067-0	1-794074-0	—	1-770973-0
					Duplex ²	1-794067-1	1-794074-1	—	1-770973-1
15	UL94V-2	Matrix	794257-1	794258-1	—	—	—	—	—
	UL94V-0	Matrix	794204-1	794205-1	Tin ³	1-770190-0	1-770859-0	1-794330-0	—
					Duplex ²	1-770190-1	1-770859-1	1-794330-1	—
16	UL94V-2	Dual Row	794259-1	794260-1	—	—	—	—	—
	UL94V-0	Dual Row	794206-1	794207-1	Tin ³	1-794068-0	1-794075-0	—	1-770974-0
					Duplex ²	1-794068-1	1-794075-1	—	1-770974-1
18	UL94V-2	Dual Row	794261-1	794262-1	—	—	—	—	—
	UL94V-0	Dual Row	794208-1	794209-1	Tin ³	1-794069-0	1-794076-0	—	1-794105-0
					Duplex ²	1-794069-1	1-794076-1	—	1-794105-1
20	UL94V-2	Dual Row	794263-1	794264-1	—	—	—	—	—
	UL94V-0	Dual Row	794210-1	794211-1	Tin ³	1-794070-0	1-794077-0	—	1-794106-0
					Duplex ²	1-794070-1	1-794077-1	—	1-794106-1
22	UL94V-2	Dual Row	794265-1	794266-1	—	—	—	—	—
	UL94V-0	Dual Row	794212-1	794213-1	Tin ³	1-794071-0	1-794078-0	—	1-794107-0
					Duplex ²	1-794071-1	1-794078-1	—	1-794107-1
24	UL94V-2	Dual Row	794267-1	794268-1	—	—	—	—	—
	UL94V-0	Dual Row	794214-1	794215-1	Tin ³	1-794072-0	1-794079-0	—	1-794108-0
					Duplex ²	1-794072-1	1-794079-1	—	1-794108-1

¹Mini-Universal MATE-N-LOK 2 plug and cap housings accept pin or socket contacts. Use the appropriate contacts in the plug housing as required by the mating connector. All **Plugs** and **Caps** are **free-hanging**.

²Duplex Finish — Plated with .000030 [.000762] min. gold in mating area and matte tin on solder tail end over .000050 [.00127] min. nickel underplate on entire contact.

³Tin Finish — Plated with .000150 [.00381] min. tin over .000050 [.00127] min nickel underplate on entire contact.

⁴All PC Board pin headers have 94V-0 flammability rating and can mate to V-0 or V-2 plug housings.

Note: All part numbers are RoHS Compliant.

High Density

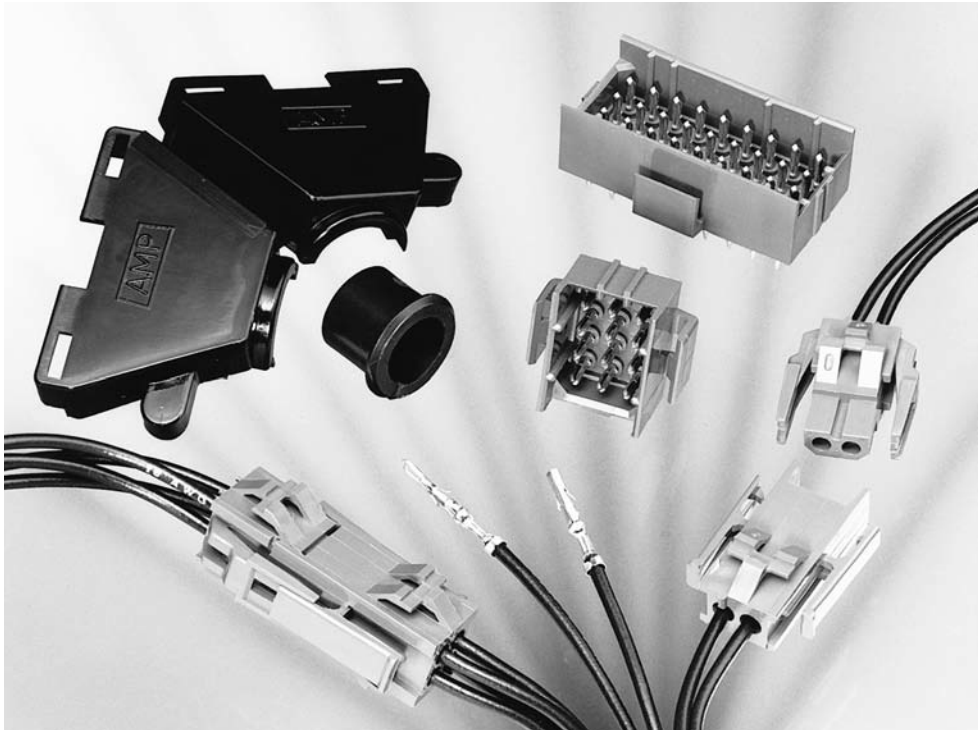
Mini-Universal MATE-N-LOK 2 Connectors
.163 [4.14] Centerline

Engineering Notes

(MR) Miniature Rectangular Connectors

Product Facts

- Housings positively lock to help prevent accidental disengagement
- Either cap or plug housing can be mounted in same rectangular panel cutout without additional hardware
- UL94V-0 housings
- Plug and cap design includes molded-in polarizing feature for proper mating
- Numbered cavities for easy circuit identification
- Egg crate design of plug half fully encloses socket contacts, reducing shock hazard
- Molded skirt extension on cap protects pin contacts
- Strain reliefs for 6 through 36 positions are available
- Choice of tin or gold plated contacts
- Not for interrupting current
- Socket solder tail contacts available for hot side PC Board mounting
- High density achieved through .165 [4.19] contact centerline spacing
- Extraction tool removes both pins and sockets
- Contacts accept 26-18 AWG [.12-.8 mm²] wire sizes and insulation diameters of .025-.115 [.635-2.92]
- Same applicator crimps pins and sockets
- Vertical PC Board pin headers are available
- Pin header standoffs on housings at board interface facilitates gas venting and cooling during soldering
- Recognized under the Component Program of Underwriters Laboratories Inc., File No. E28476
- Certified by Canadian Standards Association, File No. LR 7189



Performance Characteristics

The Miniature Rectangular Connector performance characteristics found on pages 109-110 are based on free-hanging and panel mount connectors, loaded with contacts crimped on stranded wire.

Dielectric Withstanding Voltage—2.5 KVAC between adjacent circuits

Insulation Resistance—1500 megohms minimum initial between adjacent circuits

Voltage Rating—250 V AC

Connector Mating—Split Pin—1.0 lb. max. per circuit

Connector Unmating—Split Pin—.25 lb. min. per circuit

Contact Insertion Force—1.75 lb. max. per contact

Contact Retention—10 lb. min. per contact

Durability—25 cycles, mating and unmating

Technical Documents

Product Specifications

108-1022 (MR) Miniature Rectangular Connectors

108-1078 (MR) Miniature Rectangular Headers

Application Specification

114-1014 (MR) Miniature Rectangular Contacts

Instruction Sheet

408-3231 Pin, Socket, Housing, Contacts, and Accessories

High Density

(MR) Miniature Rectangular Connectors
.165 [4.20] Centerline

(MR) Miniature Rectangular Connectors (Continued)

Performance Characteristics

(Continued)

Maximum Current—Maximum current rating of Miniature Rectangular connectors is limited by the maximum operating temperature of the housings which is 105°C including the temperature rise of the contacts which is a maximum of 30°C. There are several variables which have a direct effect on this maximum current-carrying capability for a given connector and must be considered for each application. These variables are:

Wire Size—Larger diameter wire will carry more current since it has less internal resistance to current flow and thus generates less heat. Longer wire lengths also enhance current-carrying capabilities since the wire conducts heat away from the connector.

Connector Size—In general, the more circuits in a connector, the less current can be carried.

Ambient Temperature—The higher the ambient temperature, the less current can be carried in any given connector.

Printed Wiring Board Conductor Size—The finished trace conductor width and thickness should be maximized to allow for the greatest current-carrying capacity and heat dissipation.

Miniature Rectangular connectors also will withstand the following tests:

Vibration—10-55-10 cycles per minute at .06 inch total excursion

Physical Shock—18 drops, 50 G sawtooth at 10 milliseconds

Housing Panel Retention—50 lb. min.

Housing Lock Strength—20 lb. min.

Thermal Shock— -55°C to +85°C

Temperature-Humidity Cycling—25°C to 65°C at 95 RH

Corrosion—48 hr. at 5% salt concentration

Related Product Data

Product Specifications

108-1022 (MR) Miniature Rectangular Connectors

108-1078 (MR) Miniature Rectangular Headers

Current Rating Verification for 30°C Maximum Temperature Rise 100% Energized

Wire-to-Wire
MR Calculated Current Table

Number of Circuits	Wire Gauge				
	18	20	22	24	26
2	9.00	8.00	6.50	5.50	5.00
3	8.50	7.00	6.00	5.00	4.50
4	7.00	6.50	5.50	5.00	4.00
6	6.00	6.00	5.00	4.00	4.00
9	5.00	5.00	4.00	4.00	3.50
12	4.50	4.50	4.00	3.50	3.00
15	4.50	4.00	3.50	3.00	2.50
20	4.00	4.00	3.50	3.00	2.50
24	4.00	3.50	3.00	2.50	2.00
36	3.50	3.00	2.50	2.00	2.00

Values are based on initial Temperature Rise versus Current Testing and are intended to be a guide in the selection of a connector family. All applications should be tested by the end user. The values listed are per circuit for fully loaded housings being 100% energized. **Note:** All combinations were not tested and this chart contains interpolated and extrapolated values.

Minimum Wire Lengths for T-Rise vs. Current Testing

AWG	Min. Length (in.)	AWG	Min. Length (in.)
30	2.6	18	9.4
28	3.2	16	11.3
26	4.1	14	13.7
24	5.1	12	16.4
20	7.8	10	19.3

Note: If wire lengths used are less than those listed above, the current-carrying ability of the system will be reduced due to less heat being conducted away from the connector. The customer should fully test all applications.

Wire-to-Board

Due to the vast differences in trace geometry and printed circuit board configurations, we are unable to provide a separate current carrying chart for our printed circuit board header products. However, the above Wire-to-Wire charts may be used as a guideline for headers if the trace width and thickness is equal to the listed wire gauge. For vertical headers, only 95% of the Wire-to-Wire value should be used. For right-angle headers, only 75% of the Wire-to-Wire value should be used. The charted values are only a tool for connector selection and will require the customer to fully test their application.

Termination Resistance/Contact Crimp Tensile Force

Wire Size		Termination Resistance		Contact Crimp Tensile Force	
AWG	mm ²	Test Current (Amps)	Resistance Milliohms (Max. Init.)	Force (Min.) lbs.	N
26	.12	1	5.00	5	22
24	.2	1.5	5.00	8	36
22	.3	3	4.50	14	62
20	.5	4.5	4.00	14	62
18	.8	6	4.00	30	133

Note: This is the total resistance between wire crimps of a mated pin and socket.

(MR) Miniature Rectangular Connectors (Continued)

(MR) Miniature Rectangular Connector Mating Combinations

Connector Part Number				Mating Connector Part Number			
Number of Circuits	Flammability Rating	Style	Pin Housing (Cap) Part No.	Socket Housing (Plug) Part No.	PC Board Vertical Pin Headers		
					Plating	.062 Board	.120 Board
2	UL94V-0	In-Line	1-640507-0	1-640517-0	Tin	640497-1	640497-3
					Duplex ¹	2-640497-2	2-640497-4
3	UL94V-0	In-Line	1-640508-0	1-640518-0	Tin	640498-1	640498-3
					Duplex ¹	2-640498-2	2-640498-4
4	UL94V-0	Matrix	1-640509-0	1-640519-0	Tin	640499-1	640499-3
					Duplex ¹	2-640499-2	2-640499-4
6	UL94V-0	Matrix	1-640510-0	1-640520-0	Tin	640500-1	640500-3
					Duplex ¹	2-640500-2	2-640500-4
9	UL94V-0	Matrix	1-640511-0	1-640521-0	Tin	640501-1	640501-3
					Duplex ¹	2-640501-2	2-640501-4
12	UL94V-0	Matrix	1-640512-0	1-640522-0	Tin	640502-1	640502-3
					Duplex ¹	2-640502-2	2-640502-4
15	UL94V-0	Matrix	1-640513-0	1-640523-0	Tin	640503-1	640503-3
					Duplex ¹	2-640503-2	2-640503-4
20	UL94V-0	Matrix	1-640514-0	1-640524-0	Tin	640504-1	640504-3
					Duplex ¹	2-640504-2	2-640504-4
24	UL94V-0	Matrix	1-640515-0	1-640525-0	Tin	640505-1	640505-3
					Duplex ¹	2-640505-2	2-640505-4
36	UL94V-0	Matrix	1-640516-0	1-640526-0	Tin	640506-1	640506-3
					Duplex ¹	2-640506-2	2-640506-4

¹Duplex Finish — Plated with .000030 [.000762] min. gold in mating area, matte tin on solder tail end over .000050 [.00127] min. nickel underplate on entire contact.

