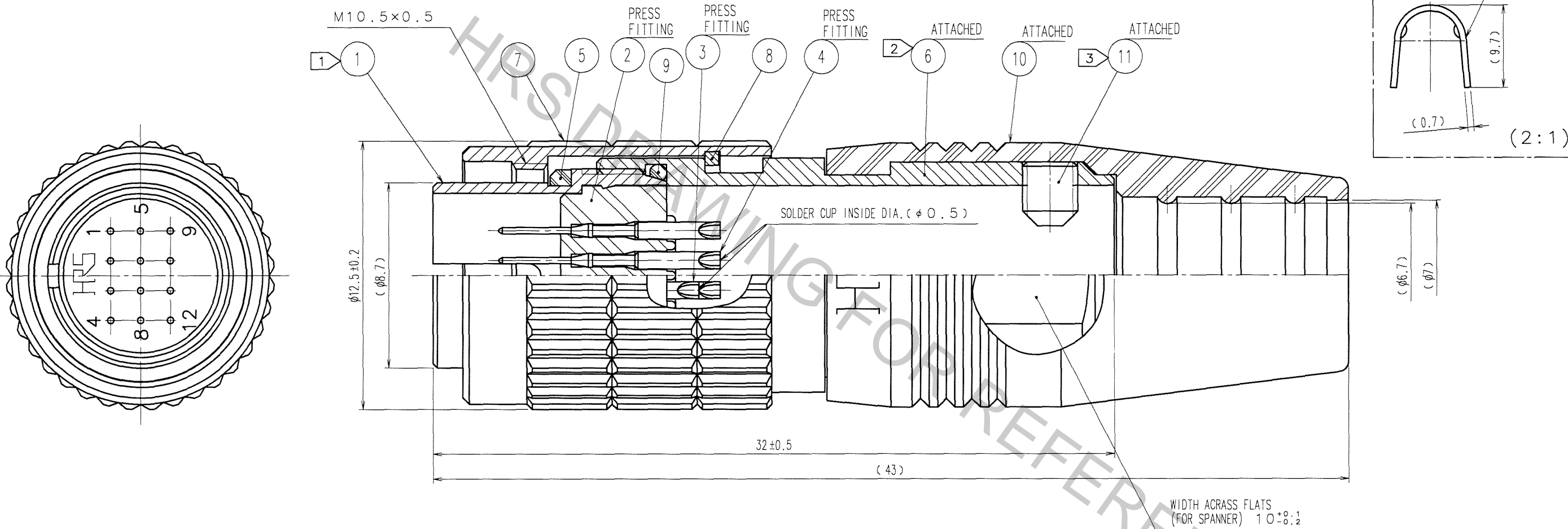


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In case that the application demands a high level of reliability, such as automotive,  
please contact a company representative for further information.

A  
B  
C  
D  
E  
F

COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
△					△				
△					△				
△					△				



- NOTES
- 1 THREAD PORTION OF REF. No. ① IS APPLIED WITH PRECOATING TO PREVENT LOOSENESS. HOWEVER, THE ADHESIVE EFFECTIVENESS IS DECREASED WHEN REUSED. THEREFORE, THREAD PORTION IS RECOMMENDED TO COAT WITH LOCTITE 271 MANUFACTURED BY HENKEL JAPAN OR EQUIVALENT.
  - 2 THE RECOMMENDED TIGHTENING TORQUE OF REF. No. ⑥ TO BE 1 N·m.
  - 3 THE TIP OF REF. No. ① SHALL BE FIXED TO THE CONCAVE PORTION WITH REF. No. ⑫ CLAMPED TO THE CABLE.
  - 4 OPPOSITE SIDE DIMENSION OF A HEXAGON SOCKET OF REF. No. ① IS 1.27mm. AND THE RECOMMENDED TIGHTENING TORQUE OF REF. No. ① TO BE 0.3 TO 0.4 N·m.
  - 5 MANUAL CRIMPING TOOL OF REF. No. ⑫ : HR10A-TC-02(CL150-0041-2)(THE HOLE DIAMETER FOR CRIMPING: φ 7)
  - 6 ROTATION EXAMPLES OF REF. No. ① AND ⑥ ARE SHOWN.
  - 7 OVER PLATING : GOLD 0.2μm min.  
UNDER PLATING : NICKEL 2μm min.
  - 7 THE CABLE PULL AND TWISTING STRENGTH AND OTHER CHARACTERISTICS MAY DIFFER, DEPENDING ON THE CABLE STRUCTURE. PLEASE CONFIRM BEFORE THE USE.

6	BRASS	NICKEL PLATING	12	BRASS	
5	ETHYLENE PROPYLENE RUBBER	(BLACK)	11	STEEL	NICKEL PLATING M2.6×0.45×3
4	PHOSPHOR BRONZE	⑥	10	ETHYLENE PROPYLENE RUBBER	(BLACK)
3	PHOSPHOR BRONZE	⑥	9	ETHYLENE PROPYLENE RUBBER	(BLACK)
2	POLYPHENYLENE SULFIDE	(BLACK) UL94V-0	8	PHOSPHOR BRONZE	NICKEL PLATING
1	ZINC ALLOY	MATTE FINISH NICKEL PLATED	7	BRASS	NICKEL PLATING
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS
CODE NO. (OLD) CL			DRAWN	DESIGNED	CHECKED
			07.06.20	H. Kanoshima	y. Yamada
			07.06.20	07.06.20	07.06.20
DRAWING NO. EDC3-048646-72			PART NO. HR25-9TP-12P(72)		
SCALE 5 : 1			CODE NO. CL125-0101-2-72		
UNITS mm			1/1		

TO  
R