Note: All part numbers are RoHS Compliant.

High Density

(MR) Miniature Rectangular Connectors
.165 [4.20] Centerline

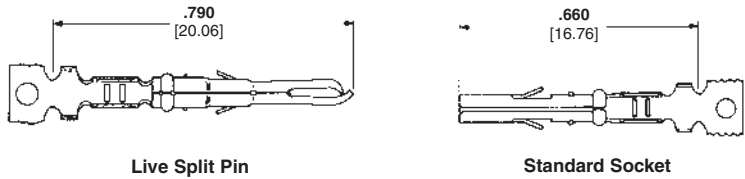
(MR) Miniature Rectangular Connectors (Continued)

Contacts

Pin diameter .068 [1.73]

Material

Phosphor bronze
Stock thickness .008 [.203]



Wire Size Range AWG [mm²]	Ins. Dia. Range	Finish	Contact Part Numbers				HDM Applicator Part No.	Hand Tool Part No.
			Live Split Pin		Standard Socket			
			Strip Form	Loose Piece	Strip Form	Loose Piece		
26-24 [.12-.2]	.025-.050 .635-1.27	Pre-tin	350968-1	640579-1	794000-1	794001-1	466352-1 ³	91534-1
		Select Gold ¹	350968-2	640579-2	794000-2	794001-2	466352-2 ³ 466352-3 ³	
26-18 ² [.12-.8]	.050-.115 1.27-2.92	Pre-tin	350967-1	640545-1	641294-1	641300-1	466351-1 ³	91526-1
		Select Gold ¹	350967-2	640545-2	641294-2	641300-2	466351-2 ³ 466351-4 ³	

¹Select Gold Finish — Plated with .000030 min. [.000762] gold in mating area over .000050 [.00127] min. nickel underplate on entire contact.
²1650 CMA maximum.
³HDM Applicator part number ending in -1 is used on AMPOMATOR CLS Machine with T or G Terminators, -2 is used on AMP-O-LECTRIC Model K Machine, -3 or -4 is used on AMP-O-LECTRIC Model G Machine. See pages 207-210 for further information.

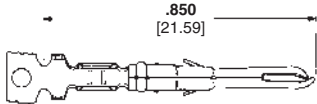
Grounding Pins

(Mate first, break last, not for interrupting current)

Pin diameter .068 [1.73]
Stock thickness .008 [.203]

Material

Phosphor bronze



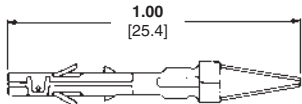
Wire Size Range AWG [mm²]	Ins. Dia. Range	Finish	Grounding Pin Part Numbers		HDM Applicator Part No.	Hand Tool Part No.
			Strip Form	Loose Piece		
26-18 ² [.12-.8]	.050-.115 1.27-2.92	Pre-tin	350969-1	640580-1	466351-1 ³	91526-1
		Select Gold ¹	350969-2	640580-2	466351-2 ³ 466351-4 ³	

¹Select Gold Finish—Plated with .000030 [.000762] min. gold in mating area over .000050 [.00127] min. nickel underplate on entire contact.
²1650 CMA maximum.
³HDM Applicator part number ending in -1 is used on AMPOMATOR CLS Machine with T or G Terminators, -2 is used on AMP-O-LECTRIC Model K Machine, -3 or -4 is used on AMP-O-LECTRIC Model G Machine. See pages 207-210 for further information.

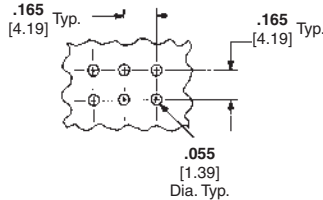
Solder Tail Socket

Material and Finish

Phosphor bronze, pre-tin
Stock thickness .008 [.203]



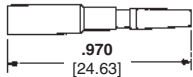
Part Number 350838-1
Note: Recommended for use with MR Socket Housings



Recommended PC Board Hole Layout
.062 [1.57] or .093 [2.36] thick board

Keying Plug

IS 408-3231



Part Number 350591-1
UL94V-0 Nylon material
Note: Use in socket housings only.

Related Product Data

Product Specification

108-1022 (MR) Miniature Rectangular Connectors

Application Specification

114-1014 (MR) Miniature Rectangular Contacts

Performance Characteristics—

pages 109-110

Housings—pages 113-114

Technical Documents—pages 109 and 205-206

Application Tooling—pages 207-210



Contact Extraction Tool
Part No. 455822-2
IS 408-9570



Contact Insertion Tool
(For inserting contacts applied to small diameter wire)
Part No. 455830-1
IS 408-7984

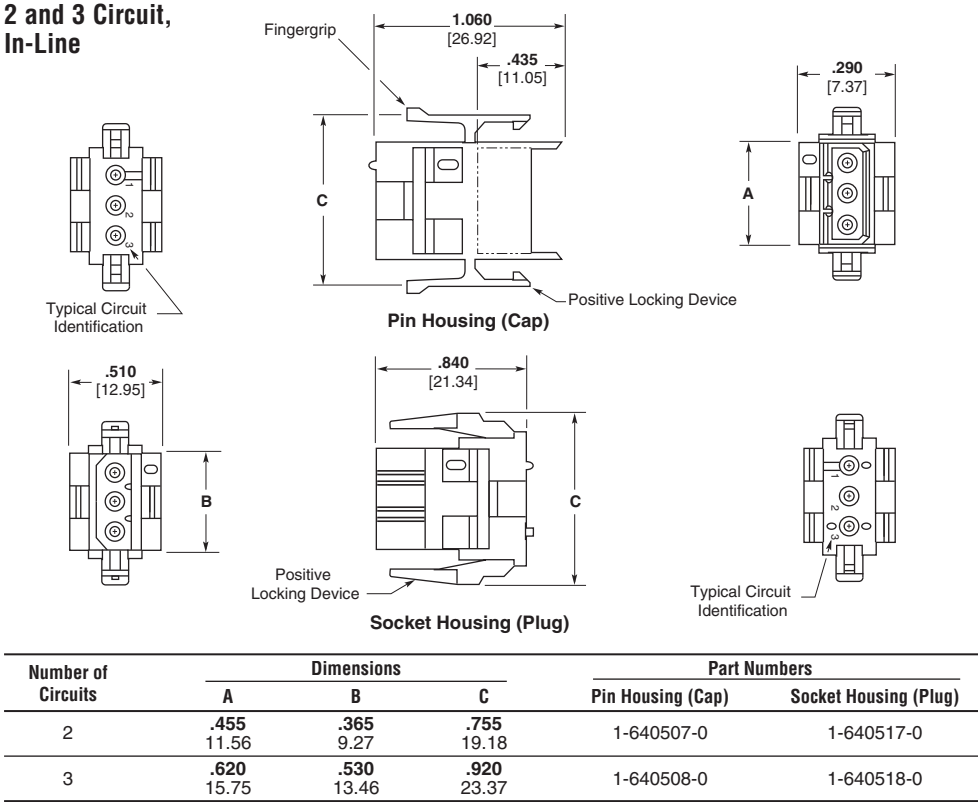
Note: All part numbers are RoHS Compliant.

(MR) Miniature Rectangular Connectors (Continued)

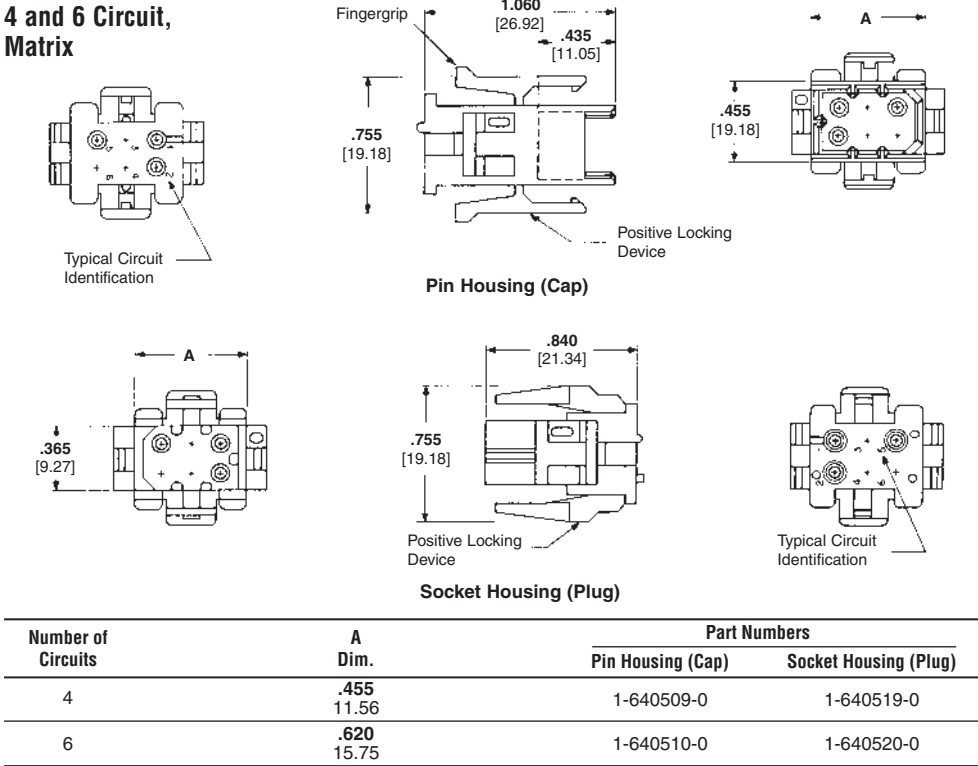
Housings
Free-Hanging or Panel Mount
.165 [4.19] Centerline spacing

Material
Nylon, Natural (Color—Brick Red)
Flammability Rating—UL94V-0

Related Product Data
Product Specification
108-1022 (MR) Miniature Rectangular Connectors
Performance Characteristics—pages 109-110
Panel Cutout Recommendations—page 115
Contacts—page 112
Keying Plug—page 112
Strain Reliefs—page 116
Commoning Bars—page 116
Technical Documents—pages 109 and 205-206
Mating Headers—pages 117-118



Note: All part numbers are RoHS Compliant.



Note: All part numbers are RoHS Compliant.

High Density

(MR) Miniature Rectangular Connectors
.165 [4.20] Centerline

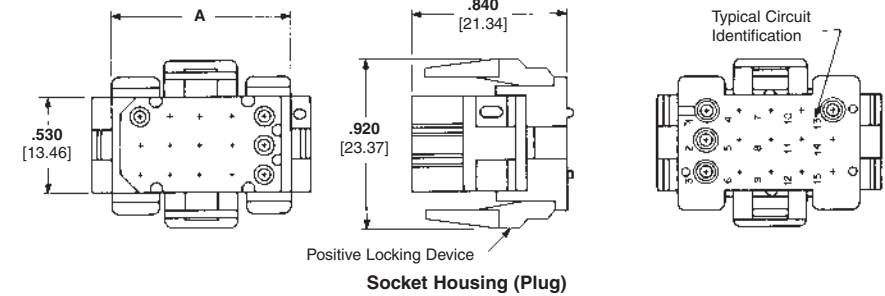
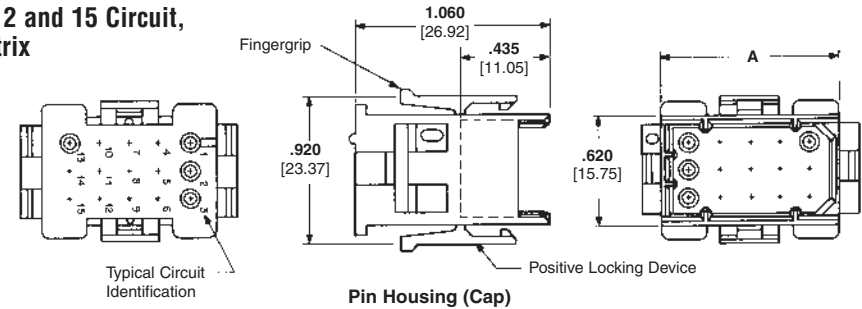
(MR) Miniature Rectangular Connectors (Continued)

Housings
Free-Hanging or Panel Mount
.165 [4.19] Centerline spacing

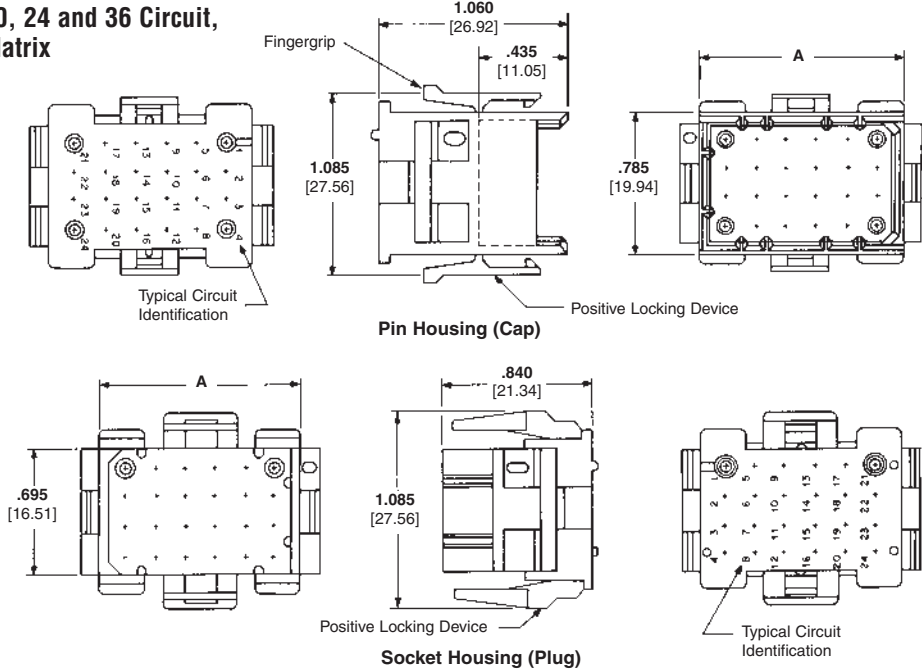
Material
Nylon, Natural (Color—Brick Red)
Flammability Rating—UL94V-0

Related Product Data
Product Specification
108-1022 (MR) Miniature Rectangular Connectors
Performance Characteristics—pages 109-110
Panel Cutout Recommendations—page 115
Contacts—page 112
Keying Plug—page 112
Strain Reliefs—page 116
Commoning Bars—page 116
Technical Documents—pages 109 and 205-206
Mating Headers—pages 117-118

9, 12 and 15 Circuit, Matrix



20, 24 and 36 Circuit, Matrix



Number of Circuits	A Dim.	Part Numbers	
		Pin Housing (Cap)	Socket Housing (Plug)
9	.620 [15.75]	1-640511-0	1-640521-0
12	.785 [19.94]	1-640512-0	1-640522-0
15	.950 [24.13]	1-640513-0	1-640523-0
20	.950 [24.13]	1-640514-0	1-640524-0
24	1.115 [28.32]	1-640515-0	1-640525-0
36	1.610 [40.89]	1-640516-0	1-640526-0

Note: All part numbers are RoHS Compliant.

(MR) Miniature Rectangular Connectors (Continued)

Recommended Panel
Cutouts for Pin and Socket
Housings

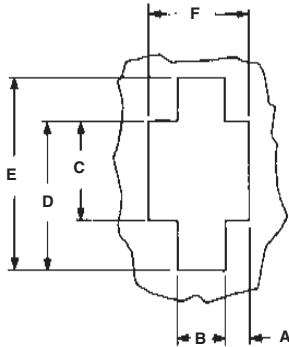
Related Product Data

Product Specification

108-1022 (MR) Miniature Rectangular
Connectors

Housings—pages 113-114

Technical Documents—pages 109
and 205-206



View is from housing entry side

Panel Thickness .068 [1.75] Max.

Number of Circuits	Panel Cutout Dimensions					
	A	B	C	D	E	F
2	.105 2.67	.220 5.59	.475 12.07	.630 16.00	.785 19.94	.430 10.92
3	.105 2.67	.220 5.59	.640 16.26	.795 20.19	.950 24.13	.430 10.92
4	.157 3.99	.280 5.28	.475 12.07	.630 16.00	.785 19.94	.595 15.11
6	.208 5.28	.345 8.76	.475 12.07	.630 16.00	.785 19.94	.760 19.30
9	.208 5.28	.345 8.76	.640 16.26	.795 20.19	.950 24.13	.760 19.30
12	.225 5.72	.475 12.07	.640 16.26	.795 20.19	.950 24.13	.925 23.50
15	.308 7.82	.475 12.07	.640 16.26	.795 20.19	.950 24.13	1.090 27.69
20	.308 7.82	.475 12.07	.805 20.45	.960 24.38	1.115 28.32	1.090 27.69
24	.390 9.91	.475 12.07	.805 20.45	.960 24.38	1.115 28.32	1.255 31.88
36	.625 15.86	.500 12.70	.800 20.32	.950 24.13	1.100 27.94	1.750 44.45

Notes:

- When mounted in a .060 [1.52] thick panel, the cap's mating end extends .800 [20.32] beyond the panel front; wire end extends .220 [55.88] from the panel rear. Plug mating end extends .580 [14.73] beyond the panel front; wire end extends .220 [55.88] from the panel rear.
- The panel should be punched so that the housing enters the panel in the same direction as the punch for ease of assembly.

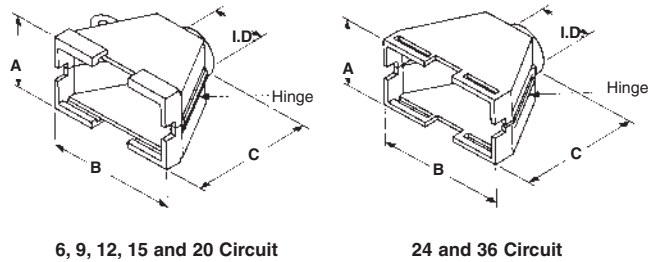
High Density

(MR) Miniature Rectangular Connectors
.165 [4.20] Centerline

(MR) Miniature Rectangular Connectors (Continued)

Strain Reliefs
One Piece—Clam Shell
(Illustrated in closed position)
IS 408-3231

Material
Nylon, Natural (Color—Brick Red)
Flammability Rating—UL94V-0

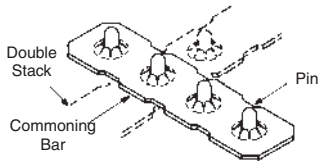
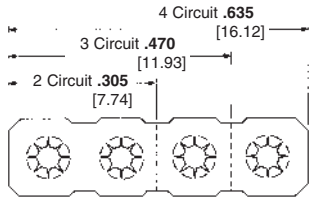


Number of Circuits	Dimensions				Part Numbers
	I.D.	A	B	C	
6	.374 9.50	.634 16.10	.760 19.30	1.000 25.4	350373-1
9	.420 10.67	.800 20.32	.760 19.30	1.000 25.4	350522-1
12	.420 10.67	.790 20.07	.925 23.50	1.000 25.4	350374-1
15	.420 10.67	.790 20.07	1.090 27.69	1.000 25.4	350523-1
20	.560 14.22	.960 24.38	1.090 27.69	1.280 23.51	480634-1
24	.560 14.22	.900 22.86	1.255 31.88	1.280 23.51	350524-1
36	.560 14.22	.900 22.86	1.750 44.45	1.280 23.51	480594-1

Notes:
1. These strain reliefs can be used with either pin or socket housings.
2. **Customer supplied:** One No. 6 Panhead Type B self-taping screw, 3/8 long. Plating is optional to conform to customer requirements.
3. Strain reliefs are also available in UL94V-2 nylon, black in color. To order strain reliefs in this material use the appropriate dash numbers: 1-XXXXXX-9.

Commoning Bars
IS 408-3231

Material
Brass
Stock thickness .008 [.203]



Finish	Part Numbers		
	2 Circuit	3 Circuit	4 Circuit
Pre-tin	350020-1	350021-1	350022-1
Gold ¹	350020-2	350021-2	350022-2

¹Gold Finish—Plated with .000030 [.000762] min. gold over .000050 [.00127] min. nickel underplate on entire contact.

Related Product Data
Housings—pages 113-114

Notes:
1. Commoning bars can be used to common adjacent pin contacts in any column or row. Maximum stack per pin is two.
2. The above illustrates the proper insertion of the Commoning Bar.
3. Use the mating socket housing to assemble the Commoning Bar onto the pins.



Commoning Bar Extraction Tool
Part No. 457306-1
IS 408-3231

Note: All part numbers are RoHS Compliant.

(MR) Miniature Rectangular Connectors (Continued)

PC Board Vertical
Pin Headers

.165 [4.19] Centerline spacing

Material

Housing — Nylon, Natural (Color—
Brick Red)

Flammability Rating — UL94V-0

Contacts — Phosphor bronze
Solder tail diameter .040 [1.02]

Related Product Data

Product Specification

108-1078 (MR) Miniature Rectangular
Headers

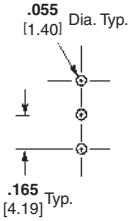
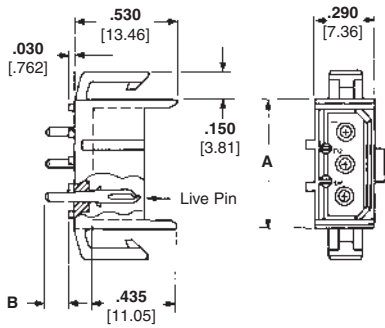
Dimensions A and B — page 118

Performance Characteristics —
pages 109-110

Technical Documents — pages 109
and 205-206

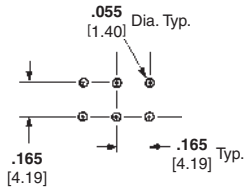
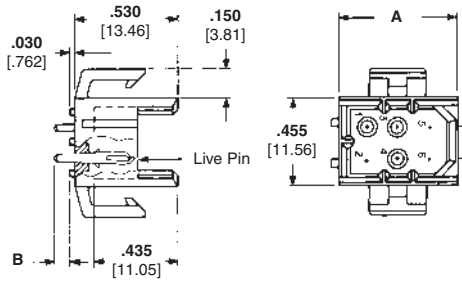
Mating Socket Housings — pages
113-114

2 and 3 Circuit, In-Line



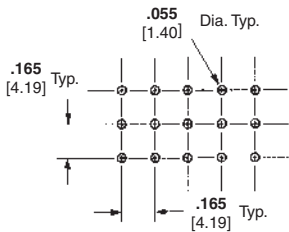
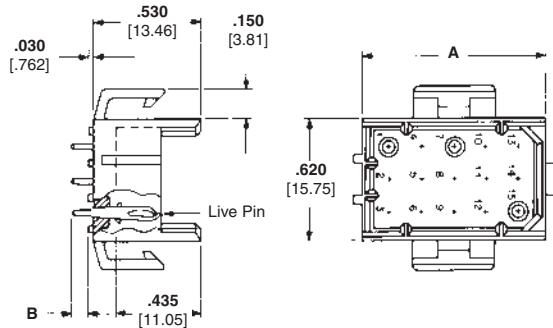
Recommended PC Board Hole Layout

4 and 6 Circuit, Matrix



Recommended PC Board Hole Layout

9, 12 and 15 Circuit,
Matrix



Recommended PC Board Hole Layout

High Density

(MR) Miniature Rectangular Connectors
.165 [4.20] Centerline

(MR) Miniature Rectangular Connectors (Continued)

PC Board Vertical
Pin Headers

.165 [4.19] Centerline spacing

Material

Housing — Nylon, Natural (Color—
Brick Red)

Flammability Rating — UL94V-0

Contacts — Phosphor bronze
Solder tail diameter .040 [1.02]

Related Product Data

Product Specification

108-1078 (MR) Miniature Rectangular
Headers

Dimensions (2 and 3 Circuit, In-Line;
4, 6, 9, 12 and 15 Circuit, Matrix)
— page 118

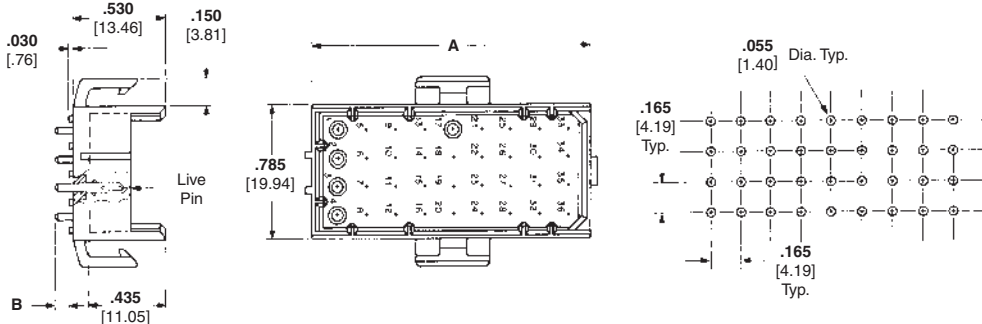
Performance Characteristics—
pages 109-110

**Vertical Pin Headers and
Recommended PC Board Hole
Layouts**—pages 117-118

Technical Documents—pages 109
and 205-206

Mating Socket Housings—pages
113-114

20, 24 and 36 Circuit,
Matrix



Recommended PC Board Hole Layout

Number of Circuits	Board Thickness	Dimensions		Header Part Numbers		Mates with Socket Housing Part No.
		A	B	Tin Finish	Duplex Finish ¹	
2 In-Line	.062 1.57	.455 11.56	.120 3.05	640497-1	2-640497-2	1-640517-0
	.120 3.05	.455 11.56	.180 4.57	640497-3	2-640497-4	
3 In-Line	.062 1.57	.620 15.75	.120 3.05	640498-1	2-640498-2	1-640518-0
	.120 3.05	.620 15.75	.180 4.57	640498-3	2-640498-4	
4	.062 1.57	.455 11.56	.120 3.05	640499-1	2-640499-2	1-640519-0
	.120 3.05	.455 11.55	.180 4.57	640499-3	2-640499-4	
6	.062 1.57	.620 15.75	.120 3.05	640500-1	2-640500-2	1-640520-0
	.120 3.05	.620 15.75	.180 4.57	640500-3	2-640500-4	
9	.062 1.57	.620 15.75	.120 3.05	640501-1	2-640501-2	1-640521-0
	.120 3.05	.620 15.75	.180 4.57	640501-3	2-640501-4	
12	.062 1.57	.785 19.94	.120 3.05	640502-1	2-640502-2	1-640522-0
	.120 3.05	.785 19.94	.180 4.57	640502-3	2-640502-4	
15	.062 1.57	.950 24.13	.120 3.05	640503-1	2-640503-2	1-640523-0
	.120 3.05	.950 24.13	.180 4.57	640503-3	2-640503-4	
20	.062 1.57	.950 24.13	.120 3.05	640504-1	2-640504-2	1-640524-0
	.120 3.05	.950 24.13	.180 4.57	640504-3	2-640504-4	
24	.062 1.57	1.115 28.32	.120 3.05	640505-1	2-640505-2	1-640525-0
	.120 3.05	1.115 28.32	.180 4.57	640505-3	2-640505-4	
36	.062 1.57	1.610 40.89	.120 3.05	640506-1	2-640506-2	1-640526-0
	.120 3.05	1.610 40.89	.180 4.57	640506-3	2-640506-4	

¹Duplex Finish — Plated with .000030 [.000762] min. gold in mating area, matte tin on solder tail end over .000050 [.00127] min. nickel underplate on entire contact.

Note: All part numbers are RoHS Compliant.

VAL-U-LOK Connector System
(Wire-to-Wire, Wire-to-Board and Wire-to-Panel)

Product Facts

- Low cost, wire-to-wire, wire-to-board and wire-to-panel connectors with 4.2 mm centerline
- Easy mate and unmate with positive latch design
- Single row, 3-5 positions: receptacles, panel mount or free-hanging plugs
- Double row, 2-24 positions (even only): receptacles, panel mount or free-hanging plugs, and vertical or right-angle pin headers
- Available in UL 94V-2 or UL 94V-0 flammability rated nylon
- Products are lead free to help promote a cleaner environment
- Intermateable and interchangeable with Molex Mini-Fit, Jr. and intermateable AMP-DUAC connectors
- Recognized under the Component Program of Underwriters Laboratories Inc., File No. E28476
- Certified by Canadian Standards Association, File No. 208567
- Tyco Electronics Design For Environment (DFE) Standard 230-5



Performance Characteristics

Electrical

Voltage—600 VAC

Current—9 amps max. in 2-position applications

Dielectric Withstanding Voltage—1500 VAC min.

Insulation Resistance—1000 megohms min.

Operating Temperature—−40°C to +105°C [−40°F to +221°F]

Mechanical

Connector Mating—1.55 lb. [6.90 N] max. per circuit

Connector Unmating—.11 lb. [.49 N] min. per circuit

Contact Retention—4.88 lb. [21.71 N] min. per contact

Durability—30 cycles, mating and unmating

Material and Finish

Housings—Nylon, UL 94V-2 and UL 94V-0

Contacts—Brass or Phos. Bronze with tin plating (Lead-Free) or gold plating

Technical Documents

Design Objective
108-2112

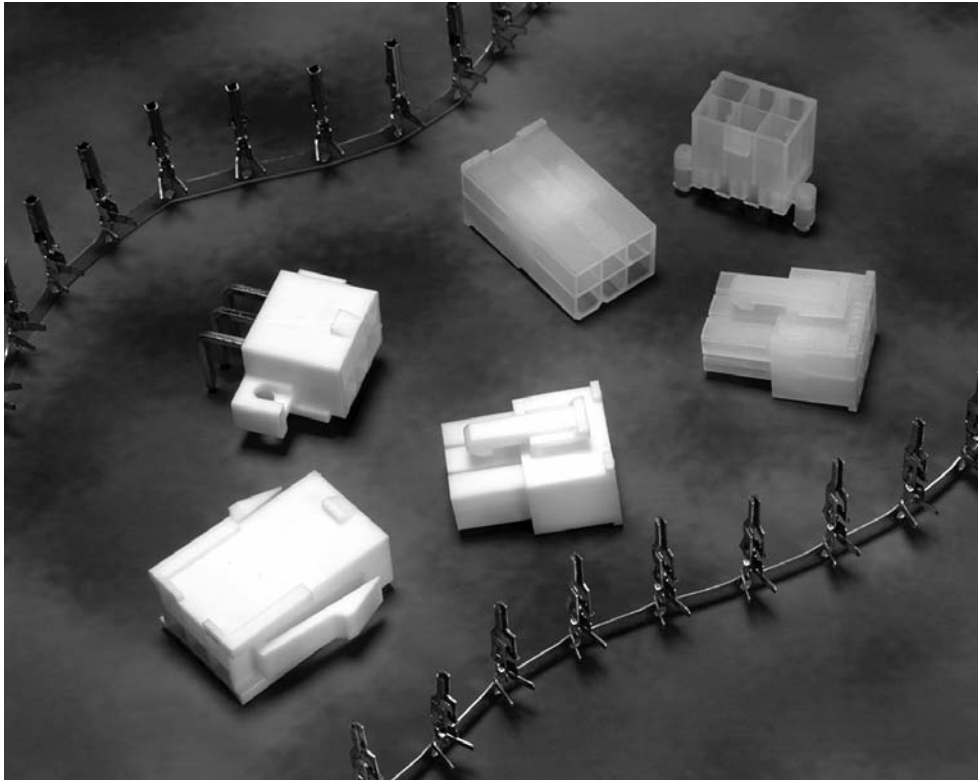
Application Specification
114-13172

Engineering Test Report
502-1204

Applications

- Computer motherboards/power supplies
- Harness assemblies used in the Vending, Gaming and Appliance industries
- Car alarm systems
- Heating systems

Molex and Mini-Fit are trademarks of Molex Incorporated.



High Density

VAL-U-LOK Connector System
.165 [4.20] Centerline

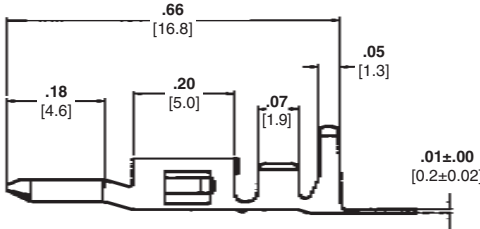
VAL-U-LOK Connector System
(Wire-to-Wire, Wire-to-Board and Wire-to-Panel) (Continued)

Contacts

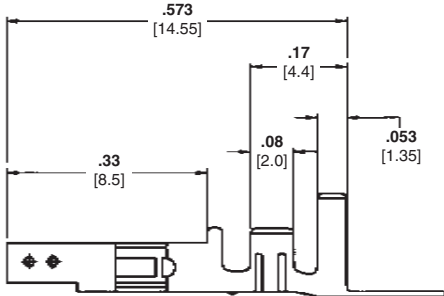
Wire Range (AWG)	Insulation Range	Material & Finish	Pin		Socket		Applicator Part Number ¹	PRO-CRIMPER III Hand Tool Part Number
			Strip Form	Loose Piece	Strip Form	Loose Piece		
26-22	.047 - .069 [1.2 - 1.75]	Brass, Pre-Tin	794957-1	1586316-1	794958-1	1586317-1	1385448-X	91387-1
		Phos. Brz., Pre-Tin	794957-3	1586316-3	794958-3	1586317-3		
		Brass, Gold	794957-2	1586316-2	794958-2	1586317-2		
		Phos. Brz., Gold	794957-4	1586316-4	794958-4	1586317-4		
22-18	.060 - .122 [1.50 - 3.10]	Brass, Pre-Tin	794955-1	1586314-1	794956-1	1586315-1	1852668-X	91388-1
		Phos. Brz., Pre-Tin	794955-3	1586314-3	794956-3	1586315-3		
		Brass, Gold	794955-2	1586314-2	794956-2	1586315-2		
		Phos. Brz., Gold	794955-4	1586314-4	794956-4	1586315-4		
16	.071 - .122 [1.8 - 3.10]	Brass, Pre-Tin	1586054-1	1586840-1	1586055-1	1586841-1	1852294-X	1976444-1
		Phos. Brz., Pre-Tin	1586054-3	1586840-3	1586055-3	1586841-2		
		Brass, Gold	1586054-2	1586840-2	1586055-2	1586841-3		
		Phos. Brz., Gold	1586054-4	1586840-4	1586055-4	1586841-4		

Extraction Tool Part Number 1586343-1
¹ For applicator and machine part numbers, contact Technical Support.

Pin — (used in Plug Housing)



Socket — (used in Receptacle Housing)



VAL-U-LOK Connector System
(Wire-to-Wire, Wire-to-Board and Wire-to-Panel) (Continued)

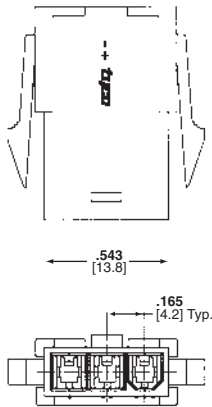
Housings — Single Row

No. of Positions	UL 94V-2 Housings			UL 94V-0 Housings		
	Panel Mount Plug	Free-Hanging Plug	Receptacle Housing	Panel Mount Plug	Free-Hanging Plug	Receptacle Housing
3*	1586101-3	1586103-3	1586105-3	1586102-3	1586104-3	1586106-3
4	1586022-4	1586024-4	1586026-4	1586023-4	1586025-4	1586027-4
5	1586022-5	1586024-5	1586026-5	1586023-5	1586025-5	1586027-5

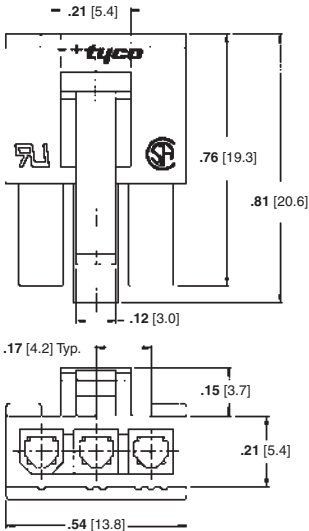
*Note: 3 position housings are First Mate/Last Break.

Note: All part numbers are RoHS Compliant.

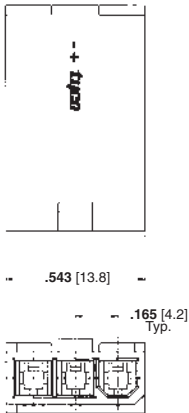
Panel Mount Plug Housing



Receptacle Housing



Free-Hanging Plug Housing

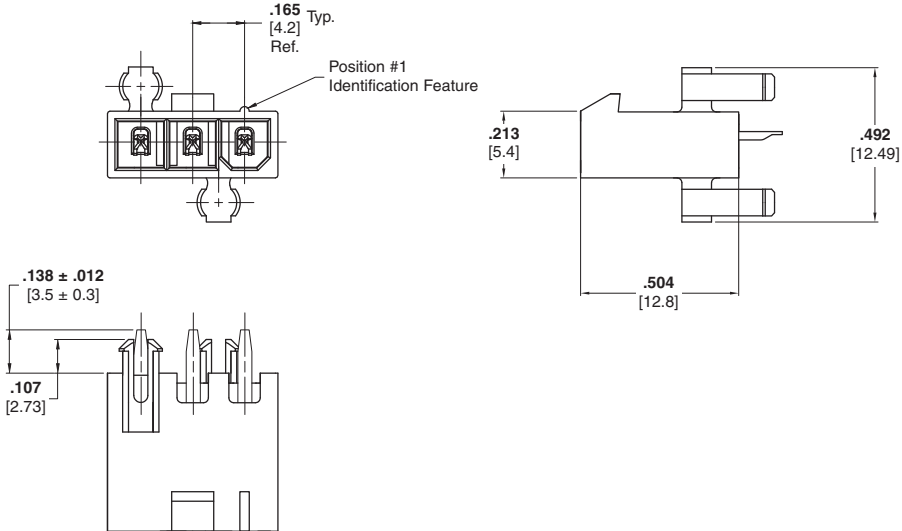


Headers — Single Row, Vertical

No. of	UL 94V-2 Housings		UL 94V-0 Housings	
	With Drain Holes	Without Drain Holes	With Drain Holes	Without Drain Holes
3*	2029054-3	2029058-3	2029056-3	2029059-3
4	2029054-4	2029058-4	2029056-4	2029059-4
5	2029054-5	2029058-5	2029056-5	2029059-5

*Note: 3 position housings are First Mate/Last Break.

Note: All part numbers are RoHS Compliant.



High Density

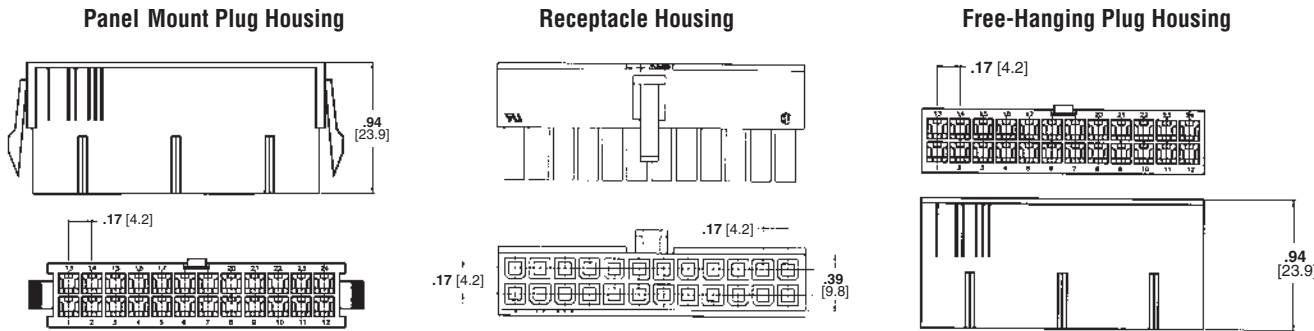
VAL-U-LOK Connector System
.165 [4.20] Centerline

VAL-U-LOK Connector System
(Wire-to-Wire, Wire-to-Board and Wire-to-Panel) (Continued)

Housings — Double Row

No. of Positions	UL 94V-2 Housings			UL 94V-0 Housings		
	Panel Mount Plug	Free-Hanging Plug	Receptacle Housing	Panel Mount Plug	Free-Hanging Plug	Receptacle Housing
2	794953-2	1586000-2	794954-2	1586018-2	1586017-2	1586019-2
4	794953-4	1586000-4	794954-4	1586018-4	1586017-4	1586019-4
6	794953-6	1586000-6	794954-6	1586018-6	1586017-6	1586019-6
8	794953-8	1586000-8	794954-8	1586018-8	1586017-8	1586019-8
10	1-794953-0	1-1586000-0	1-794954-0	1-1586018-0	1-1586017-0	1-1586019-0
12	1-794953-2	1-1586000-2	1-794954-2	1-1586018-2	1-1586017-2	1-1586019-2
14	1-794953-4	1-1586000-4	1-794954-4	1-1586018-4	1-1586017-4	1-1586019-4
16	1-794953-6	1-1586000-6	1-794954-6	1-1586018-6	1-1586017-6	1-1586019-6
18	1-794953-8	1-1586000-8	1-794954-8	1-1586018-8	1-1586017-8	1-1586019-8
20	2-794953-0	2-1586000-0	2-794954-0	2-1586018-0	2-1586017-0	2-1586019-0
22	2-794953-2	2-1586000-2	2-794954-2	2-1586018-2	2-1586017-2	2-1586019-2
24	2-794953-4	2-1586000-4	2-794954-4	2-1586018-4	2-1586017-4	2-1586019-4

Note: Plug housings accept pin contacts and receptacle housings accept socket contacts on page 114.
Note: All part numbers are RoHS Compliant.



Housings — Colored

Color	No. of Positions	UL 94V-2 Housings			UL 94V-0 Housings		
		Panel Mount Plug	Free-Hanging Plug	Receptacle Housing	Panel Mount Plug	Free-Hanging Plug	Receptacle Housing
Black	2-24	X-2029088-X	X-2029027-X	X-1586075-X	X-2029035-X	X-2029028-X	X-2029029-X
Red	4-24	X-2029089-X	X-2029090-X	X-2029091-X	X-2029092-X	X-2029093-X	X-2029094-X
Blue	6-24	X-2029095-X	X-2029096-X	X-2029097-X	X-2029098-X	X-2029099-X	X-2029100-X

Note: Plug housings accept pin contacts and receptacle housings accept socket contacts on page 114.
Note: All part numbers are RoHS Compliant.

VAL-U-LOK Connector System
(Wire-to-Wire, Wire-to-Board and Wire-to-Panel) (Continued)

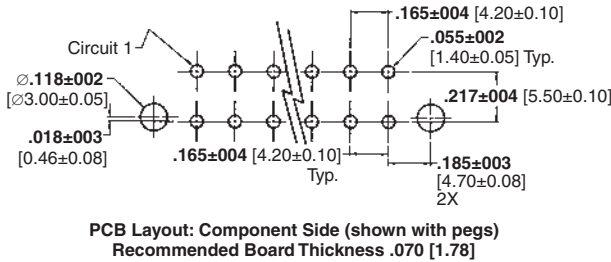
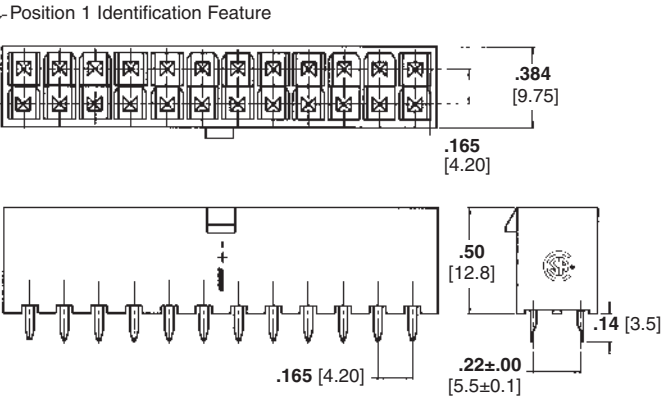
Pin Headers

No. of Positions	UL 94V-2 Pin Headers				UL 94V-0 Pin Headers			
	Vertical		Right-Angle		Vertical		Right-Angle	
	w/o Pegs	w/Pegs	w/o Pegs	Screw Mount	w/o Pegs	w/Pegs	w/o Pegs	Screw Mount
2	1586037-2	1586039-2	1586041-2	1586043-2	1586038-2	1586040-2	1586042-2	1586044-2
4	1586037-4	1586039-4	1586041-4	1586043-4	1586038-4	1586040-4	1586042-4	1586044-4
6	1586037-6	1586039-6	1586041-6	1586043-6	1586038-6	1586040-6	1586042-6	1586044-6
8	1586037-8	1586039-8	1586041-8	1586043-8	1586038-8	1586040-8	1586042-8	1586044-8
10	1-1586037-0	1-1586039-0	1-1586041-0	1-1586043-0	1-1586038-0	1-1586040-0	1-1586042-0	1-1586044-0
12	1-1586037-2	1-1586039-2	1-1586041-2	1-1586043-2	1-1586038-2	1-1586040-2	1-1586042-2	1-1586044-2
14	1-1586037-4	1-1586039-4	1-1586041-4	1-1586043-4	1-1586038-4	1-1586040-4	1-1586042-4	1-1586044-4
16	1-1586037-6	1-1586039-6	1-1586041-6	1-1586043-6	1-1586038-6	1-1586040-6	1-1586042-6	1-1586044-6
18	1-1586037-8	1-1586039-8	1-1586041-8	1-1586043-8	1-1586038-8	1-1586040-8	1-1586042-8	1-1586044-8
20	2-1586037-0	2-1586039-0	2-1586041-0	2-1586043-0	2-1586038-0	2-1586040-0	2-1586042-0	2-1586044-0
22	2-1586037-2	2-1586039-2	2-1586041-2	2-1586043-2	2-1586038-2	2-1586040-2	2-1586042-2	2-1586044-2
24	2-1586037-4	2-1586039-4	2-1586041-4	2-1586043-4	2-1586038-4	2-1586040-4	2-1586042-4	2-1586044-4

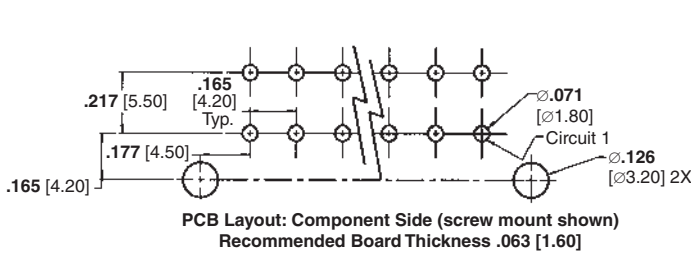
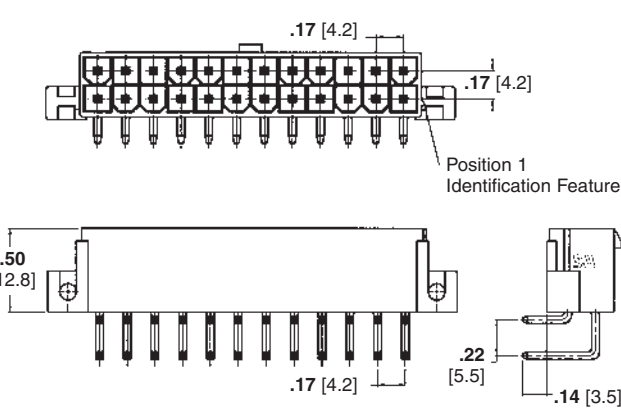
Note: All Headers have Brass, Tin-Plated contacts.

Note: All part numbers are RoHS Compliant.

Vertical Pin Headers (Part No. 1586037 shown w/o pegs)



Right-Angle Pin Headers (Part No. 1586043 Screw Mount)



High Density

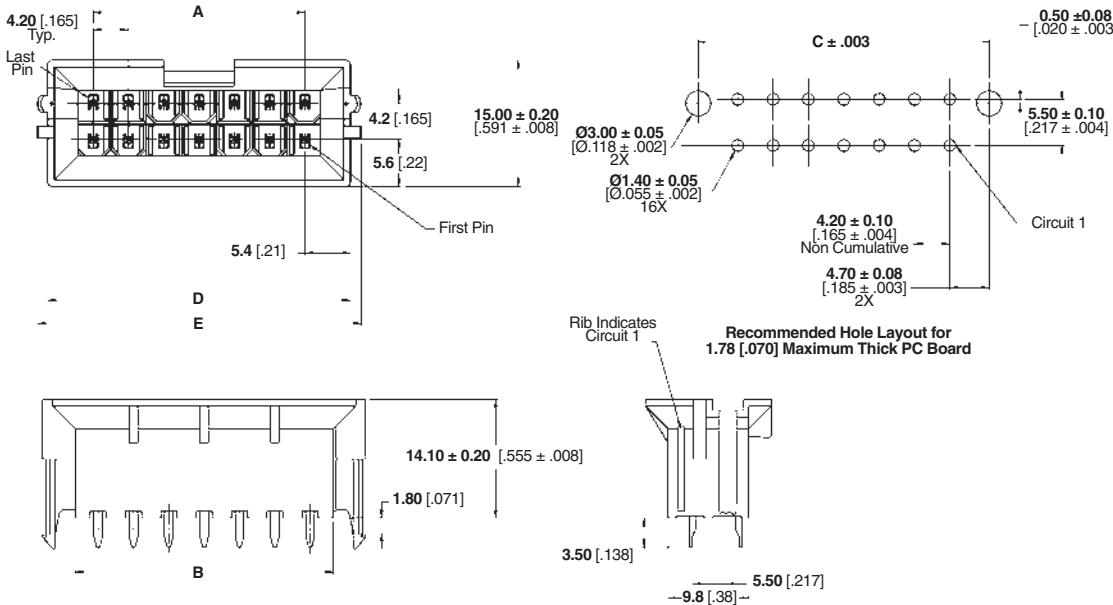
VAL-U-LOK Connector System
.165 [4.20] Centerline

VAL-U-LOK Connector System
(Wire-to-Wire, Wire-to-Board and Wire-to-Panel) (Continued)

Blindmate Headers

No. of Pos.	Dimensions					UL 94V-2 Housings		UL 94V-0 Housings	
	A	B	C	D	E	With Drain Holes	Without Drain Holes	With Drain Holes	Without Drain Holes
2	—	5.4 [0.21]	9.4 [0.37]	10.8 [0.43]	13.2 [0.52]	1586585-2	1586586-2	1586587-2	1586588-2
4	4.2 [0.17]	9.6 [0.38]	13.6 [0.54]	15.0 [0.59]	17.4 [0.69]	1586585-4	1586586-4	1586587-4	1586588-4
6	8.4 [0.33]	13.8 [0.54]	17.8 [0.70]	19.2 [0.76]	21.6 [0.85]	1586585-6	1586586-6	1586587-6	1586588-6
8	12.6 [0.50]	18.0 [0.71]	22.0 [0.87]	23.4 [0.92]	25.8 [1.02]	1586585-8	1586586-8	1586587-8	1586588-8
10	16.8 [0.66]	22.2 [0.87]	26.2 [1.03]	27.6 [1.09]	30.0 [1.18]	1-1586585-0	1-1586586-0	1-1586587-0	1-1586588-0
12	21.0 [0.83]	26.4 [1.04]	30.4 [1.20]	31.8 [1.25]	34.2 [1.35]	1-1586585-2	1-1586586-2	1-1586587-2	1-1586588-2
14	25.2 [0.99]	30.6 [1.20]	34.6 [1.36]	36.0 [1.42]	38.4 [1.51]	1-1586585-4	1-1586586-4	1-1586587-4	1-1586588-4
16	29.4 [1.58]	34.8 [1.37]	38.8 [1.53]	40.2 [1.58]	42.6 [1.69]	1-1586585-6	1-1586586-6	1-1586587-6	1-1586588-6
18	33.6 [1.32]	39.0 [1.54]	43.0 [1.69]	44.4 [1.75]	46.8 [1.84]	1-1586585-8	1-1586586-8	1-1586587-8	1-1586588-8
20	37.8 [1.49]	43.2 [1.70]	47.2 [1.86]	48.6 [1.91]	51.0 [2.01]	2-1586585-0	2-1586586-0	2-1586587-0	2-1586588-0
22	42.0 [1.65]	47.4 [1.87]	51.4 [2.02]	52.0 [2.08]	55.2 [2.17]	2-1586585-2	2-1586586-2	2-1586587-2	2-1586588-2
24	46.2 [1.82]	51.6 [2.03]	55.6 [2.19]	57.0 [2.24]	59.4 [2.32]	2-1586585-4	2-1586586-4	2-1586587-4	2-1586588-4

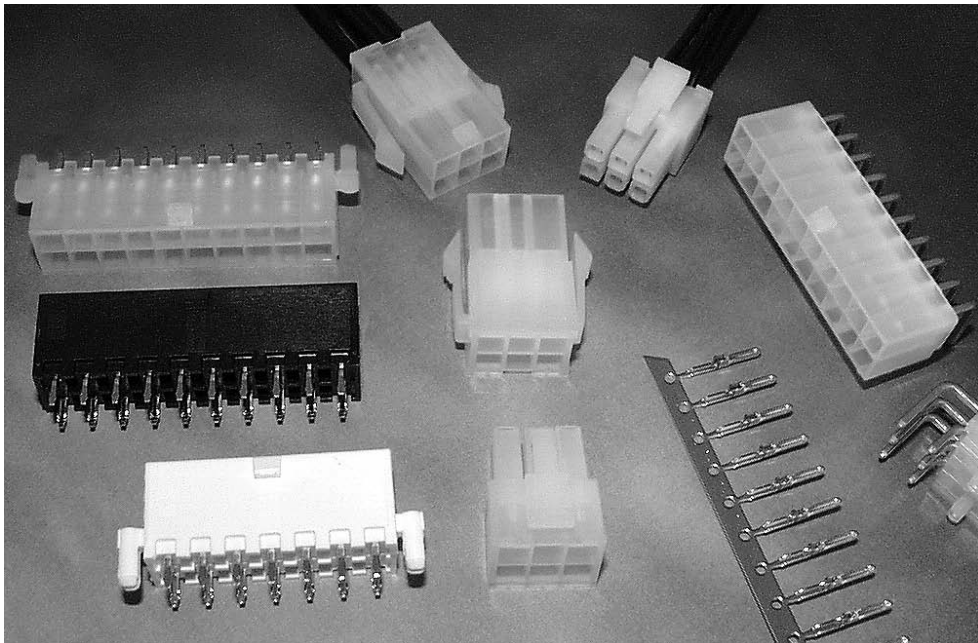
Note: All part numbers are RoHS Compliant.



AMP-DUAC Connectors

Product Facts

- Wire-to-board and wire-to-wire connector system
- Free-hanging or panel mount plug housings
- Vertical header with or without mounting pegs and with or without drain holes
- Selective loading available on vertical headers
- 4.2 mm x 4.2 mm centerline
- Male and female contacts designed for 26-22 AWG and 22-18 AWG wire
- Receptacle housings accept female contacts with less orientation than competitive product
- Right-angle headers
- Designed for power applications
- Positive latch feature helps prevent disconnection
- AMP-DUAC (dual action) receptacle contacts
- Anti-stubbing contact design
- Polarized housings
- Intermateable with Molex Mini-Fit Jr. connectors
- Recognized under Component Program of Underwriters Laboratories Inc., File No. E28476
- Certified by Canadian Standards Association, File No. LR7189



AMP-DUAC Connectors, for power or signal applications, belong to the broad family of Tyco Electronics Soft Shell connectors.

The dual action design of the female receptacle contact provides for low insertion force, yet maintains high-performance current capacity. To help meet your production requirements, semiautomatic bench machines and hand tools are available for strip and loose piece contacts, respectively.

High density, 4.2 mm x 4.2 mm [.165 x .165] centerline, dual-row receptacle housings mate with plug housings (free-hanging or panel mount) or pc board headers (vertical or right-angle). Selective contact loading is available for vertical headers.

All housings are polarized for easier mating and locking latches help maintain reliable connections.

AMP-DUAC wire-to-board, wire-to-panel, and wire-to-wire connectors are intermateable with Molex Mini-Fit Jr. series connectors.

Technical Documents

Product Specifications

108-1699—Headers
108-19099—Receptacles

Application Specification

114-19048—Use of Receptacles

Qualification Test Report

501-434
501-576

Performance Data

Voltage Rating—600 VAC

Current Rating—9 amps maximum
in 2 position applications

Low Level Resistance—
10 megohms max.

Dielectric Withstanding Voltage—
1500 VAC/min.

Insulation Resistance—
1000 megohms minimum

Operating Temperature—
–55°C to +105°C [–67°F to +221°F]

Need more information?

Call Technical Support.

Technical Support is staffed with specialists well versed in Tyco Electronics products. They can provide you with:

- Technical support
- Catalogs
- Technical Documents
- Product Samples
- Tyco Electronics Authorized Distributor Locations

High Density

AMP-DUAC Connectors
.165 [4.20] Centerline

AMP-DUAC Connectors (Continued)

Receptacle Housings

2-24 Position Housings

Accept female contacts.

Material

Housings—Nylon
UL 94V-2, Natural color
UL 94V-0, White color

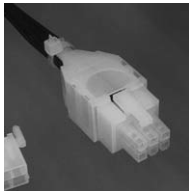
Related Product Data

Mate with—Vertical headers (pages 128-133), right-angle headers (page 128) and plug housings (page 127).

Contacts—See below.

Strain Relief—See below and page 127.

Technical Documents—pages 125 and 205-206

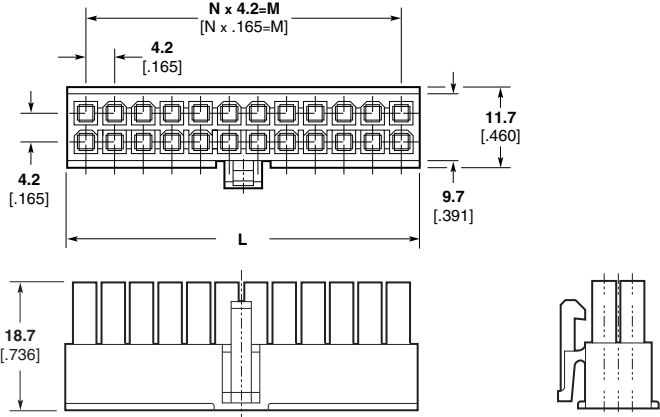


Strain Relief, 6 Position
Part Number 1375618-1

Used with plug or receptacle housings.

Wire Bundle Range—4.19-5.59
[.165-.220]

Material—Nylon,
UL 94V-2, Natural color



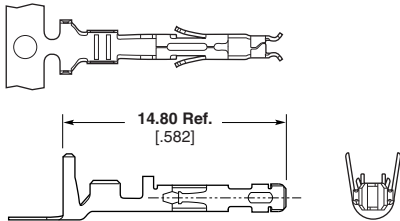
Number of Positions	Dimensions			Part Number	
	L	M	N	UL 94V-2 Natural	UL 94V-0 White
2	5.5 .216	—	1	106527-2	794657-2
4	9.7 .381	4.2 .165	1	106527-4	794657-4
6	13.9 .547	8.4 .330	2	106527-6	794657-6
8	18.1 .712	12.6 .496	3	106527-8	794657-8
10	22.3 .877	16.8 .661	4	1-106527-0	1-794657-0
12	26.5 1.043	21.0 .826	5	1-106527-2	1-794657-2
14	30.7 1.208	25.2 .992	6	1-106527-4	1-794657-4
16	34.9 1.374	29.4 1.157	7	1-106527-6	1-794657-6
18	39.1 1.539	33.6 1.322	8	1-106527-8	1-794657-8
20	43.3 1.704	37.8 1.488	9	2-106527-0	2-794657-0
22	47.5 1.870	42.0 1.653	10	2-106527-2	2-794657-2
24	51.7 2.035	46.2 1.818	11	2-106527-4	2-794657-4

Female Contacts

Used in receptacle housings.

Material—Phos. Bronze

Application Tooling—See chart and pages 207-210



Technical Documents

Product Specifications

108-1699 AMP-DUAC Header
108-19099 AMP-DUAC Receptacle

Application Specification

114-19048 AMP-DUAC Receptacle Contact

Wire Size Range AWG [mm²]	Ins. Dia. Range	Plating	Part Number		Applicator Part Number		
			Strip Form	Loose Piece	for AMP-O-LECTRIC Bench Machine	for AMP-O-MATIC Stripper/Crimper Machine	CERTI-CRIMP Hand Tool Part Number
22-18 [.3-.8]	1.5-2.4 .059-.094	Tin Gold	106529-2 1-794138-3	1-106529-2 1-794141-3	680308-□*	567959-1	734202-2
26-22 [.12-.3]	1.3-1.75 .047-.069	Tin Gold	106528-2 1-794139-3	1-106528-2 1-794142-3	680307-□*	567960-1	—
2@18 or 16 [.8-.9] [1.29]	3.3 Total Max. .130	Tin Gold	794418-1 1-794140-3	794421-1 1-794143-3	680350-□*	—	90714-1

Extraction Tool Part Number 188688-1

*Part Number suffix “-2” indicates Applicator for Model K Machine and “-3” for Model G Machine.

Note: All part numbers are RoHS Compliant.

AMP-DUAC Connectors (Continued)

Plug Housings

2-24 Position Housings

Accept male contacts.

Material

Housings—Nylon
UL 94V-2, Natural color
UL 94V-0, White color

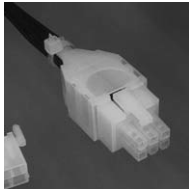
Related Product Data

Mate with—Receptacle housings
(page 126)

Contacts—See below.

Strain Relief—See below.

Technical Documents—pages 125
and 205-206

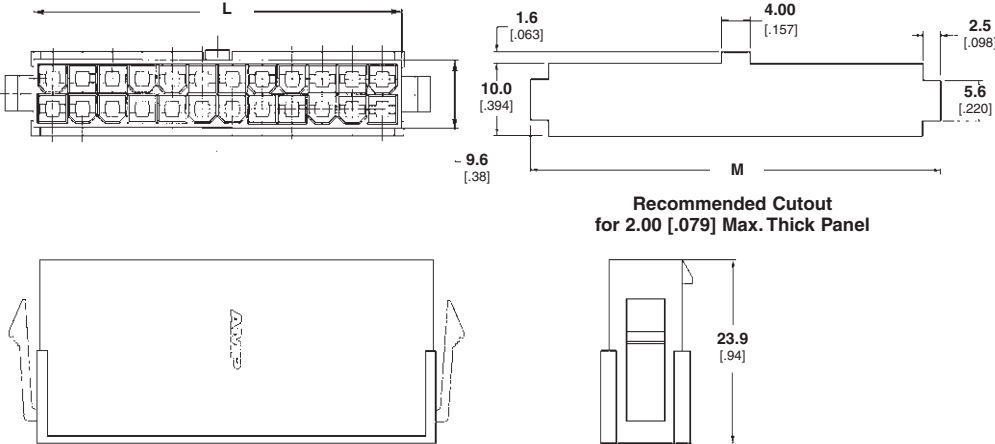


Strain Relief, 6 Position
Part Number 1375618-1

Used with plug or receptacle housings.

Wire Bundle Range—4.19-5.59
[.165-.220]

Material—Nylon,
UL 94V-2, Natural color



Number of Positions	Dimensions		Part Number			
			UL 94V-2, Natural		UL 94V-0, White	
	L	M	Free-Hanging	Panel Mount	Free-Hanging	Panel Mount
2	5.4 .213	10.8 .425	794542-2	794550-2	*794594-2	*794598-2
4	9.6 .378	15.0 .591	794542-4	794550-4	*794594-4	*794598-4
6	13.8 .543	19.2 .756	794542-6	794550-6	*794594-6	*794598-6
8	18.0 .709	23.4 .921	794542-8	794550-8	*794594-8	*794598-8
10	22.2 .874	27.6 1.087	1-794542-0	1-794550-0	*1-794594-0	*1-794598-0
12	26.4 1.039	31.8 1.252	1-794542-2	1-794550-2	*1-794594-2	*1-794598-2
14	30.6 .205	36.0 1.417	1-794542-4	1-794550-4	*1-794594-4	*1-794598-4
16	34.8 1.370	40.2 1.583	1-794542-6	1-794550-6	*1-794594-6	*1-794598-6
18	39.0 1.535	44.4 1.748	1-794542-8	1-794550-8	*1-794594-8	*1-794598-8
20	43.2 1.701	48.6 1.913	2-794542-0	2-794550-0	*2-794594-0	*2-794598-0
22	47.4 1.866	52.8 2.079	2-794542-2	2-794550-2	*2-794594-2	*2-794598-2
24	51.6 2.032	57.0 2.244	2-794542-4	2-794550-4	*2-794594-4	*2-794598-4

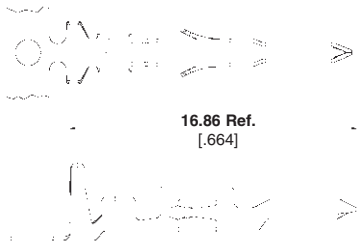
*Call for availability.

Male Contacts

Used in plug housings.

Material—Phos. Bronze

Application Tooling—See chart and
pages 207-210



Wire Size Range AWG [mm²]	Ins. Dia. Range	Plating	Part Number		Applicator Part Number		CERTI-CRIMP Hand Tool Part Number
			Strip Form	Loose Piece	for AMP-O-ELECTRIC Bench Machine	for AMP-O-MATIC Stripper/Crimper Machine	
22-18 [.3-.8]	1.5-2.4 .059-.094	Tin Gold	794576-1 794576-4	794577-1 —	680308-□*	567959-1	734202-2
26-22 [.12-.3]	1.3-1.75 .047-.069	Tin Gold	794578-1 794578-4	794579-1 —	680307-□*	567960-1	—

*Part Number suffix “-2” indicates Applicator for Model K Machine and “-3” for Model G Machine.

Note: All part numbers are RoHS Compliant.

High Density

AMP-DUAC Connectors
.165 [4.20] Centerline

AMP-DUAC Connectors (Continued)

Vertical Header Assemblies

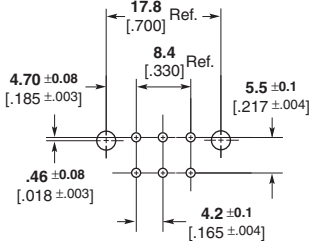
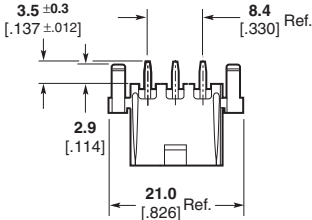
2, 4 and 6 Position,
with and without Pegs and
with and without Drain
Holes

Material and Finish

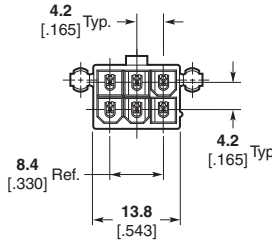
Housing—Nylon
UL 94V-2, Natural color
UL 94V-0, White color
Contacts—0.25 [.010] thick copper
alloy

Related Product Data

Mate with—Receptacle housings
(page 126).
Technical Documents—pages 125
and 205-206



Recommended PC Board Layout



Number of Positions	PCB Pegs	Drain Holes	Plating	Part Number	
				UL 94V-2, Natural	UL 94V-0, White
2	N	N	Tin	1586491-2	1586495-2
	N	N	30 Gold	1586492-2	1586496-2
	Y	N	Tin	1586489-2	1586493-2
	Y	N	30 Gold	1586490-2	1586494-2
	N	Y	Tin	1-794349-1	1-794543-1
	N	Y	30 Gold	1-794349-2	1-794543-2
	Y	Y	Tin	1-794302-1	1-794540-1
4	Y	Y	30 Gold	1-794302-2	1-794540-2
	Y	N	Tin	1586489-4	1586493-4
	Y	N	30 Gold	1586490-4	1586494-4
	N	N	Tin	1586491-4	1586495-4
	N	N	30 Gold	1586492-4	1586496-4
	Y	Y	Tin	1-794303-1	1-794466-1
	Y	Y	30 Gold	1-794303-2	1-794466-2
	N	Y	Tin	1-794350-1	1-794484-1
	N	Y	30 Gold	1-794350-2	1-794484-2
	Y	Y	Tin	1-794304-1	1-794467-1
6	Y	Y	30 Gold	1-794304-2	1-794467-2
	N	Y	Tin	1-794351-1	1-794485-1
	N	Y	30 Gold	1-794351-2	1-794485-2
	Y	N	Tin	1586489-6	1586493-6
	Y	N	30 Gold	1586490-6	1586494-6
	N	N	Tin	1586491-6	1586495-6
	N	N	30 Gold	1586492-6	1586496-6

Note: All part numbers are RoHS Compliant.

AMP-DUAC Connectors (Continued)

Vertical Header Assemblies
(Continued)

8 and 10 Position,
with and without Pegs and
with and without Drain
Holes

Material and Finish

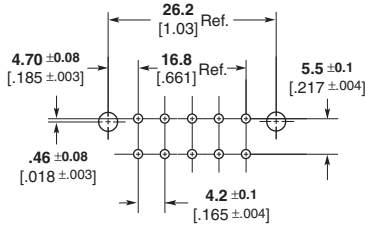
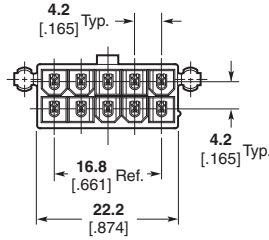
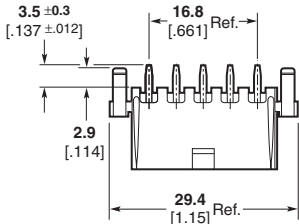
Housing—Nylon
UL 94V-2, Natural color
UL 94V-0, White color

Contacts—0.25 [.010] thick copper
alloy

Related Product Data

Mate with—Receptacle housings
(page 126).

Technical Documents—pages 125
and 205-206



Recommended PC Board Layout

Number of Positions	PCB Pegs	Drain Holes	Plating	Part Number	
				UL 94V-2, Natural	UL 94V-0, White
8	Y	N	Tin	1586489-8	1586493-8
	Y	N	30 Gold	1586490-8	1586494-8
	N	N	Tin	1586491-8	1586495-8
	N	N	30 Gold	1586492-8	1586496-8
	Y	Y	Tin	1-794305-1	1-794468-1
	Y	Y	30 Gold	1-794305-2	1-794468-2
	N	Y	Tin	1-794352-1	1-794486-1
10	N	Y	30 Gold	1-794352-2	1-794486-2
	Y	N	Tin	1-1586489-0	1-1586493-0
	Y	N	30 Gold	1-1586490-0	1-1586494-0
	N	N	Tin	1-1586491-0	1-1586495-0
	N	N	30 Gold	1-1586492-0	1-1586496-0
	Y	Y	Tin	1-794306-1	1-794469-1
	Y	Y	30 Gold	1-794306-2	1-794469-2
	N	Y	Tin	1-794353-1	1-794487-1
	N	Y	30 Gold	1-794353-2	1-794487-2

Note: All part numbers are RoHS Compliant.

High Density



AMP-DUAC Connectors
.165 [.420] Centerline

AMP-DUAC Connectors (Continued)

Vertical Header Assemblies
(Continued)

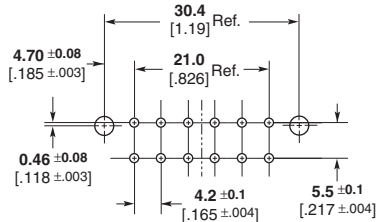
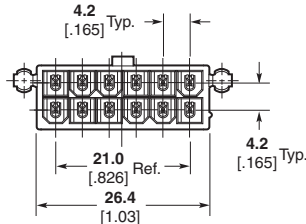
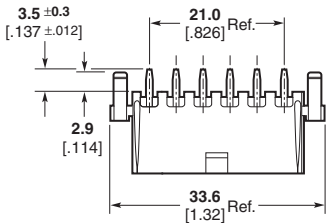
12 Position,
with and without Pegs and
with and without Drain
Holes

Material and Finish

Housing—Nylon
UL 94V-2, Natural color
UL 94V-0, White color
Contacts—0.25 [.010] thick copper
alloy

Related Product Data

Mate with—Receptacle housings
(page 126).
Technical Documents—pages 125
and 205-206



Recommended PC Board Layout

Number of Positions	PCB Pegs	Drain Holes	Plating	Part Number	
				UL 94V-2, Natural	UL 94V-0, White
12	Y	N	Tin	1-1586489-2	1-1586493-2
	Y	N	30 Gold	1-1586490-2	1-1586494-2
	N	N	Tin	1-1586491-2	1-1586495-2
	N	N	30 Gold	1-1586492-2	1-1586496-2
	Y	Y	Tin	1-794307-1	1-794470-1
	Y	Y	30 Gold	1-794307-2	1-794470-2
	N	Y	Tin	1-794354-1	1-794488-1
	N	Y	30 Gold	1-794354-2	1-794488-2

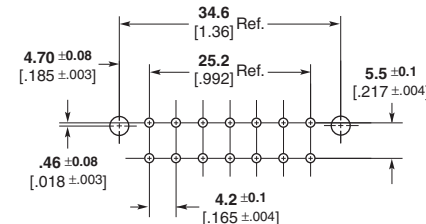
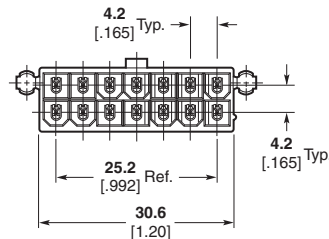
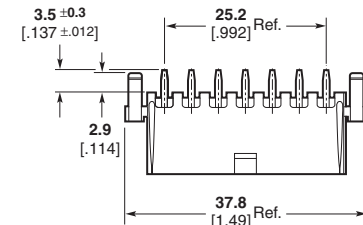
14 Position,
with and without Pegs and
with and without Drain
Holes

Material and Finish

Housing—Nylon
UL 94V-2, Natural color
UL 94V-0, White color
Contacts—0.25 [.010] thick copper
alloy

Related Product Data

Mate with—Receptacle housings
(page 126).
Technical Documents—pages 125
and 205-206



Recommended PC Board Layout

Number of Positions	PCB Pegs	Drain Holes	Plating	Part Number	
				UL 94V-2, Natural	UL 94V-0, White
14	Y	N	Tin	1-1586489-4	1-1586493-4
	Y	N	30 Gold	1-1586490-4	1-1586494-4
	N	N	Tin	1-1586491-4	1-1586495-4
	N	N	30 Gold	1-1586492-4	1-1586496-4
	Y	Y	Tin	1-794308-1	1-794453-1
	Y	Y	30 Gold	1-794308-2	1-794453-2
	N	Y	Tin	1-794355-1	1-794489-1
	N	Y	30 Gold	1-794355-2	1-794489-2

Note: All part numbers are RoHS Compliant.

AMP-DUAC Connectors (Continued)

Vertical Header Assemblies
(Continued)

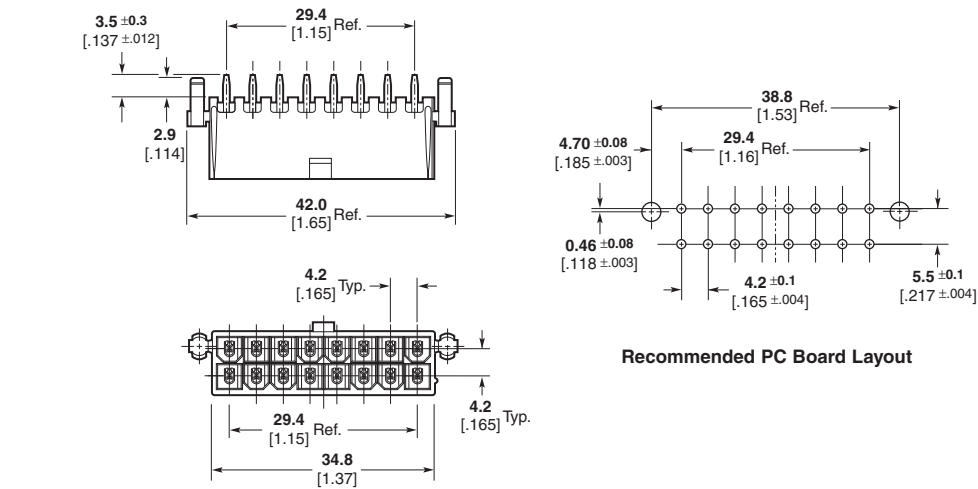
16 Position,
with and without Pegs and
with and without Drain
Holes

Material and Finish

Housing—Nylon
UL 94V-2, Natural color
UL 94V-0, White color
Contacts—0.25 [.010] thick copper
alloy

Related Product Data

Mate with—Receptacle housings
(page 126).
Technical Documents—pages 125
and 205-206



Number of Positions	PCB Pegs	Drain Holes	Plating	Part Number	
				UL 94V-2, Natural	UL 94V-0, White
16	Y	N	Tin	1-1586489-6	1-1586493-6
	Y	N	30 Gold	1-1586490-6	1-1586494-6
	N	N	Tin	1-1586491-6	1-1586495-6
	N	N	30 Gold	1-1586492-6	1-1586496-6
	Y	Y	Tin	1-794309-1	1-794429-1
	Y	Y	30 Gold	1-794309-2	1-794429-2
	N	Y	Tin	1-794356-1	1-794490-1
	N	Y	30 Gold	1-794356-2	1-794490-2

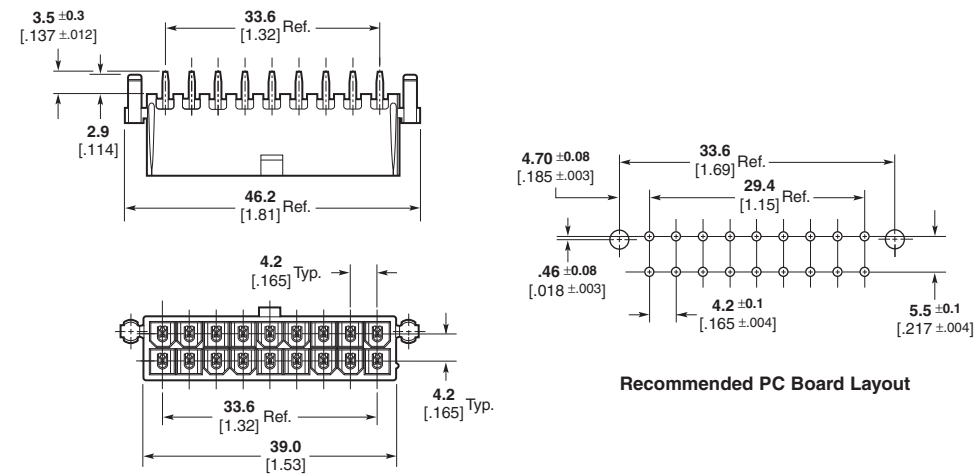
18 Position,
with and without Pegs and
with and without Drain
Holes

Material and Finish

Housing—Nylon
UL 94V-2, Natural color
UL 94V-0, White color
Contacts—0.25 [.010] thick copper
alloy

Related Product Data

Mate with—Receptacle housings
(page 126).
Technical Documents—pages 125
and 205-206



Number of Positions	PCB Pegs	Drain Holes	Plating	Part Number	
				UL 94V-2, Natural	UL 94V-0, White
18	Y	N	Tin	1-1586489-8	1-1586493-8
	Y	N	30 Gold	1-1586490-8	1-1586494-8
	N	N	Tin	1-1586491-8	1-1586495-8
	N	N	30 Gold	1-1586492-8	1-1586496-8
	Y	Y	Tin	1-794310-1	1-794454-1
	Y	Y	30 Gold	1-794310-2	1-794454-2
	N	Y	Tin	1-794357-1	1-794491-1
	N	Y	30 Gold	1-794357-2	1-794491-2

Note: All part numbers are RoHS Compliant.

High Density

AMP-DUAC Connectors
.165 [4.20] Centerline

AMP-DUAC Connectors (Continued)

Vertical Header Assemblies
(Continued)

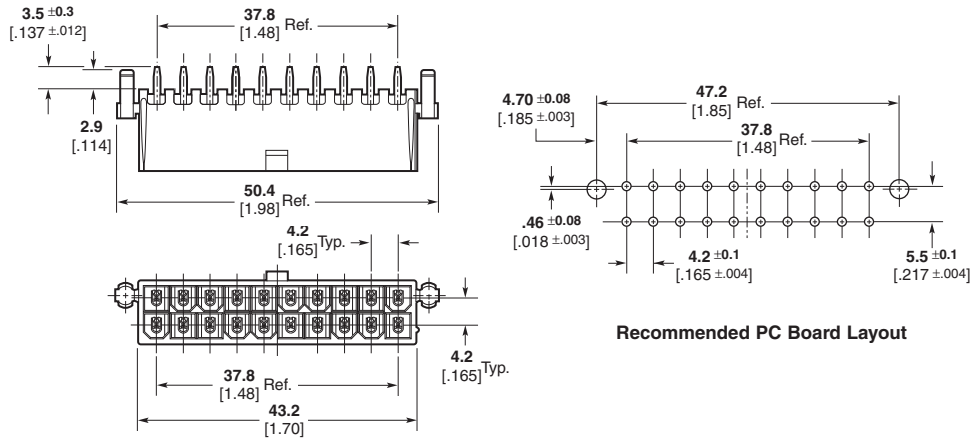
20 Position,
with and without Pegs and
with and without Drain
Holes

Material and Finish

Housing—Nylon
UL 94V-2, Natural color
UL 94V-0, White color
Contacts—0.25 [.010] thick copper alloy

Related Product Data

Mate with—Receptacle housings (page 126).
Technical Documents—pages 125 and 205-206



Number of Positions	PCB Pegs	Drain Holes	Plating	Part Number	
				UL 94V-2, Natural	UL 94V-0, White
20	Y	N	Tin	2-1586489-0	2-1586493-0
	Y	N	30 Gold	2-1586490-0	2-1586494-0
	N	N	Tin	2-1586491-0	2-1586495-0
	N	N	30 Gold	2-1586492-0	2-1586496-0
	Y	Y	Tin	1-794311-1	1-794455-1
	Y	Y	30 Gold	1-794311-2	1-794455-2
	N	Y	Tin	1-794358-1	1-794492-1
	N	Y	30 Gold	1-794358-2	1-794492-2

High Temperature Headers

IR Reflow compatible, UL 94V-0, Black color

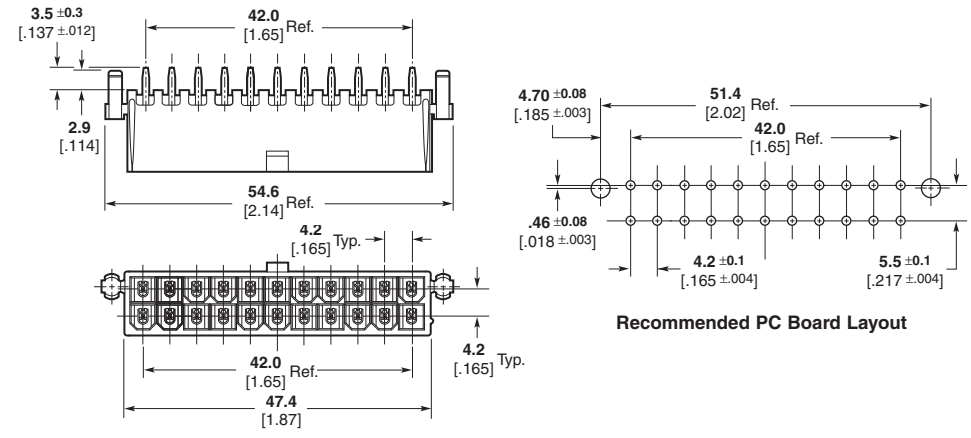
22 Position,
with and without Pegs and
with and without Drain
Holes

Material and Finish

Housing—Nylon
UL 94V-2, Natural color
UL 94V-0, White color
Contacts—0.25 [.010] thick copper alloy

Related Product Data

Mate with—Receptacle housings (page 126).
Technical Documents—pages 125 and 205-206



Number of Positions	PCB Pegs	Drain Holes	Plating	Part Number	
				UL 94V-2, Natural	UL 94V-0, White
22	Y	N	Tin	2-1586489-2	2-1586493-2
	Y	N	30 Gold	2-1586490-2	2-1586494-2
	N	N	Tin	2-1586491-2	2-1586495-2
	N	N	30 Gold	2-1586492-2	2-1586496-2
	Y	Y	Tin	1-794312-1	1-794471-1
	Y	Y	30 Gold	1-794312-2	1-794471-2
	N	Y	Tin	1-794359-1	1-794493-1
	N	Y	30 Gold	1-794359-2	1-794493-2

Note: All part numbers are RoHS Compliant.

AMP-DUAC Connectors (Continued)

Vertical Header Assemblies
(Continued)

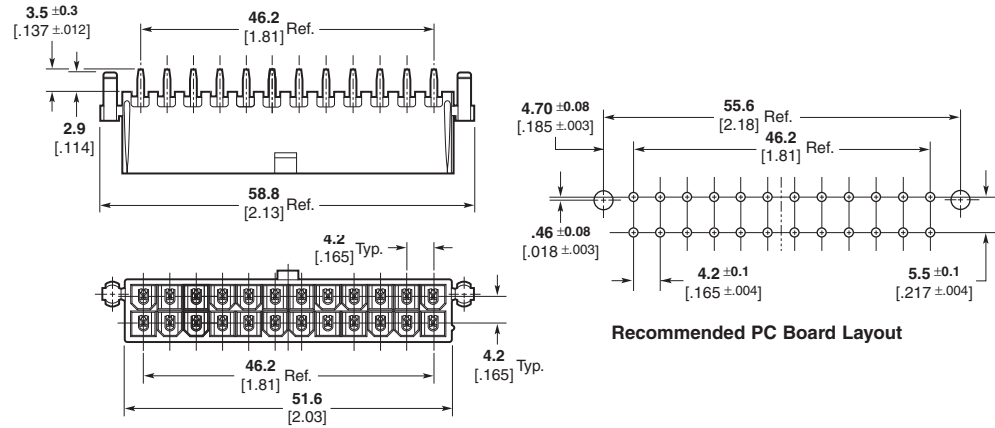
24 Position,
with and without Pegs and
with and without Drain
Holes

Material and Finish

Housing—Nylon
UL 94V-2, Natural color
UL 94V-0, White color
Contacts—0.25 [.010] thick copper
alloy

Related Product Data

Mate with—Receptacle housings
(page 126).
Technical Documents—pages 125
and 205-206



Number of Positions	PCB Pegs	Drain Holes	Plating	Part Number	
				UL 94V-2, Natural	UL 94V-0, White
24	Y	N	Tin	2-1586489-4	2-1586493-4
	Y	N	30 Gold	2-1586490-4	2-1586494-4
	N	N	Tin	2-1586491-4	2-1586495-4
	N	N	30 Gold	2-1586492-4	2-1586496-4
	Y	Y	Tin	794313-3	1-794472-1
	Y	Y	30 Gold	794313-4	1-794472-2
	N	Y	Tin	1-794360-1	1-794494-1
	N	Y	30 Gold	1-794360-2	1-794494-2

Right-Angle Header Assemblies

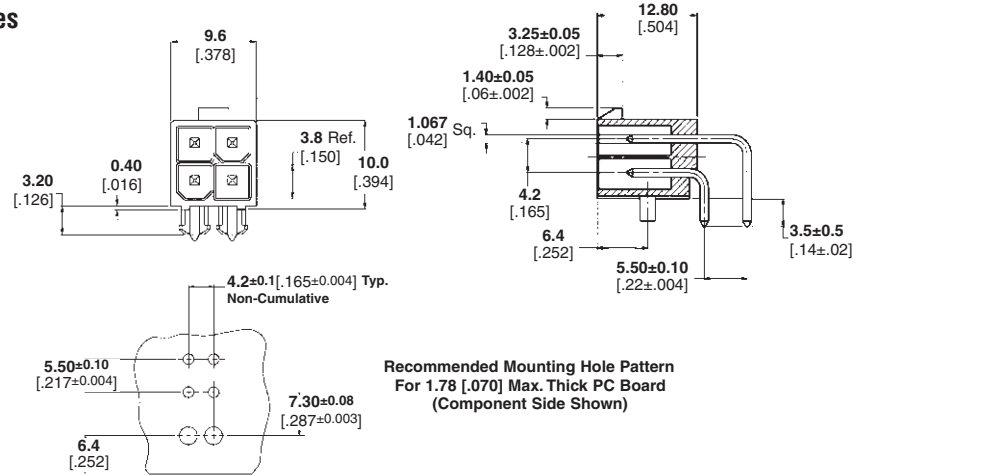
2-24 Position, with Pegs
and without Drain Holes

Material and Finish

Housing—Nylon
UL 94V-2, Natural color
UL 94V-0, White color
Contacts—Copper alloy

Related Product Data

Mate with—Receptacle housings
(page 126).
Technical Documents—pages 125
and 205-206



Number of Positions	PCB Pegs	Drain Holes	Plating	Part Number	
				UL 94V-2, Natural	UL 94V-0, White
2	Y	N	Tin	1-794507-1	1-794526-1
4	Y	N	Tin	1-794508-1	1-794527-1
6	Y	N	Tin	1-794448-1	1-794528-1
8	Y	N	Tin	1-794509-1	1-794529-1
10	Y	N	Tin	1-794510-1	1-794530-1
12	Y	N	Tin	1-794511-1	1-794531-1
14	Y	N	Tin	1-794512-1	1-794532-1
16	Y	N	Tin	1-794513-1	1-794533-1
18	Y	N	Tin	1-794514-1	1-794588-1
20	Y	N	Tin	1-794449-1	1-794534-1
22	Y	N	Tin	1-794515-1	1-794589-1
24	Y	N	Tin	1-794516-1	1-794590-1

Note: All part numbers are RoHS Compliant.

High Density

AMP-DUAC Connectors
.165 [4.20] Centerline

Engineering Notes